

8

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	Check-In	10/22/2014	MAM

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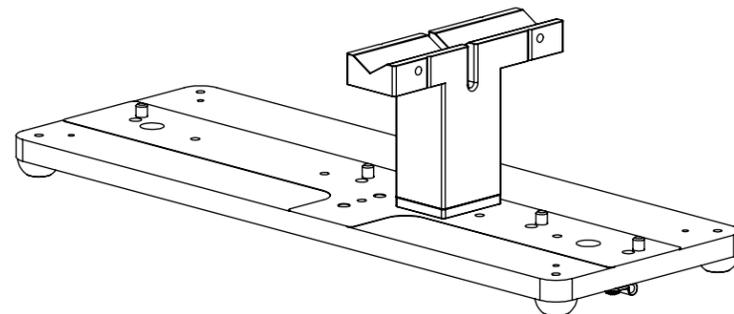
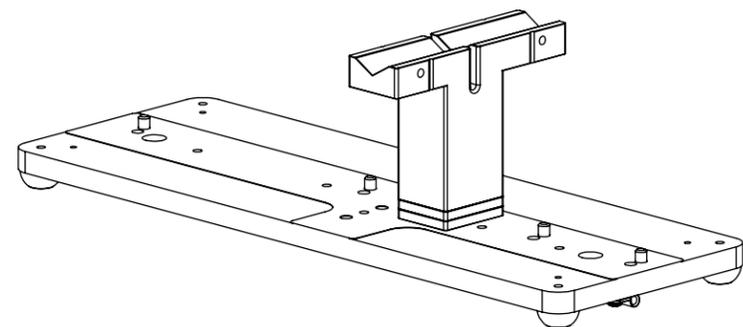
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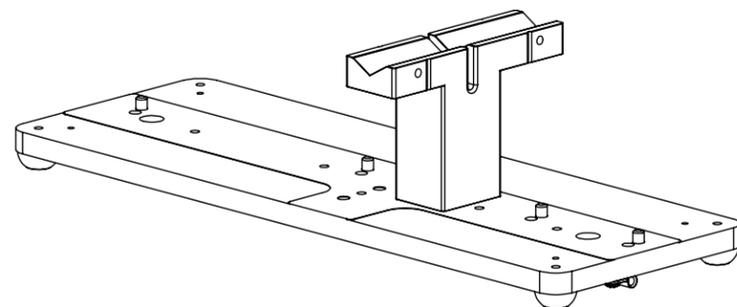
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# AXION130 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS



## INDEX

- (1) COVER PAGE
- (2) NO RISER FIXTURE DIMENSIONS
- (3) NO RISER MOUNTED DIMENSIONS
- (4) 1 RISER FIXTURE DIMENSIONS
- (5) 1 RISER MOUNTED DIMENSIONS
- (6) 2 RISER FIXTURE DIMENSIONS
- (7) 2 RISER MOUNTED DIMENSIONS

<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25 TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 11/9/2020
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	
		FINISH			
DO NOT SCALE DRAWING				 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
		TITLE:		0130-0000-21 AXION130 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS	
		SIZE	DWG. NO.	REV	
		<b>B</b>	0130-0000-21	<b>A</b>	
		SCALE: 1:4		SHEET 1 OF 7	

8

7

6

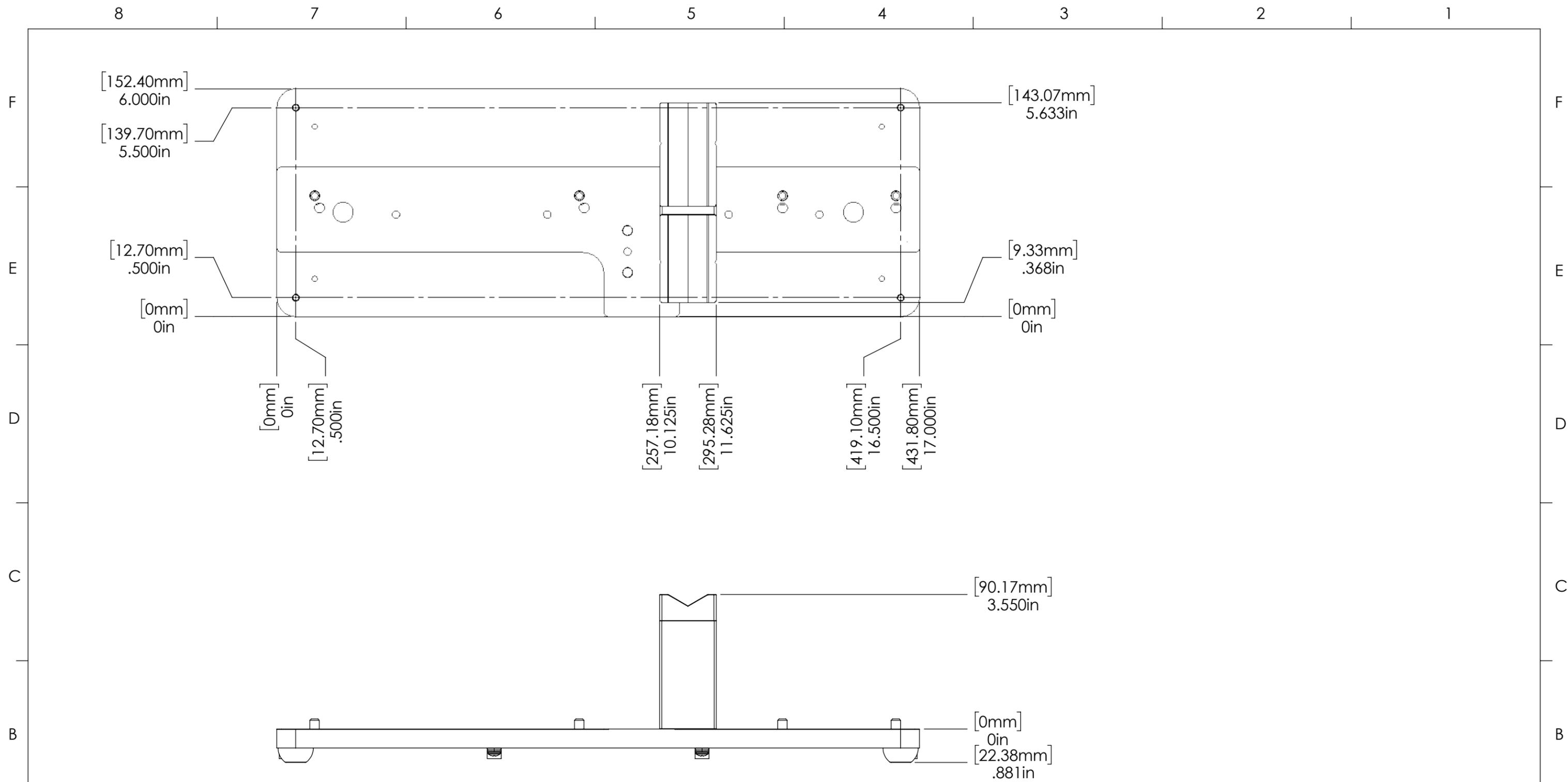
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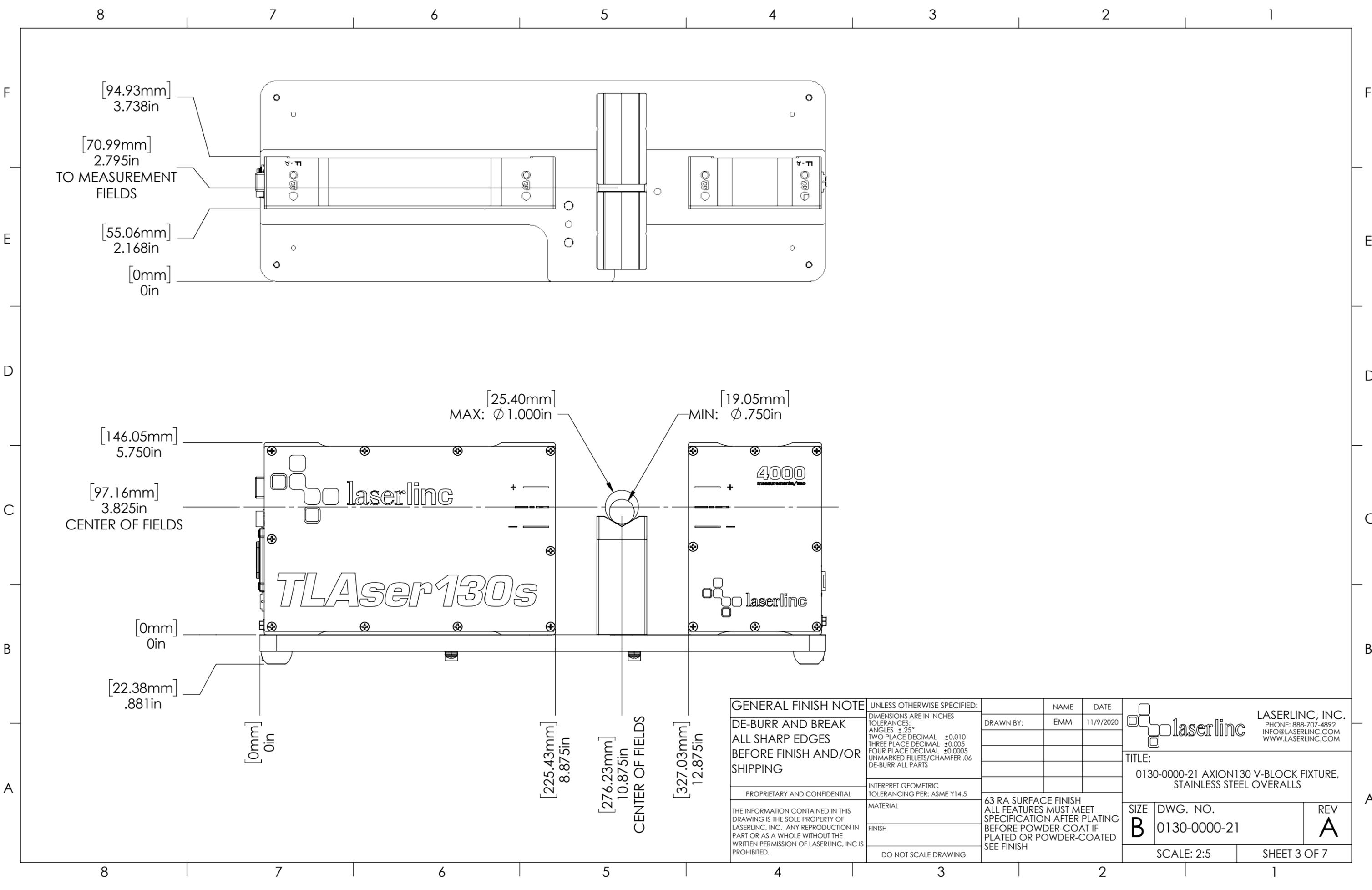
2

1



<b>GENERAL FINISH NOTE</b>		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25 TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 11/9/2020
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
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		FINISH		TITLE: 0130-0000-21 AXION130 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS	
		DO NOT SCALE DRAWING		SIZE <b>B</b>	DWG. NO. 0130-0000-21
				REV <b>A</b>	SCALE: 2:5
				SHEET 2 OF 7	





[94.93mm]  
3.738in

[70.99mm]  
2.795in  
TO MEASUREMENT  
FIELDS

[55.06mm]  
2.168in

[0mm]  
0in

[146.05mm]  
5.750in

[97.16mm]  
3.825in  
CENTER OF FIELDS

[0mm]  
0in

[22.38mm]  
.881in

[0mm]  
0in

[225.43mm]  
8.875in

[276.23mm]  
10.875in  
CENTER OF FIELDS

[327.03mm]  
12.875in

MAX:  $\varnothing$  1.000in

MIN:  $\varnothing$  .750in

laserline

TLAser 130s

4000  
measurements/sec

laserline

**GENERAL FINISH NOTE**

DE-BURR AND BREAK  
ALL SHARP EDGES  
BEFORE FINISH AND/OR  
SHIPPING

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

- ANGLES  $\pm$ .25°
- TWO PLACE DECIMAL  $\pm$ 0.010
- THREE PLACE DECIMAL  $\pm$ 0.005
- FOUR PLACE DECIMAL  $\pm$ 0.0005
- UNMARKED FILLETS/CHAMFER .06
- DE-BURR ALL PARTS

INTERPRET GEOMETRIC  
TOLERANCING PER: ASME Y14.5

MATERIAL

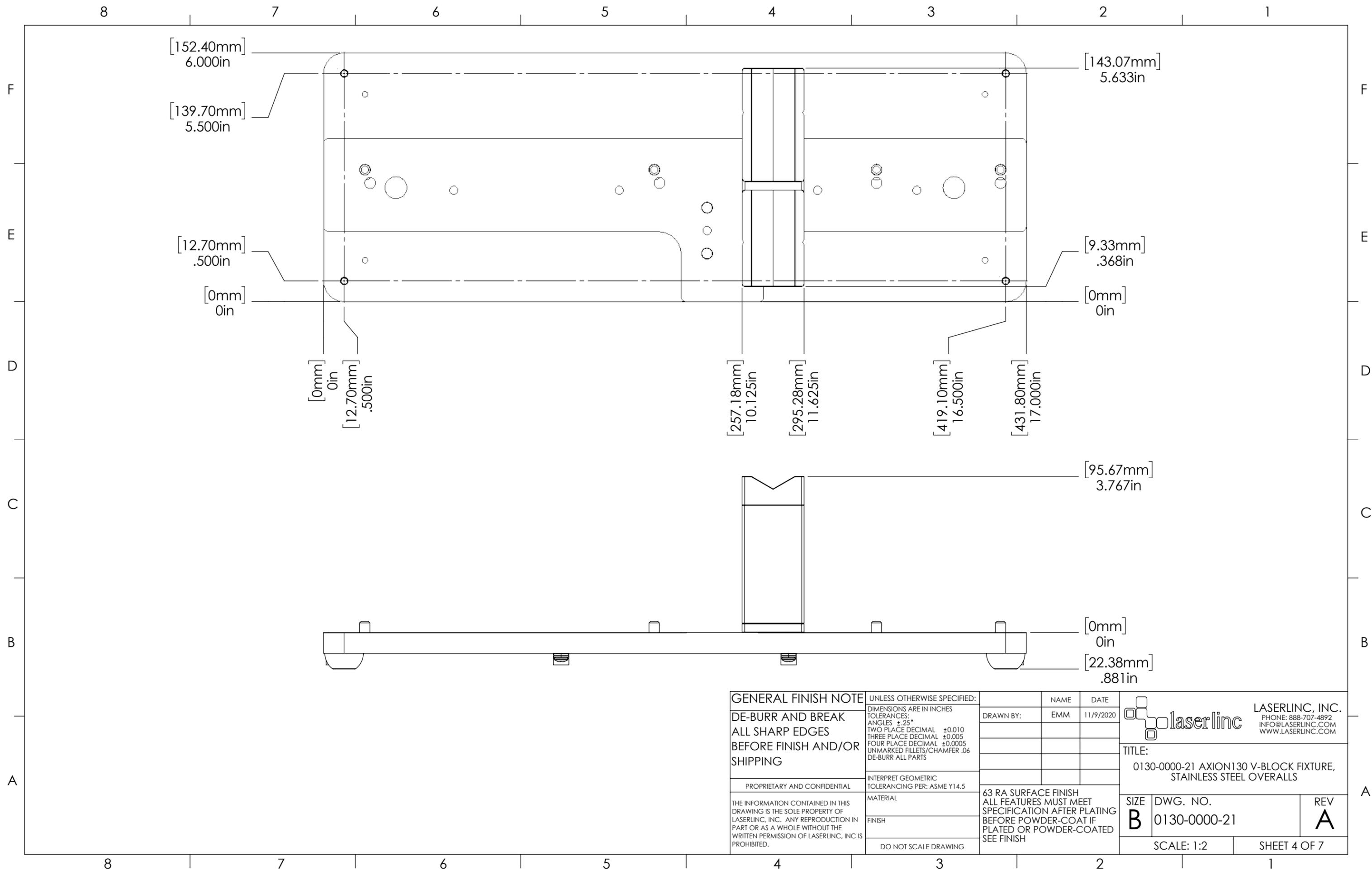
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DO NOT SCALE DRAWING

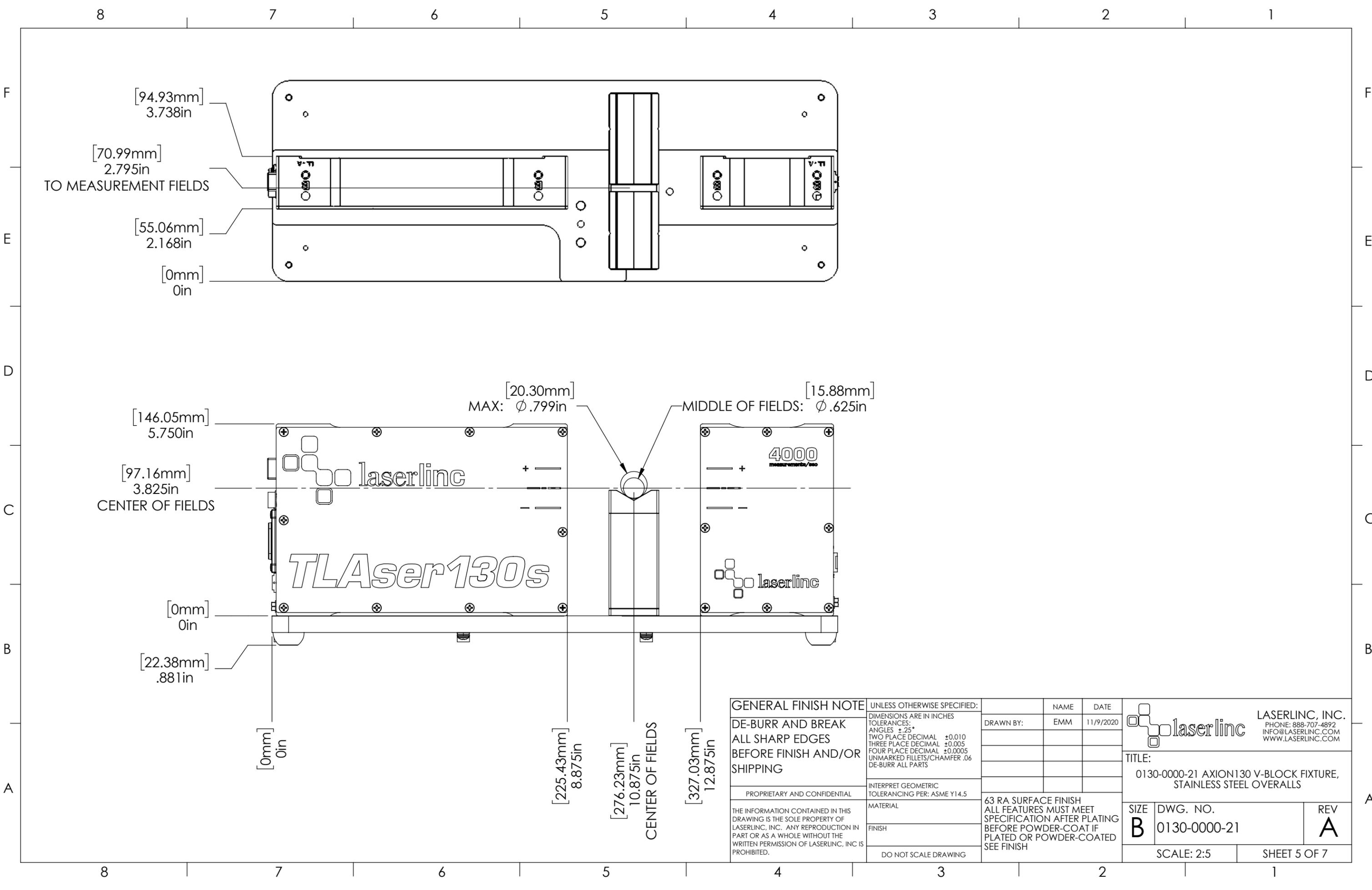
NAME	DATE
EMM	11/9/2020

63 RA SURFACE FINISH  
ALL FEATURES MUST MEET  
SPECIFICATION AFTER PLATING  
BEFORE POWDER-COAT IF  
PLATED OR POWDER-COATED  
SEE FINISH

		<b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
<b>TITLE:</b> 0130-0000-21 AXION130 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS			
<b>SIZE</b> B	<b>DWG. NO.</b> 0130-0000-21	<b>REV</b> A	
SCALE: 2:5		SHEET 3 OF 7	



<b>GENERAL FINISH NOTE</b> DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING  PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC IS PROHIBITED.	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25 TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME DATE DRAWN BY: EMM 11/9/2020	 <b>LASERLINC, INC.</b> PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	TITLE: 0130-0000-21 AXION130 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS	SIZE <b>B</b>	DWG. NO. 0130-0000-21
	MATERIAL FINISH DO NOT SCALE DRAWING	63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	REV <b>A</b>	SCALE: 1:2
			SHEET 4 OF 7	



**GENERAL FINISH NOTE**  
 DE-BURR AND BREAK  
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 FOUR PLACE DECIMAL  $\pm$ 0.0005  
 UNMARKED FILLETS/CHAMFER .06  
 DE-BURR ALL PARTS

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME	DATE
EMM	11/9/2020

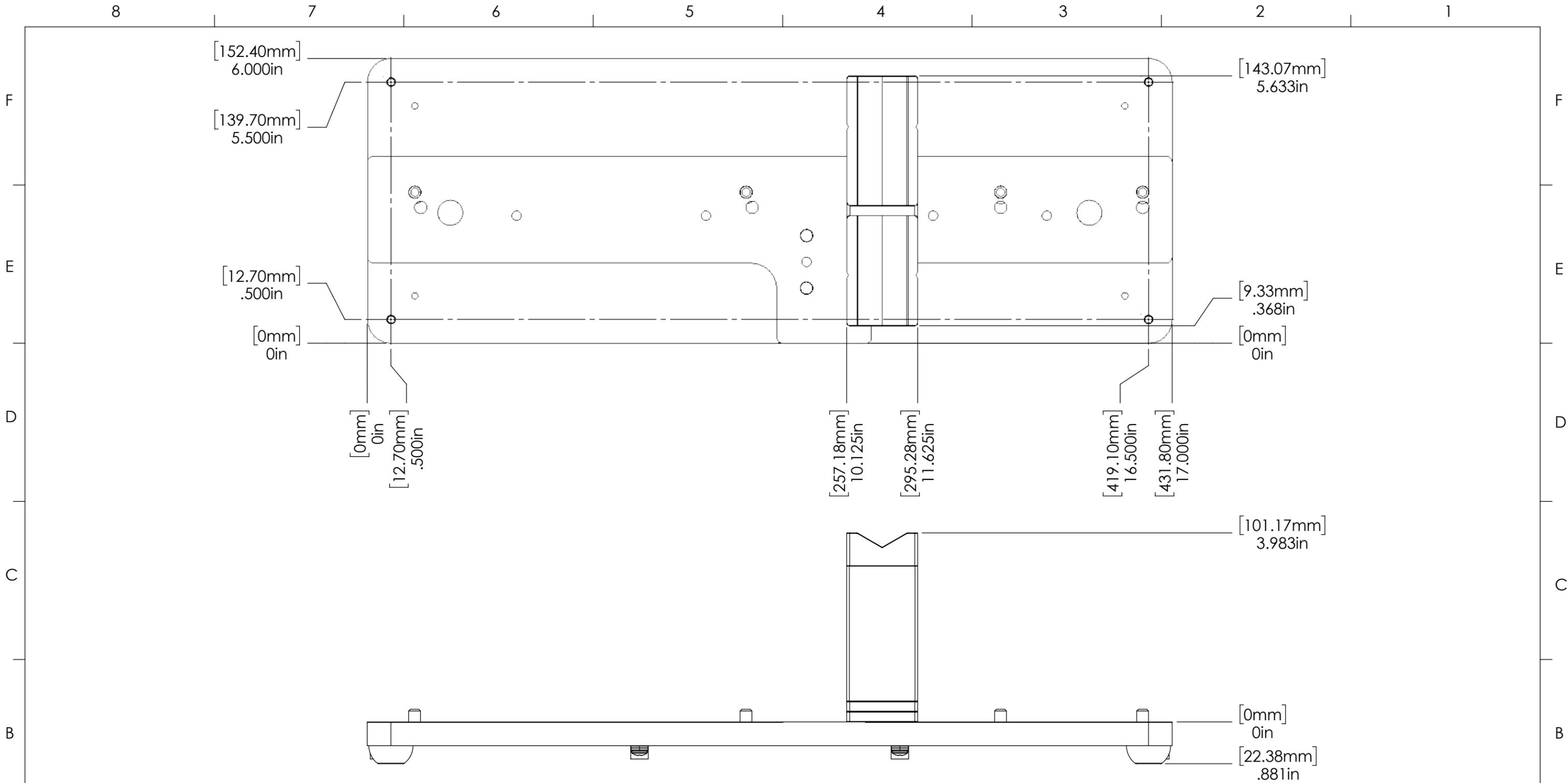
63 RA SURFACE FINISH  
 ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH

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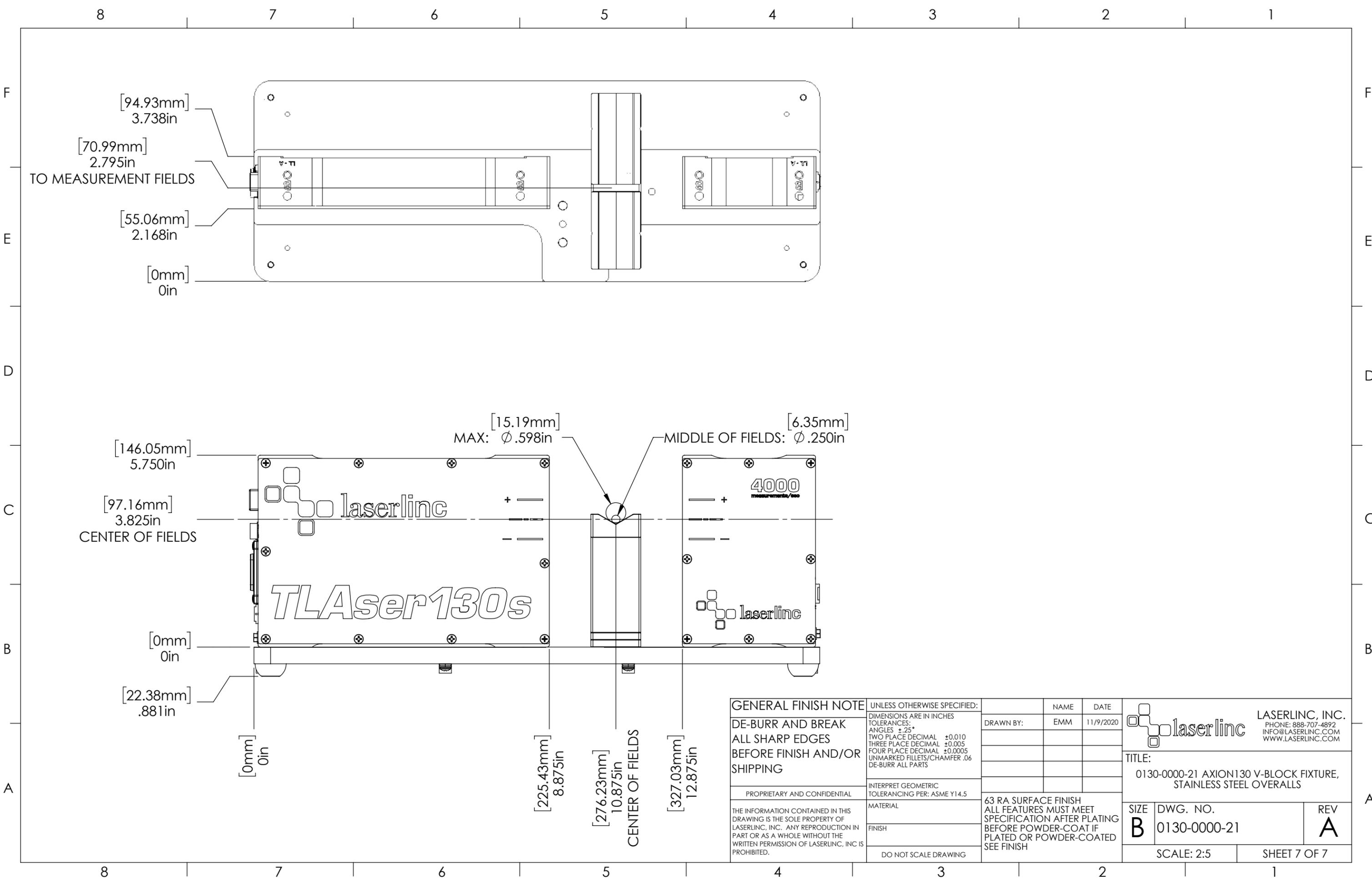
TITLE:  
 0130-0000-21 AXION130 V-BLOCK FIXTURE,  
 STAINLESS STEEL OVERALLS

SIZE <b>B</b>	DWG. NO. 0130-0000-21	REV <b>A</b>
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SCALE: 2:5 SHEET 5 OF 7



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	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	TITLE: 0130-0000-21 AXION130 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS		
	MATERIAL FINISH DO NOT SCALE DRAWING	63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	SIZE <b>B</b> DWG. NO. 0130-0000-21 SCALE: 1:2	REV <b>A</b> SHEET 6 OF 7



**GENERAL FINISH NOTE**  
 DE-BURR AND BREAK  
 ALL SHARP EDGES  
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 DE-BURR ALL PARTS

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME	DATE
EMM	11/9/2020

63 RA SURFACE FINISH  
 ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH

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 0130-0000-21 AXION130 V-BLOCK FIXTURE,  
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SIZE <b>B</b>	DWG. NO. 0130-0000-21	REV <b>A</b>
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SCALE: 2:5 SHEET 7 OF 7