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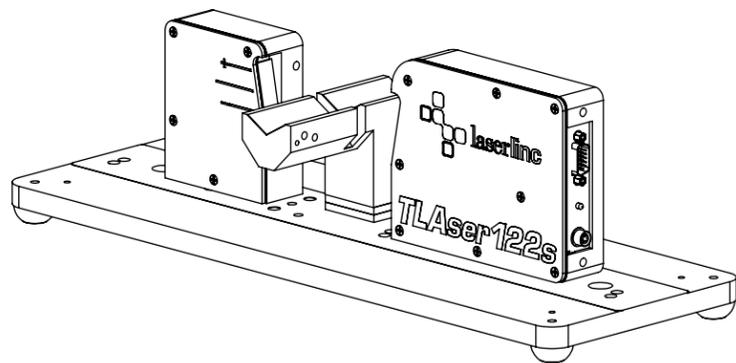
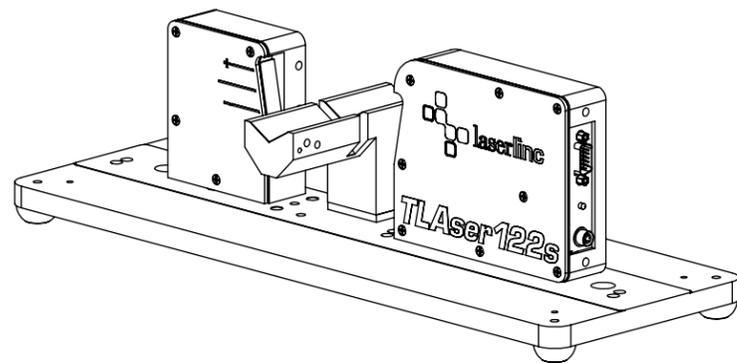
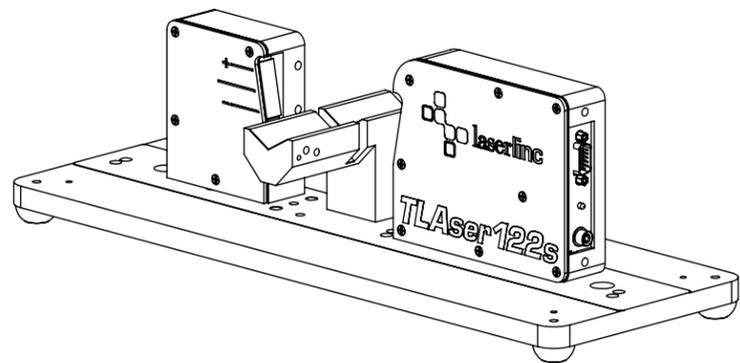
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ZONE		REV.	DESCRIPTION	DATE	APPROVED
		A	Check-in	7/21/2014	MAM
		B	Changed the size of the base plate	10/21/2014	MAM



TLASER122S V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS

INDEX

- (1) COVER PAGE
- (2) NO RISER FIXTURE DIMENSIONS
- (3) NO RISER MOUNTED DIMENSIONS
- (4) 1 RISER FIXTURE DIMENSIONS
- (5) 1 RISER MOUNTED DIMENSIONS
- (6) 2 RISER FIXTURE DIMENSIONS
- (7) 2 RISER MOUNTED DIMENSIONS

GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DE-BURR AND BREAK		DIMENSIONS ARE IN INCHES		DRAWN BY:	MAM
ALL SHARP EDGES		TOLERANCES:			5/11/2020
BEFORE FINISH AND/OR SHIPPING		ANGLES ±.25			
PROPRIETARY AND CONFIDENTIAL		TWO PLACE DECIMAL ±0.010			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		THREE PLACE DECIMAL ±0.005			
		FOUR PLACE DECIMAL ±0.0005			
		UNMARKED FILLETS/CHAMFER .06			
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	
		FINISH			
		DO NOT SCALE DRAWING			
				 LASERLINC, INC. PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
				TITLE: 5122-0000-21 TLASER122S V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS	
				SIZE B	DWG. NO. 5122-0000-21
				REV B	SCALE: 1:4 SHEET 1 OF 7

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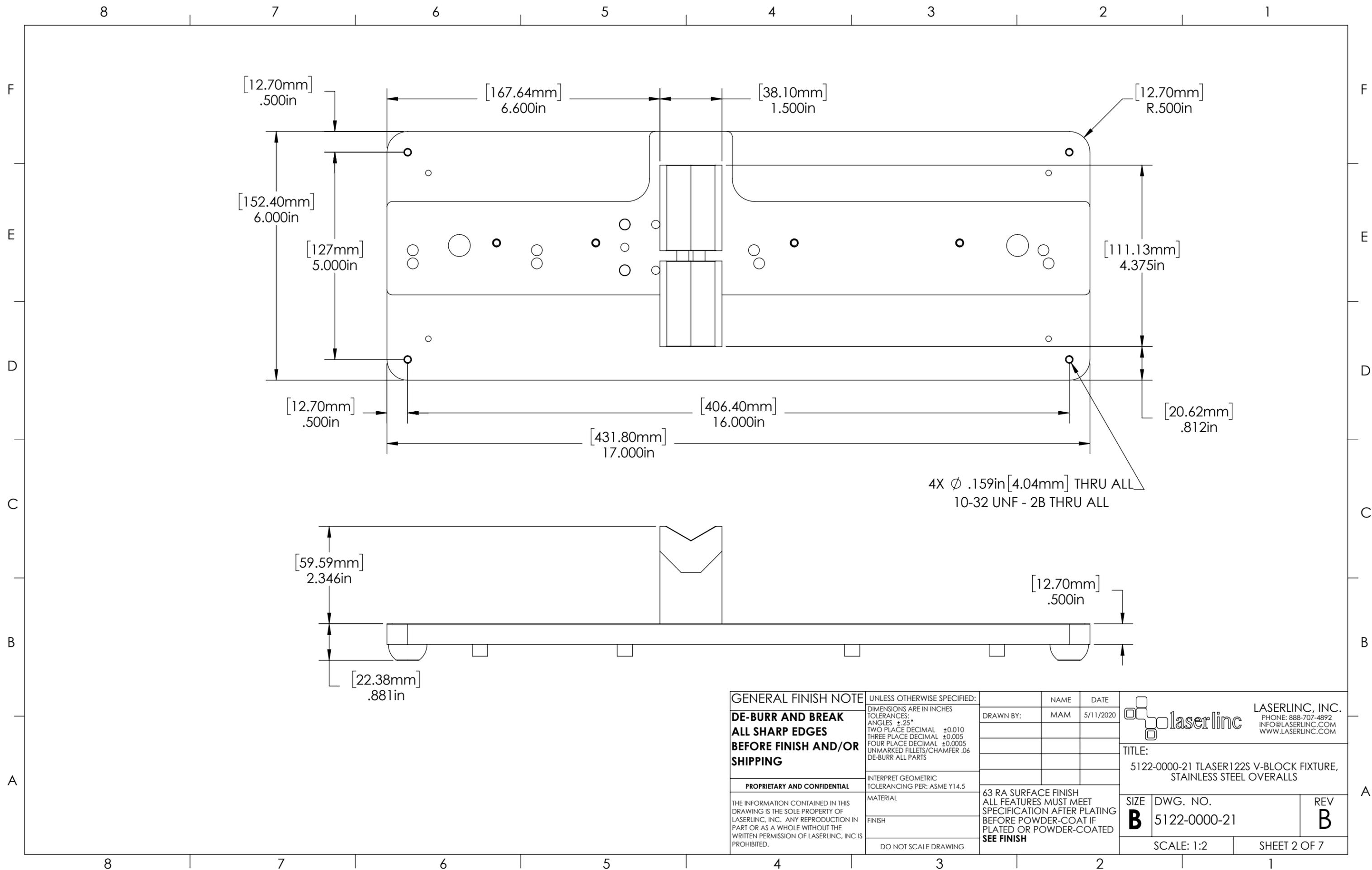
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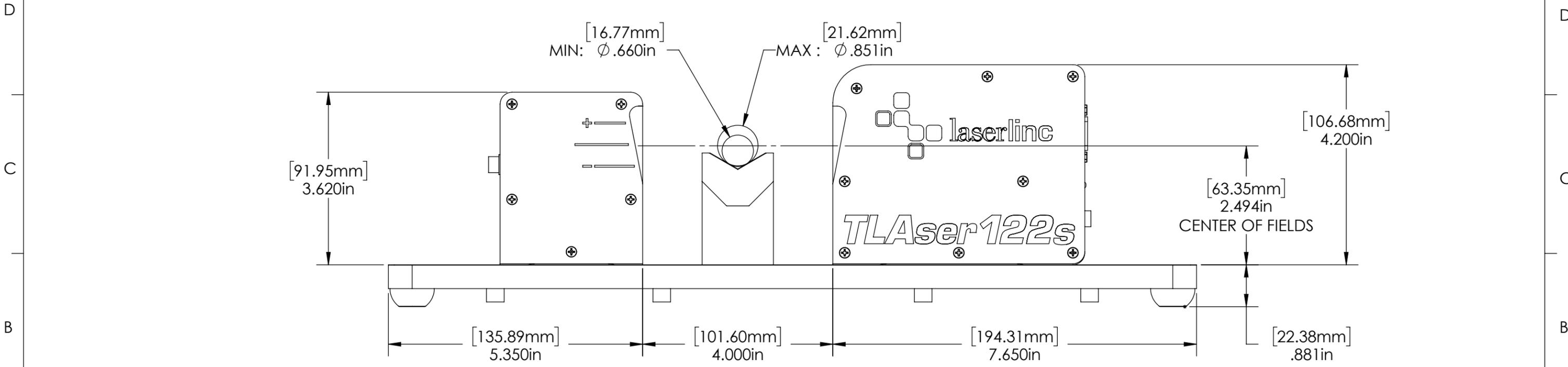
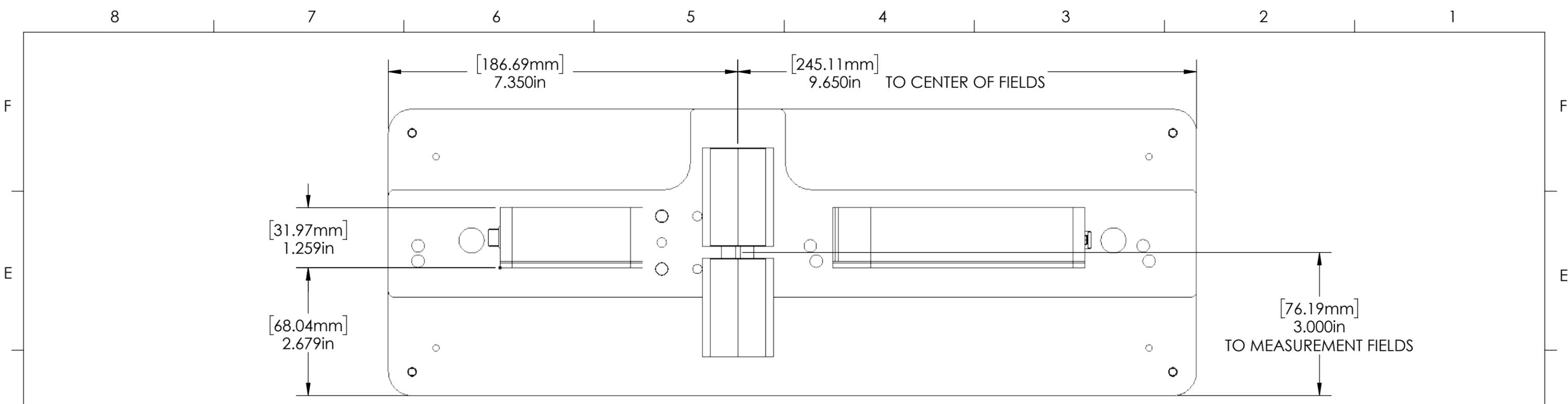
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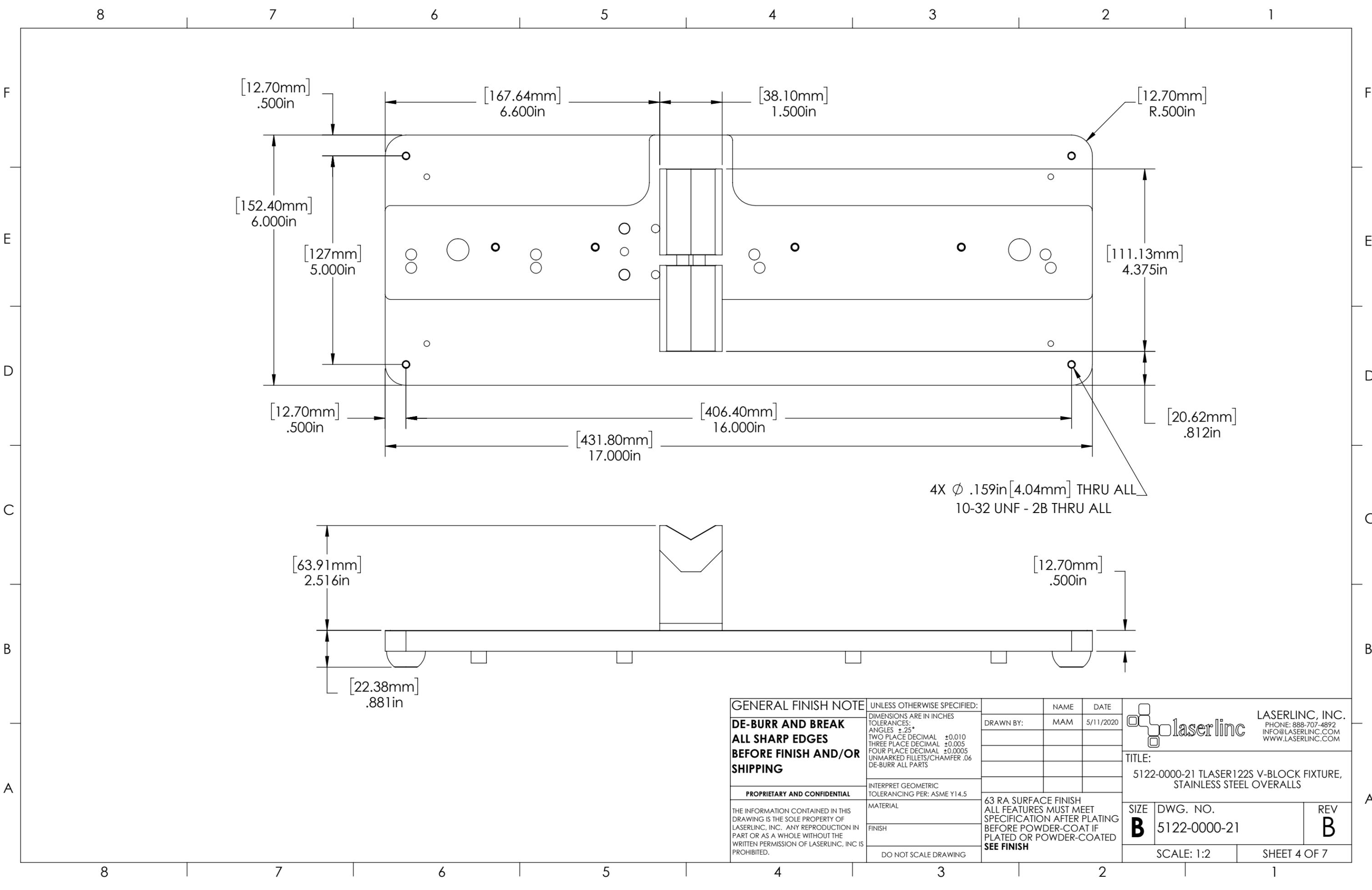


4X Ø .159in [4.04mm] THRU ALL
10-32 UNF - 2B THRU ALL

GENERAL FINISH NOTE DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME MAM	DATE 5/11/2020	 LASERLINC, INC. PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5 MATERIAL FINISH DO NOT SCALE DRAWING	DRAWN BY: MAM		TITLE: 5122-0000-21 TLASER122S V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS
		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	SIZE B	DWG. NO. 5122-0000-21	REV B
		SCALE: 1:2		SHEET 2 OF 7	

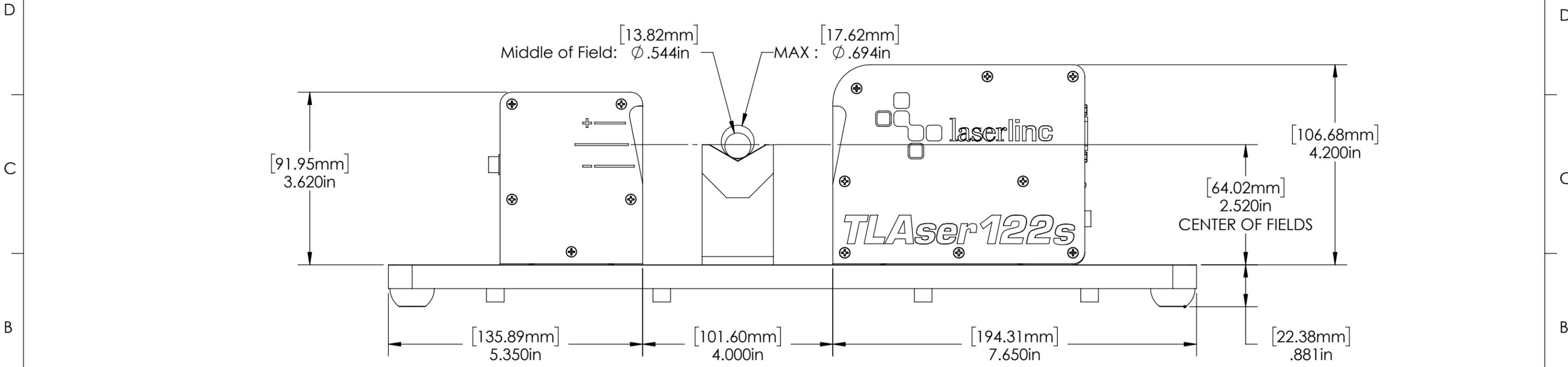
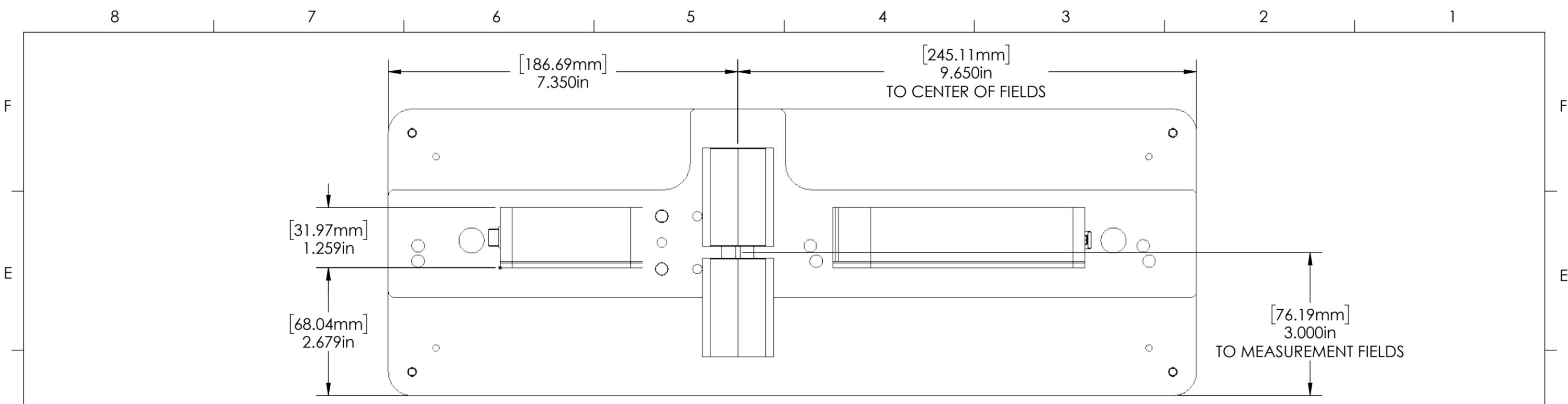


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	DIMENSIONS ARE IN INCHES	DRAWN BY:	MAM		5/11/2020
	TOLERANCES:				
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		SIZE	DWG. NO.	REV	
		B	5122-0000-21	B	
		SCALE: 1:2		SHEET 3 OF 7	

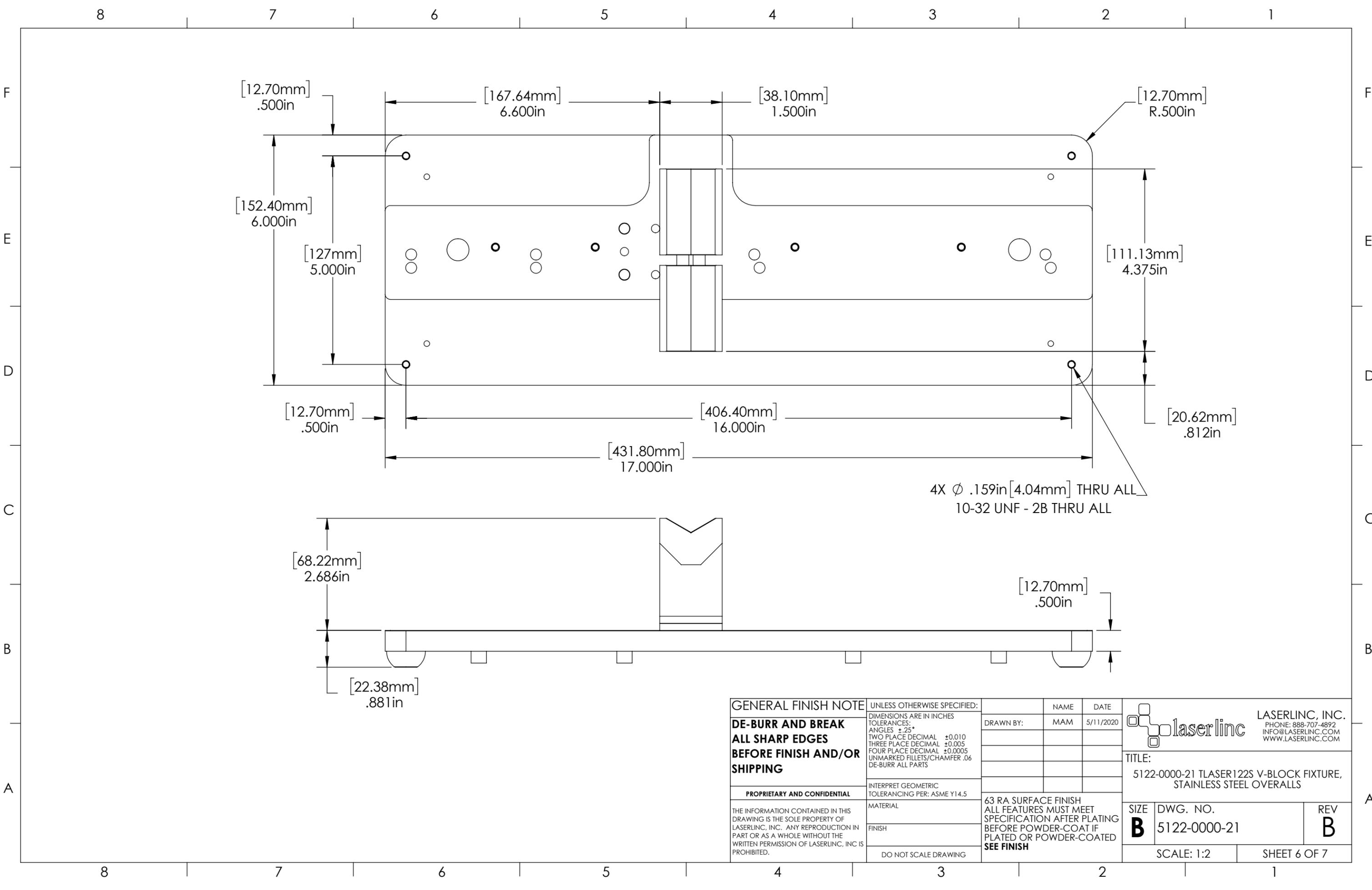


4X Ø .159in [4.04mm] THRU ALL
10-32 UNF - 2B THRU ALL

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	DO NOT SCALE DRAWING	SCALE: 1:2		SHEET 4 OF 7		

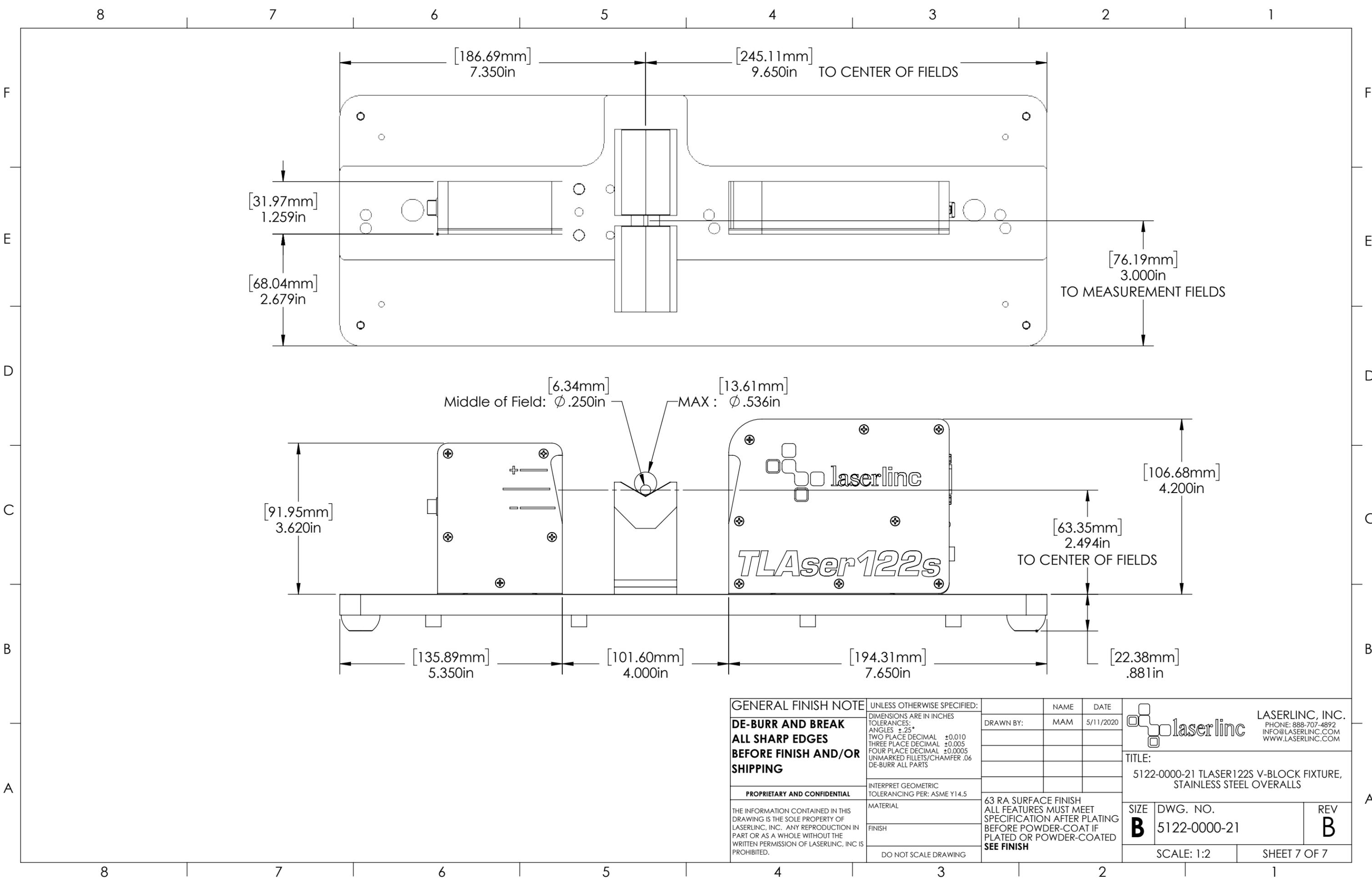


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