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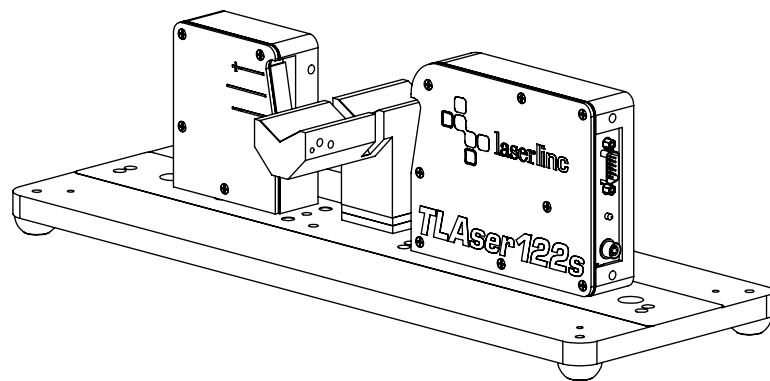
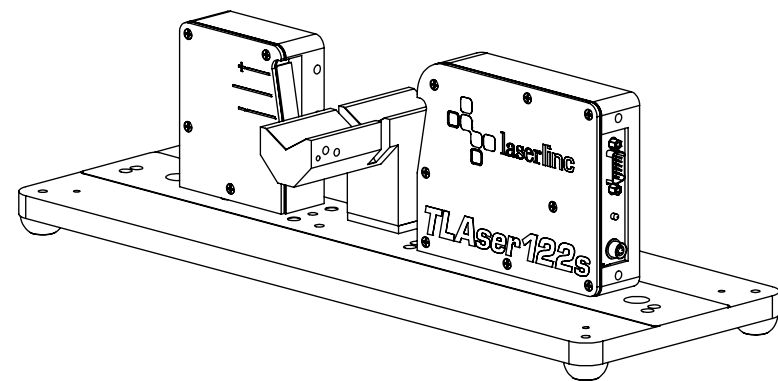
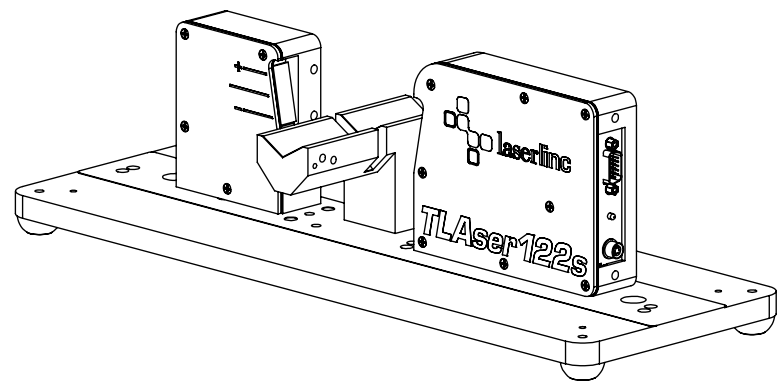
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ZONE		REV.	DESCRIPTION	DATE	APPROVED
		A	Check-in	7/21/2014	MAM
		B	Changed the size of the base plate	10/21/2014	MAM



TLASER122S V-BLOCK FIXTURE, BLACK DELRIN OVERALLS

INDEX

- (1) COVER PAGE
- (2) NO RISER FIXTURE DIMENSIONS
- (3) NO RISER MOUNTED DIMENSIONS
- (4) 1 RISER FIXTURE DIMENSIONS
- (5) 1 RISER MOUNTED DIMENSIONS
- (6) 2 RISER FIXTURE DIMENSIONS
- (7) 2 RISER MOUNTED DIMENSIONS

GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25 TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 11/2/2020
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	
		FINISH			
		DO NOT SCALE DRAWING			
				 LASERLINC, INC. PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
				TITLE: 5122-0002-21 TLASER122S V-BLOCK FIXTURE, BLACK DELRIN OVERALLS	
		SIZE		DWG. NO.	
		B		5122-0002-21	
				REV	
				A	
				SCALE: 1:4	
				SHEET 1 OF 7	

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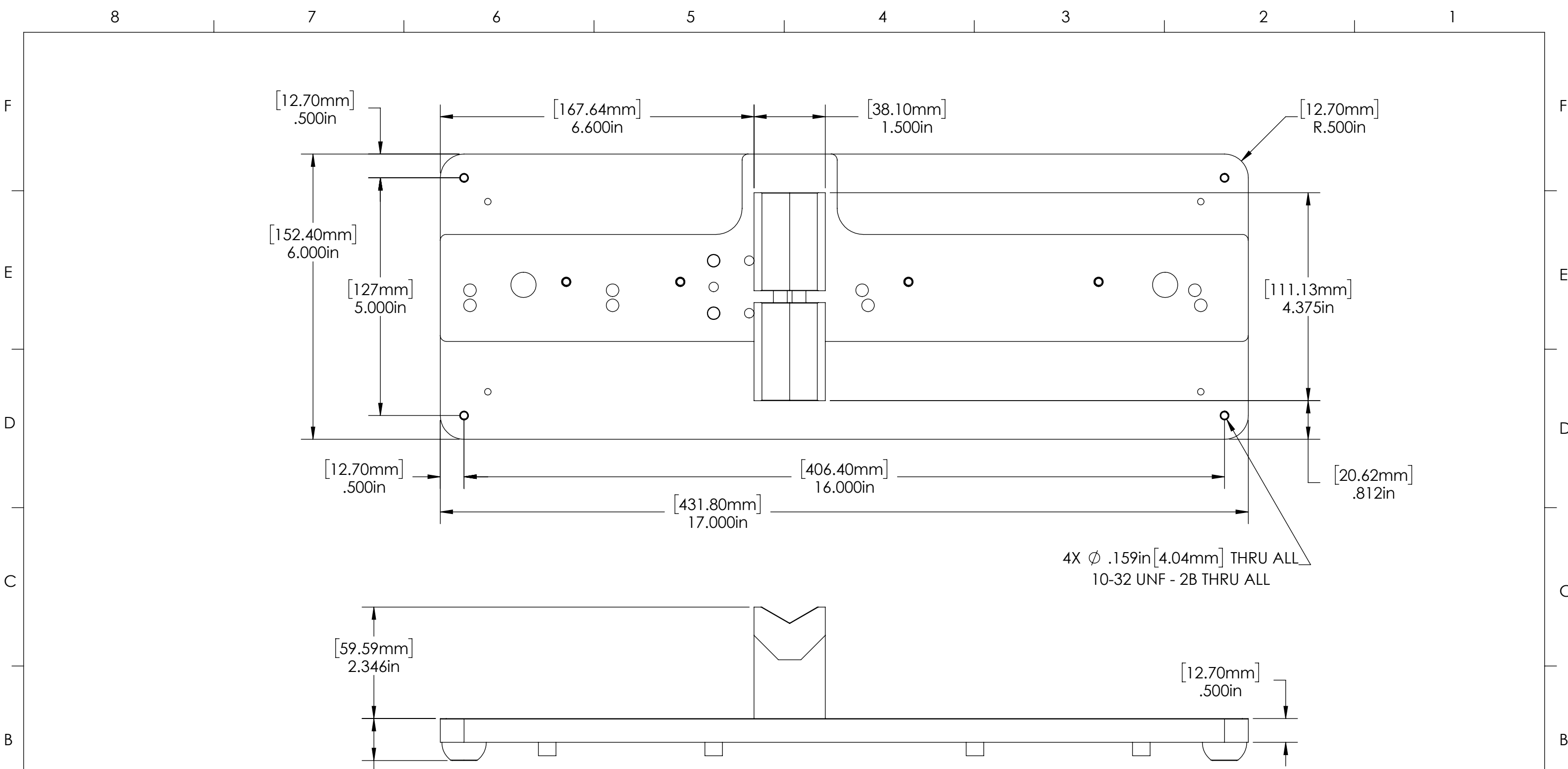
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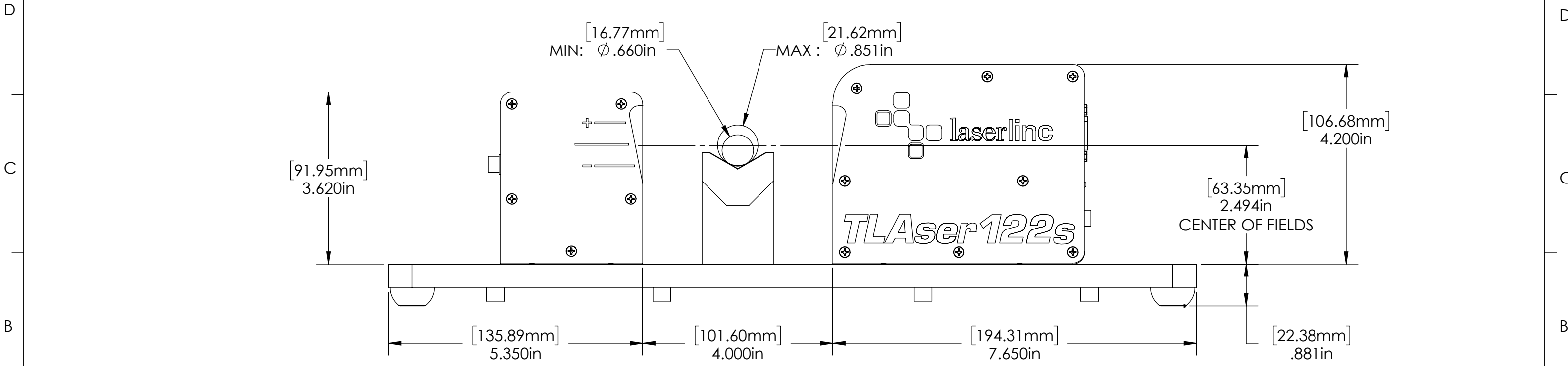
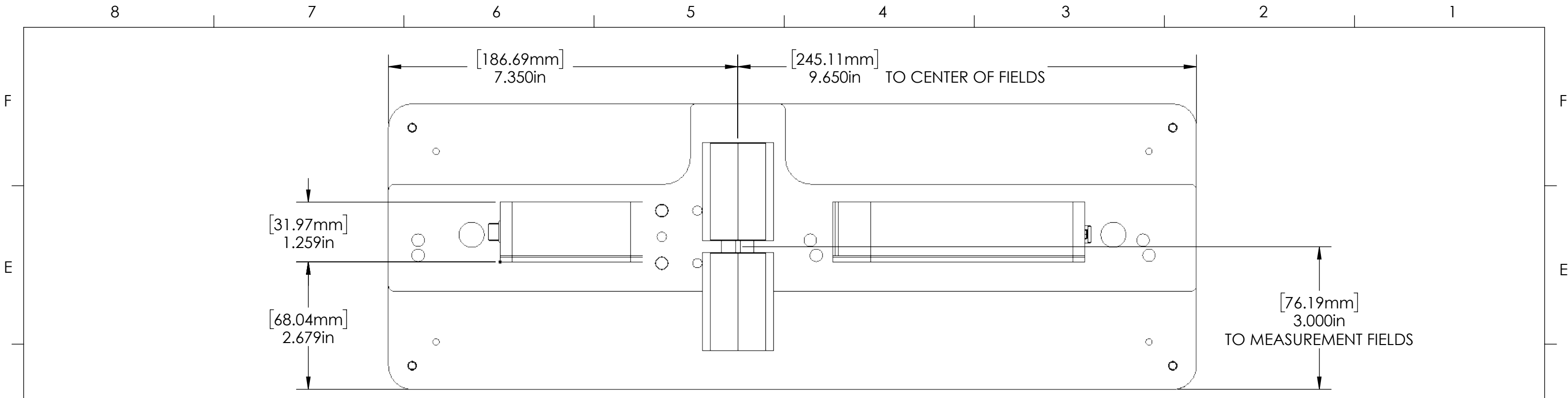
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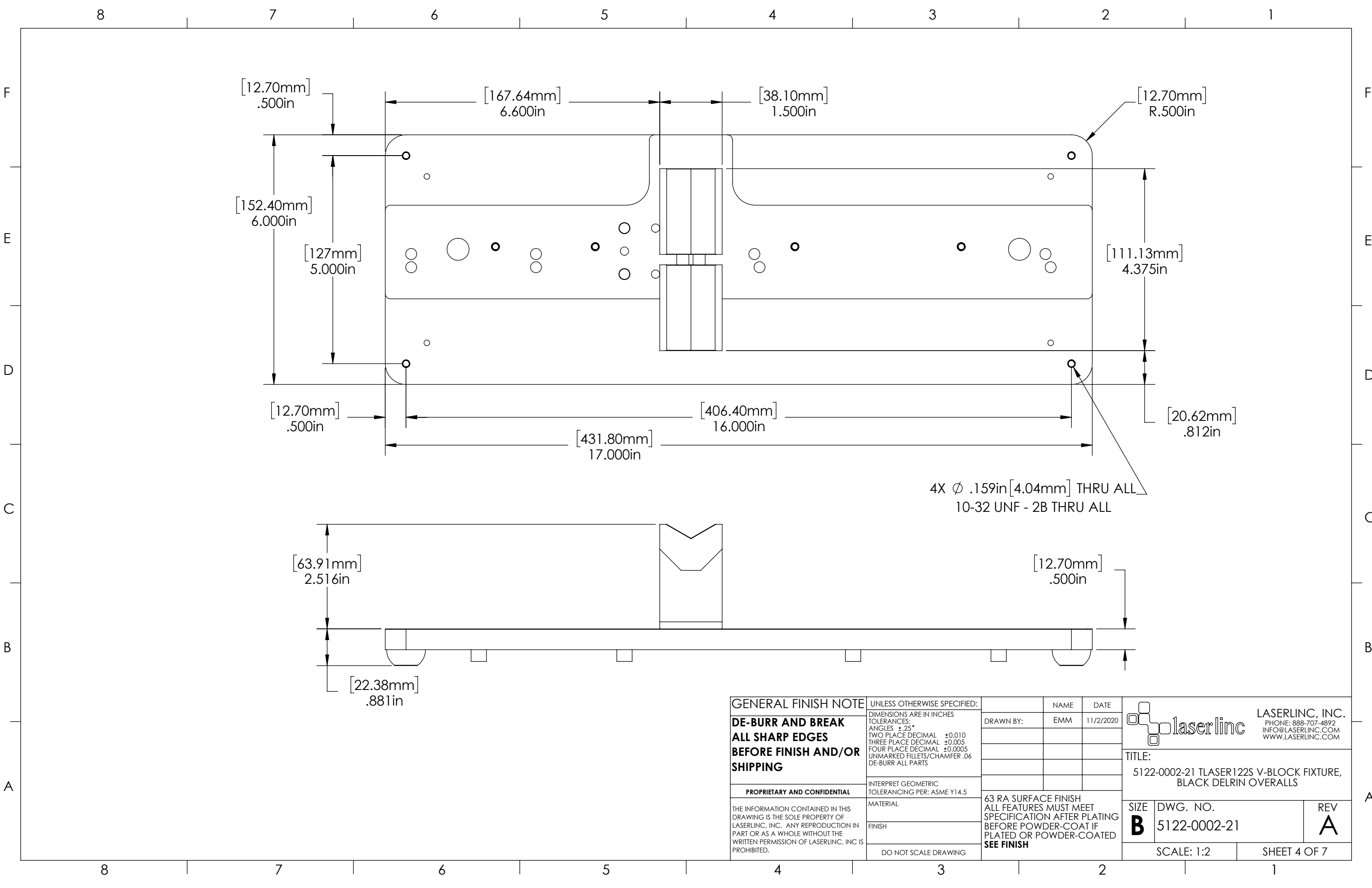
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GENERAL FINISH NOTE DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES \pm .25° TWO PLACE DECIMAL \pm 0.010 THREE PLACE DECIMAL \pm 0.005 FOUR PLACE DECIMAL \pm 0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME DATE	 LASERLINC, INC. PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM
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		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	SIZE B DWG. NO. 5122-0002-21 REV A
		SCALE: 1:2 SHEET 2 OF 7	

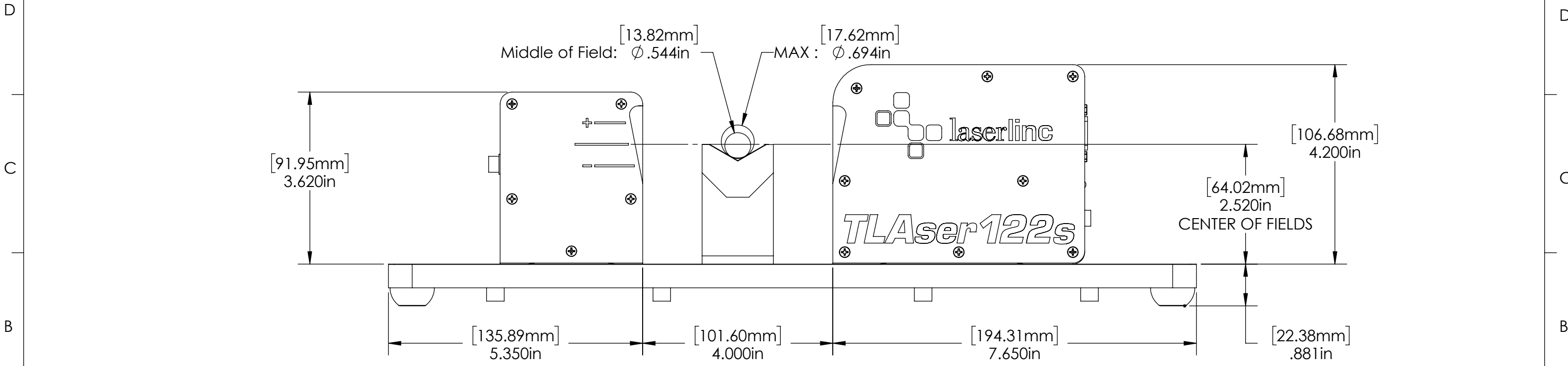
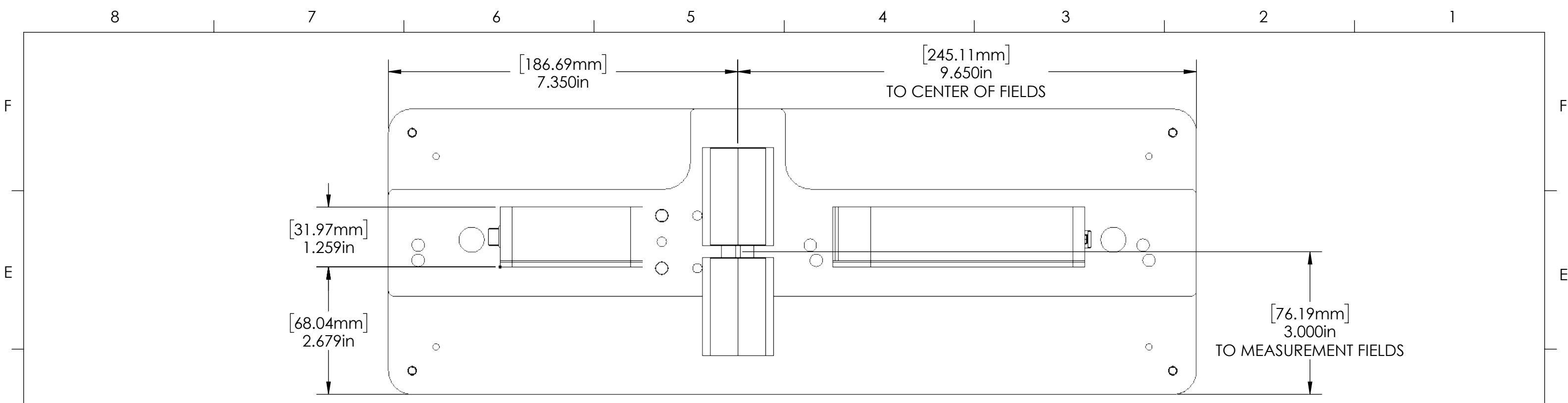



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		SCALE: 1:2	SHEET 3 OF 7

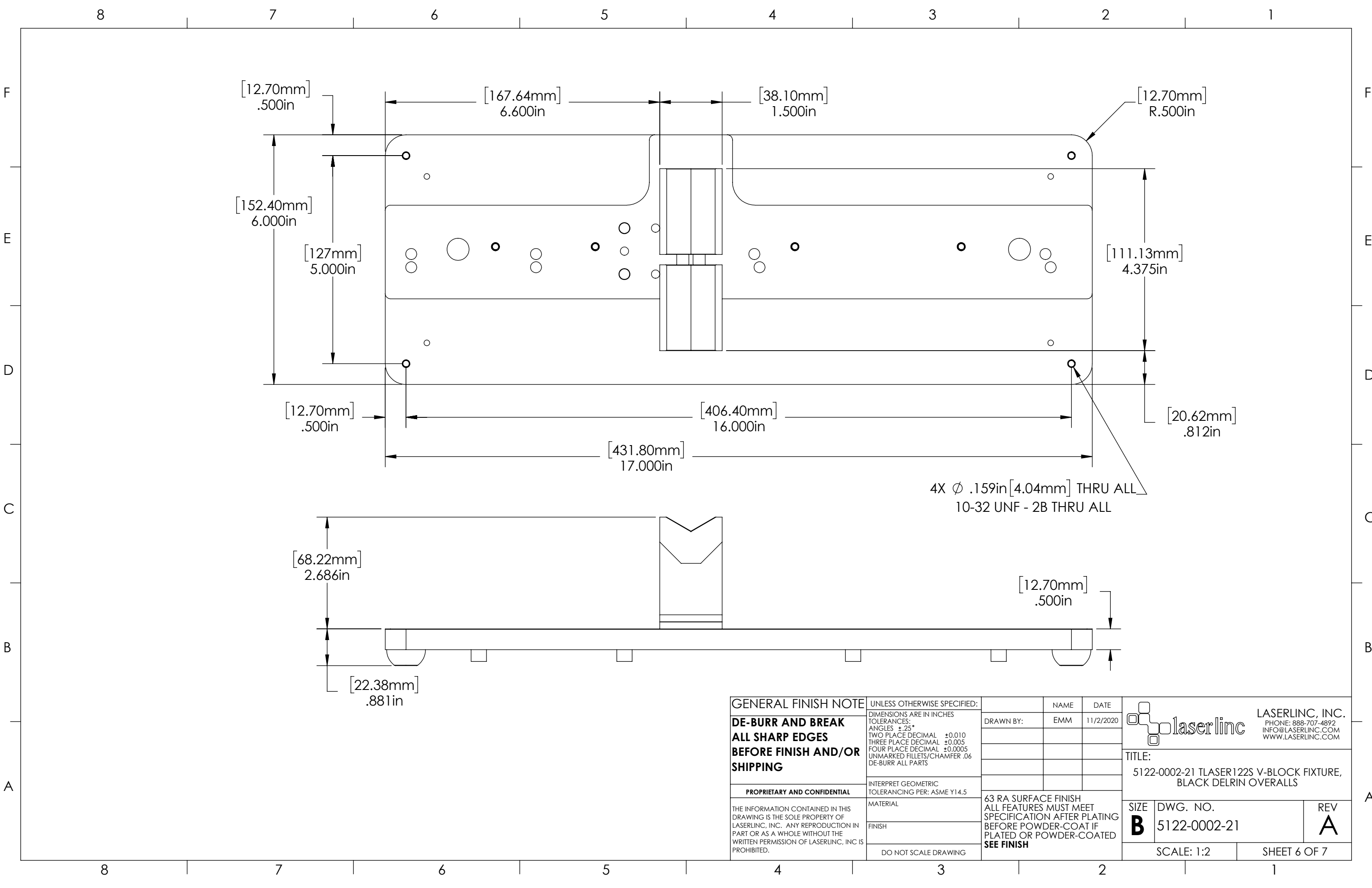


4X Ø .159in [4.04mm] THRU ALL
10-32 UNF - 2B THRU ALL

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		SCALE: 1:2		SHEET 4 OF 7		



GENERAL FINISH NOTE DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME EMM DATE 11/2/2020	 LASERLINC, INC. PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM
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		SCALE: 1:2 SHEET 5 OF 7	



GENERAL FINISH NOTE
DE-BURR AND BREAK
ALL SHARP EDGES
BEFORE FINISH AND/OR
SHIPPING

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 ANGLES \pm .25°
 TWO PLACE DECIMAL \pm 0.010
 THREE PLACE DECIMAL \pm 0.005
 FOUR PLACE DECIMAL \pm 0.0005
 UNMARKED FILLETS/CHAMFER .06
 DE-BURR ALL PARTS

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5

MATERIAL

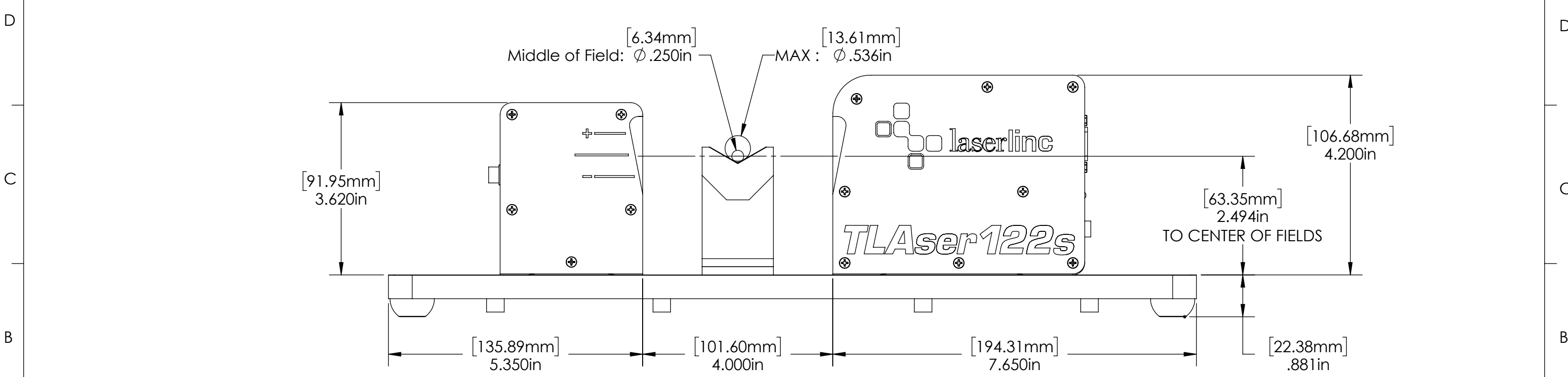
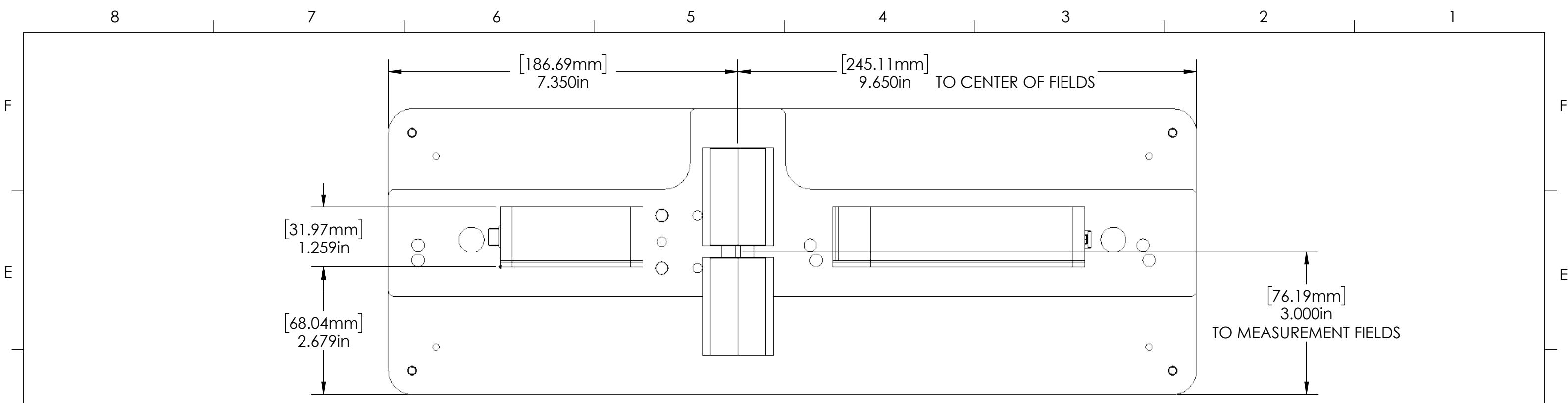
FINISH


DO NOT SCALE DRAWING

NAME	DATE
EMM	11/2/2020

63 RA SURFACE FINISH
 ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED
SEE FINISH

		LASERLINC, INC. PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
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SIZE B	DWG. NO. 5122-0002-21	REV A	
SCALE: 1:2		SHEET 6 OF 7	



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