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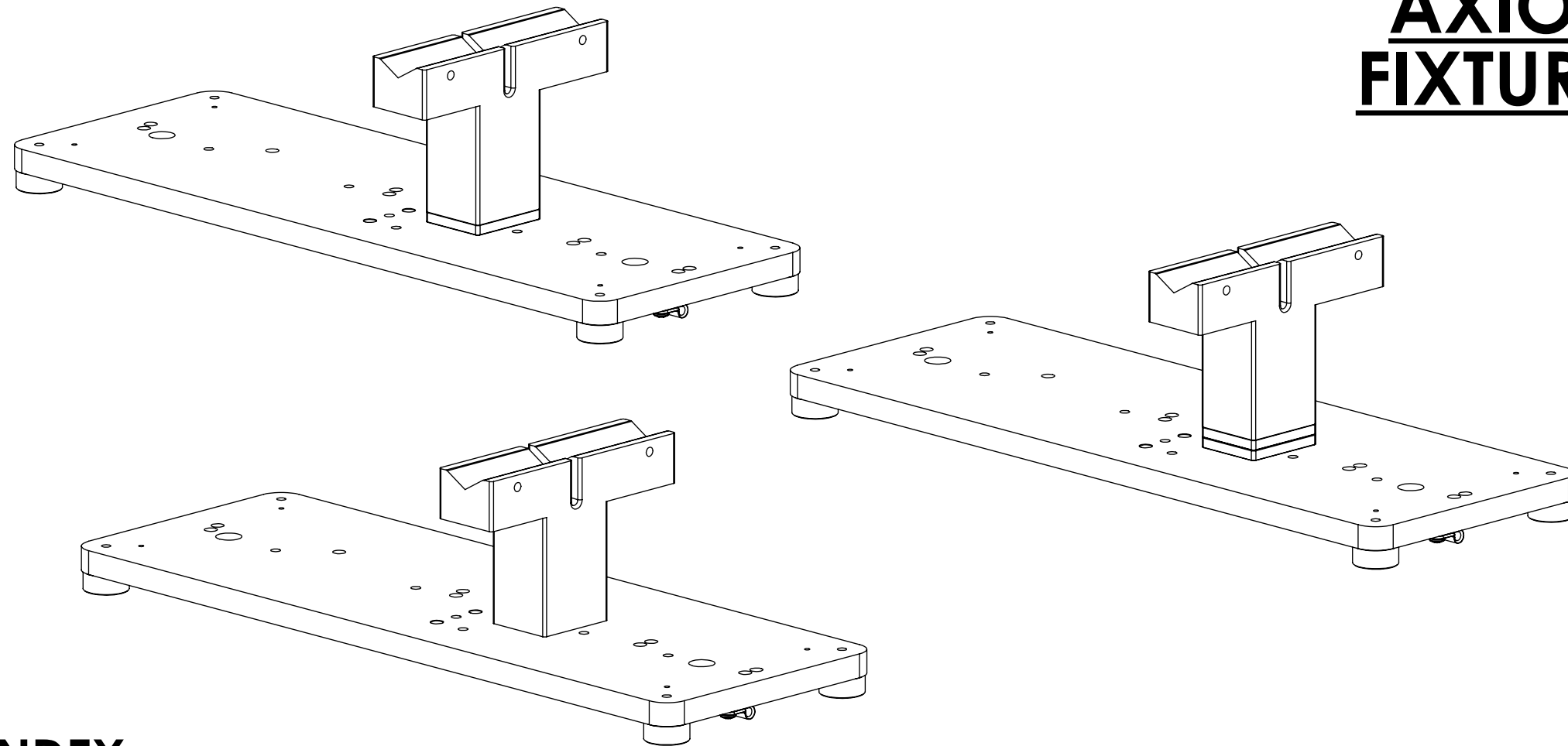
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REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHECK-IN	10/23/2014	MAM

# AXION130 V-BLOCK FIXTURE, WHITE DELRIN



## INDEX

- (1) COVER PAGE
- (2) BOM TABLE
- (3) NO RISER
- (4) 1 RISER
- (5) 2 RISER
- (6) MOUNT MICROMETER
- (7) NO RISER FIXTURE OVERALLS
- (8) NO RISER MOUNTED OVERALLS
- (9) 1 RISER FIXTURE OVERALLS
- (10) 1 RISER MOUNTED OVERALLS
- (11) 2 RISER FIXTURE OVERALLS
- (12) 2 RISER MOUNTED OVERALLS

<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
<b>DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING</b>		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 01/03/2024
<b>PROPRIETARY AND CONFIDENTIAL</b>		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>	
		FINISH		TITLE: AXION130 V-BLOCK FIXTURE, WHITE DELRIN	
		DO NOT SCALE DRAWING		SIZE <b>B</b>	DWG. NO. 0130-0001-21
				REV <b>A</b>	
				SCALE: 1:3	SHEET 1 OF 12



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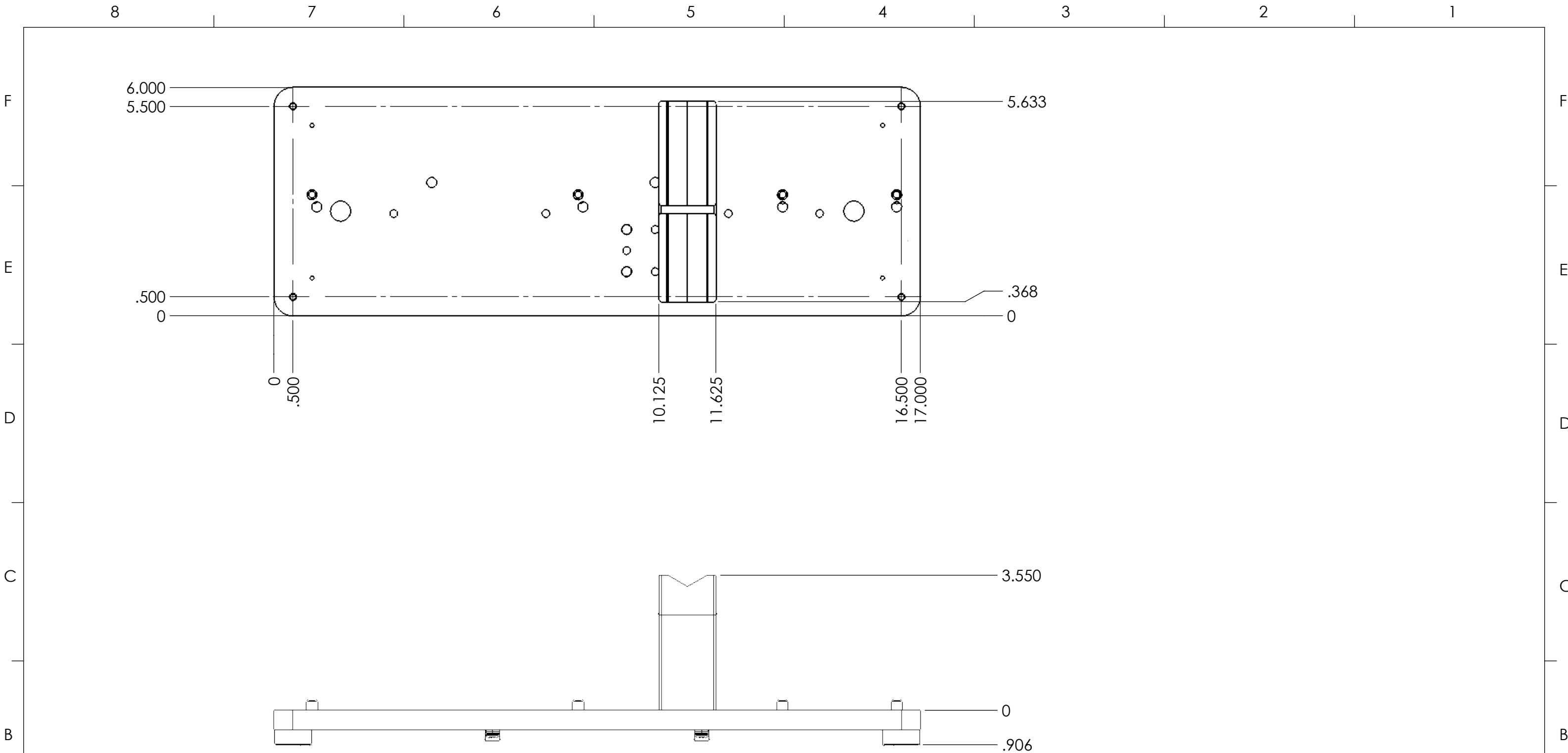
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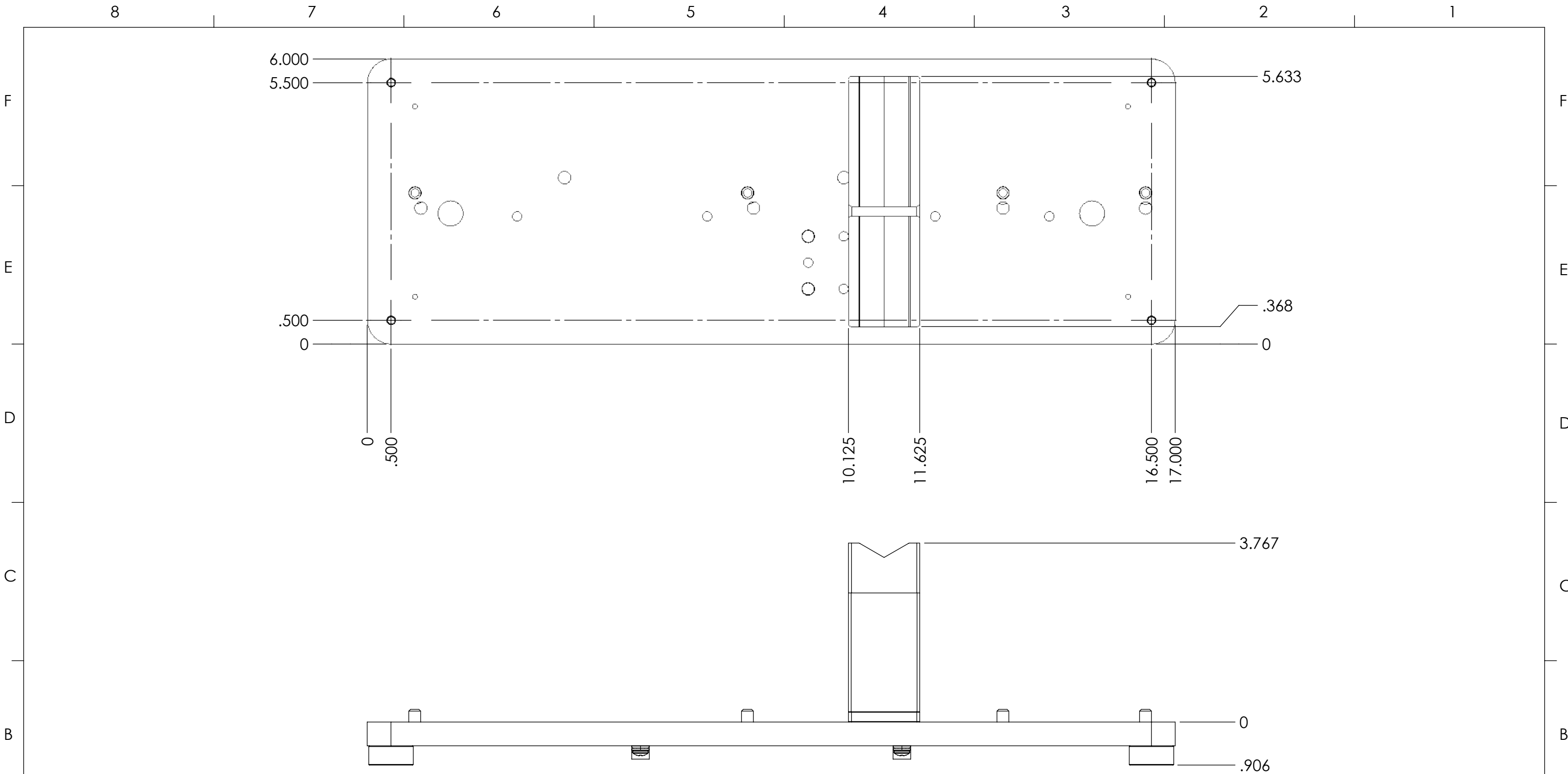
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<b>DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING</b>		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 01/03/2024
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		FINISH			
		DO NOT SCALE DRAWING		TITLE: AXION130 V-BLOCK FIXTURE, WHITE DELRIN	
				SIZE <b>B</b>	DWG. NO. 0130-0001-21
				REV <b>A</b>	
				SCALE: 2:5	
				SHEET 7 OF 12	




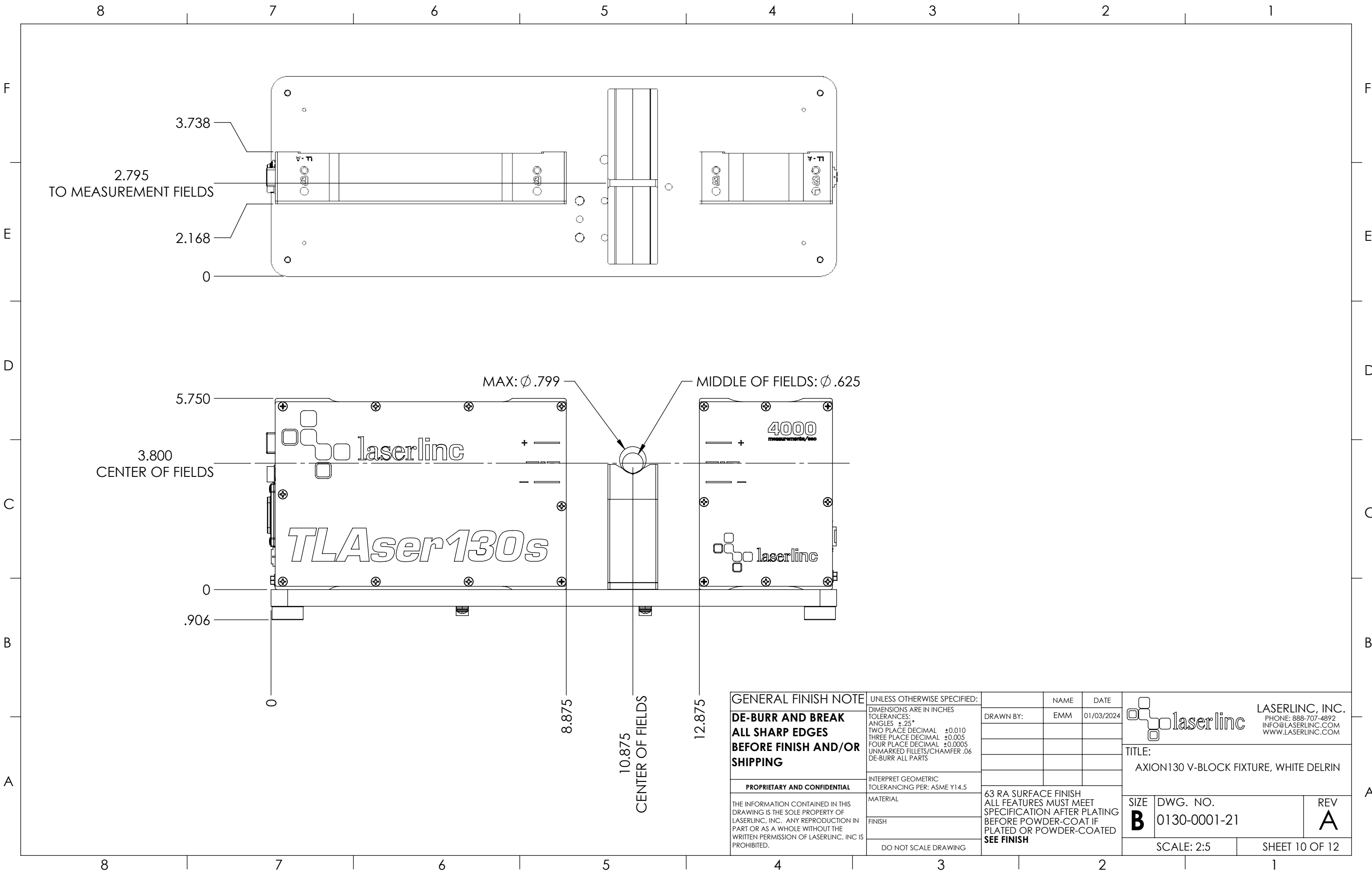
TITLE:  
AXION130 V-BLOCK FIXTURE, WHITE DELRIN

SIZE **B** DWG. NO. 0130-0001-21 REV **A**  
SCALE: 2:5 SHEET 7 OF 12





<b>GENERAL FINISH NOTE</b> <b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR</b> <b>SHIPPING</b>	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME DATE	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM			
	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	DRAWN BY: EMM DATE: 01/03/2024	TITLE: AXION130 V-BLOCK FIXTURE, WHITE DELRIN			
PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.	MATERIAL  FINISH  DO NOT SCALE DRAWING	63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>		SIZE <b>B</b>	DWG. NO. 0130-0001-21	REV <b>A</b>
		SCALE: 1:2		SHEET 9 OF 12		



3.738  
 2.795  
 TO MEASUREMENT FIELDS  
 2.168  
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 3.800  
 CENTER OF FIELDS  
 0  
 .906  
 8.875  
 10.875  
 CENTER OF FIELDS  
 12.875  
 MAX:  $\phi .799$   
 MIDDLE OF FIELDS:  $\phi .625$   
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 TLAser130s  
 4000  
 measurements/sec  
 laserline

**GENERAL FINISH NOTE**  
**DE-BURR AND BREAK**  
**ALL SHARP EDGES**  
**BEFORE FINISH AND/OR**  
**SHIPPING**

**PROPRIETARY AND CONFIDENTIAL**

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UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 ANGLES  $\pm .25^\circ$   
 TWO PLACE DECIMAL  $\pm 0.010$   
 THREE PLACE DECIMAL  $\pm 0.005$   
 FOUR PLACE DECIMAL  $\pm 0.0005$   
 UNMARKED FILLETS/CHAMFER .06  
 DE-BURR ALL PARTS

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5


MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME	DATE
EMM	01/03/2024

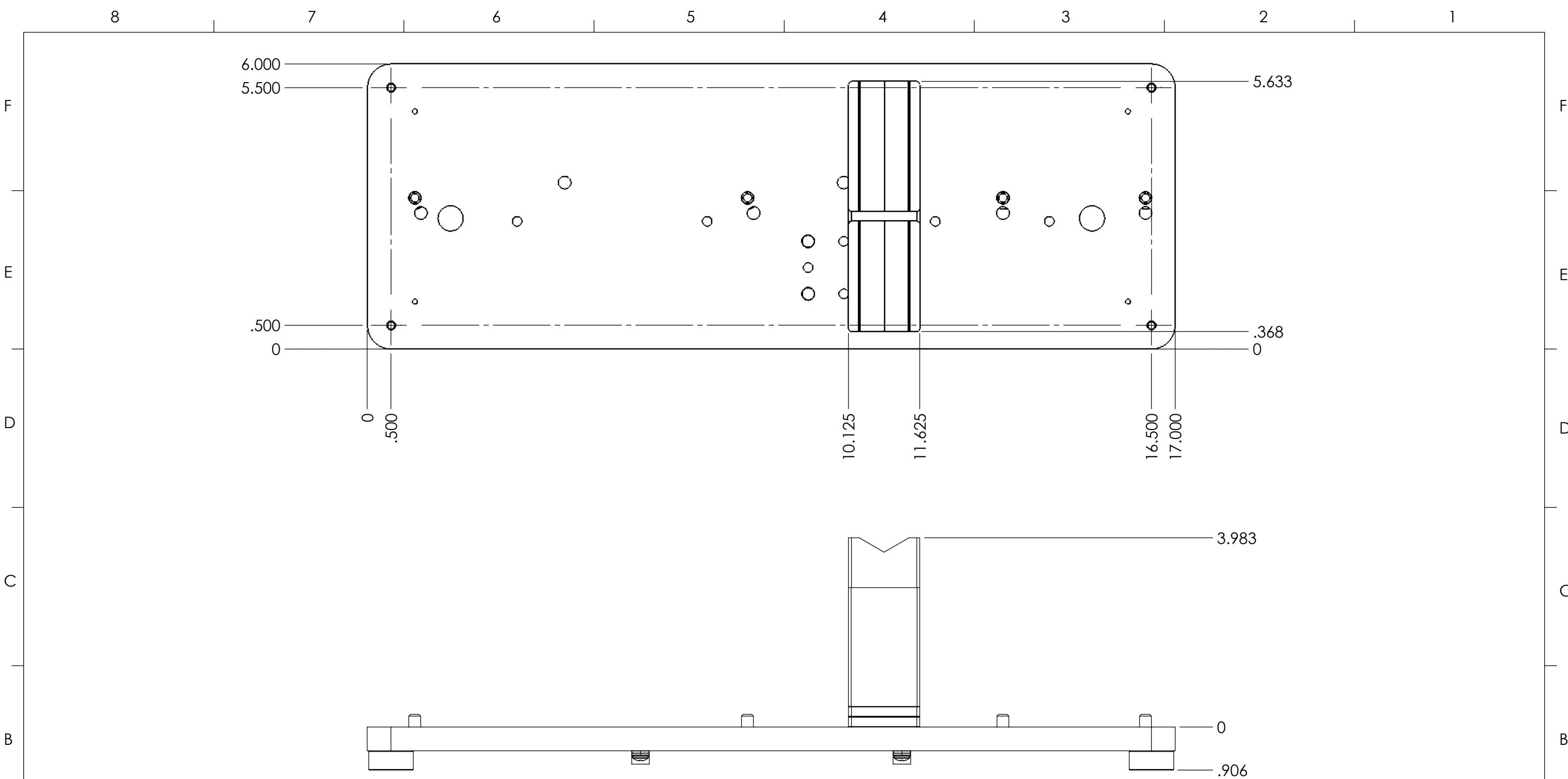
63 RA SURFACE FINISH  
 ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED  
**SEE FINISH**



**LASERLINC, INC.**  
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 INFO@LASERLINC.COM  
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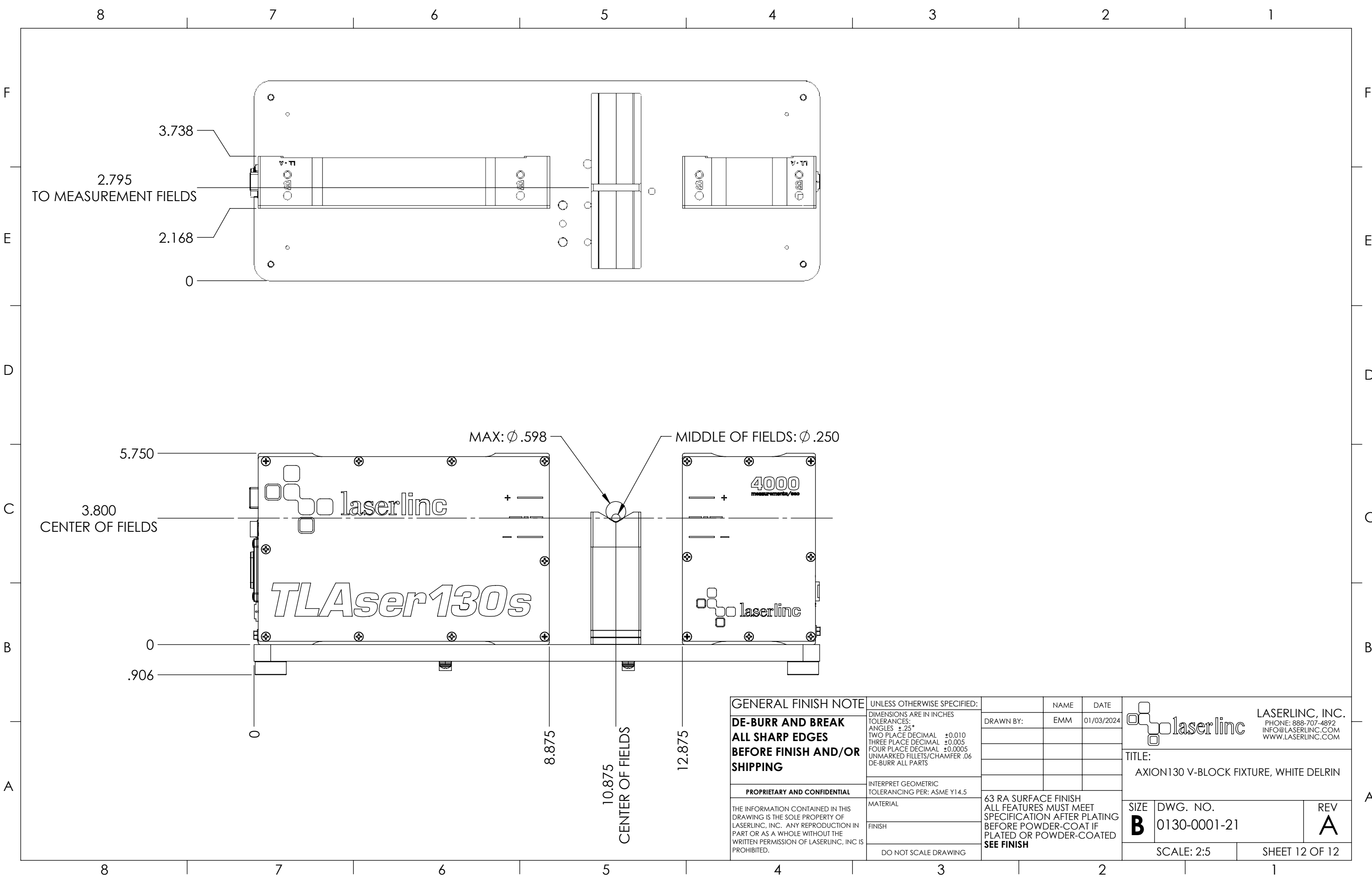
TITLE:  
 AXION130 V-BLOCK FIXTURE, WHITE DELRIN

SIZE <b>B</b>	DWG. NO. 0130-0001-21	REV <b>A</b>
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SCALE: 2:5      SHEET 10 OF 12



<b>GENERAL FINISH NOTE</b> <b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR SHIPPING</b>	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME DATE	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM			
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5 MATERIAL FINISH DO NOT SCALE DRAWING	DRAWN BY: EMM 01/03/2024	TITLE: AXION130 V-BLOCK FIXTURE, WHITE DELRIN		
		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>		SIZE <b>B</b>	DWG. NO. 0130-0001-21	REV <b>A</b>
		SCALE: 1:2		SHEET 11 OF 12		



3.738  
 2.795  
 TO MEASUREMENT FIELDS  
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5.750  
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 laserline  
 TLAser130s  
 4000  
 measurements/sec  
 laserline

<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
<b>DE-BURR AND BREAK</b>		DIMENSIONS ARE IN INCHES		DRAWN BY:	EMM
<b>ALL SHARP EDGES</b>		TOLERANCES:			01/03/2024
<b>BEFORE FINISH AND/OR</b>		ANGLES $\pm$ .25°			
<b>SHIPPING</b>		TWO PLACE DECIMAL $\pm$ 0.010			
<b>PROPRIETARY AND CONFIDENTIAL</b>		THREE PLACE DECIMAL $\pm$ 0.005			
THE INFORMATION CONTAINED IN THIS		FOUR PLACE DECIMAL $\pm$ 0.0005			
DRAWING IS THE SOLE PROPERTY OF		UNMARKED FILLETS/CHAMFER .06			
LASERLINC, INC. ANY REPRODUCTION IN		DE-BURR ALL PARTS			
PART OR AS A WHOLE WITHOUT THE		INTERPRET GEOMETRIC		63 RA SURFACE FINISH	
WRITTEN PERMISSION OF LASERLINC, INC. IS		TOLERANCING PER: ASME Y14.5		ALL FEATURES MUST MEET	
PROHIBITED.		MATERIAL		SPECIFICATION AFTER PLATING	
		FINISH		BEFORE POWDER-COAT IF	
		DO NOT SCALE DRAWING		PLATED OR POWDER-COATED	
				<b>SEE FINISH</b>	
				TITLE:	
				AXION130 V-BLOCK FIXTURE, WHITE DELRIN	
SIZE	DWG. NO.	REV			
<b>B</b>	0130-0001-21	<b>A</b>			
SCALE: 2:5		SHEET 12 OF 12			

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