


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHECK-IN	2/18/2013	MAM
	B	DRAWING CHANGED TO ASSEMBLY/MOUNTING INSTRUCTIONS	3/29/2023	CJM
	C	ADDING MICROMETER AND CABLE TO ASSEMBLY	8/20/2024	NGN

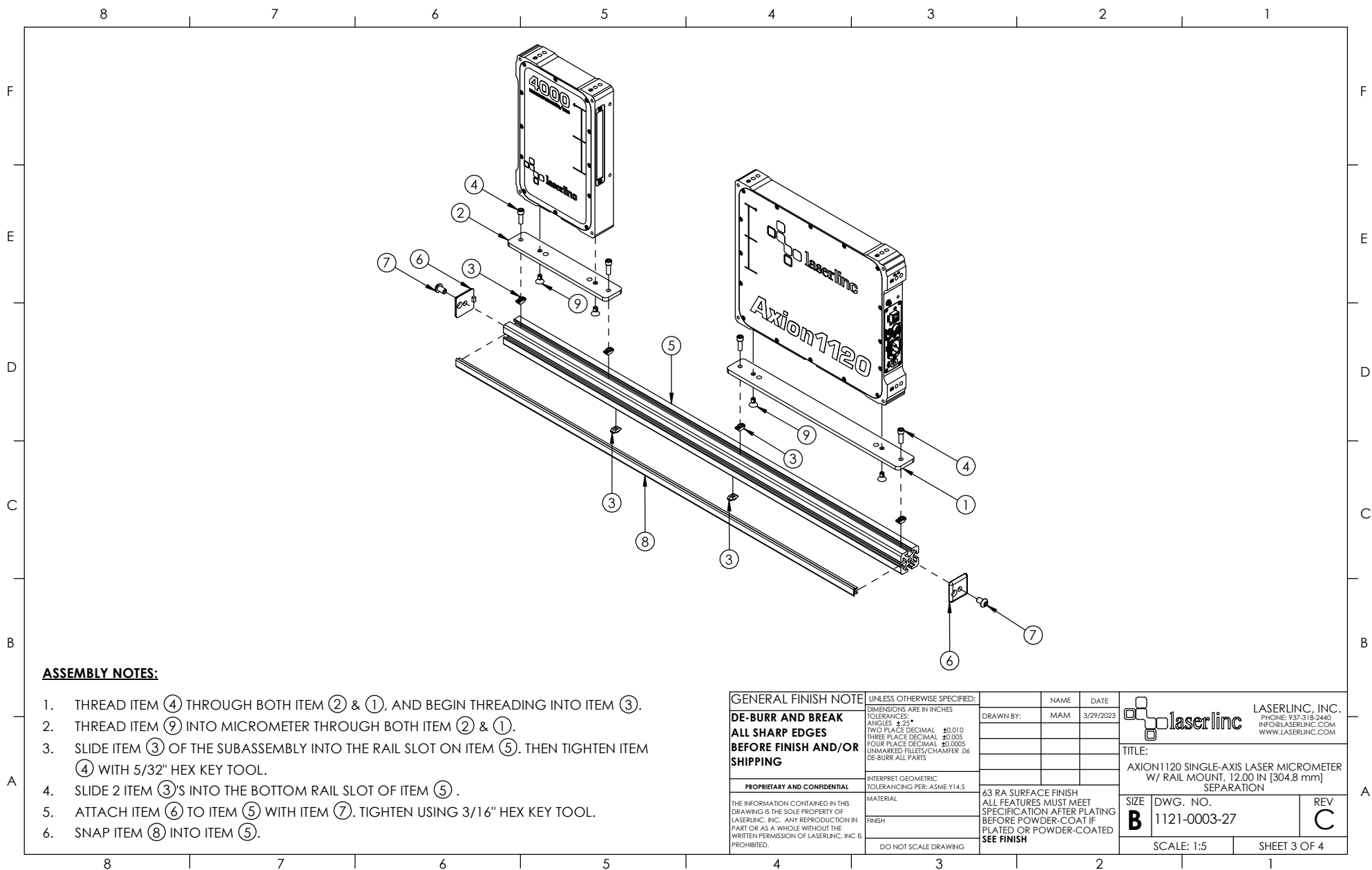
AXION1120 SINGLE-AXIS LASER MICROMETER W/ RAIL MOUNT, 12.00 IN [304.8 mm] SEPARATION

GENERAL FINISH NOTE DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES $\pm 25^\circ$ TWO PLACE DECIMAL ± 0.010 THREE PLACE DECIMAL ± 0.005 FOUR PLACE DECIMAL ± 0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME MAM	DATE 3/29/2023	 LASERLINC, INC. PHONE: 937-318-2440 INFO@LASERLINC.COM WWW.LASERLINC.COM
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC IS PROHIBITED.	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5 MATERIAL FINISH DO NOT SCALE DRAWING	63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	
INDEX (1) COVER PAGE (2) BOM TABLE (3) 1120 MICROMETER MOUNTING (4) 1120 MICROMETER OVERALLS		SIZE B	DWG. NO. 1121-0003-27	REV C
		SCALE: 1:4		SHEET 1 OF 4

ITEM NO.	Number	DESCRIPTION	Part Location	QTY.
1	1121-3202-05	Axion1120 TX Rail Adaptor	41-B	1
2	1121-3203-05	Axion1120 RX Rail Adaptor	41-B	1
3	1121-2201-28	5-16 Slot 1-4 - 20 t-nut	40-D	6
4	0000-2228-04	1/4-20 x 3/4L SHCS SS	19-C	4
5	1121-3400-28-34	Aluminum Extrusions, 1 1/2in x 1 1/2in x 34in		1
6	1121-3401-28	Split Head 1.5x1.5 Rail End Plate	40-D	2
7	1121-2207-04	5/16-18 x 1/2L BHCS - Black Oxide	40-C	2
8	1121-2208-04-34	5/16" T-Slot Cover - Cut to 34" Length	40-A	1
9	4001-2248-04	1/4-20 x 1/2L FH SHCS SS - Thread Lock	19-E	4
10	1120-0002-00-TX	Axion1120, Single-Axis NetLinc Split-Head Micrometer		1
11	0160-0100-12-60	Axion130 / 160 / 1120 / 1240 TX-RX Interface Cable, 60in Long		1

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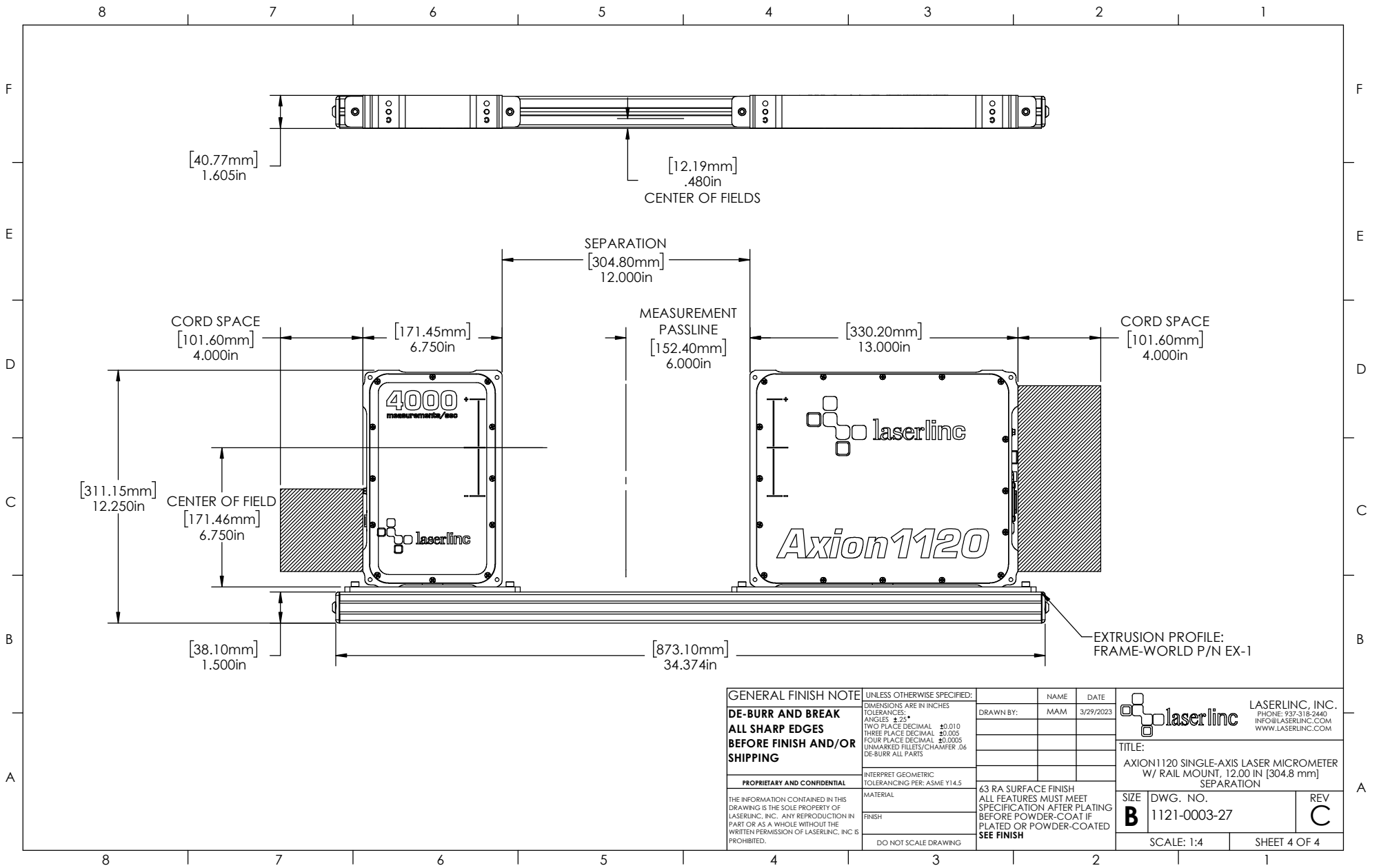
8 7 6 5 4 3 2 1




ASSEMBLY NOTES:

1. THREAD ITEM ④ THROUGH BOTH ITEM ② & ①, AND BEGIN THREADING INTO ITEM ③.
2. THREAD ITEM ⑨ INTO MICROMETER THROUGH BOTH ITEM ② & ①.
3. SLIDE ITEM ③ OF THE SUBASSEMBLY INTO THE RAIL SLOT ON ITEM ⑤. THEN TIGHTEN ITEM ④ WITH 5/32" HEX KEY TOOL.
4. SLIDE 2 ITEM ③'S INTO THE BOTTOM RAIL SLOT OF ITEM ⑤.
5. ATTACH ITEM ⑥ TO ITEM ⑤ WITH ITEM ⑦. TIGHTEN USING 3/16" HEX KEY TOOL.
6. SNAP ITEM ⑧ INTO ITEM ⑤.

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			SCALE: 1:5	SHEET 3 OF 4	



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