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REVISIONS				
ECO	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	1/17/2024	MAM

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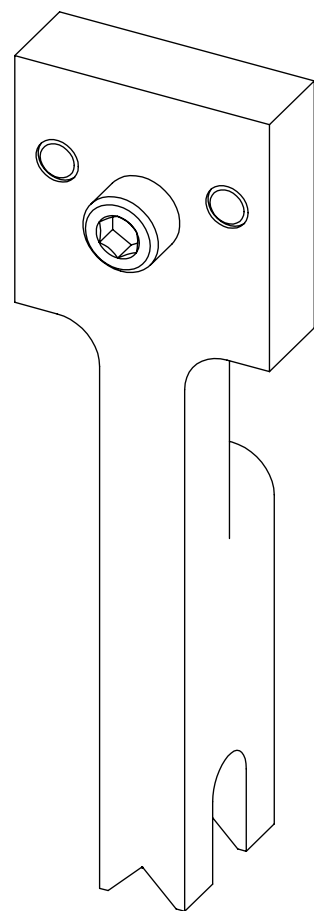
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# MINI STANDARD HOLDER W/ 0.003IN[0.0762mm] STANDARD FOR AXION103

## INDEX

- (1) COVER PAGE
- (2) WORK INSTRUCTIONS
- (3) DIMENSIONS

<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
<b>DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING</b>		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	01/17/2024
<b>PROPRIETARY AND CONFIDENTIAL</b>		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>	
		FINISH		TITLE: MINI STANDARD HOLDER W/ 0.003IN[0.0762mm] STANDARD FOR AXION103	
		DO NOT SCALE DRAWING		SIZE <b>B</b>	DWG. NO. 0103-1102-34
				REV <b>A</b>	
				SCALE: 2:1	SHEET 1 OF 3



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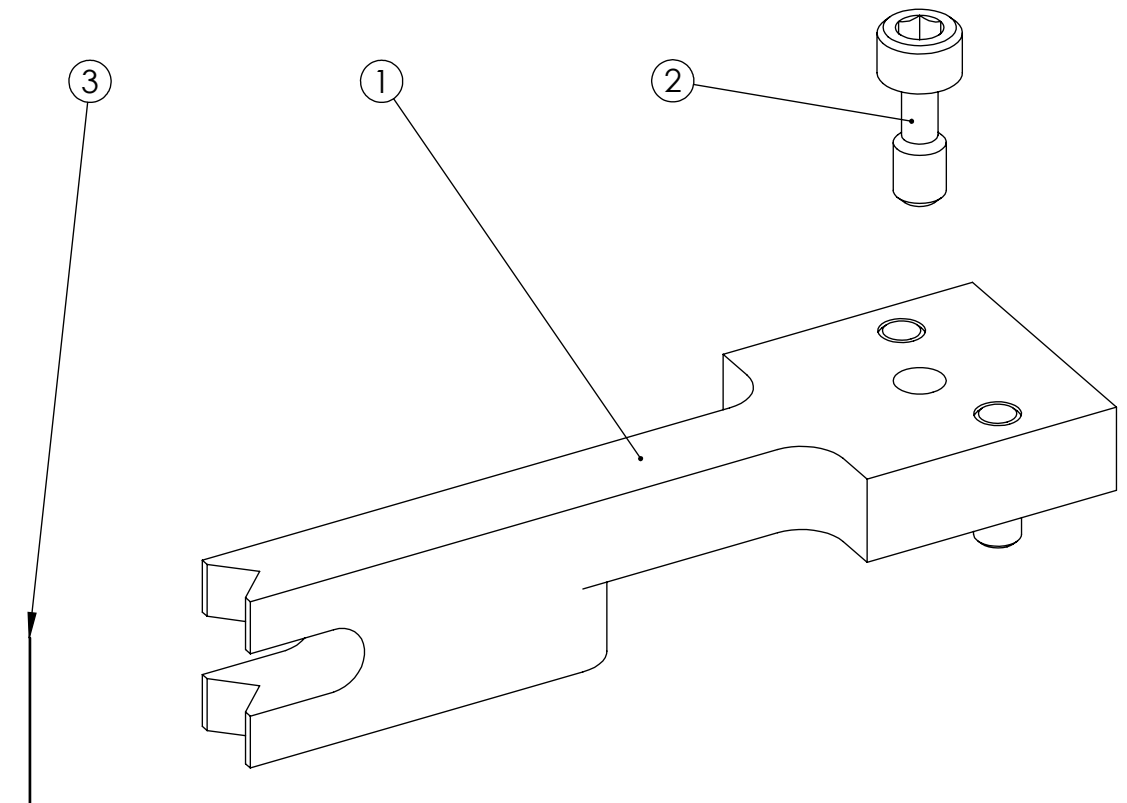
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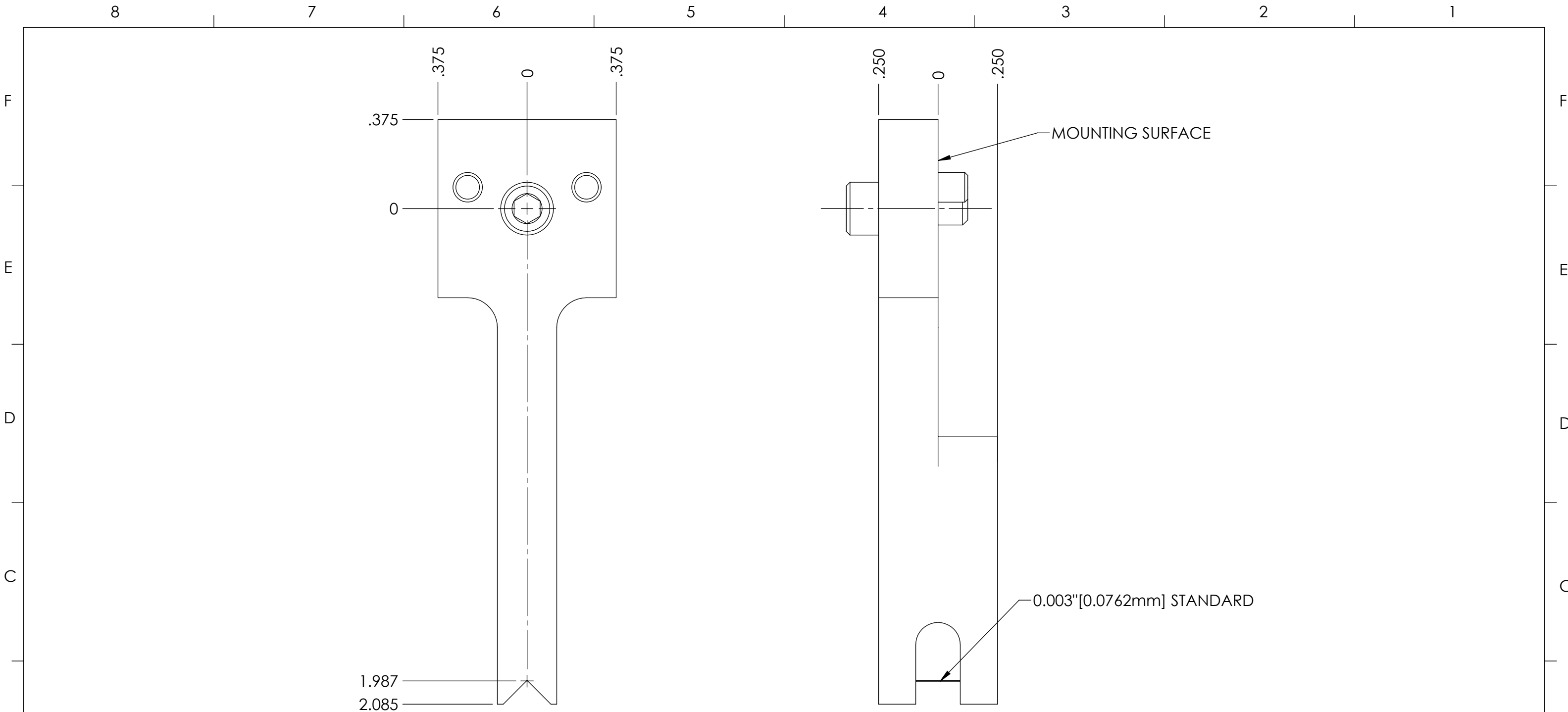
ITEM NO.	Number	DESCRIPTION	QTY.
1	0103-3202-34	Calibration Pin Holder for Axion103	1
2	0003-2257-04	6-32 x 3-8L Captive Panel Screws SS	1
3	0000-2241-34	.003in x 2in Tri-lock gauge, Z- Black Oxide - Serialized	1



**Work Instruction:**

1. Thread (2) into (1) until the screw (2) spins freely
2. cut (3) down to 1/2" long and glue to the base of the v-groove of (1).

<b>GENERAL FINISH NOTE</b> <b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR SHIPPING</b>	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME DATE 01/17/2024	 <b>LASERLINC, INC.</b> PHONE: 937-318-2440 INFO@LASERLINC.COM WWW.LASERLINC.COM		
	<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5 MATERIAL FINISH DO NOT SCALE DRAWING		DRAWN BY: TITLE: MINI STANDARD HOLDER W/ 0.003IN[0.0762mm] STANDARD FOR AXION103	SIZE <b>B</b>
		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>	SCALE: 2:1	SHEET 2 OF 3	



<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
<b>DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING</b>		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	01/17/2024
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		FINISH		TITLE: MINI STANDARD HOLDER W/ 0.003IN[0.0762mm] STANDARD FOR AXION103	
		DO NOT SCALE DRAWING		SIZE <b>B</b>	DWG. NO. 0103-1102-34
				REV <b>A</b>	SCALE: 5:2
				SHEET 3 OF 3	

