

8

7

6

5

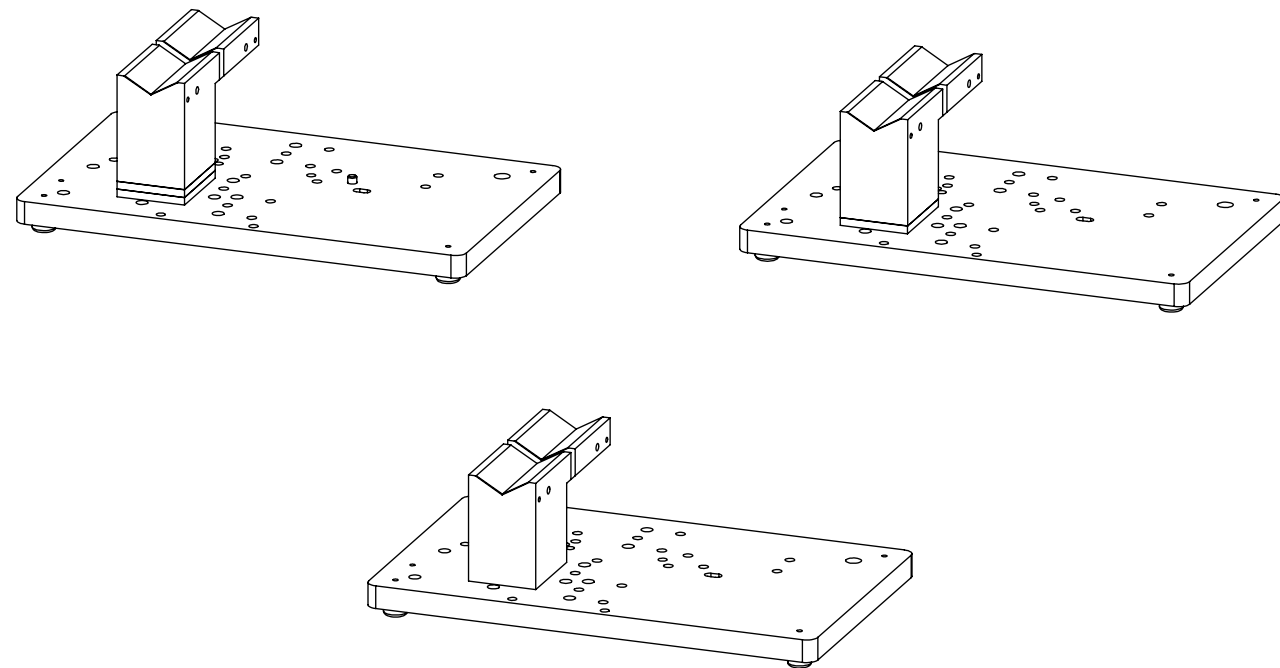
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ZONE		REV.	DESCRIPTION	DATE	APPROVED
		A	Check-In	9/5/2018	MAM



# AXION222 V-BLOCK FIXTURE, BLACK DELRIN OVERALLS

## INDEX

- (1) Cover Page
- (2) No Riser Fixture Dimensions
- (3) No Riser Mounted Dimensions
- (4) 1 Riser Fixture Dimensions
- (5) 1 Riser Mounted Dimensions
- (6) 2 Riser Fixture Dimensions
- (7) 2 Riser Mounted Dimensions

<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
<b>DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING</b>		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 11/4/2020
<b>PROPRIETARY AND CONFIDENTIAL</b>		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>	
		FINISH		TITLE: 0222-0002-21 AXION222 V-BLOCK FIXTURE, BLACK DELRIN OVERALLS	
		DO NOT SCALE DRAWING		SIZE <b>B</b>	DWG. NO. 0222-0002-21
				REV <b>A</b>	SCALE: 1:4
				SHEET 1 OF 7	



TITLE:  
0222-0002-21 AXION222 V-BLOCK FIXTURE,  
BLACK DELRIN OVERALLS

SIZE **B** DWG. NO. 0222-0002-21 REV **A**

SCALE: 1:4 SHEET 1 OF 7

8

7

6

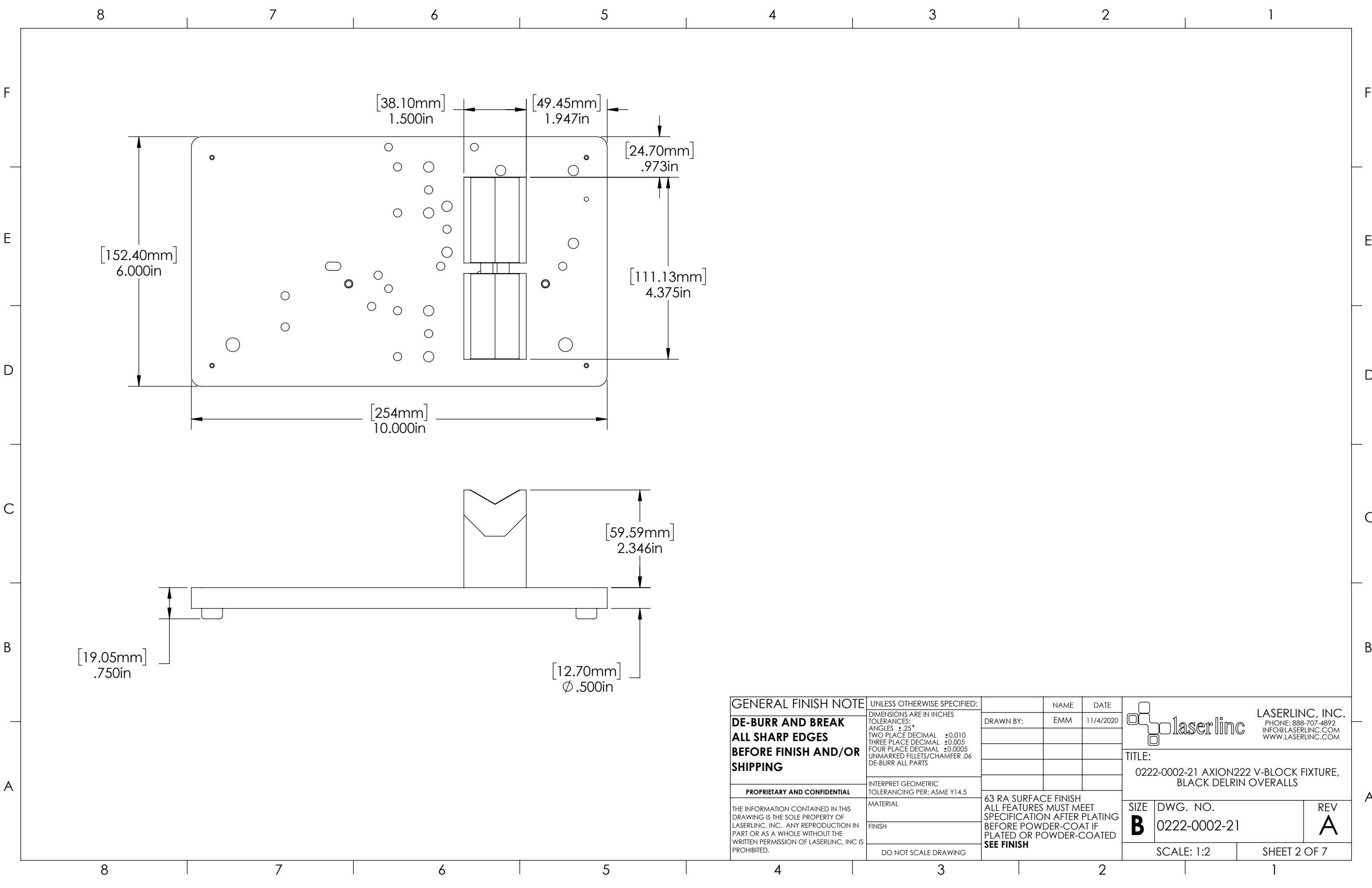
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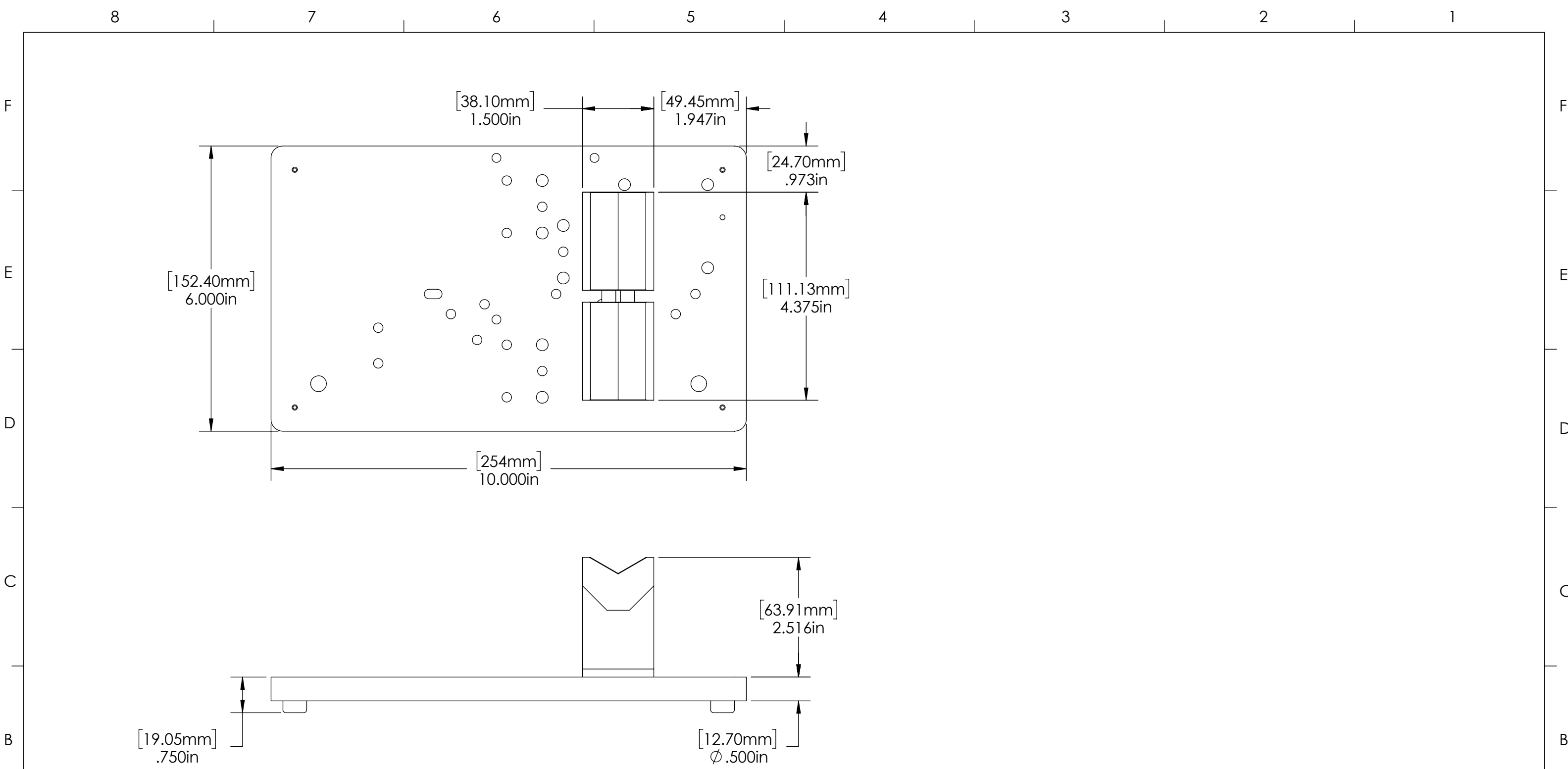
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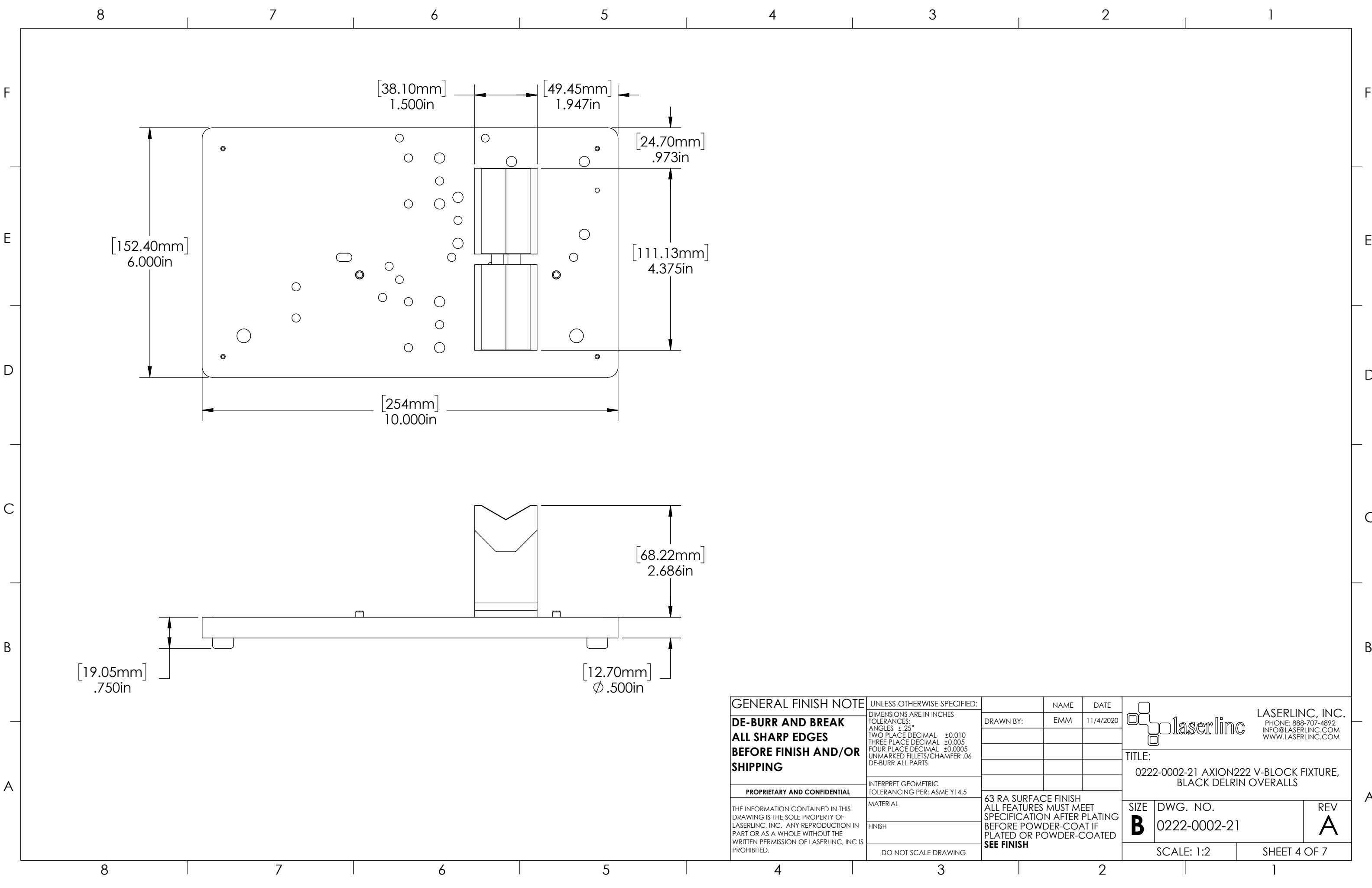


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		FINISH			
		DO NOT SCALE DRAWING			
				 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
				TITLE: 0222-0002-21 AXION222 V-BLOCK FIXTURE, BLACK DELRIN OVERALLS	
SIZE	DWG. NO.			REV	
<b>B</b>	0222-0002-21			<b>A</b>	
			SCALE: 1:2	SHEET 2 OF 7	



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				REV <b>A</b>	
				SCALE: 1:2	SHEET 3 OF 7





**GENERAL FINISH NOTE**  
**DE-BURR AND BREAK**  
**ALL SHARP EDGES**  
**BEFORE FINISH AND/OR**  
**SHIPPING**


UNLESS OTHERWISE SPECIFIED:  
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 DE-BURR ALL PARTS

INTERPRET GEOMETRIC  
 TOLERANCING PER: ASME Y14.5

MATERIAL

FINISH

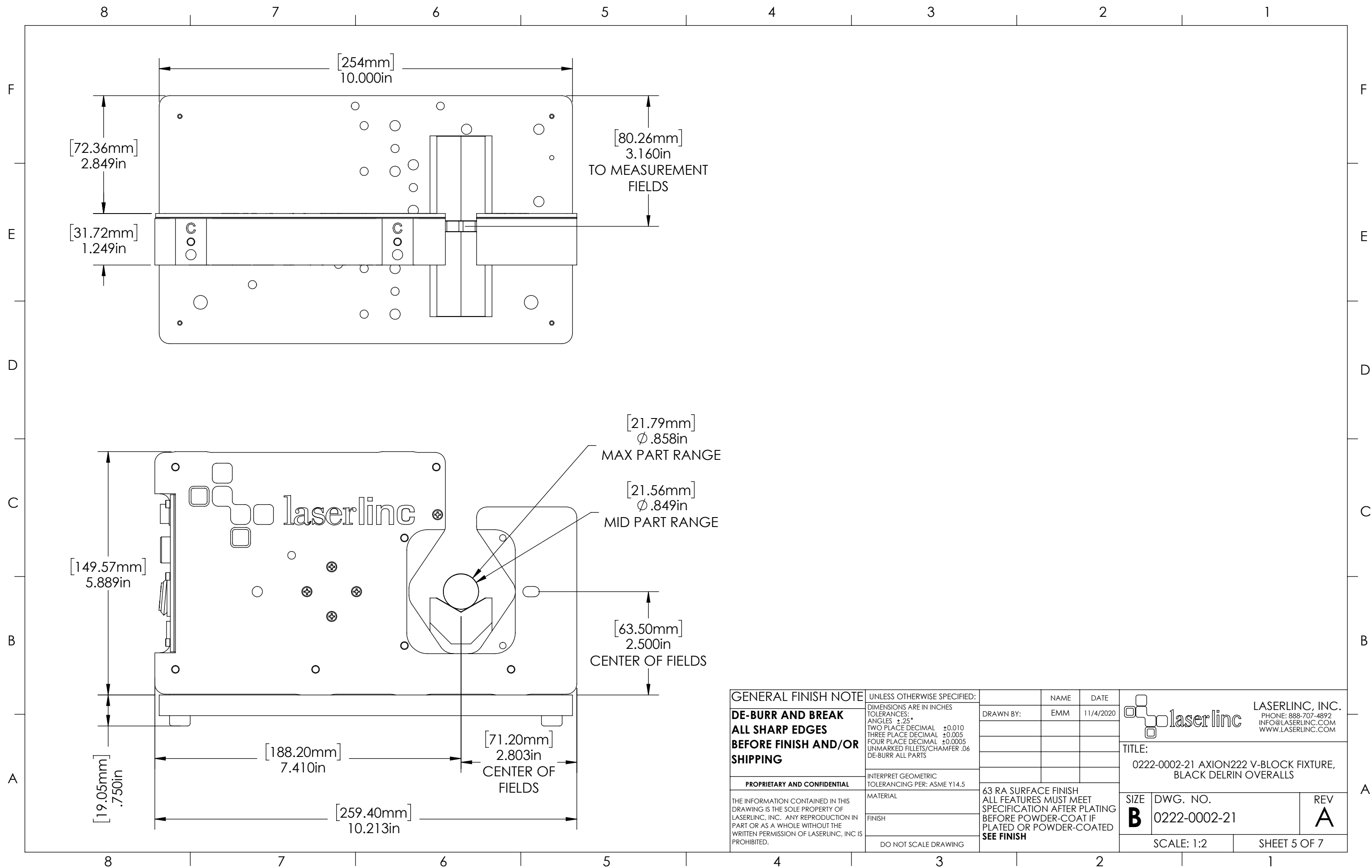
DO NOT SCALE DRAWING

NAME	DATE	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM
DRAWN BY: EMM	11/4/2020	
TITLE:		0222-0002-21 AXION222 V-BLOCK FIXTURE, BLACK DELRIN OVERALLS
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<b>B</b>	0222-0002-21	<b>A</b>
SCALE: 1:2		SHEET 4 OF 7

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63 RA SURFACE FINISH  
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**GENERAL FINISH NOTE**  
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INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5

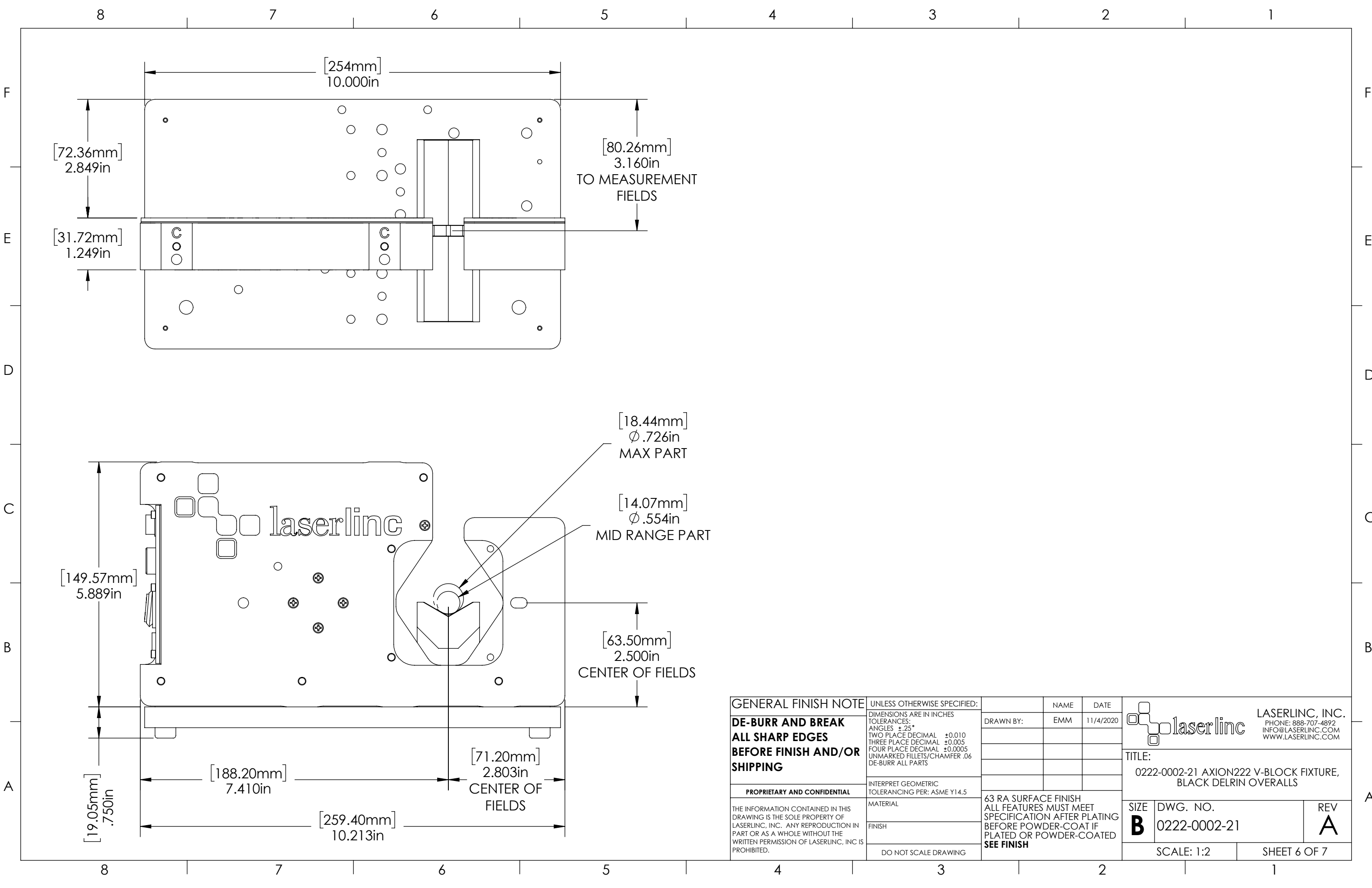
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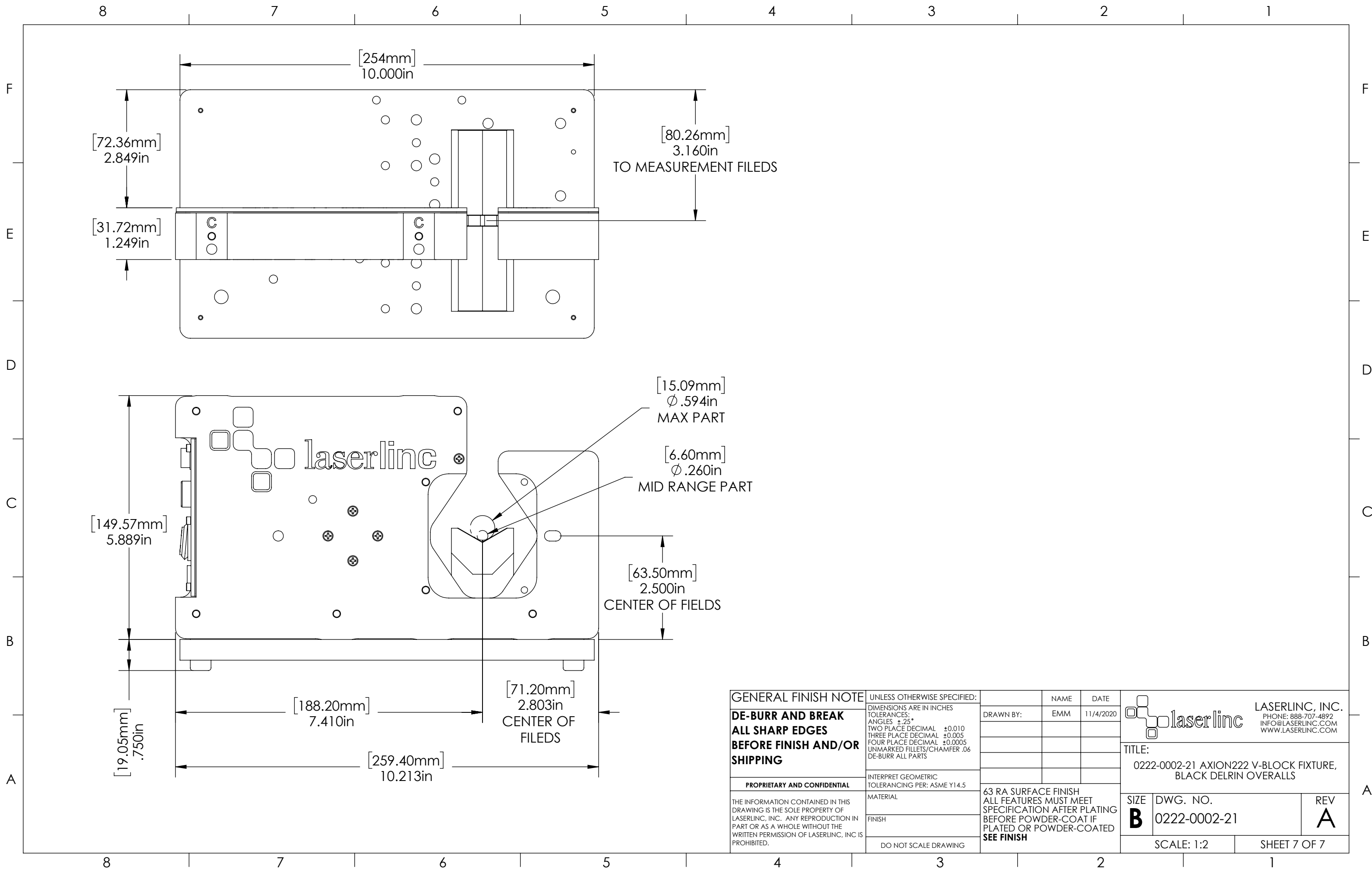
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SIZE <b>B</b>	DWG. NO. 0222-0002-21	REV <b>A</b>
SCALE: 1:2		SHEET 5 OF 7

63 RA SURFACE FINISH  
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 PLATED OR POWDER-COATED  
**SEE FINISH**





[72.36mm]  
2.849in

[254mm]  
10.000in

[80.26mm]  
3.160in

TO MEASUREMENT FILEDS

[31.72mm]  
1.249in

[149.57mm]  
5.889in

[15.09mm]  
Ø .594in  
MAX PART

[6.60mm]  
Ø .260in  
MID RANGE PART

[63.50mm]  
2.500in  
CENTER OF FIELDS

[71.20mm]  
2.803in  
CENTER OF FILEDS

[188.20mm]  
7.410in

[259.40mm]  
10.213in

[19.05mm]  
.750in

**GENERAL FINISH NOTE**  
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SCALE: 1:2 SHEET 7 OF 7