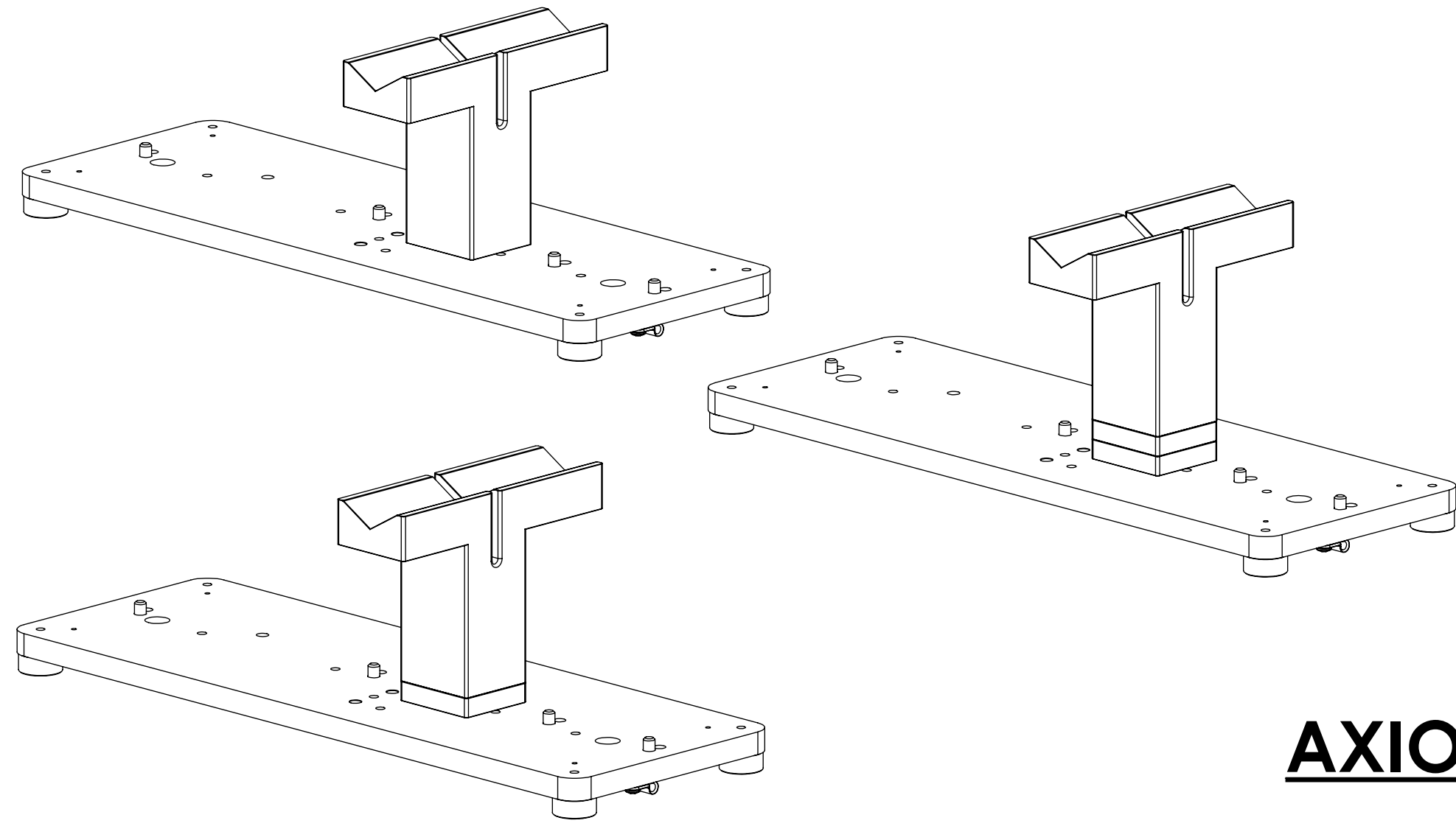


REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHECK-IN	2/28/2015	MAM



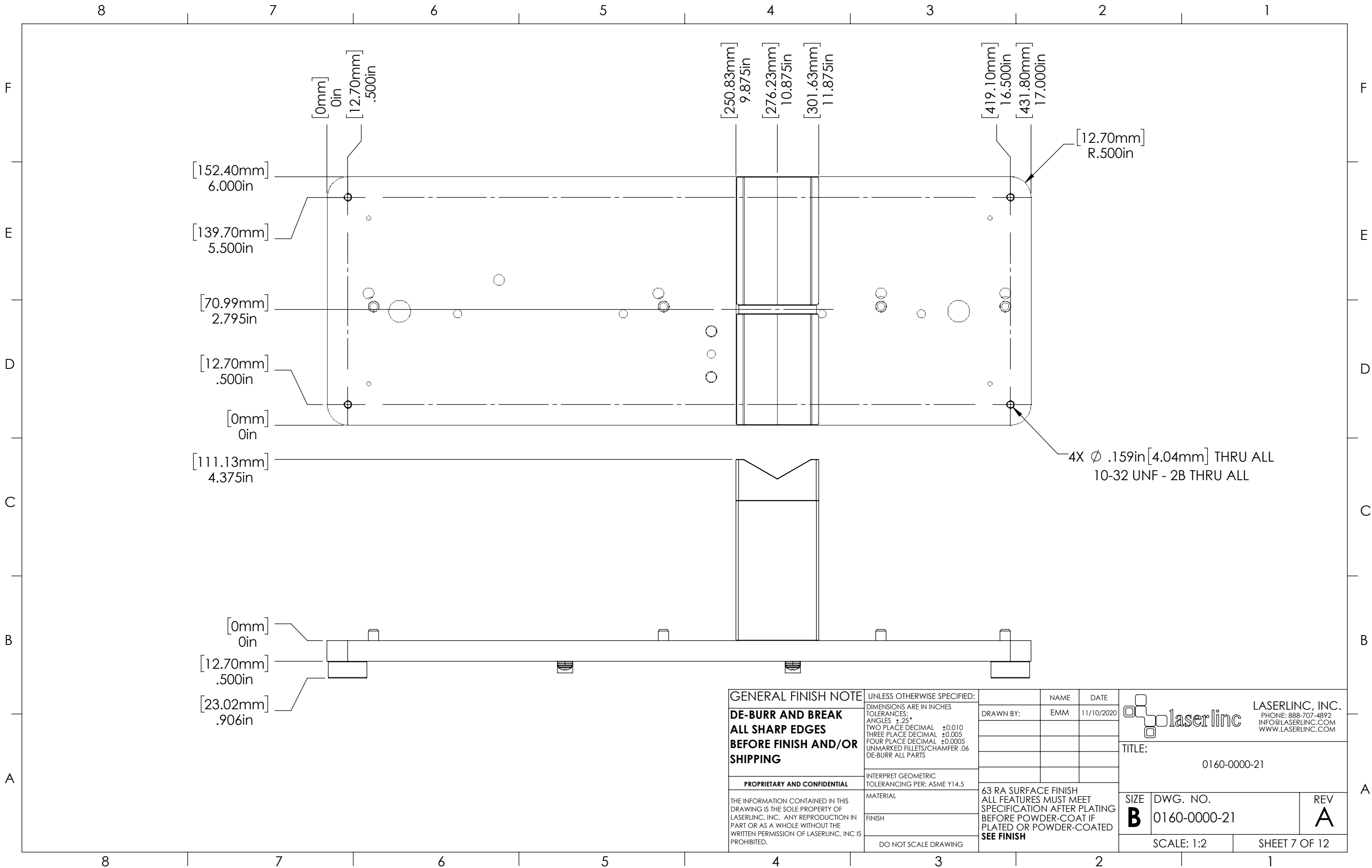
AXION160 V-BLOCK FIXTURE

INDEX

- (1) COVER PAGE
- (2) BOM TABLE
- (3) ASSEMBLE - NO RISERS
- (4) ASSEMBLE - 1 RISERS
- (5) ASSEMBLE - 2 RISERS
- (6) MOUNT MICROMETER
- (7) NO RISER FIXTURE OVERALLS
- (8) NO RISER MOUNTED OVERALLS
- (9) 1 RISER FIXTURE OVERALLS
- (10) 1 RISER MOUNTED OVERALLS
- (11) 2 RISER FIXTURE OVERALLS
- (12) 2 RISER MOUNTED OVERALLS

GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DE-BURR AND BREAK		DIMENSIONS ARE IN INCHES		DRAWN BY:	EMM
ALL SHARP EDGES		TOLERANCES:			11/10/2020
BEFORE FINISH AND/OR		ANGLES ±.25°			
SHIPPING		TWO PLACE DECIMAL ±0.010			
		THREE PLACE DECIMAL ±0.005			
		FOUR PLACE DECIMAL ±0.0005			
		UNMARKED FILLETS/CHAMFER .06			
		DE-BURR ALL PARTS			
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC		63 RA SURFACE FINISH	
		TOLERANCING PER: ASME Y14.5		ALL FEATURES MUST MEET	
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				TITLE:	
				AXION160 V-BLOCK FIXTURE	
				SIZE	DWG. NO.
				B	0160-0000-21
				REV	A
				SCALE: 1:3	SHEET 1 OF 12





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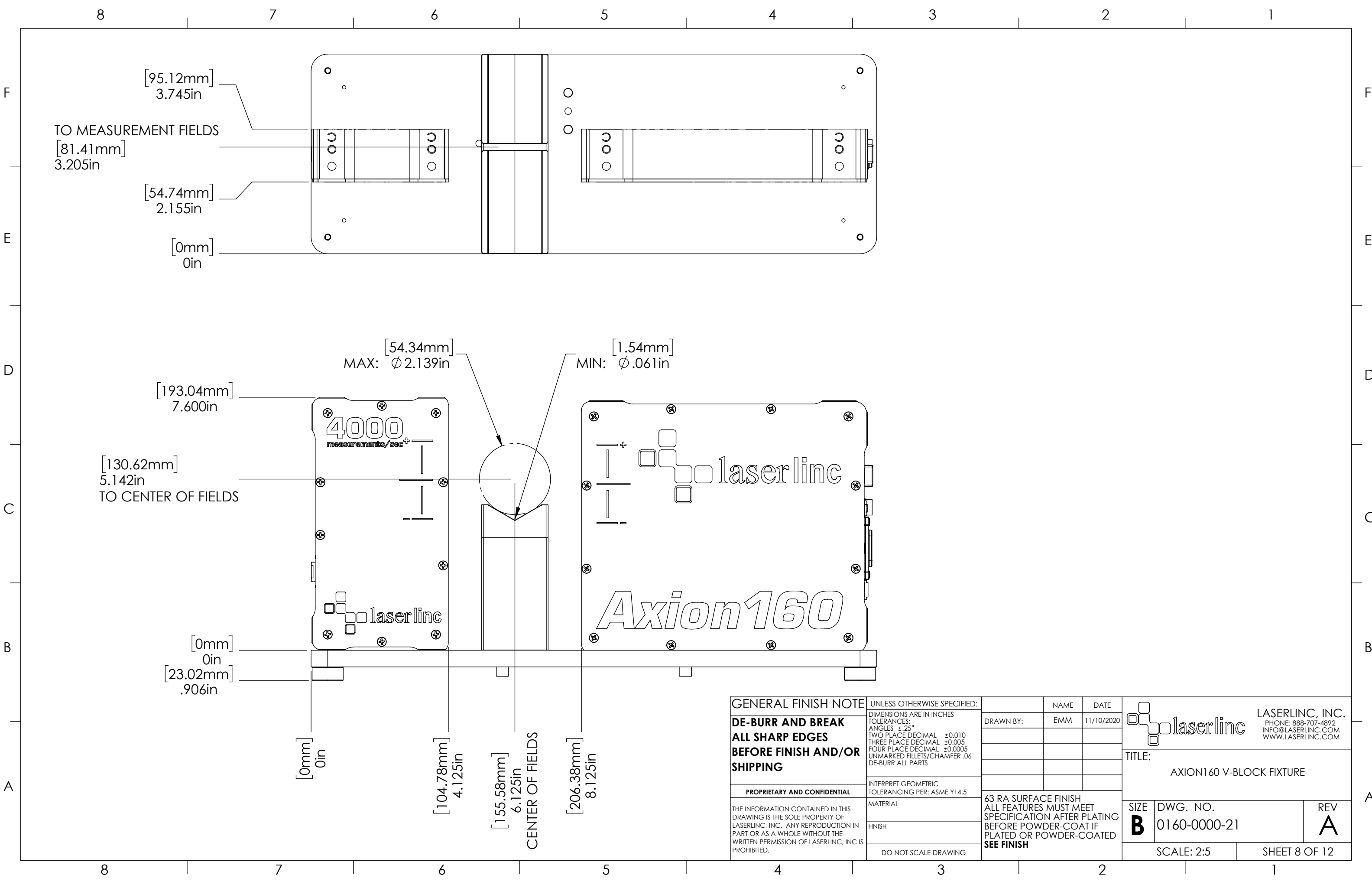
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 TWO PLACE DECIMAL \pm 0.010
 THREE PLACE DECIMAL \pm 0.005
 FOUR PLACE DECIMAL \pm 0.0005
 UNMARKED FILLETS/CHAMFER .06
 DE-BURR ALL PARTS

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5
 MATERIAL
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NAME	DATE
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SIZE	DWG. NO.	REV	
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SCALE: 1:2		SHEET 7 OF 12	



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 UNMARKED FILLETS/CHAMFER .06
 DE-BURR ALL PARTS

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5

MATERIAL

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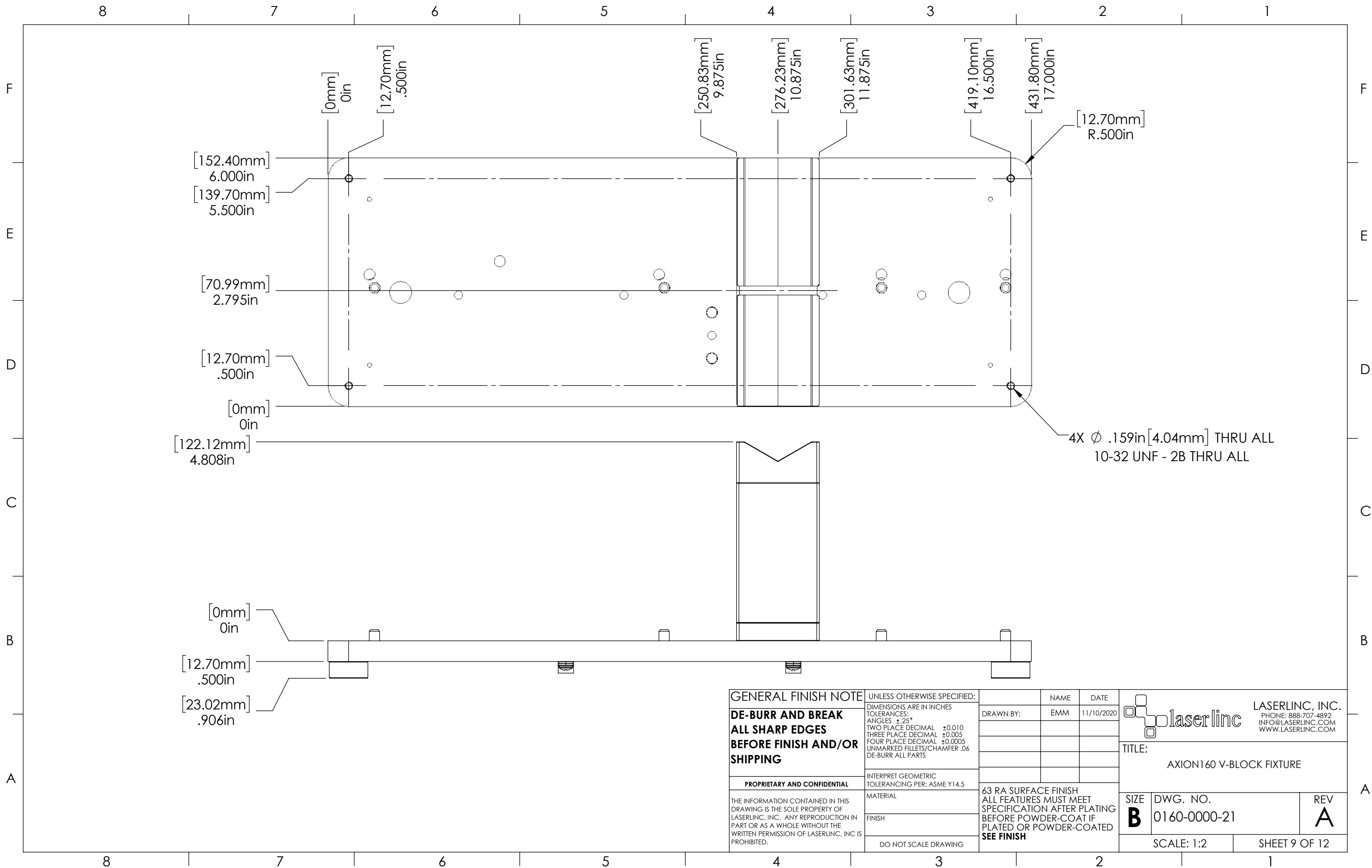
NAME	DATE
EMM	11/10/2020
DRAWN BY:	
63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	

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SIZE	DWG. NO.	REV
B	0160-0000-21	A

SCALE: 2:5 SHEET 8 OF 12



[152.40mm]
6.000in
[139.70mm]
5.500in

[70.99mm]
2.795in

[12.70mm]
.500in

[0mm]
0in

[122.12mm]
4.808in

[0mm]
0in

[12.70mm]
.500in

[23.02mm]
.906in

[250.83mm]
9.875in

[276.23mm]
10.875in

[301.63mm]
11.875in

[419.10mm]
16.500in

[431.80mm]
17.000in

[12.70mm]
R.500in

4X Ø .159in [4.04mm] THRU ALL
10-32 UNF - 2B THRU ALL

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INTERPRET GEOMETRIC
TOLERANCING PER: ASME Y14.5

MATERIAL

FINISH

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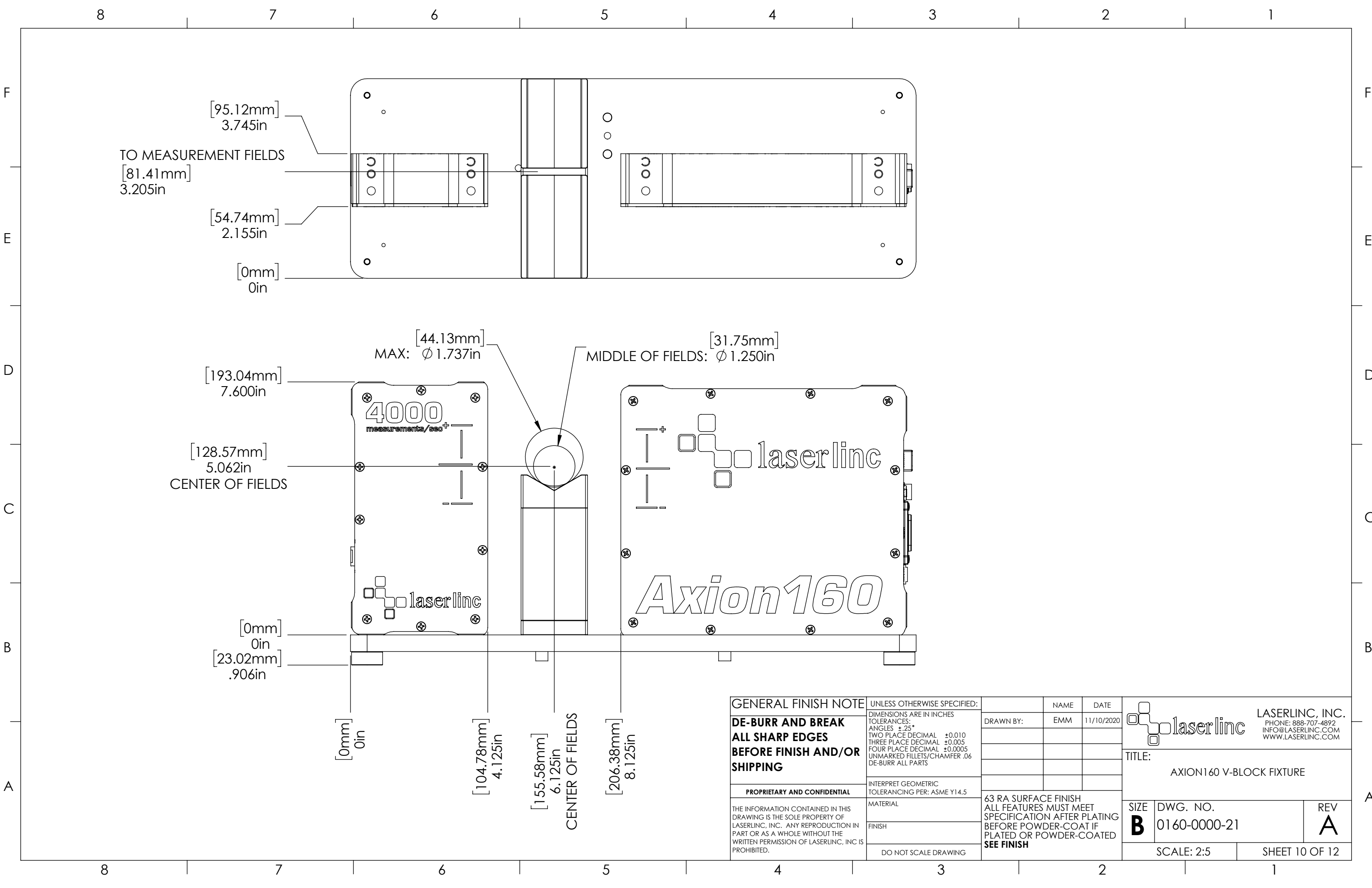
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SCALE: 1:2 SHEET 9 OF 12



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INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5


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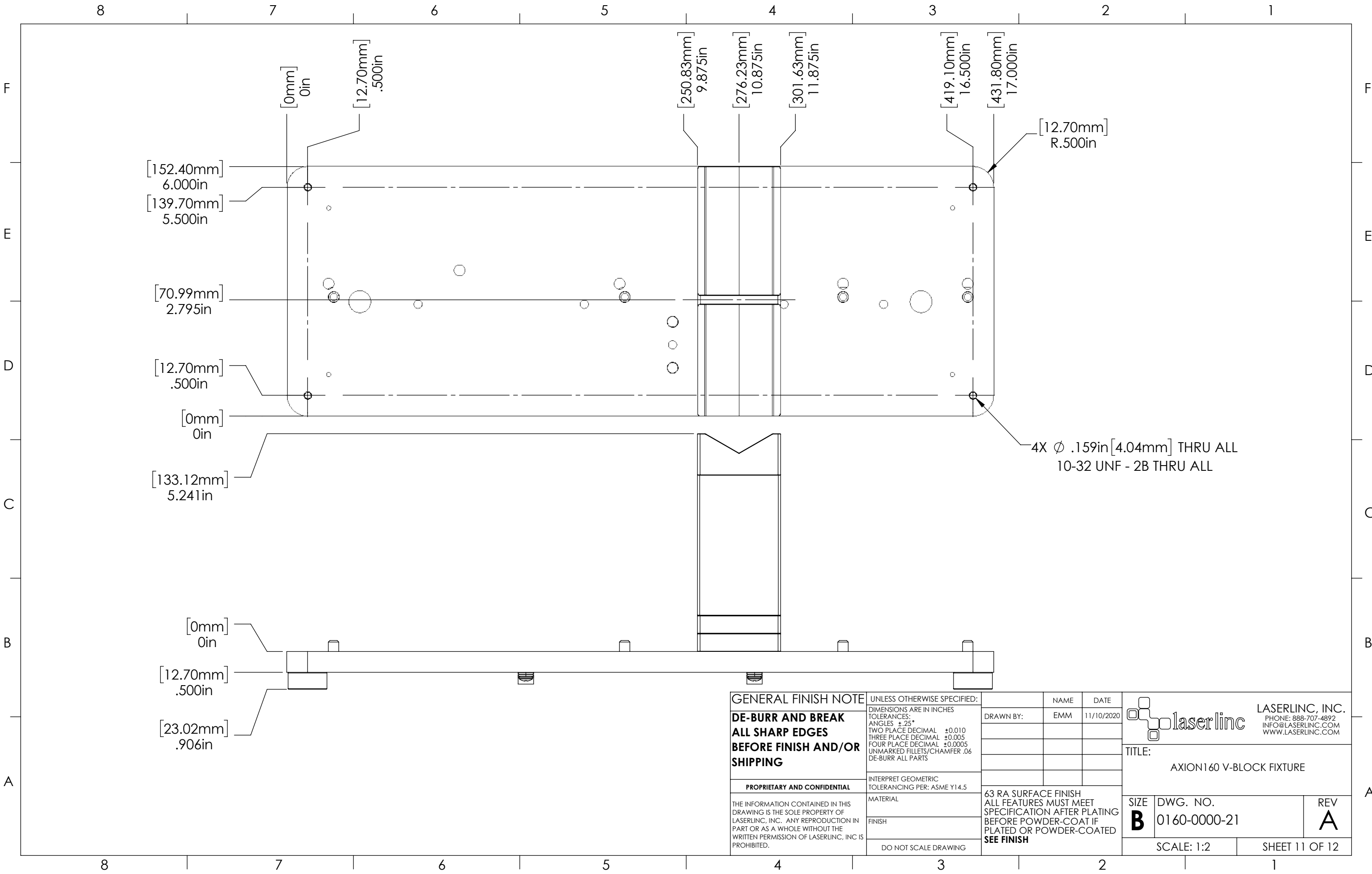
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SIZE B	DWG. NO. 0160-0000-21	REV A	
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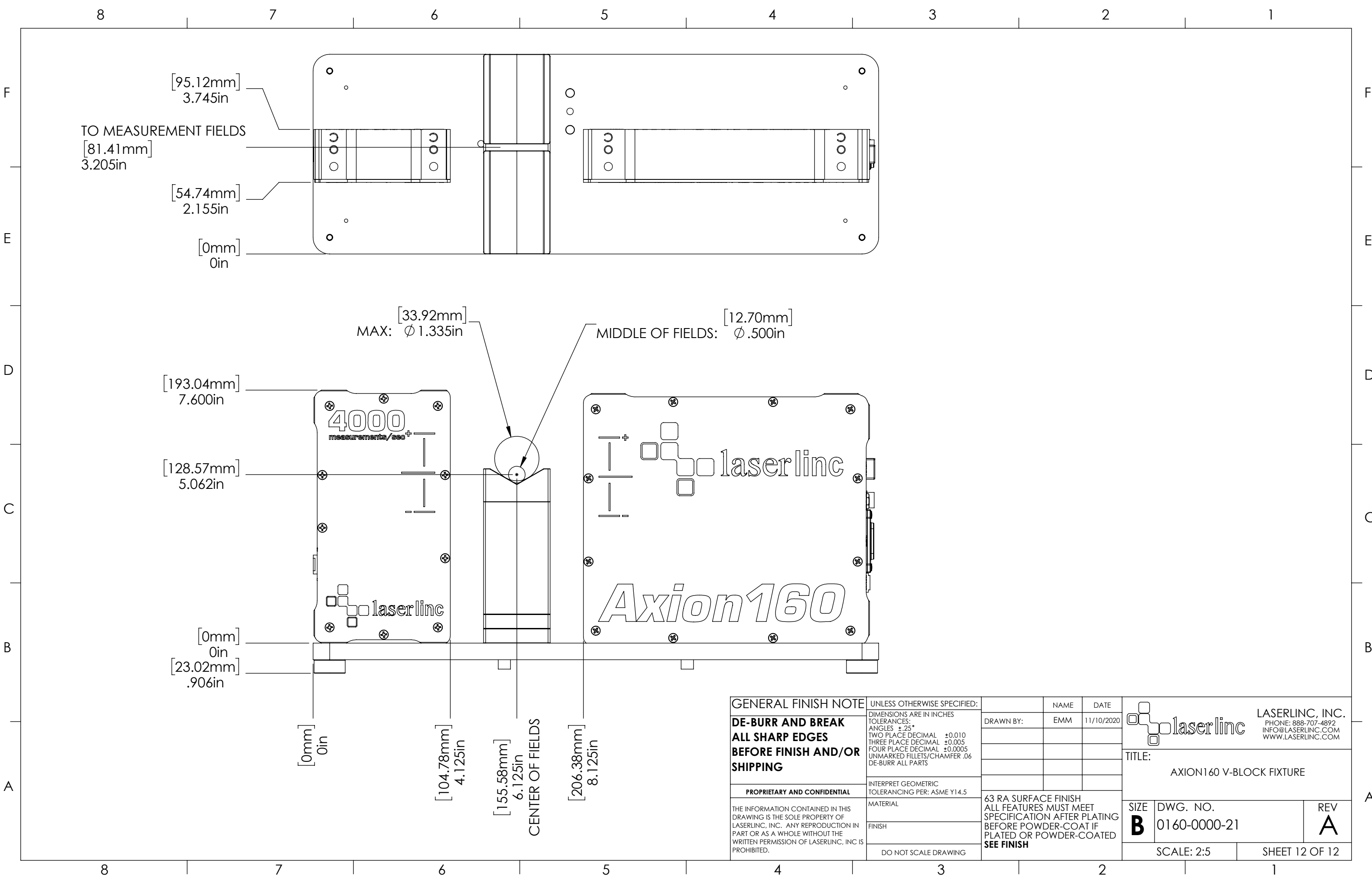
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SCALE: 1:2 SHEET 11 OF 12



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