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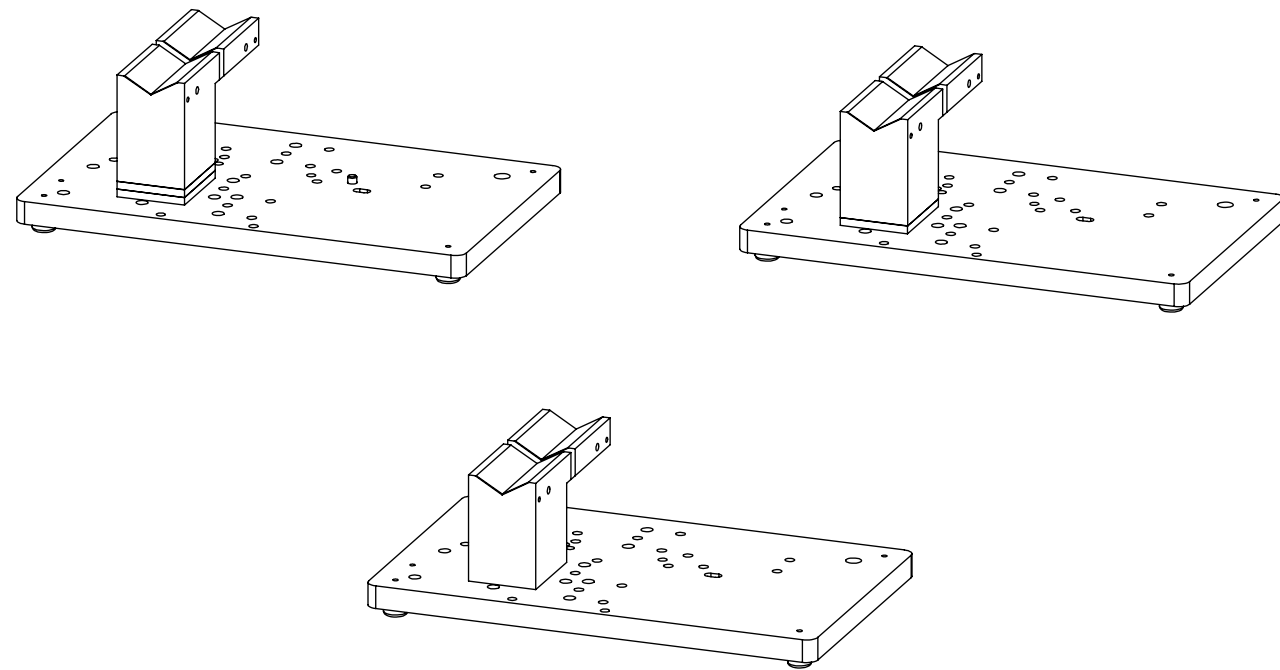
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ZONE		REV.	DESCRIPTION	DATE	APPROVED
		A	Check-In	9/5/2018	MAM



# AXION222 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS

## INDEX

- (1) Cover Page
- (2) No Riser Fixture Dimensions
- (3) No Riser Mounted Dimensions
- (4) 1 Riser Fixture Dimensions
- (5) 1 Riser Mounted Dimensions
- (6) 2 Riser Fixture Dimensions
- (7) 2 Riser Mounted Dimensions

<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
<b>DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING</b>		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 11/4/2020
<b>PROPRIETARY AND CONFIDENTIAL</b>		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>	
		FINISH		TITLE: 0222-0000-21 AXION222 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS	
DO NOT SCALE DRAWING				SIZE	DWG. NO.
				<b>B</b>	0222-0000-21
				REV	<b>A</b>
				SCALE: 1:4	SHEET 1 OF 7



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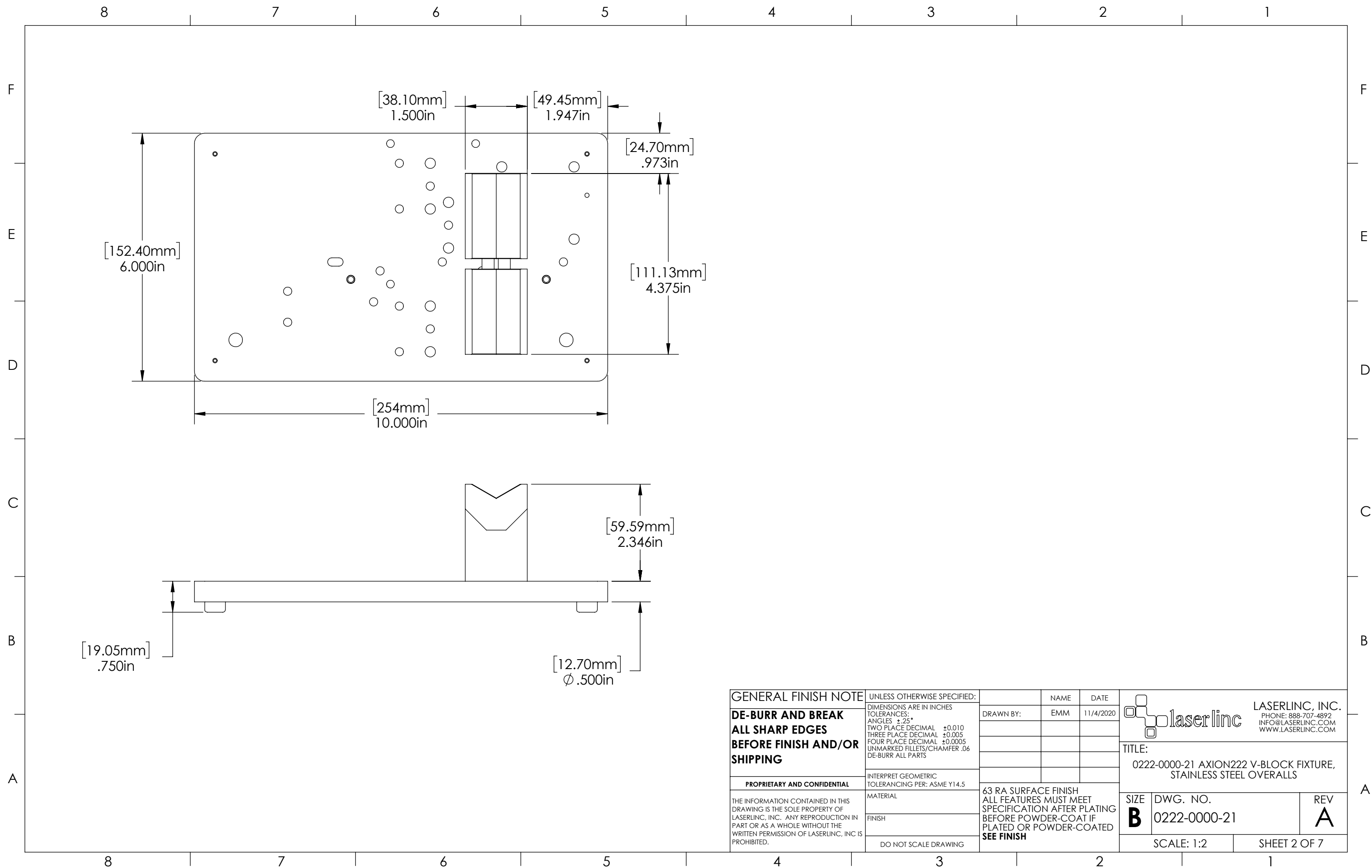
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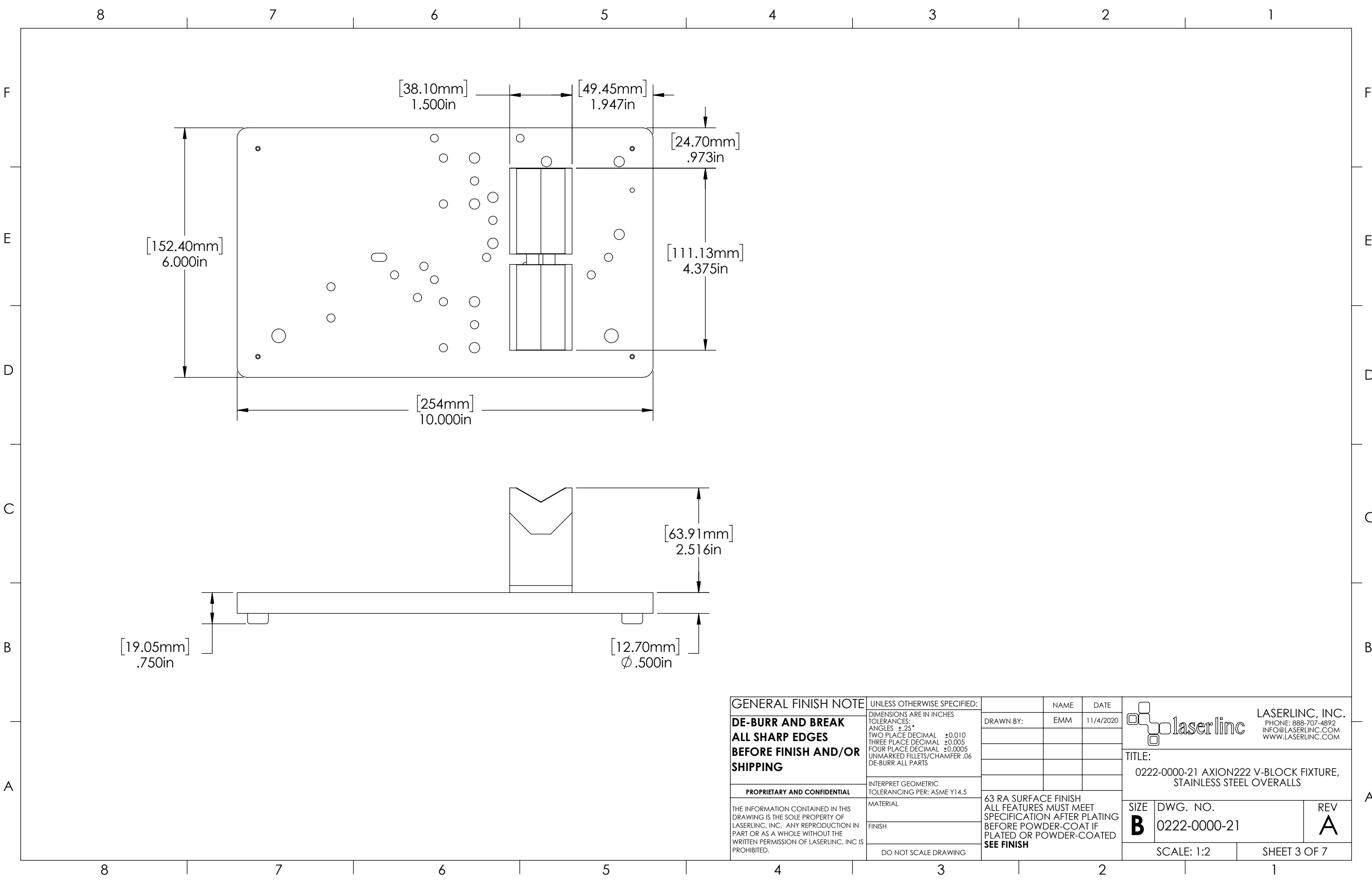
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1



<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
<b>DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING</b>		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES $\pm$ .25 TWO PLACE DECIMAL $\pm$ 0.010 THREE PLACE DECIMAL $\pm$ 0.005 FOUR PLACE DECIMAL $\pm$ 0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 11/4/2020
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		FINISH			
		DO NOT SCALE DRAWING		TITLE: 0222-0000-21 AXION222 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS	
				SIZE <b>B</b>	DWG. NO. 0222-0000-21
				REV <b>A</b>	
				SCALE: 1:2	SHEET 2 OF 7





**GENERAL FINISH NOTE**  
**DE-BURR AND BREAK**  
**ALL SHARP EDGES**  
**BEFORE FINISH AND/OR**  
**SHIPPING**


UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 ANGLES ±.25°  
 TWO PLACE DECIMAL ±0.010  
 THREE PLACE DECIMAL ±0.005  
 FOUR PLACE DECIMAL ±0.0005  
 UNMARKED FILLETS/CHAMFER .06  
 DE-BURR ALL PARTS

INTERPRET GEOMETRIC  
 TOLERANCING PER: ASME Y14.5

MATERIAL

FINISH

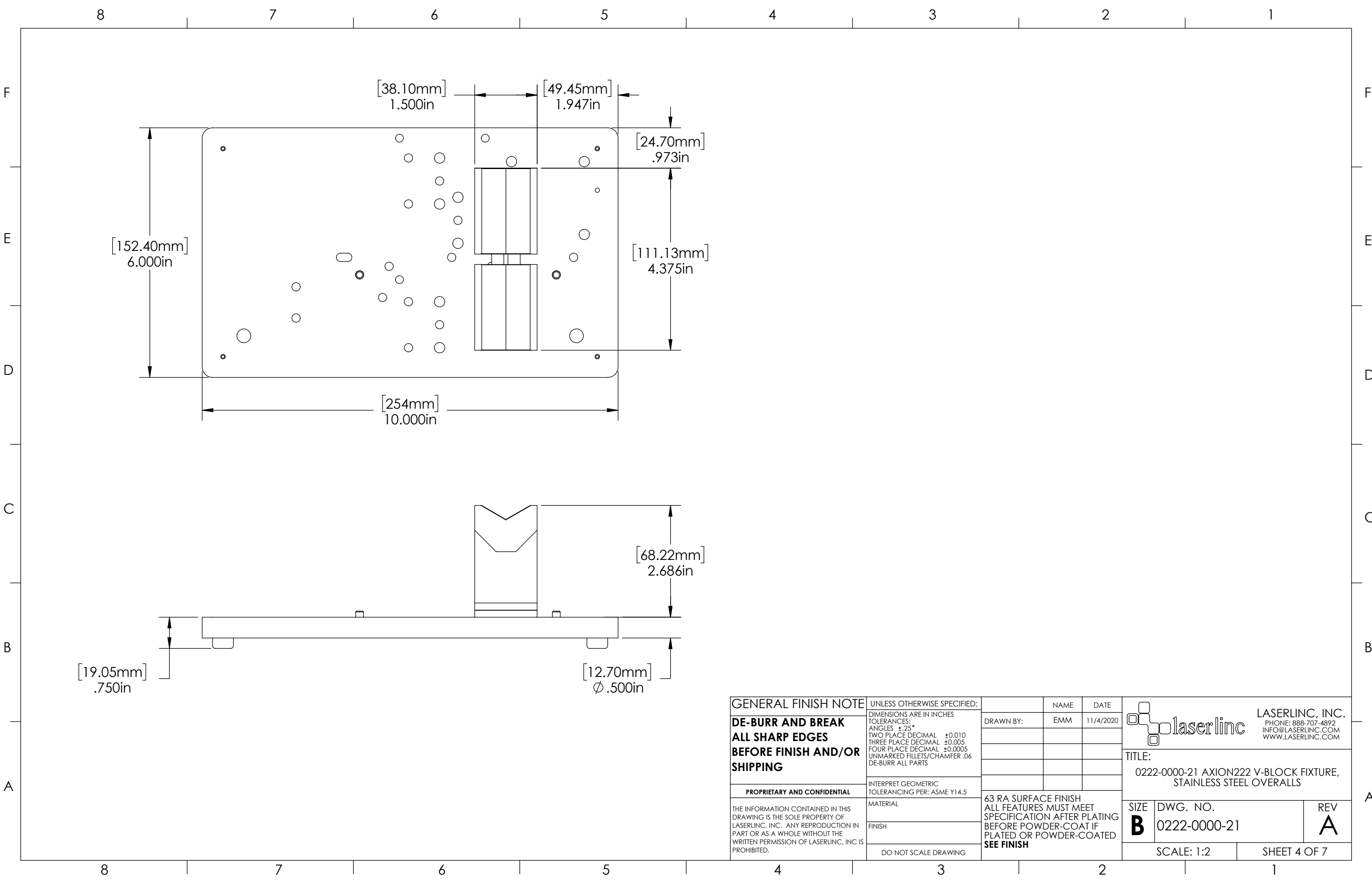
DO NOT SCALE DRAWING

DRAWN BY:		NAME	DATE
		EMM	11/4/2020
 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM			
TITLE:			
0222-0000-21 AXION222 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS			
SIZE	DWG. NO.	REV	
<b>B</b>	0222-0000-21	<b>A</b>	
SCALE: 1:2		SHEET 3 OF 7	

**PROPRIETARY AND CONFIDENTIAL**

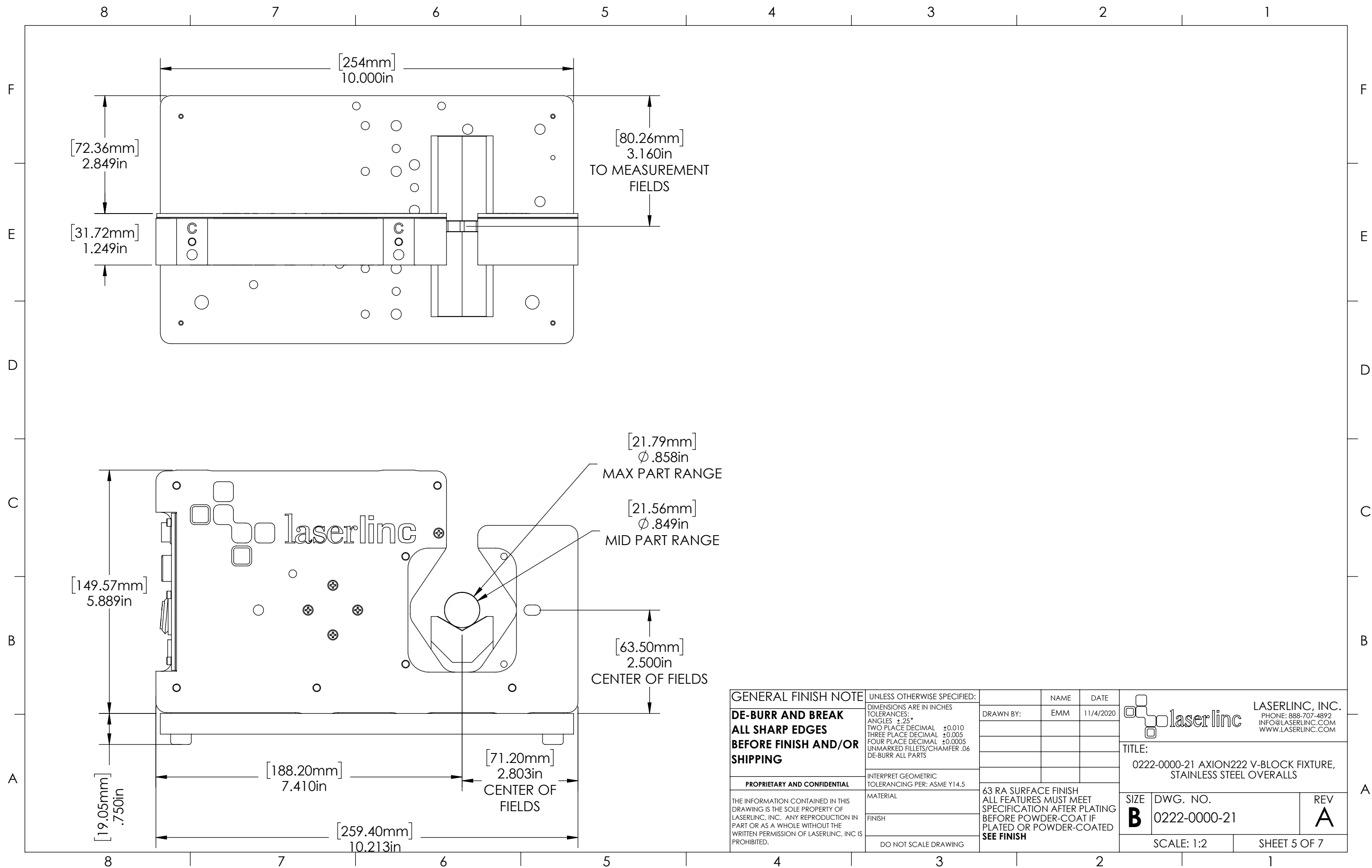
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 PART OR AS A WHOLE WITHOUT THE  
 WRITTEN PERMISSION OF LASERLINC, INC. IS  
 PROHIBITED.


63 RA SURFACE FINISH  
 ALL FEATURES MUST MEET  
 SPECIFICATION AFTER PLATING  
 BEFORE POWDER-COAT IF  
 PLATED OR POWDER-COATED  
**SEE FINISH**

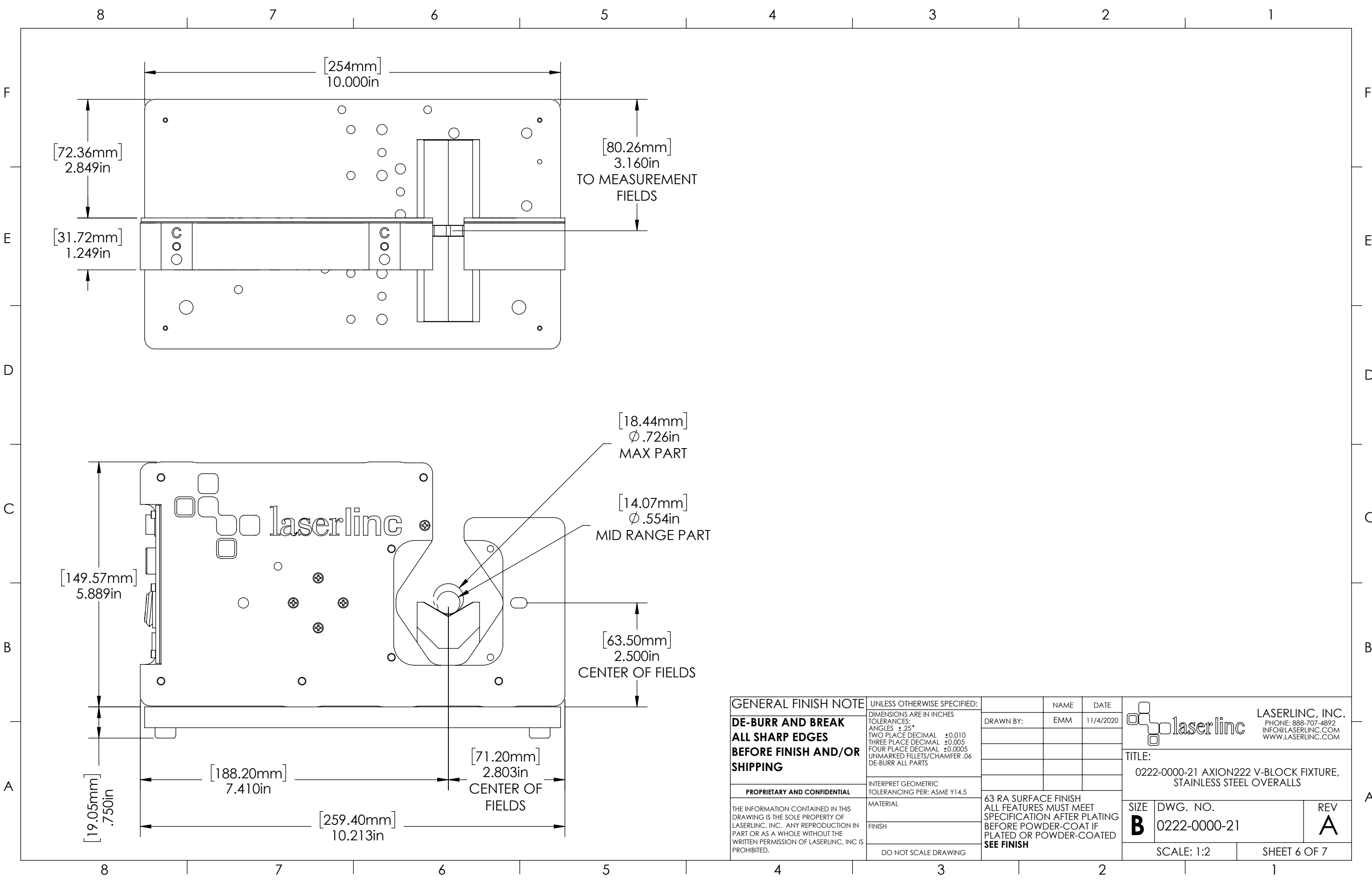



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		DO NOT SCALE DRAWING		SIZE <b>B</b>	DWG. NO. 0222-0000-21
				REV <b>A</b>	
				SCALE: 1:2	SHEET 4 OF 7

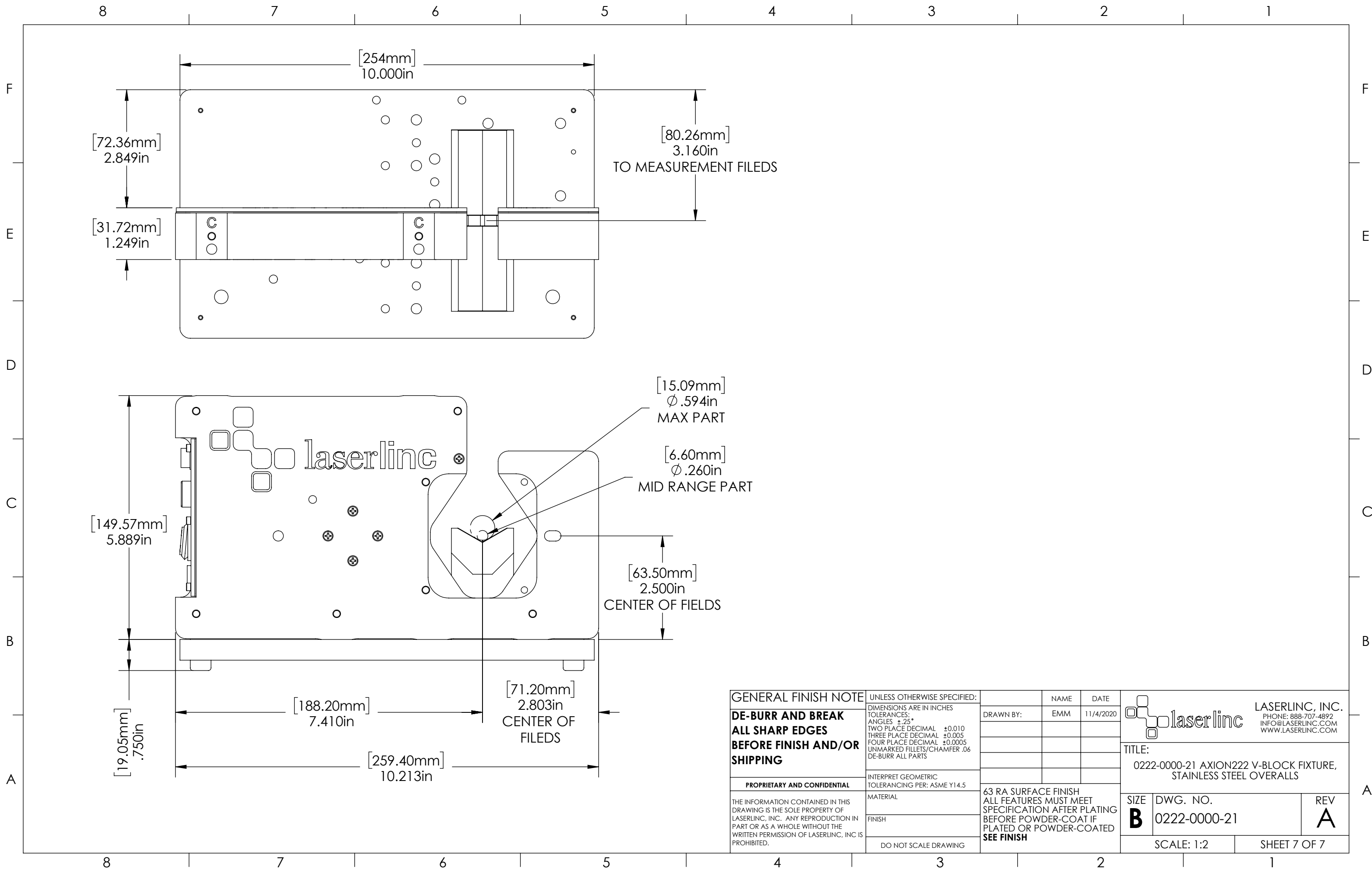




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	DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES $\pm .25^\circ$ TWO PLACE DECIMAL $\pm 0.010$ THREE PLACE DECIMAL $\pm 0.005$ FOUR PLACE DECIMAL $\pm 0.0005$ UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	DRAWN BY: EMM	11/4/2020
<b>DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING</b>	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
<b>PROPRIETARY AND CONFIDENTIAL</b>	MATERIAL		
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	DO NOT SCALE DRAWING	63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>	SIZE <b>B</b> DWG. NO. 0222-0000-21 REV <b>A</b>
		SCALE: 1:2	SHEET 5 OF 7



<b>GENERAL FINISH NOTE</b>	UNLESS OTHERWISE SPECIFIED:	NAME	DATE	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM
	<b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR SHIPPING</b>	DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES $\pm$ .25 TWO PLACE DECIMAL $\pm$ 0.010 THREE PLACE DECIMAL $\pm$ 0.005 FOUR PLACE DECIMAL $\pm$ 0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	DRAWN BY:	
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	FINISH	SIZE	DWG. NO.	REV
	DO NOT SCALE DRAWING	<b>B</b>	0222-0000-21	<b>A</b>
		SCALE: 1:2		SHEET 6 OF 7



[72.36mm]  
2.849in

[31.72mm]  
1.249in

[254mm]  
10.000in

[80.26mm]  
3.160in  
TO MEASUREMENT FILEDS

[149.57mm]  
5.889in

[19.05mm]  
.750in

[188.20mm]  
7.410in


[259.40mm]  
10.213in

[71.20mm]  
2.803in  
CENTER OF FILEDS

[63.50mm]  
2.500in  
CENTER OF FILEDS

[15.09mm]  
Ø .594in  
MAX PART

[6.60mm]  
Ø .260in  
MID RANGE PART

<b>GENERAL FINISH NOTE</b> <b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR SHIPPING</b>	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME EMM	DATE 11/4/2020	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM
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		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>		SIZE <b>B</b>
		DWG. NO. 0222-0000-21	REV <b>A</b>	SCALE: 1:2 SHEET 7 OF 7