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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	Check-In	10/22/2014	MAM

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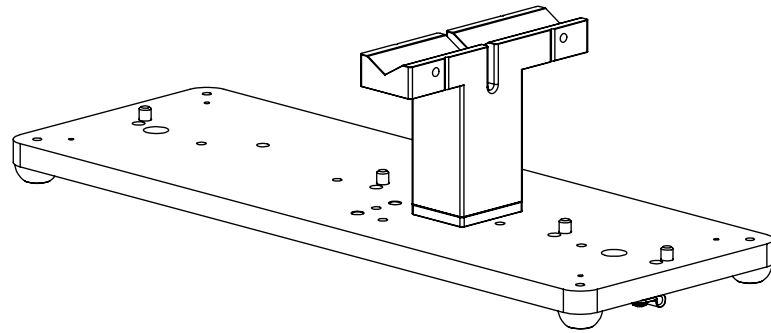
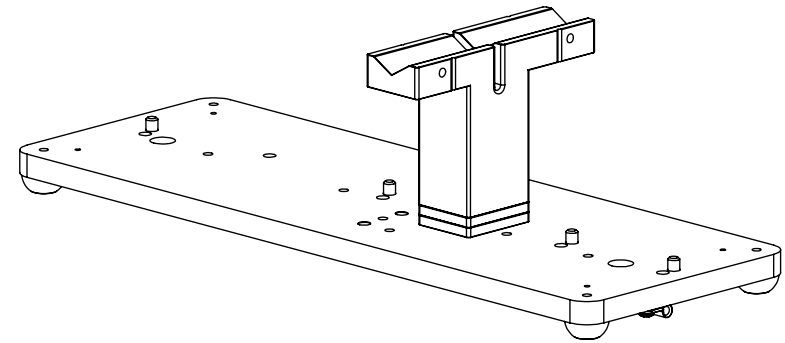
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# AXION130 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS

## INDEX

- (1) COVER PAGE
- (2) NO RISER FIXTURE DIMENSIONS
- (3) NO RISER MOUNTED DIMENSIONS
- (4) 1 RISER FIXTURE DIMENSIONS
- (5) 1 RISER MOUNTED DIMENSIONS
- (6) 2 RISER FIXTURE DIMENSIONS
- (7) 2 RISER MOUNTED DIMENSIONS

<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
<b>DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING</b>		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 11/9/2020
<b>PROPRIETARY AND CONFIDENTIAL</b>		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>	
		FINISH		TITLE: 0130-0000-21 AXION130 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS	
		DO NOT SCALE DRAWING		SIZE <b>B</b>	DWG. NO. 0130-0000-21
				REV <b>A</b>	
				SCALE: 1:4	SHEET 1 OF 7



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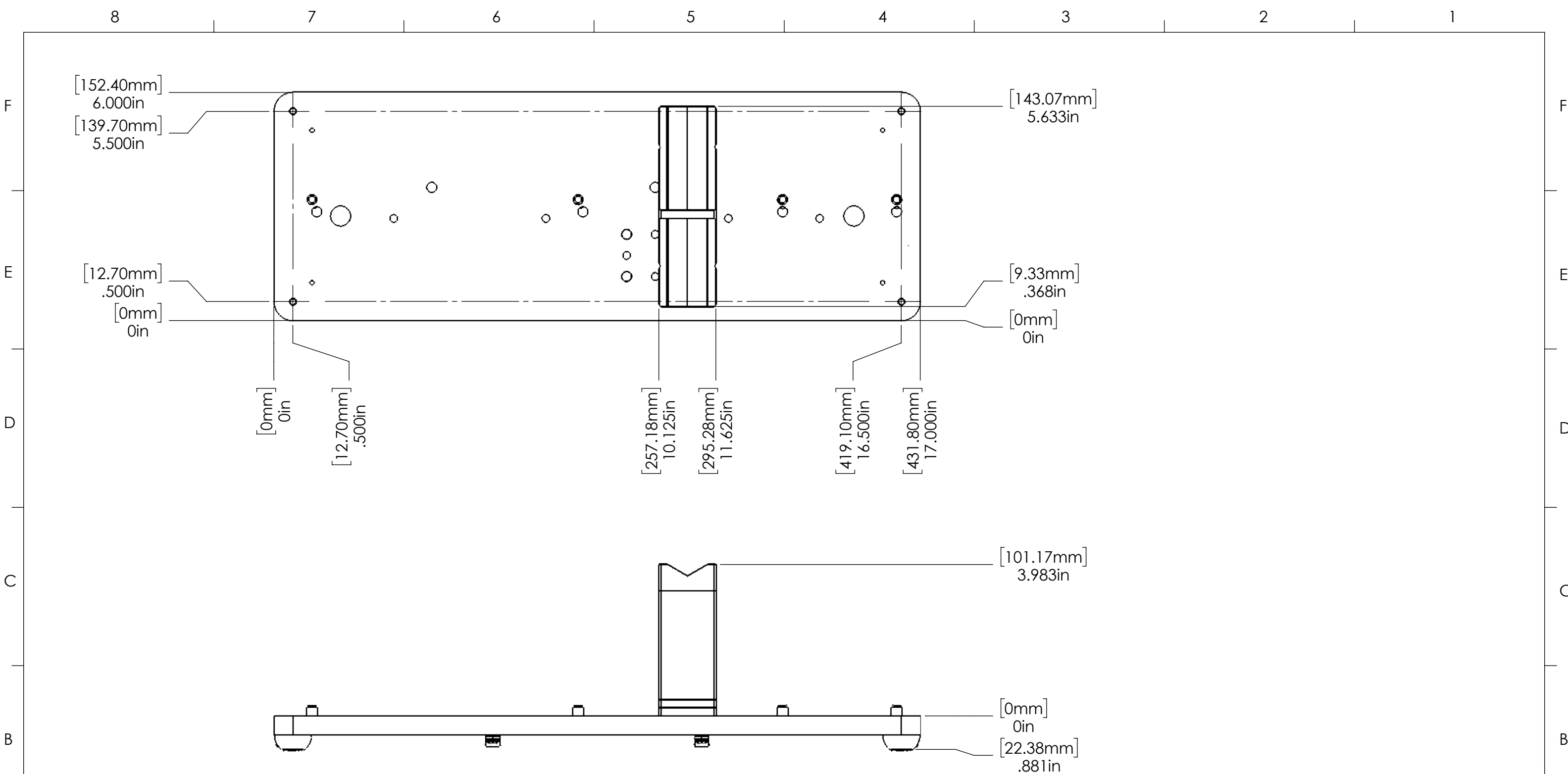
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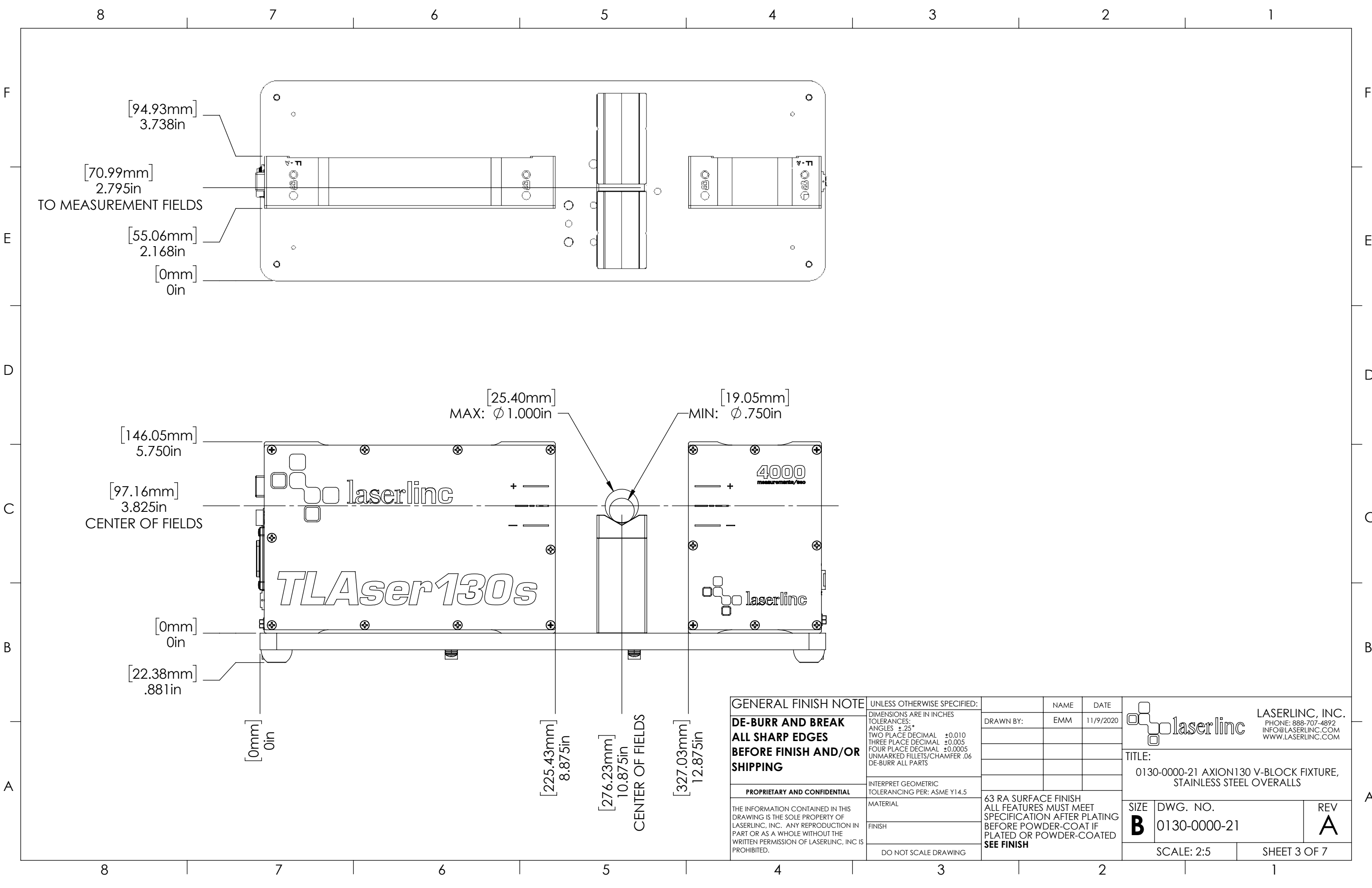
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<b>GENERAL FINISH NOTE</b> <b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR</b> <b>SHIPPING</b>	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25 TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME DATE	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC IS PROHIBITED.	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5 MATERIAL FINISH DO NOT SCALE DRAWING		DRAWN BY: EMM 11/9/2020
		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>		
		SIZE <b>B</b>	DWG. NO. 0130-0000-21	REV <b>A</b>
		SCALE: 2:5		SHEET 2 OF 7



[94.93mm]  
3.738in

[70.99mm]  
2.795in  
TO MEASUREMENT FIELDS

[55.06mm]  
2.168in

[0mm]  
0in

[146.05mm]  
5.750in

[97.16mm]  
3.825in  
CENTER OF FIELDS

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0in

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MAX:  $\varnothing$  1.000in

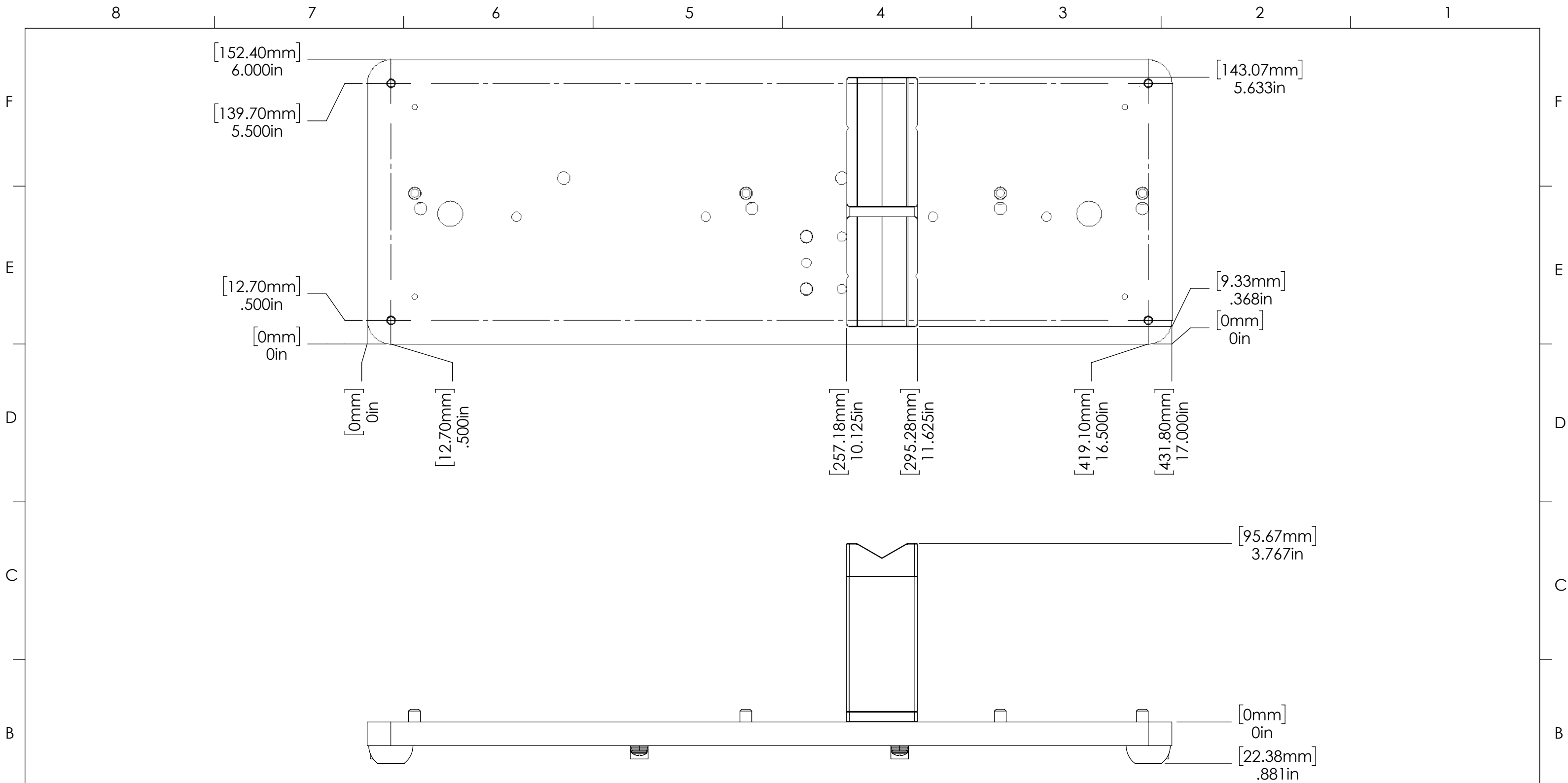
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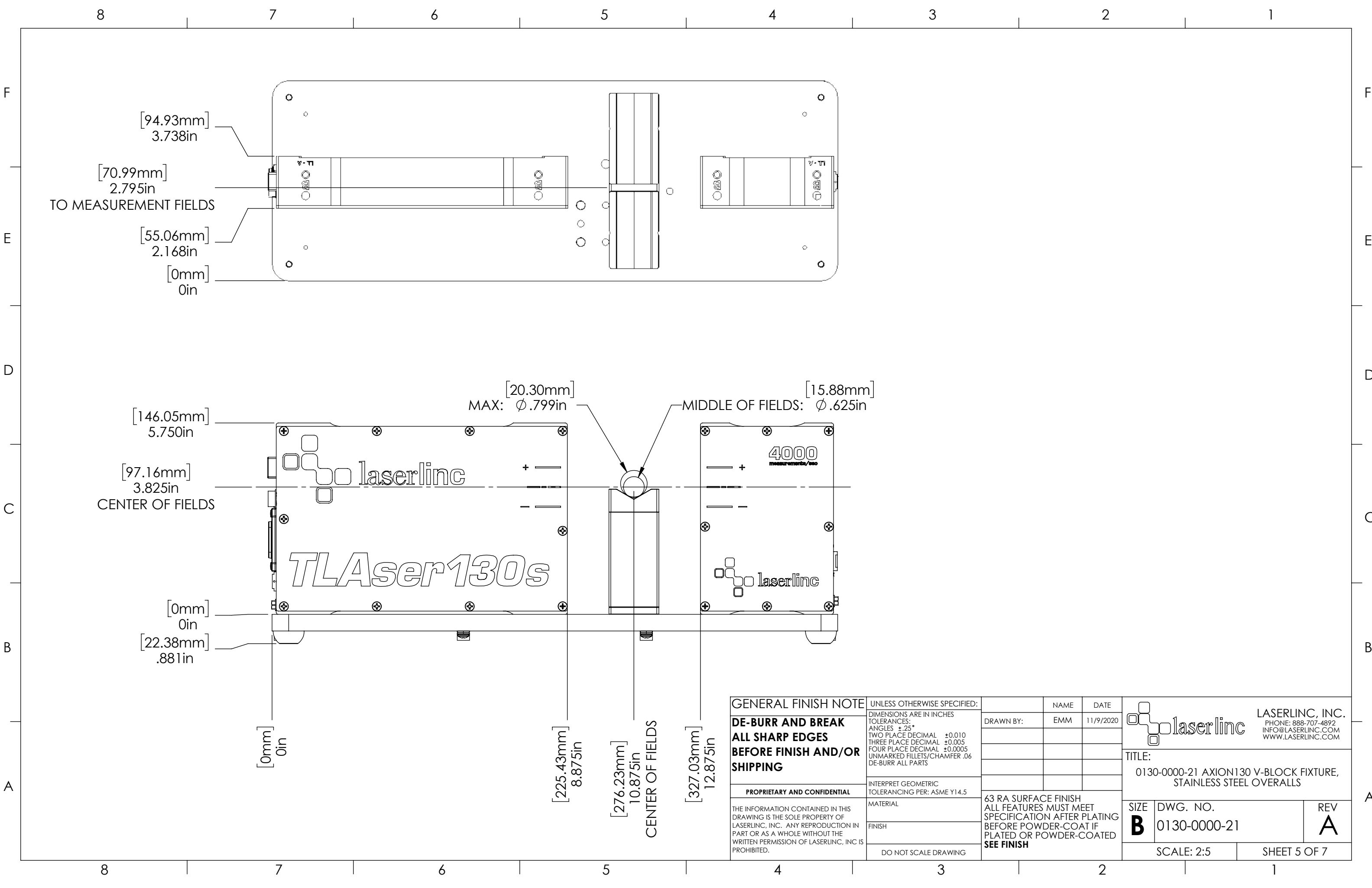
[276.23mm]  
10.875in  
CENTER OF FIELDS

[327.03mm]  
12.875in

<b>GENERAL FINISH NOTE</b>	UNLESS OTHERWISE SPECIFIED:	NAME	DATE	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM
	<b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR SHIPPING</b>	DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES $\pm$ .25° TWO PLACE DECIMAL $\pm$ 0.010 THREE PLACE DECIMAL $\pm$ 0.005 FOUR PLACE DECIMAL $\pm$ 0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	DRAWN BY:	
<b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	<b>63 RA SURFACE FINISH</b> ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>		TITLE: 0130-0000-21 AXION130 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS
	MATERIAL	SIZE <b>B</b>	DWG. NO. 0130-0000-21	REV <b>A</b>
FINISH	DO NOT SCALE DRAWING	SCALE: 2:5		SHEET 3 OF 7



<b>GENERAL FINISH NOTE</b> <b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR SHIPPING</b>	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25 TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME DATE	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM		
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		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>		SIZE <b>B</b> DWG. NO. 0130-0000-21 SCALE: 1:2	REV <b>A</b> SHEET 4 OF 7



**GENERAL FINISH NOTE**  
**DE-BURR AND BREAK**  
**ALL SHARP EDGES**  
**BEFORE FINISH AND/OR**  
**SHIPPING**

**PROPRIETARY AND CONFIDENTIAL**

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UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 ANGLES ±.25°  
 TWO PLACE DECIMAL ±0.010  
 THREE PLACE DECIMAL ±0.005  
 FOUR PLACE DECIMAL ±0.0005  
 UNMARKED FILLETS/CHAMFER .06  
 DE-BURR ALL PARTS

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5

MATERIAL

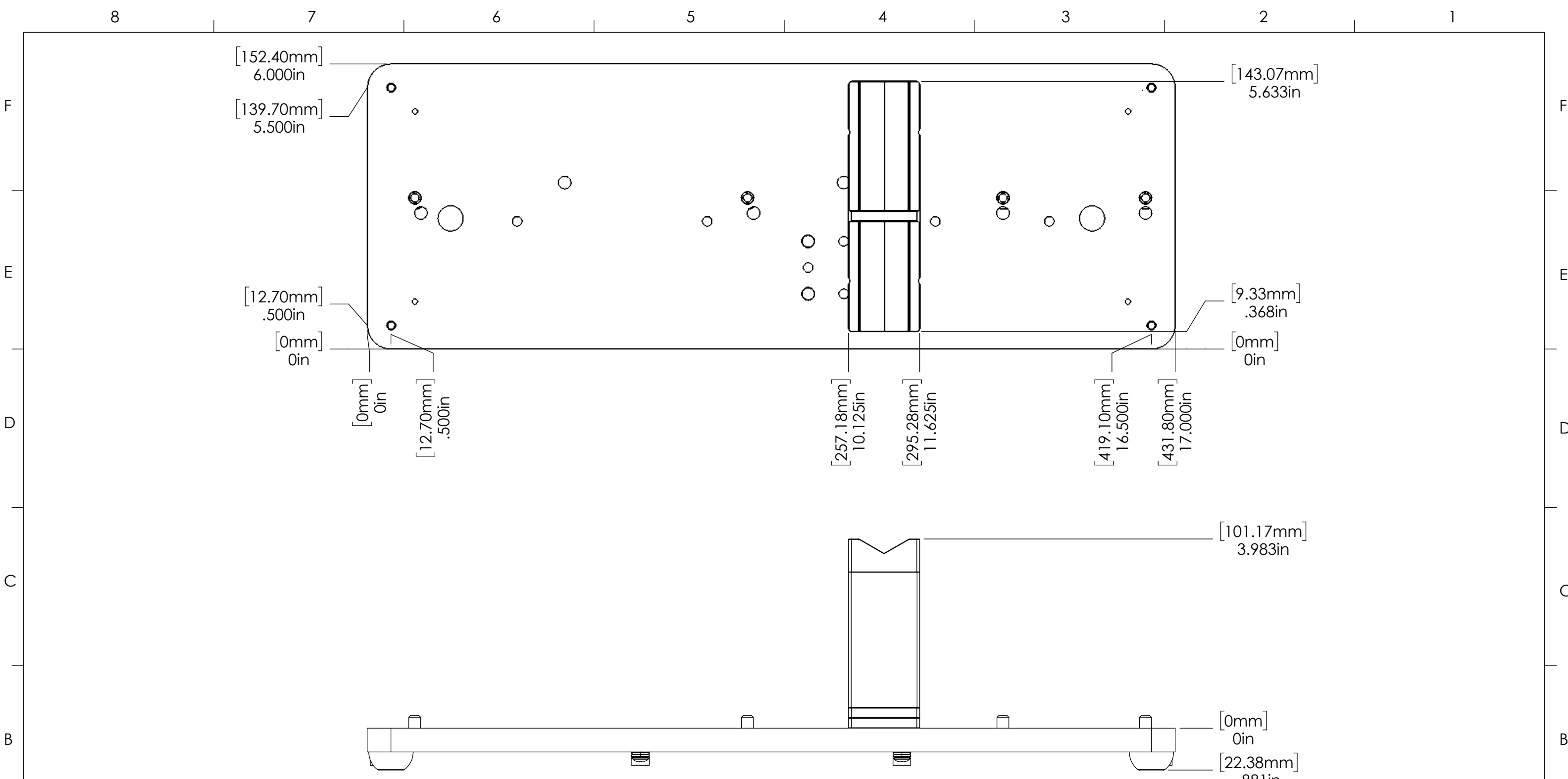
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DO NOT SCALE DRAWING

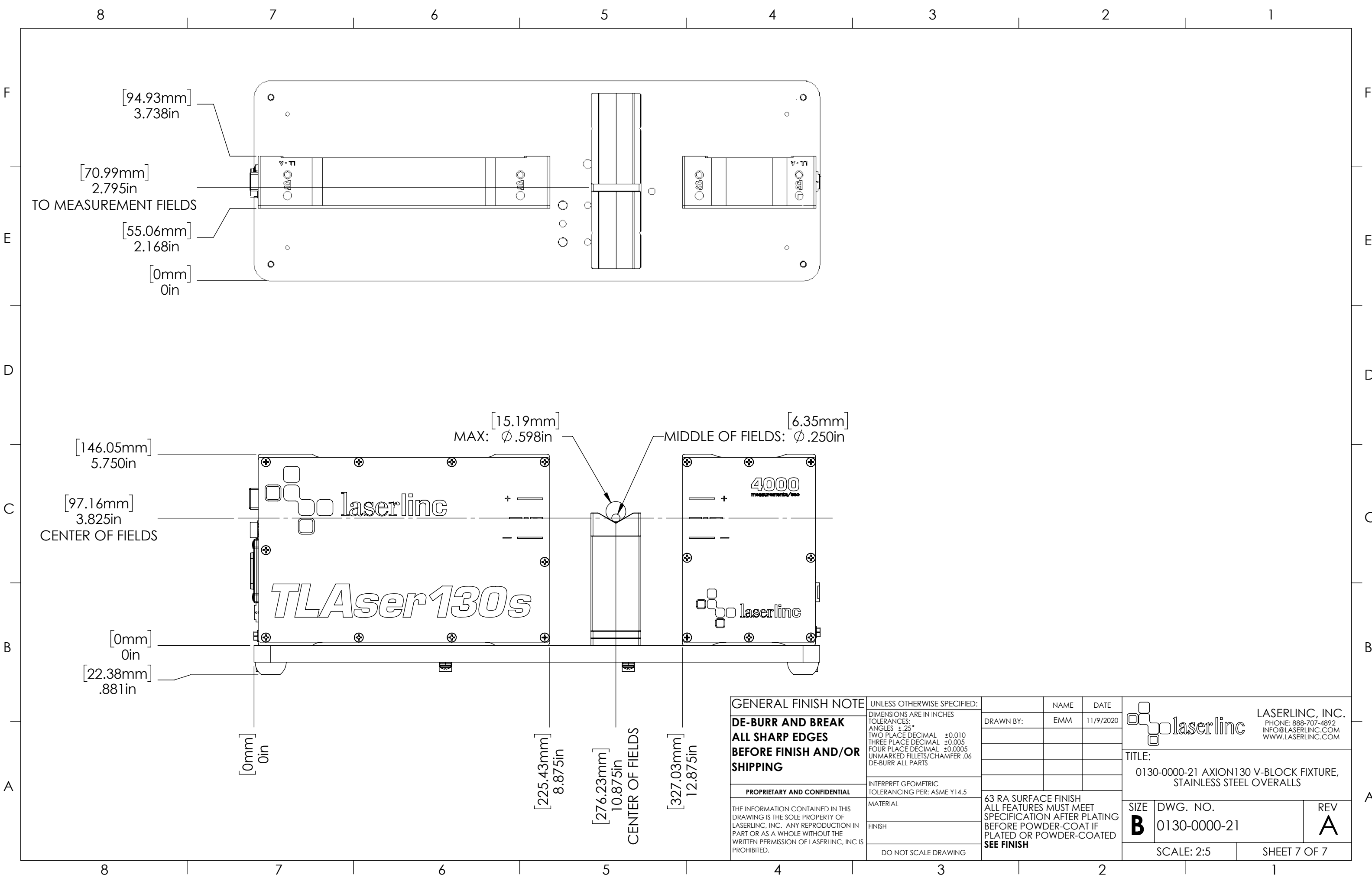
NAME	DATE
EMM	11/9/2020

63 RA SURFACE FINISH  
 ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED  
**SEE FINISH**

		<b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
<b>TITLE:</b> 0130-0000-21 AXION130 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS			
<b>SIZE</b> <b>B</b>	<b>DWG. NO.</b> 0130-0000-21	<b>REV</b> <b>A</b>	
SCALE: 2:5		SHEET 5 OF 7	



<b>GENERAL FINISH NOTE</b> <b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR SHIPPING</b>	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME: EMM DATE: 11/9/2020 DRAWN BY:	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM
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		SIZE: <b>B</b> DWG. NO.: 0130-0000-21 SCALE: 1:2	REV: <b>A</b> SHEET 6 OF 7



[94.93mm]  
3.738in

[70.99mm]  
2.795in

TO MEASUREMENT FIELDS

[55.06mm]  
2.168in

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[146.05mm]  
5.750in

[97.16mm]  
3.825in

CENTER OF FIELDS

[0mm]  
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[22.38mm]  
.881in

[15.19mm]  
MAX: Ø.598in

[6.35mm]  
MIDDLE OF FIELDS: Ø.250in


[0mm]  
0in

[225.43mm]  
8.875in

[276.23mm]  
10.875in

CENTER OF FIELDS

[327.03mm]  
12.875in

<b>GENERAL FINISH NOTE</b> <b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR SHIPPING</b>	UNLESS OTHERWISE SPECIFIED:	NAME	DATE	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM
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		SIZE	DWG. NO.	REV
		<b>B</b>	0130-0000-21	<b>A</b>
		SCALE: 2:5		SHEET 7 OF 7