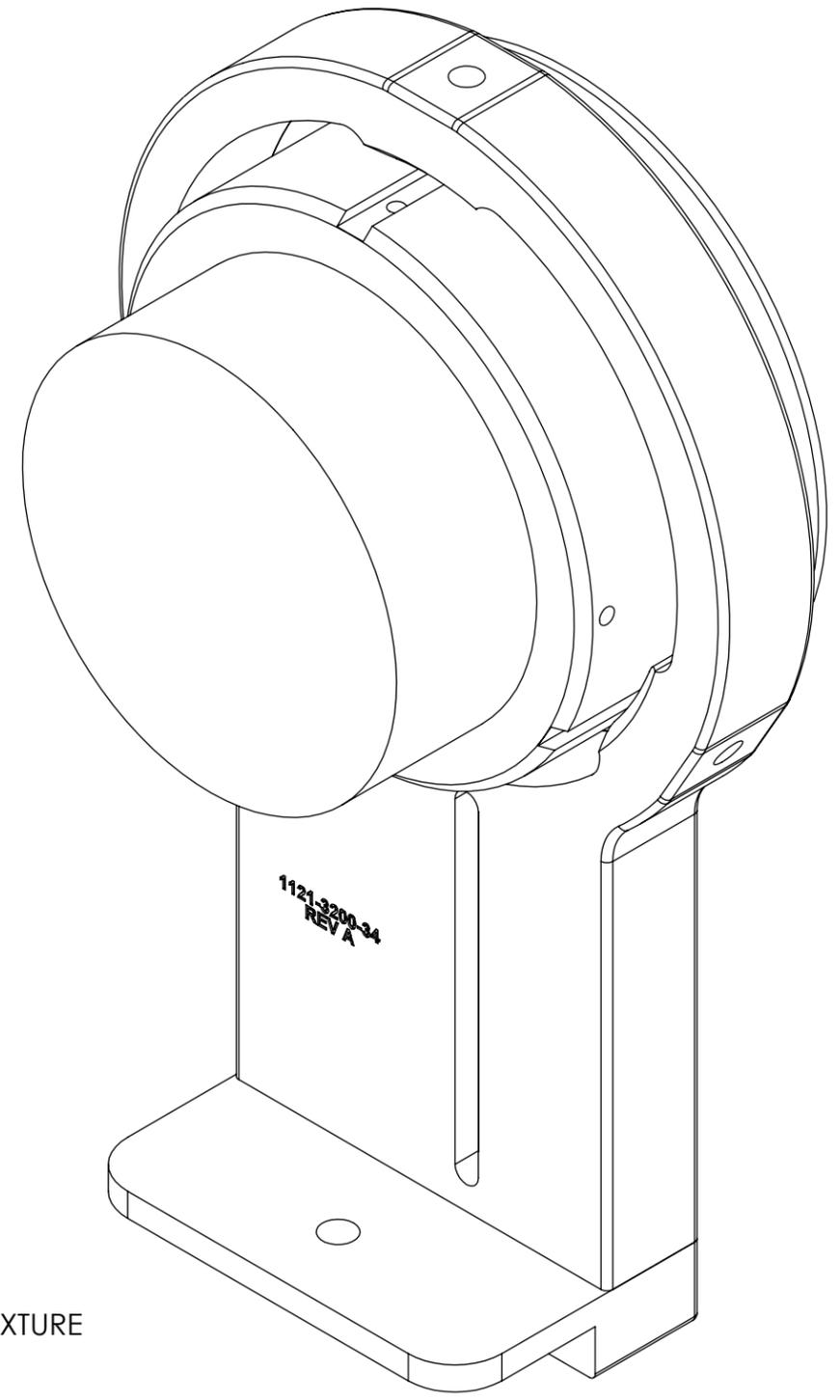


REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHECK-IN	6/8/2023	CJM



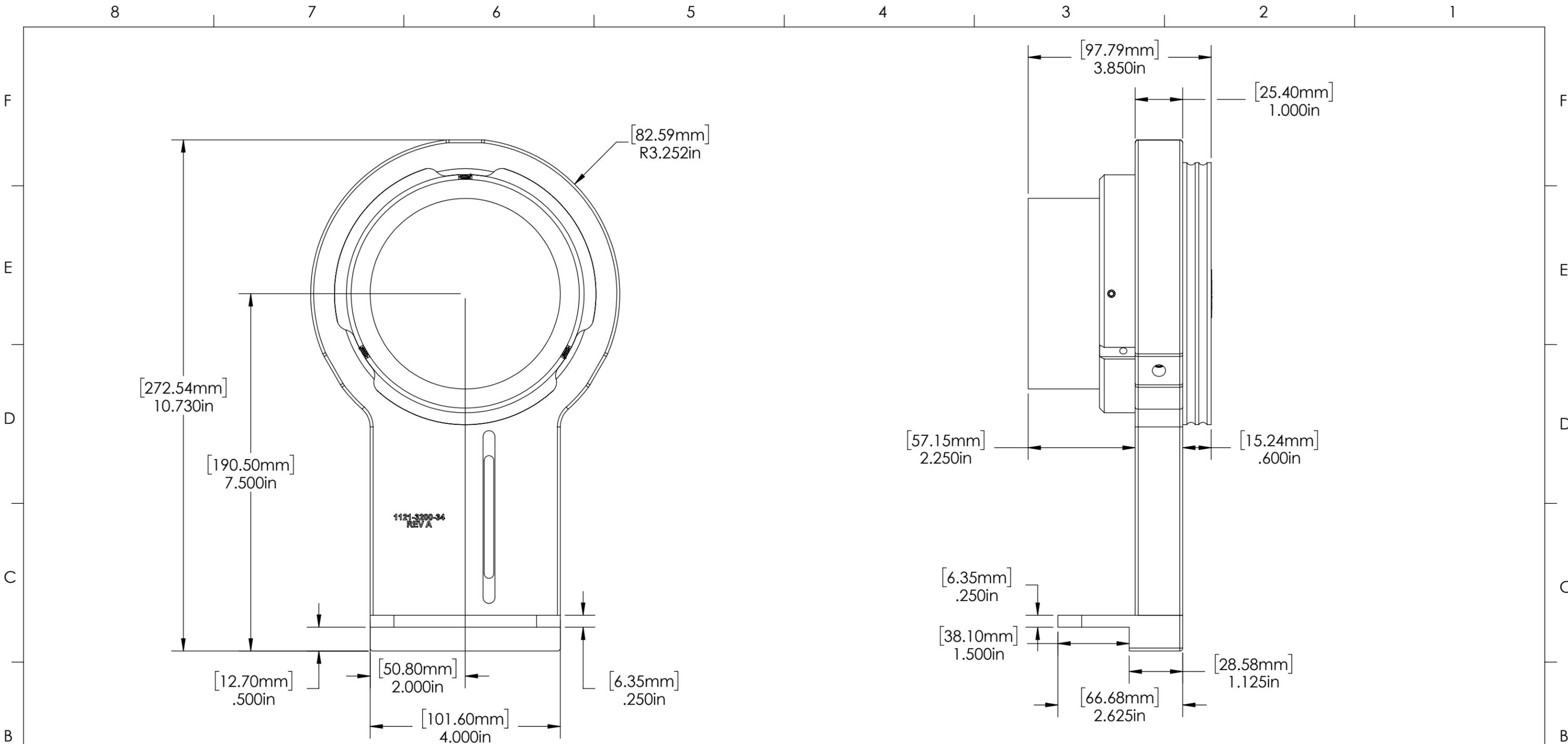
ADVANCED CALIBRATION STANDARDS FOR AXION1120 GAUGE

INDEX

- (1) COVER PAGE
- (2) BOM TABLE
- (3) ASSEMBLE CALIBRATION FIXTURE
- (4) 4" CONFIGURATION
- (5) 1" CONFIGURATION
- (6) 0.250" CONFIGURATION
- (7) 0.0625" CONFIGURATION
- (8) BACK CONFIGURATION MOUNT
- (9) FRONT CONFIGURATION MOUNT
- (10) FIXTURE OVERALLS
- (11) MOUNTED OVERALLS

GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DE-BURR AND BREAK		DIMENSIONS ARE IN INCHES		DRAWN BY:	CJM
ALL SHARP EDGES		TOLERANCES:			06/08/2023
BEFORE FINISH AND/OR SHIPPING		ANGLES ±.25°			
PROPRIETARY AND CONFIDENTIAL		TWO PLACE DECIMAL ±0.010			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		THREE PLACE DECIMAL ±0.005			
		FOUR PLACE DECIMAL ±0.0005			
		UNMARKED FILLETS/CHAMFER .06			
		DE-BURR ALL PARTS			
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
		MATERIAL			
		FINISH			
		DO NOT SCALE DRAWING			
		63 RA SURFACE FINISH			
		ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED			
		SEE FINISH			
		TITLE:		ADVANCED CALIBRATION STANDARDS FOR AXION1120 GAUGE	
SIZE	DWG. NO.	REV			
B	1120-0004-34	A			
SCALE: 3:4		SHEET 1 OF 11			

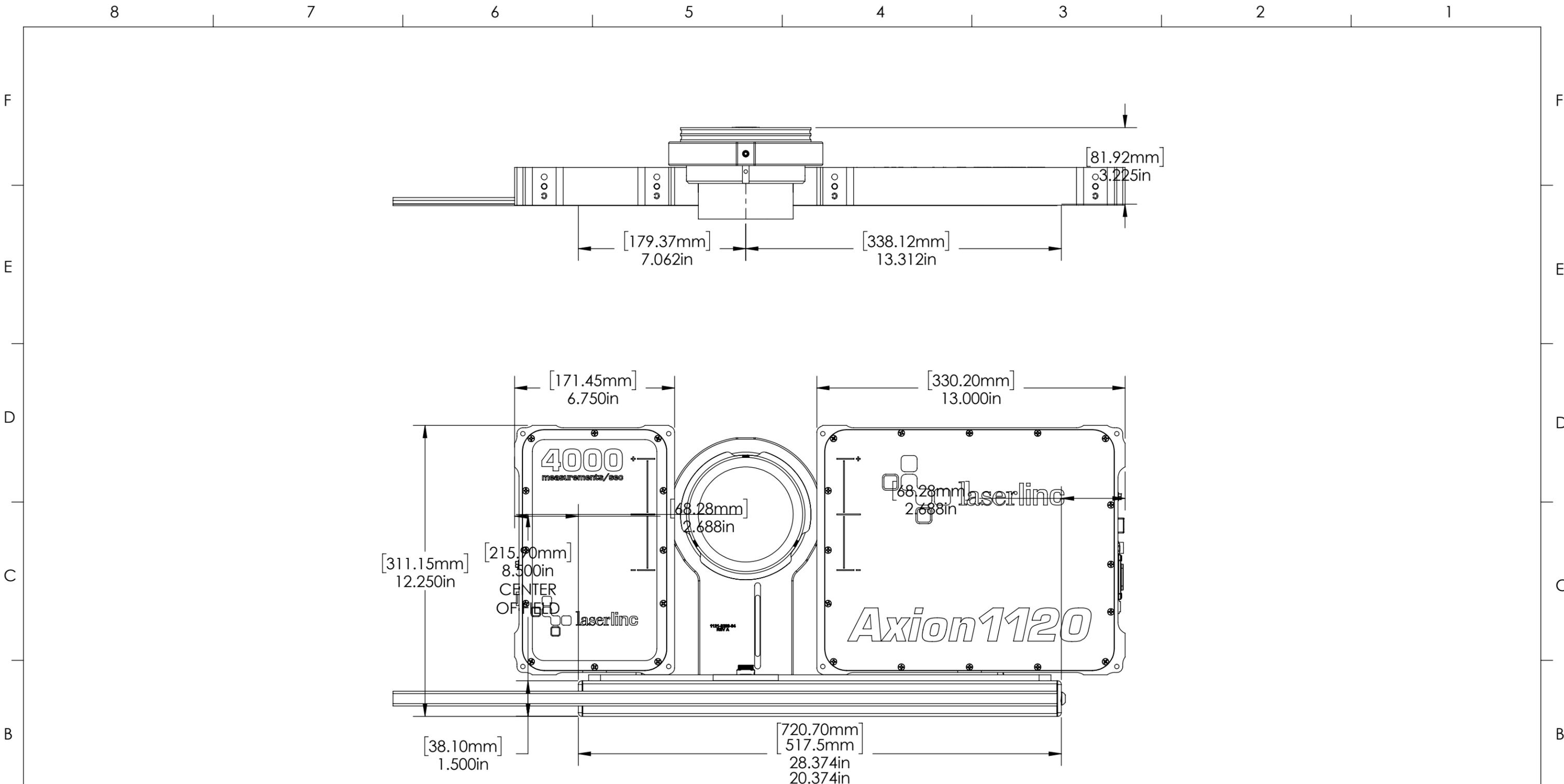




1121-0004-34
REV A

GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	CJM 06/08/2023
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	
		FINISH		TITLE: ADVANCED CALIBRATION STANDARDS FOR AXION1120 GAUGE	
		DO NOT SCALE DRAWING		SIZE B	DWG. NO. 1120-0004-34
				REV A	
				SCALE: 1:2	SHEET 10 OF 11





GENERAL FINISH NOTE
DE-BURR AND BREAK
ALL SHARP EDGES
BEFORE FINISH AND/OR
SHIPPING

PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 ANGLES ±.25°
 TWO PLACE DECIMAL ±0.010
 THREE PLACE DECIMAL ±0.005
 FOUR PLACE DECIMAL ±0.0005
 UNMARKED FILLETS/CHAMFER .06
 DE-BURR ALL PARTS

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME	DATE
CJM	06/08/2023
DRAWN BY:	

63 RA SURFACE FINISH
 ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED
SEE FINISH

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 INFO@LASERLINC.COM
 WWW.LASERLINC.COM

TITLE:
 ADVANCED CALIBRATION STANDARDS FOR AXION 1120 GAUGE

SIZE	DWG. NO.	REV
B	1120-0004-34	A

SCALE: 1:2 SHEET 11 OF 11