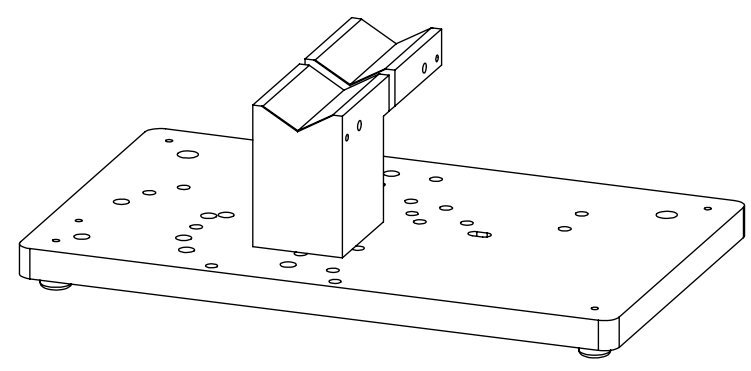
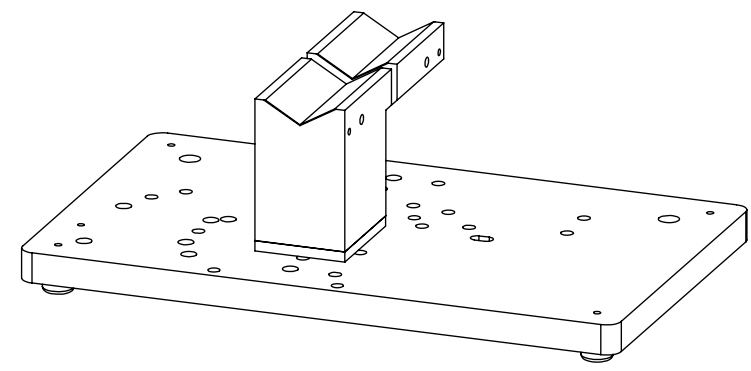
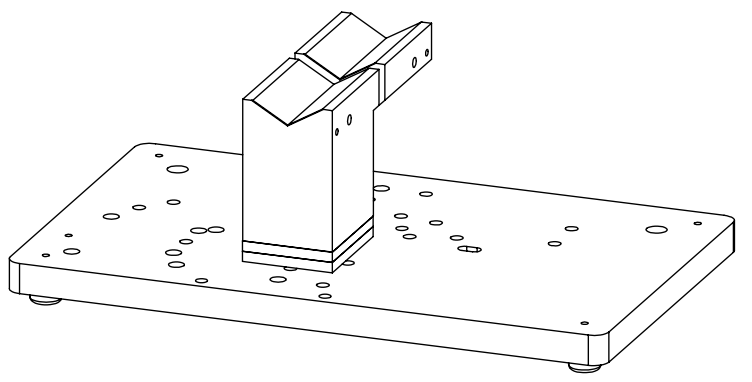


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ZONE		REV.	DESCRIPTION	DATE	APPROVED
		A	Check-In	12/3/2012	MAM
		B	Changed the Risers	9/23/2014	MAM



# TLASER122 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS

## INDEX

- (1) COVER PAGE
- (2) NO RISER FIXTURE DIMENSIONS
- (3) NO RISER MOUNTED DIMENSIONS
- (4) 1 RISER FIXTURE DIMENSIONS
- (5) 1 RISER MOUNTED DIMENSIONS
- (6) 2 RISER FIXTURE DIMENSIONS
- (7) 2 RISER MOUNTED DIMENSIONS

<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
<b>DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING</b>		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 5/8/2020
<b>PROPRIETARY AND CONFIDENTIAL</b>		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED <b>SEE FINISH</b>	
		FINISH		TITLE: 0122-0000-21 TLASER122 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS	
		DO NOT SCALE DRAWING		SIZE <b>B</b>	DWG. NO. 0122-0000-21
				REV <b>B</b>	SCALE: 1:3
				SHEET 1 OF 7	

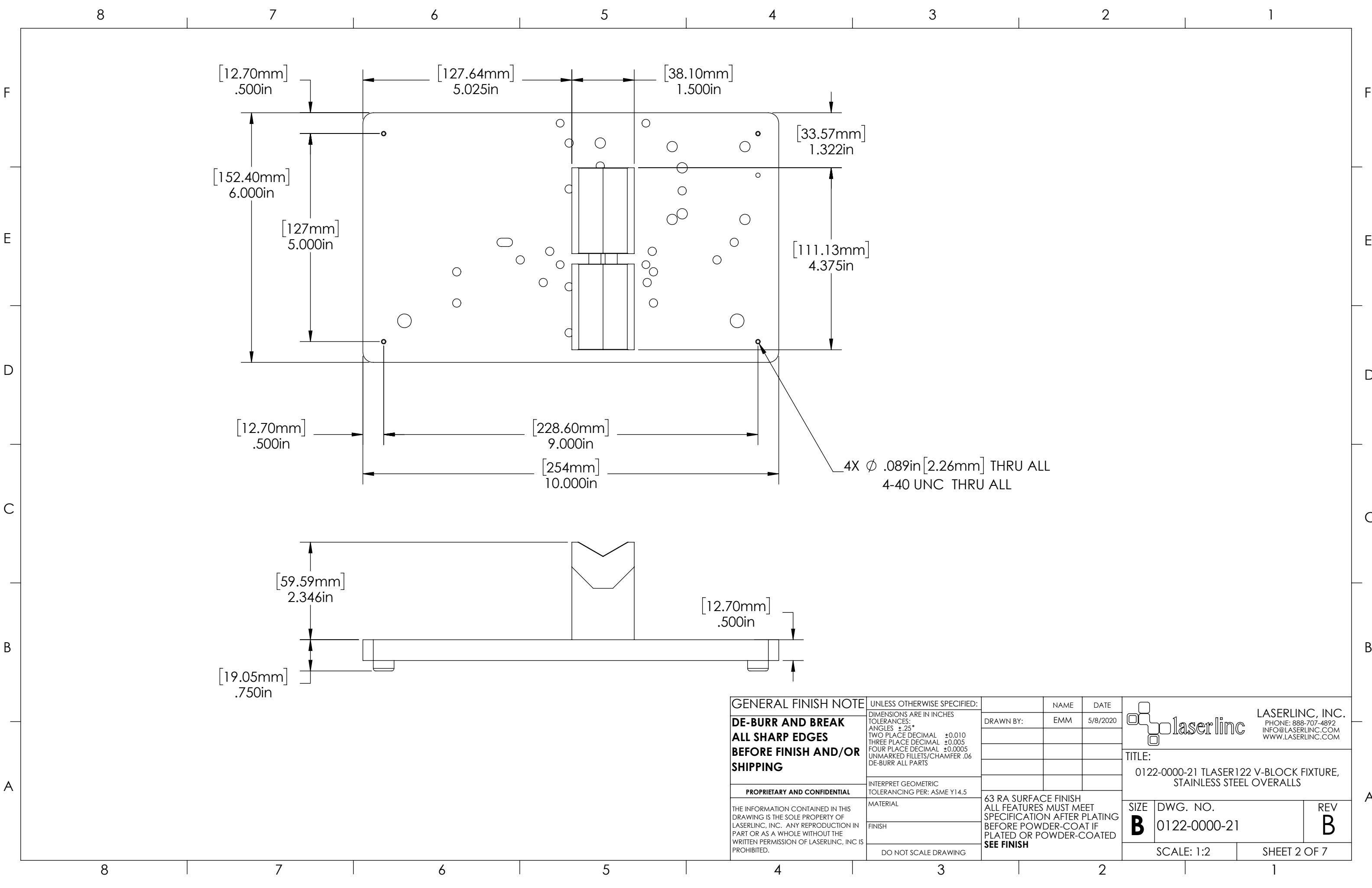


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8 7 6 5 4 3 2 1

F  
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A



**GENERAL FINISH NOTE**  
**DE-BURR AND BREAK**  
**ALL SHARP EDGES**  
**BEFORE FINISH AND/OR**  
**SHIPPING**


UNLESS OTHERWISE SPECIFIED:  
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 UNMARKED FILLETS/CHAMFER .06  
 DE-BURR ALL PARTS

INTERPRET GEOMETRIC  
 TOLERANCING PER: ASME Y14.5

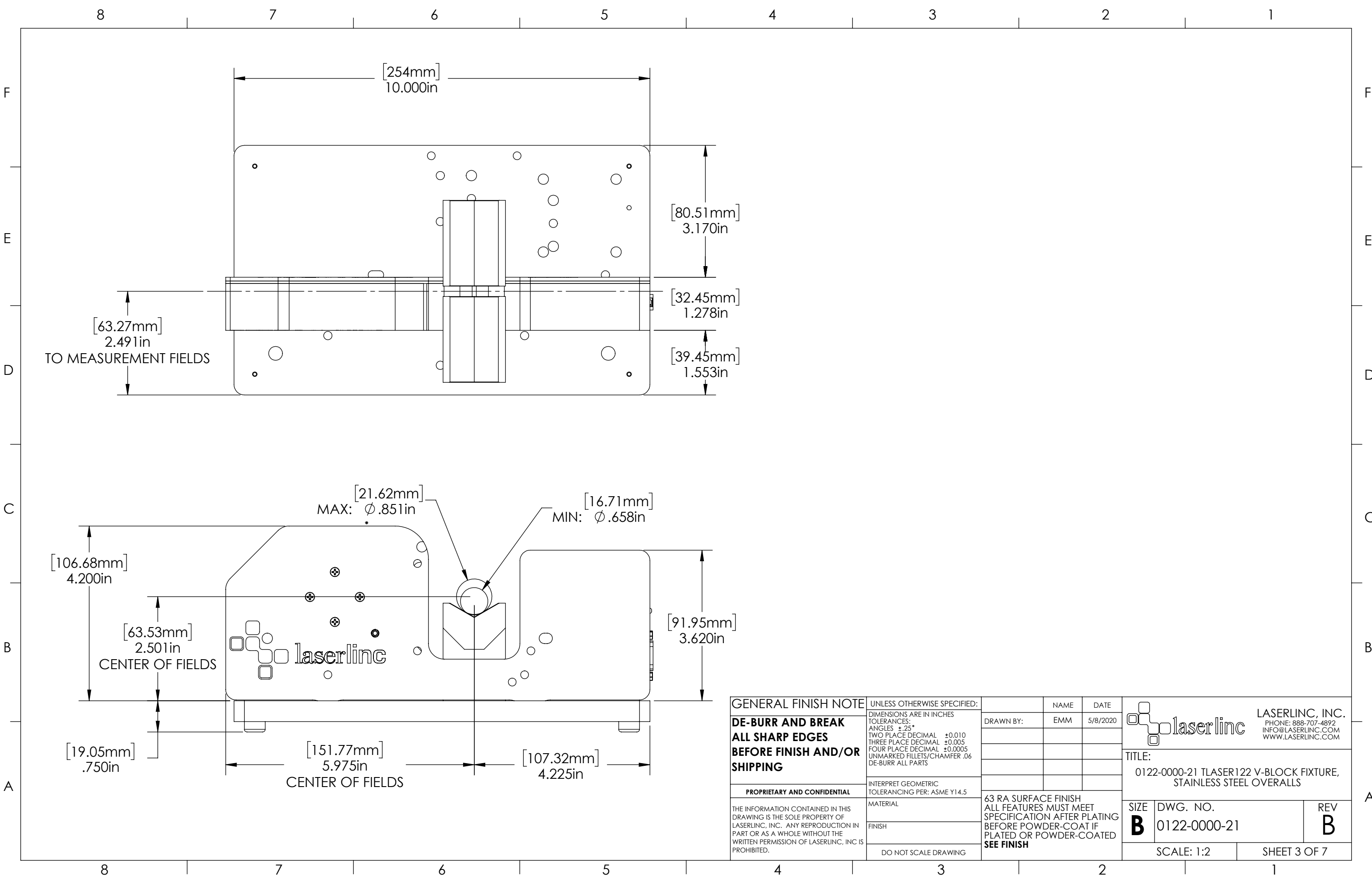
MATERIAL

FINISH

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TITLE: 0122-0000-21 TLASER122 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS			
SIZE <b>B</b>	DWG. NO. 0122-0000-21	REV <b>B</b>	
SCALE: 1:2		SHEET 2 OF 7	

63 RA SURFACE FINISH  
 ALL FEATURES MUST MEET  
 SPECIFICATION AFTER PLATING  
 BEFORE POWDER-COAT IF  
 PLATED OR POWDER-COATED  
**SEE FINISH**



**GENERAL FINISH NOTE**  
**DE-BURR AND BREAK**  
**ALL SHARP EDGES**  
**BEFORE FINISH AND/OR**  
**SHIPPING**

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INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5  
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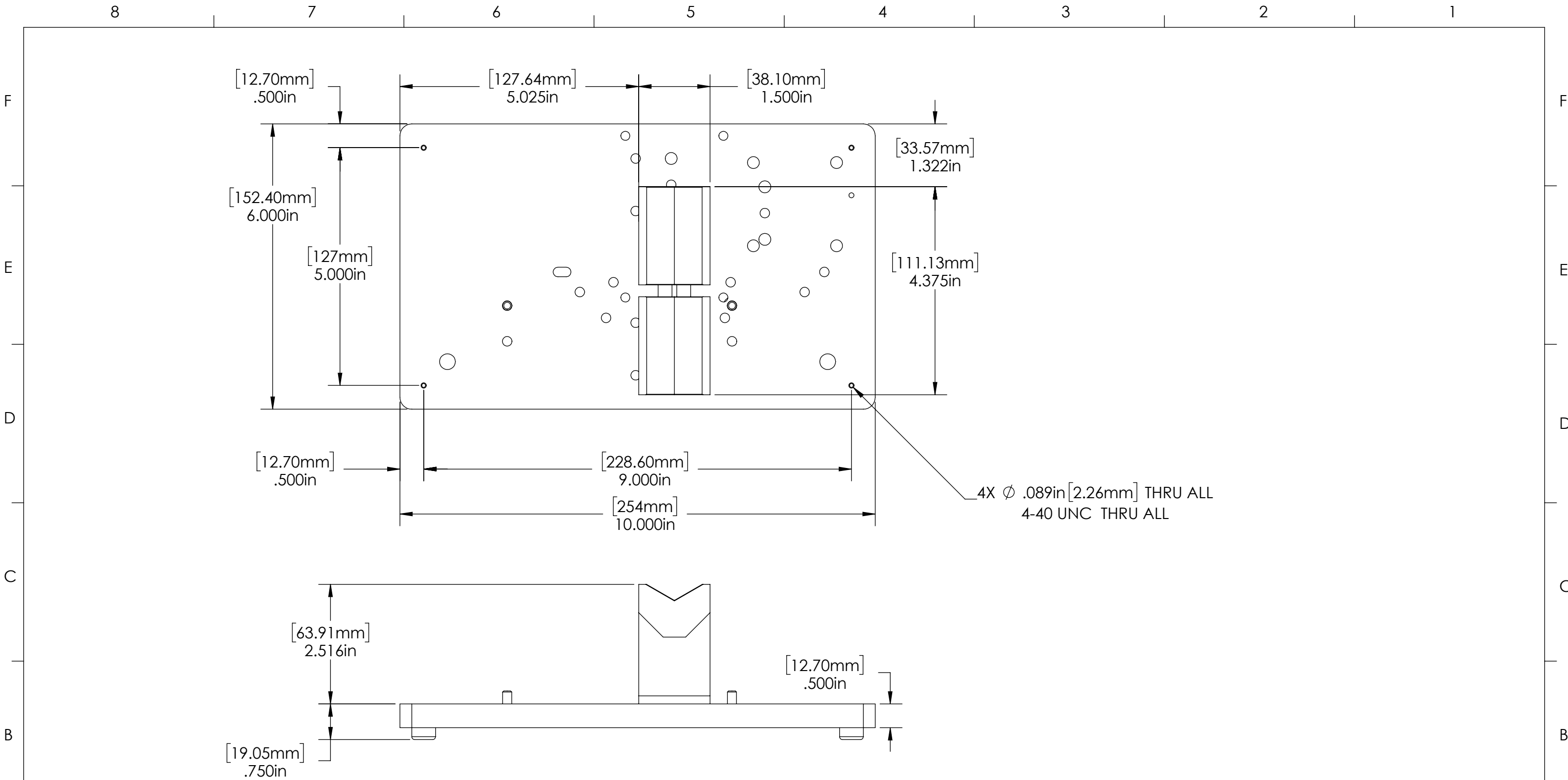
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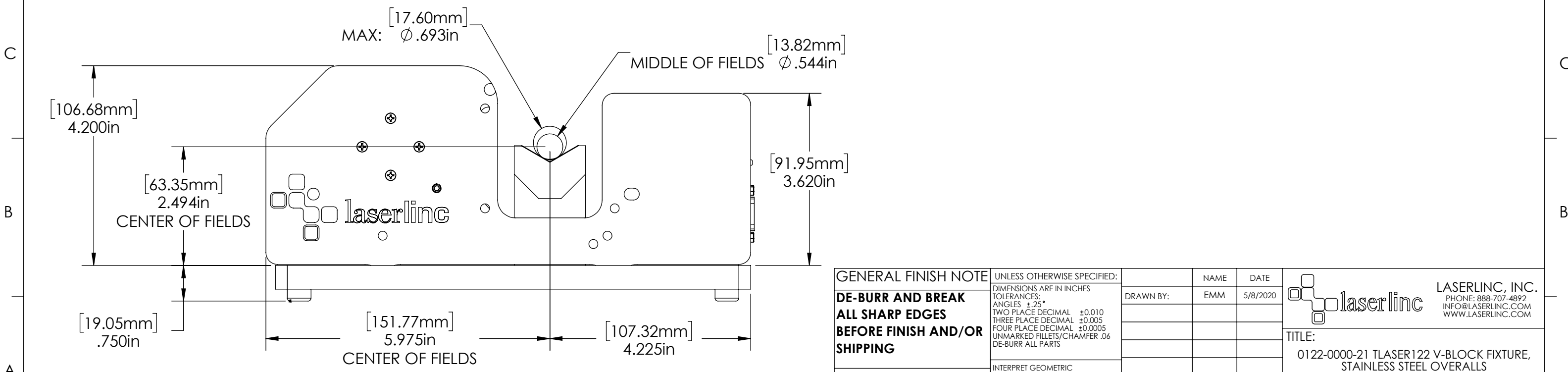
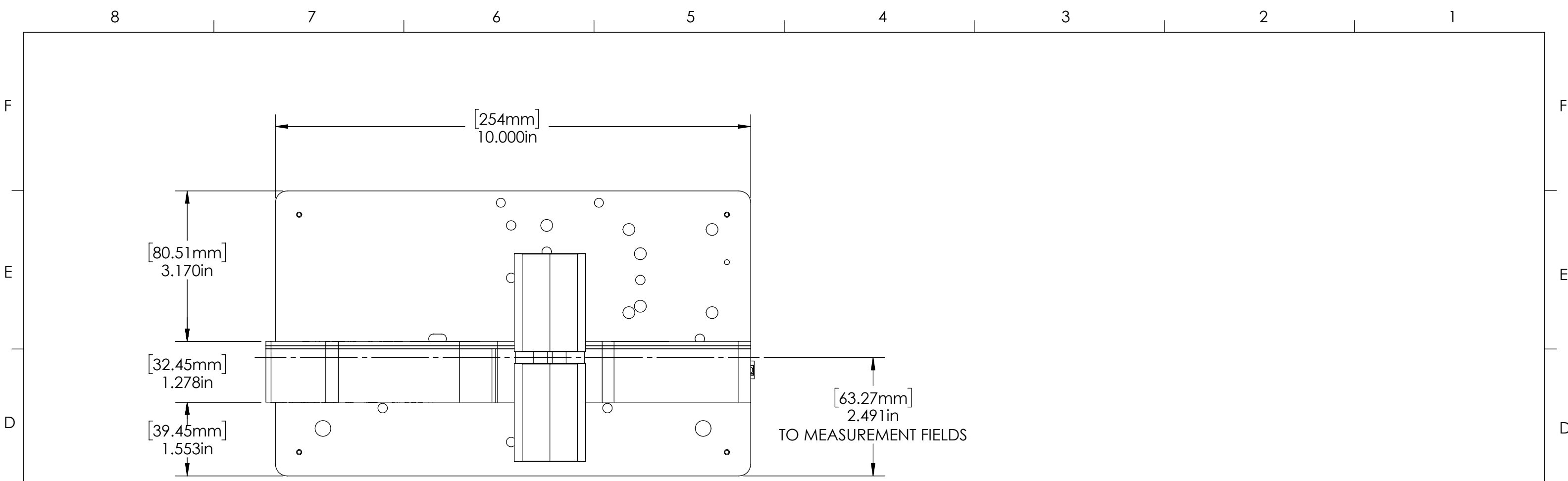
TITLE:  
 0122-0000-21 TLASER122 V-BLOCK FIXTURE,  
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SIZE	DWG. NO.	REV
<b>B</b>	0122-0000-21	<b>B</b>

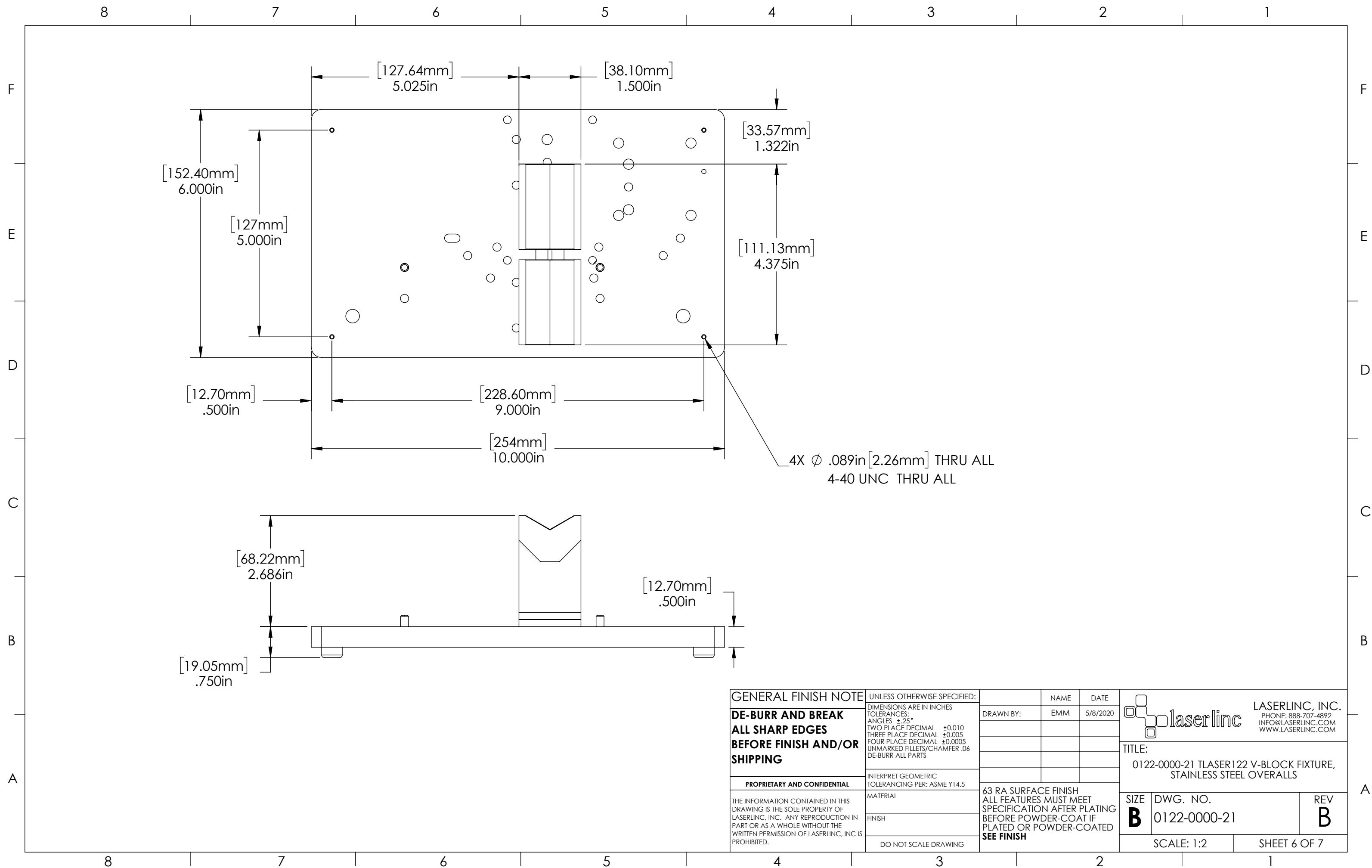


4X Ø .089in [2.26mm] THRU ALL  
4-40 UNC THRU ALL

<b>GENERAL FINISH NOTE</b> <b>DE-BURR AND BREAK</b> <b>ALL SHARP EDGES</b> <b>BEFORE FINISH AND/OR SHIPPING</b>	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME DATE	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	DRAWN BY: EMM 5/8/2020	TITLE: 0122-0000-21 TLASER122 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS	
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		SIZE <b>B</b>	DWG. NO. 0122-0000-21	REV <b>B</b>
		SCALE: 1:2		SHEET 4 OF 7



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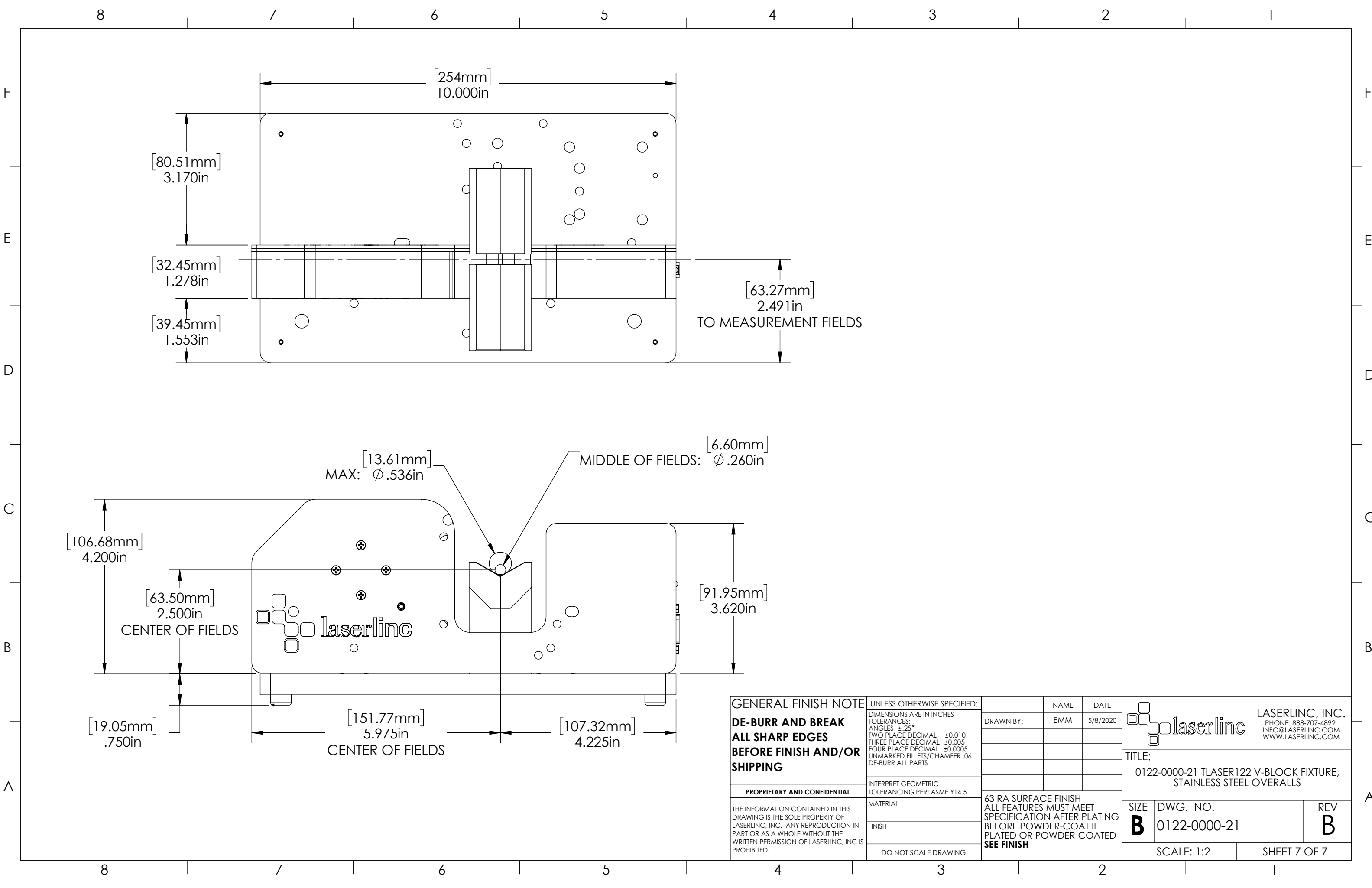
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SIZE	DWG. NO.	REV
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SCALE: 1:2      SHEET 6 OF 7



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SCALE: 1:2		SHEET 7 OF 7