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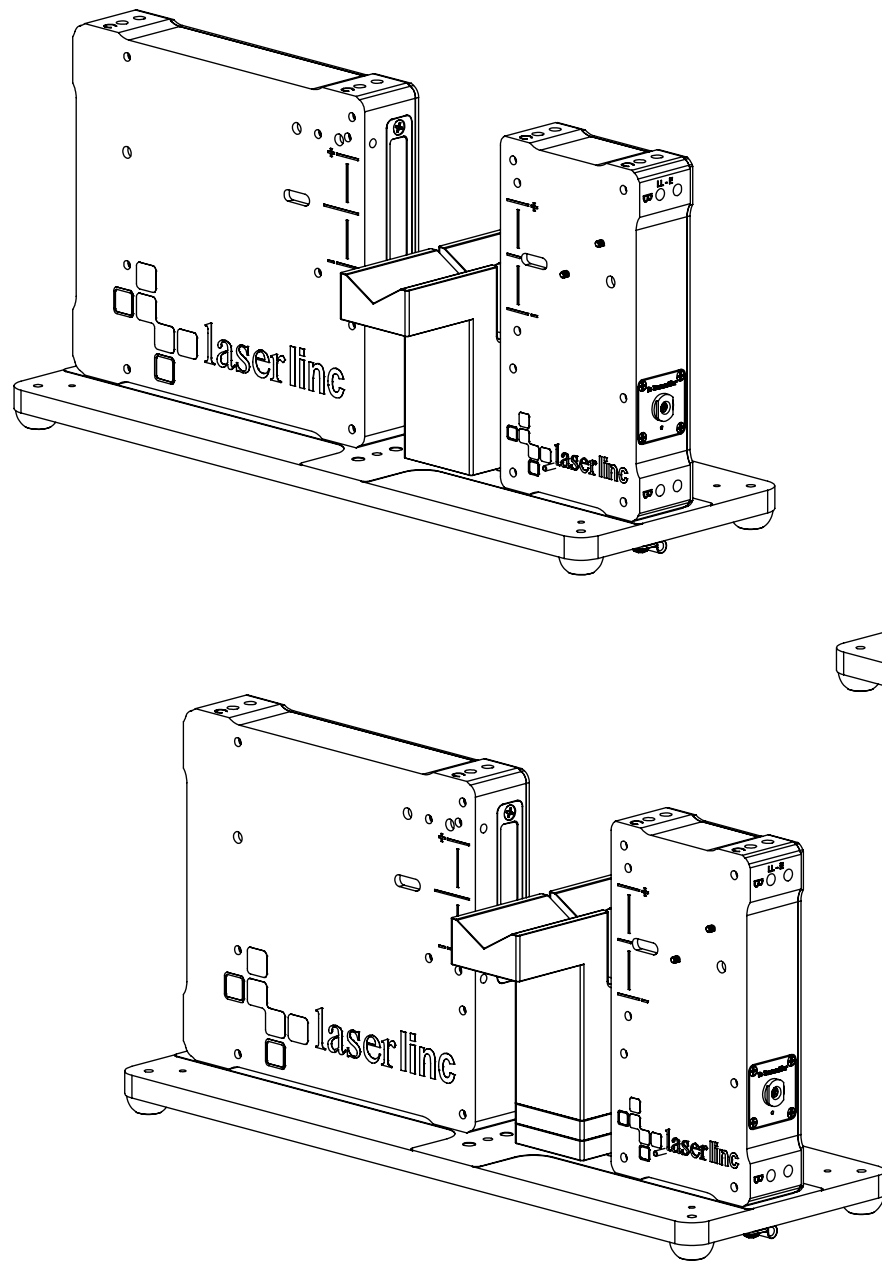
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2

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	Check-In	10/23/2014	MAM



AXION160 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS

INDEX

- (1) COVER PAGE
- (2) NO RISER FIXTURE DIMENSIONS
- (3) NO RISER MOUNTED DIMENSIONS
- (4) 1 RISER FIXTURE DIMENSIONS
- (5) 1 RISER MOUNTED DIMENSIONS
- (6) 2 RISER FIXTURE DIMENSIONS
- (7) 2 RISER MOUNTED DIMENSIONS

GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM 11/10/2020
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
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		FINISH			
DO NOT SCALE DRAWING				LASERLINC, INC. PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
				TITLE: 0160-0000-21 AXION160 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS	
				SIZE B	DWG. NO. 0160-0000-21
				REV A	
				SCALE: 1:4	SHEET 1 OF 7

8

7

6

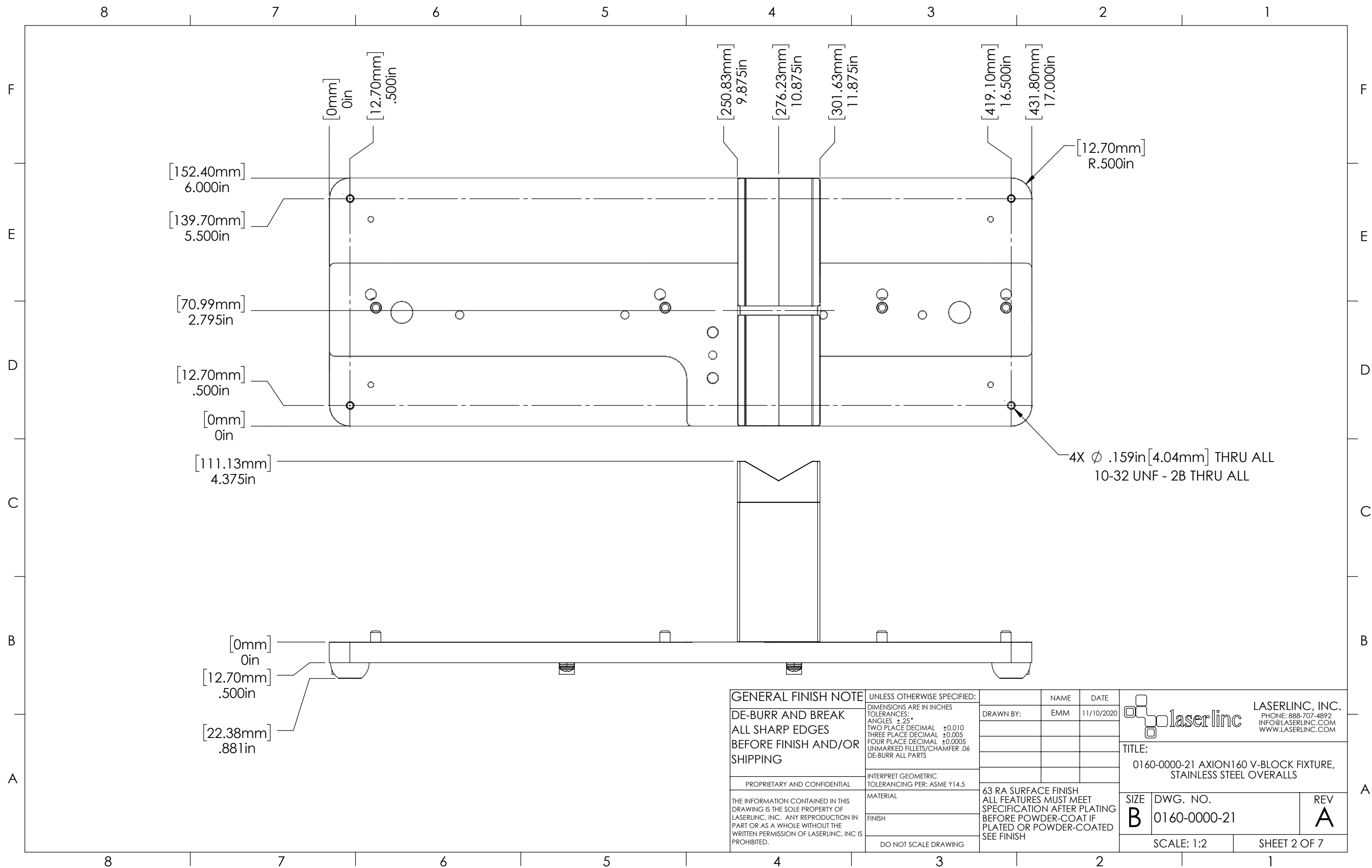
5

4

3

2

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[152.40mm]
6.000in

[139.70mm]
5.500in

[70.99mm]
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10.875in

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11.875in

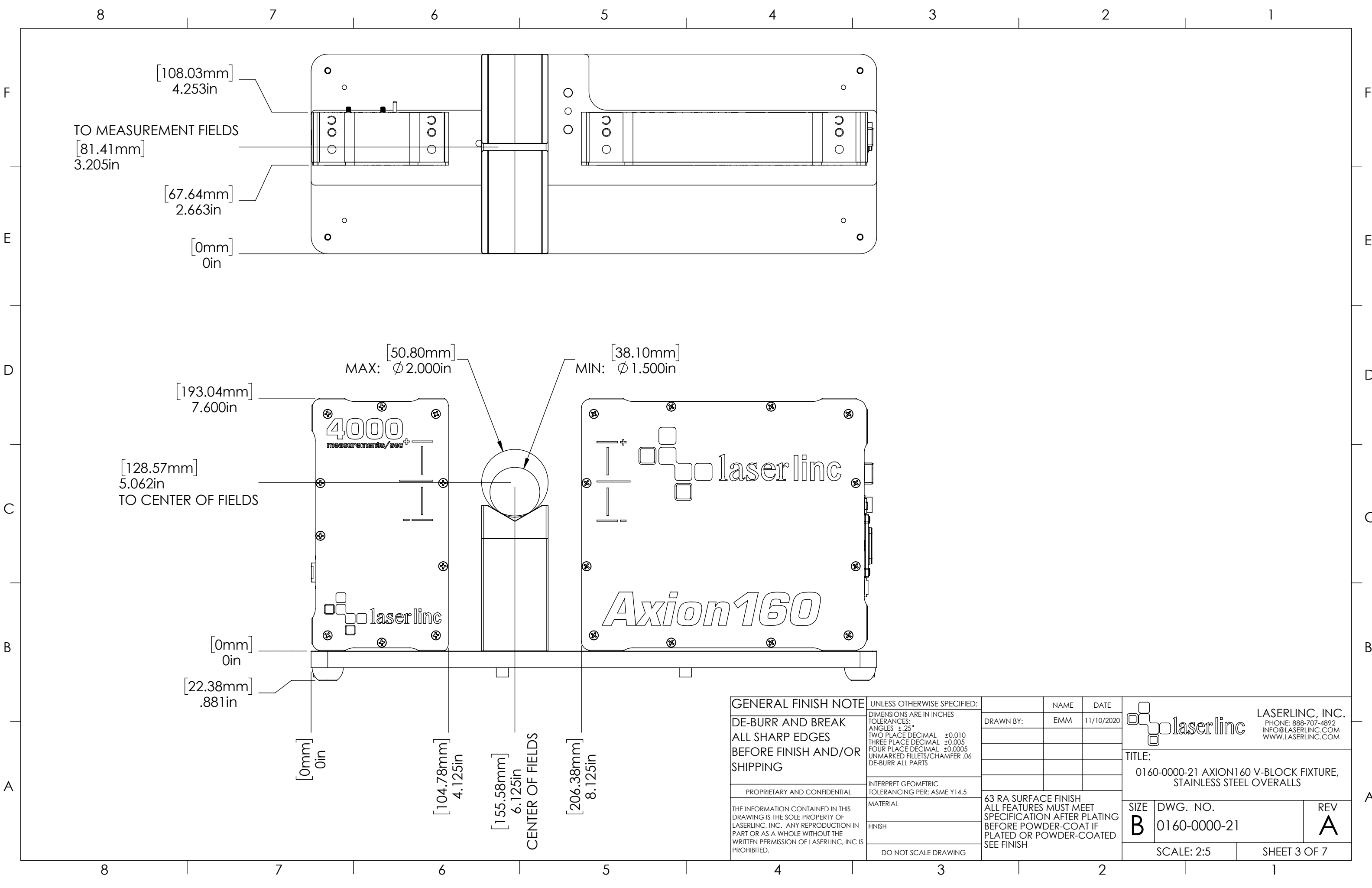
[419.10mm]
16.500in

[431.80mm]
17.000in

[12.70mm]
R.500in

4X Ø .159in [4.04mm] THRU ALL
10-32 UNF - 2B THRU ALL

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	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	TITLE: 0160-0000-21 AXION160 V-BLOCK FIXTURE, STAINLESS STEEL OVERALLS			
	MATERIAL FINISH DO NOT SCALE DRAWING	63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH	SIZE B	DWG. NO. 0160-0000-21	REV A
			SCALE: 1:2	SHEET 2 OF 7	



GENERAL FINISH NOTE
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 UNMARKED FILLETS/CHAMFER .06
 DE-BURR ALL PARTS

INTERPRET GEOMETRIC
 TOLERANCING PER: ASME Y14.5

MATERIAL

FINISH

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NAME	DATE
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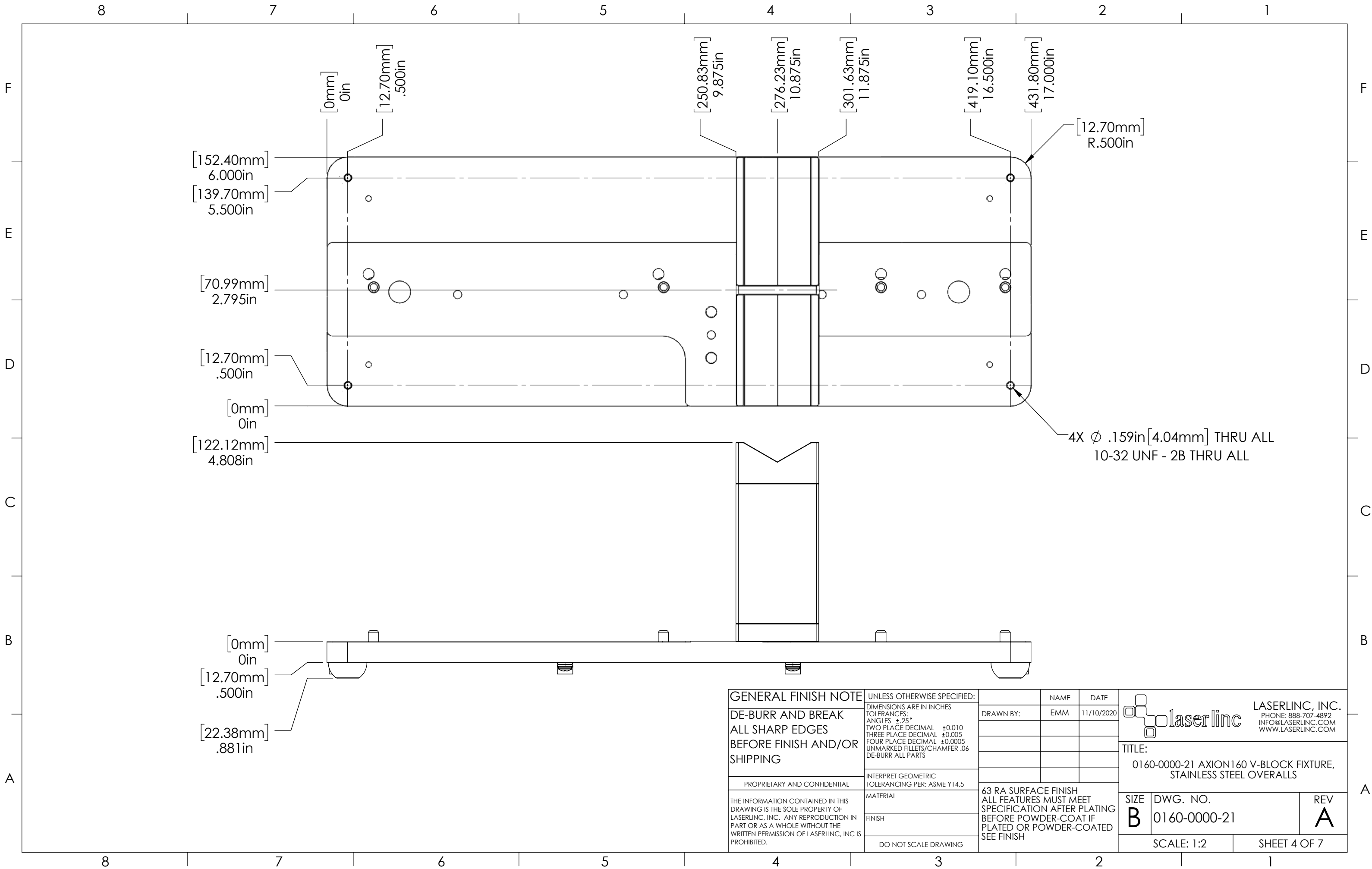
63 RA SURFACE FINISH
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TITLE:
 0160-0000-21 AXION160 V-BLOCK FIXTURE,
 STAINLESS STEEL OVERALLS

SIZE	DWG. NO.	REV
B	0160-0000-21	A

SCALE: 2:5 SHEET 3 OF 7



[152.40mm]
6.000in
[139.70mm]
5.500in

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2.795in

[12.70mm]
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4.808in

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[12.70mm]
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[12.70mm]
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9.875in

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10.875in

[301.63mm]
11.875in

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16.500in

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17.000in

[12.70mm]
R.500in

4X ϕ .159in [4.04mm] THRU ALL
10-32 UNF - 2B THRU ALL

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ANGLES \pm .25
TWO PLACE DECIMAL \pm 0.010
THREE PLACE DECIMAL \pm 0.005
FOUR PLACE DECIMAL \pm 0.0005
UNMARKED FILLETS/CHAMFER .06
DE-BURR ALL PARTS

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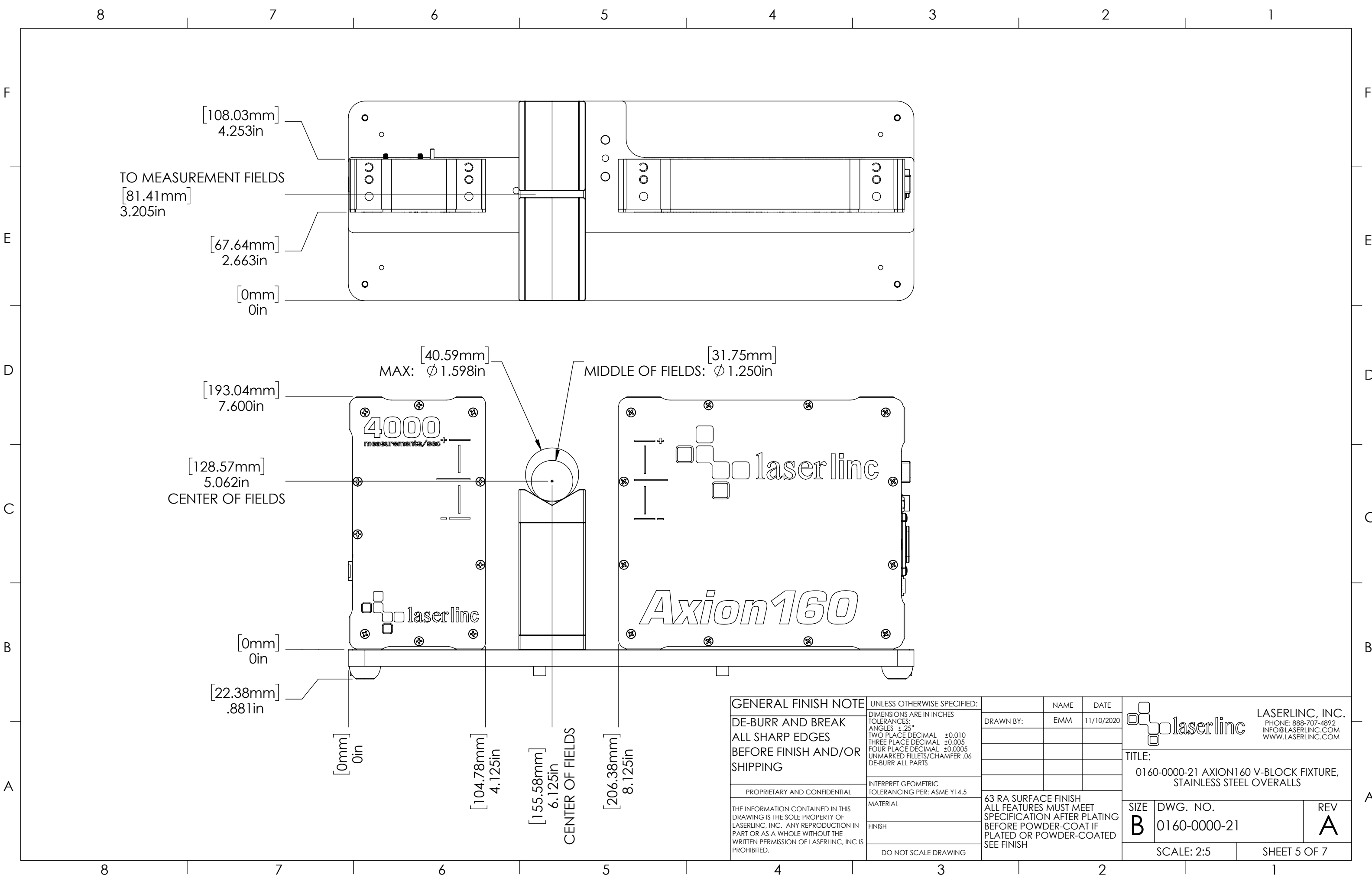
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TITLE:
0160-0000-21 AXION160 V-BLOCK FIXTURE,
STAINLESS STEEL OVERALLS

SIZE	DWG. NO.	REV
B	0160-0000-21	A

SCALE: 1:2 SHEET 4 OF 7



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4.253in

TO MEASUREMENT FIELDS
[81.41mm]
3.205in

[67.64mm]
2.663in

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0in

[40.59mm]
MAX: Ø 1.598in

[31.75mm]
MIDDLE OF FIELDS: Ø 1.250in

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[128.57mm]
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CENTER OF FIELDS

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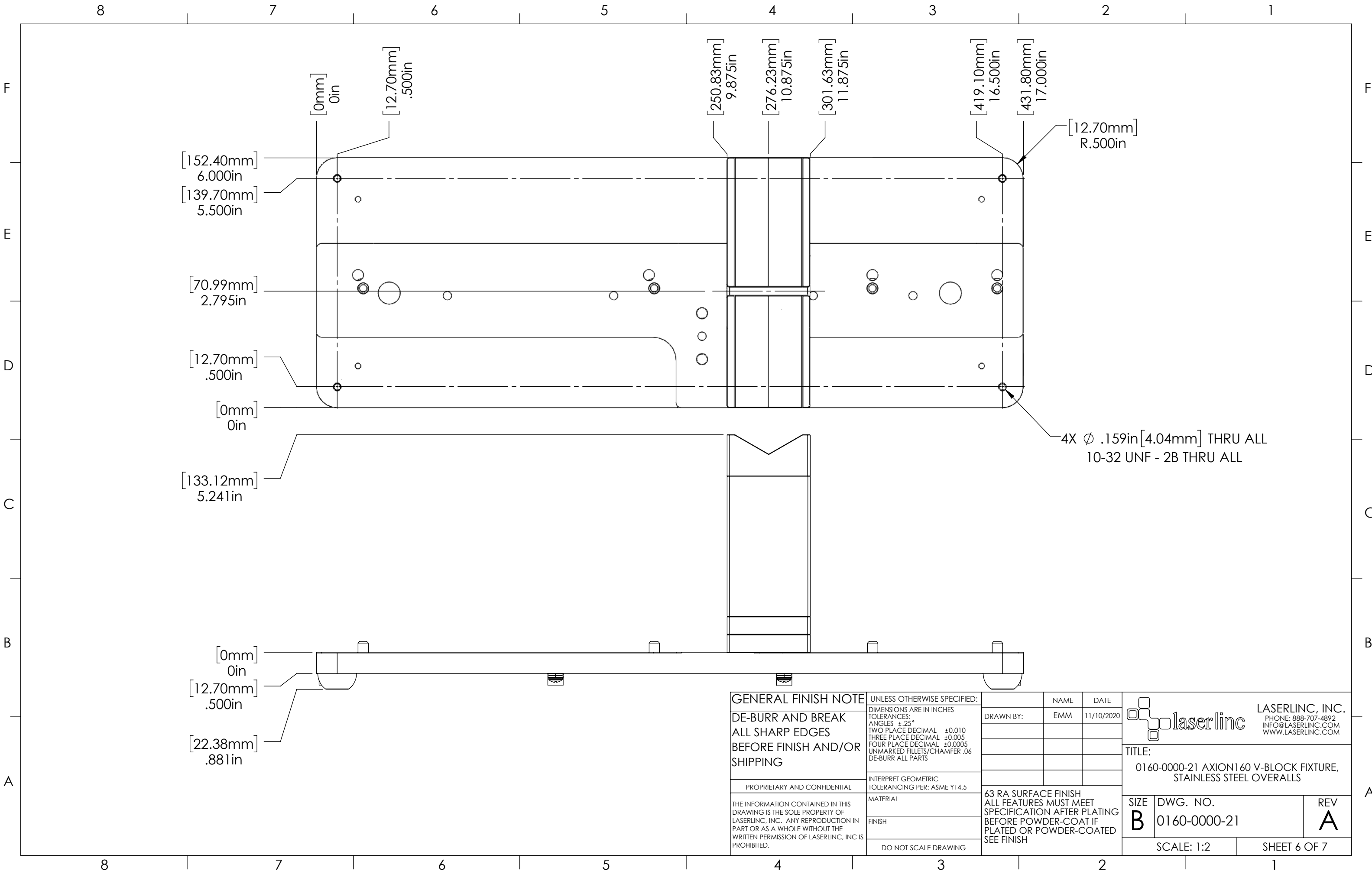
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4.125in

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6.125in
CENTER OF FIELDS

[206.38mm]
8.125in

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	FINISH			SCALE: 2:5 SHEET 5 OF 7
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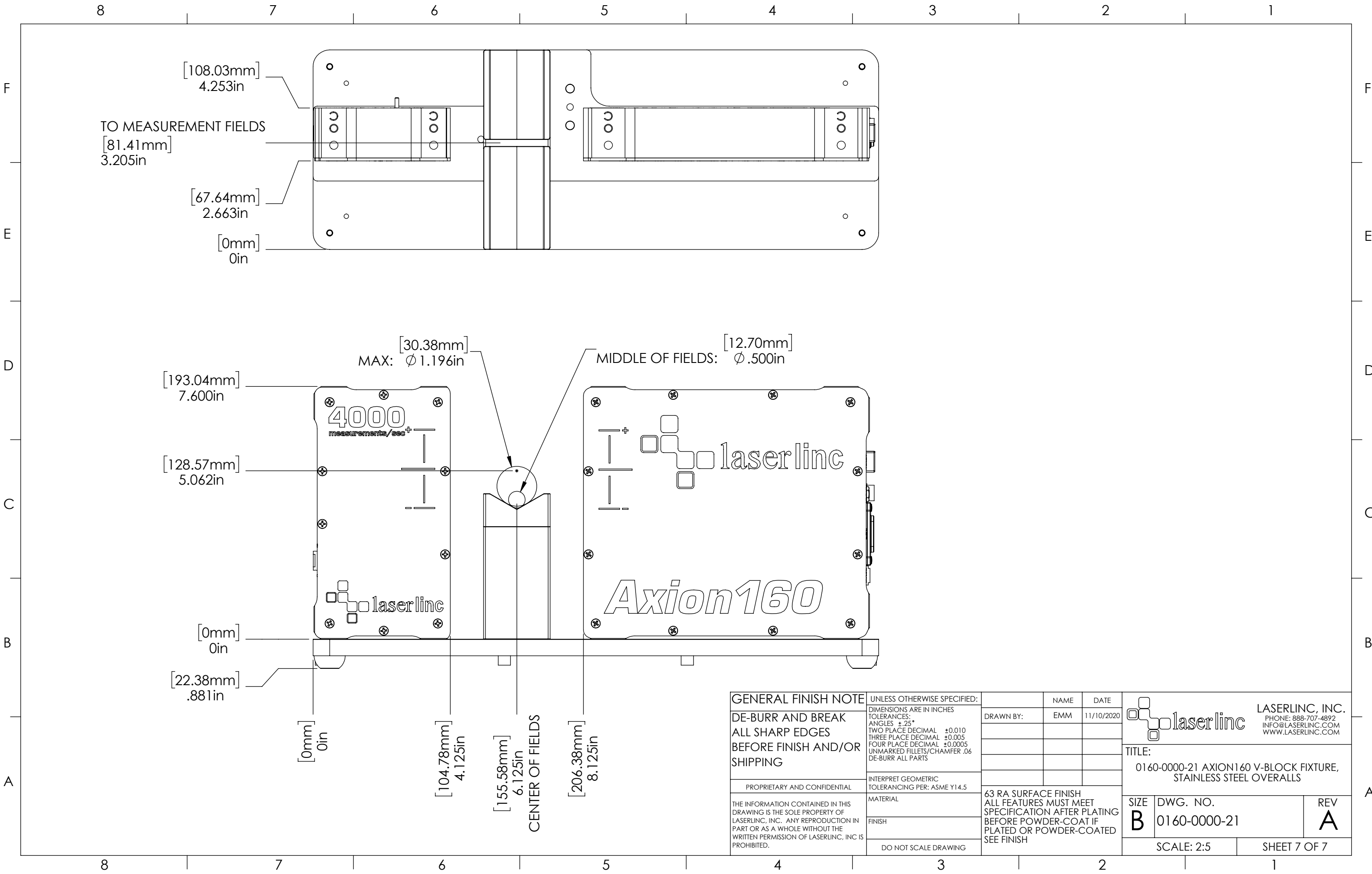
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SCALE: 2:5 SHEET 7 OF 7