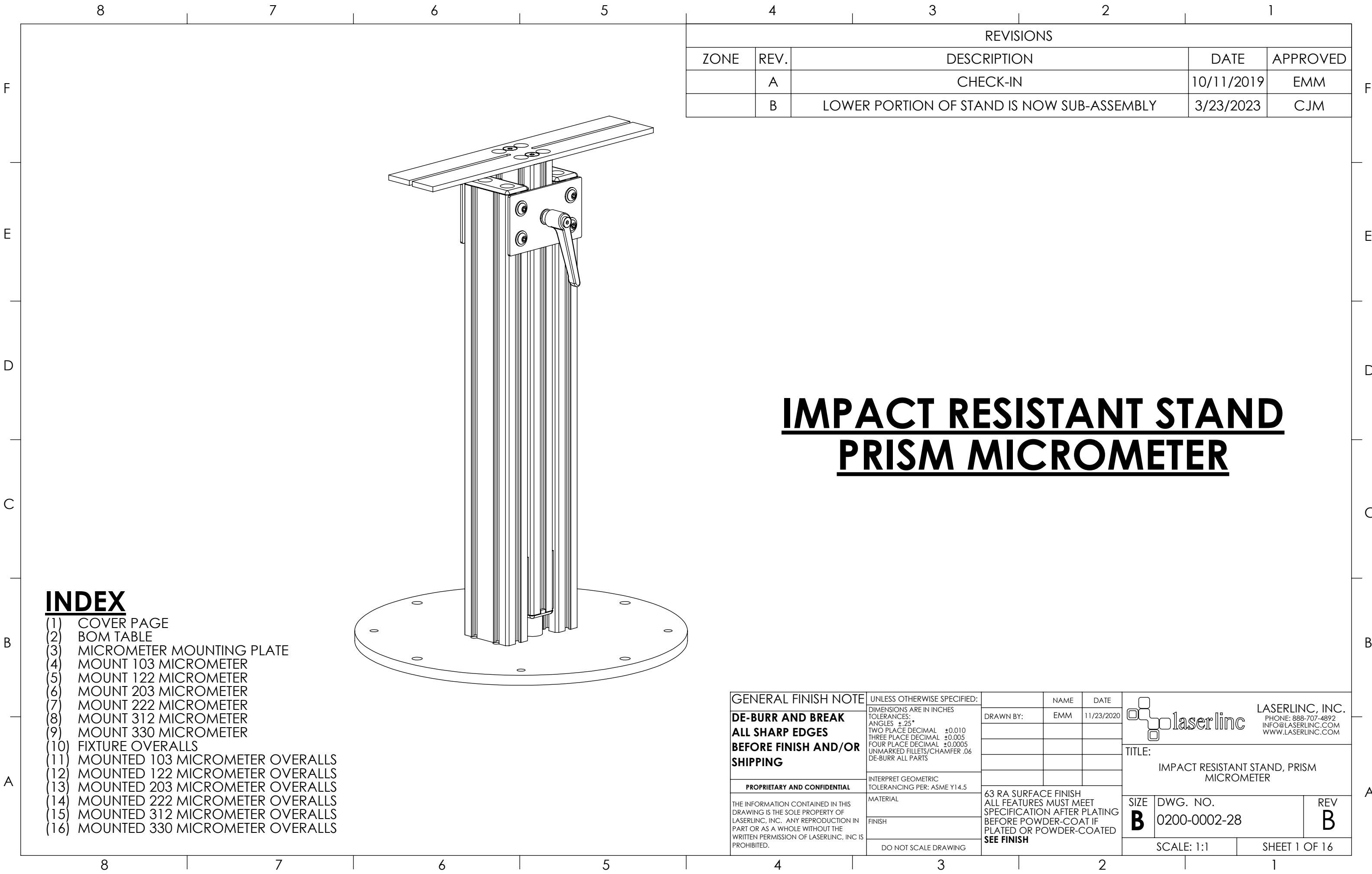




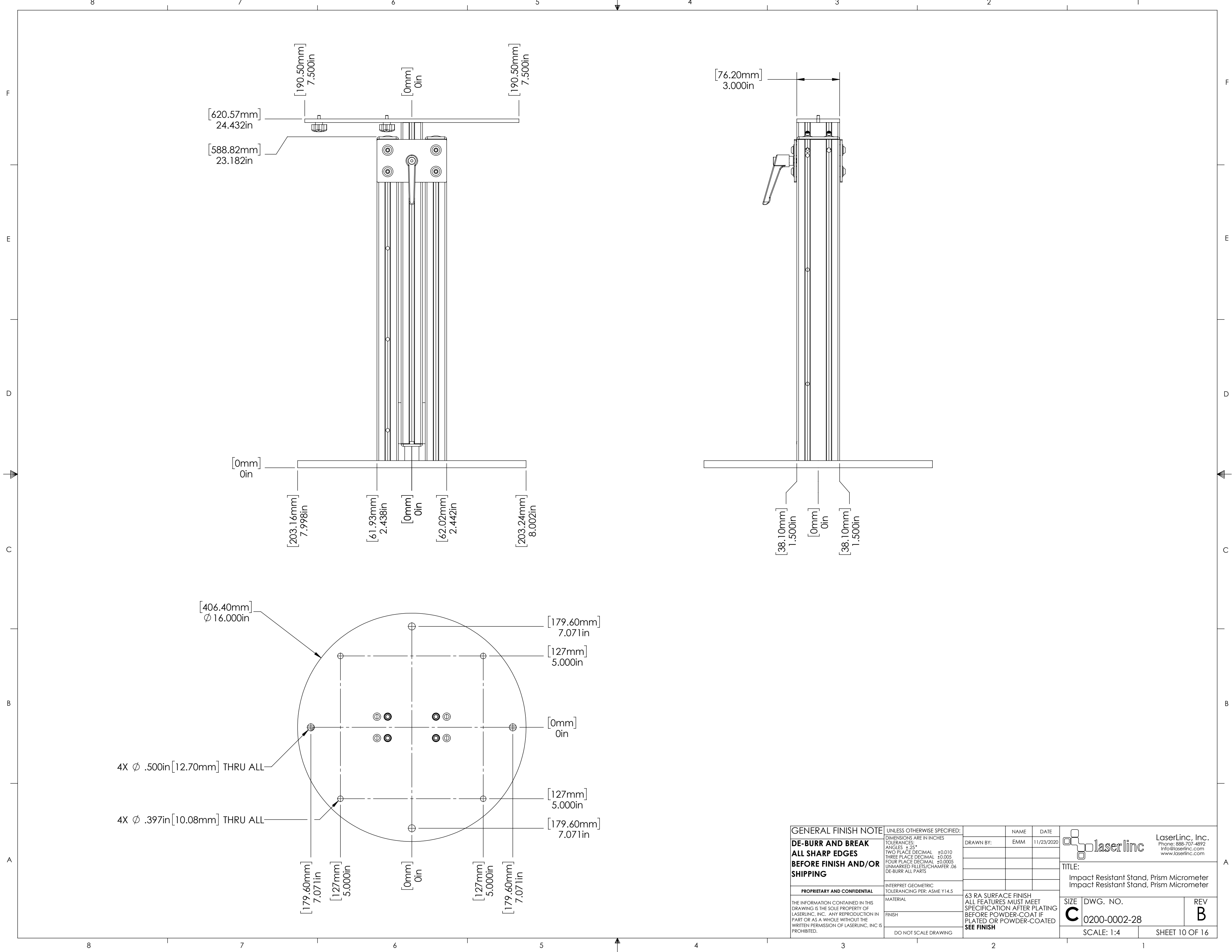
INDEX

- (1) COVER PAGE
- (2) BOM TABLE
- (3) MICROMETER MOUNTING PLATE
- (4) MOUNT 103 MICROMETER
- (5) MOUNT 122 MICROMETER
- (6) MOUNT 203 MICROMETER
- (7) MOUNT 222 MICROMETER
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- (10) FIXTURE OVERALLS
- (11) MOUNTED 103 MICROMETER OVERALLS
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- (13) MOUNTED 203 MICROMETER OVERALLS
- (14) MOUNTED 222 MICROMETER OVERALLS
- (15) MOUNTED 312 MICROMETER OVERALLS
- (16) MOUNTED 330 MICROMETER OVERALLS

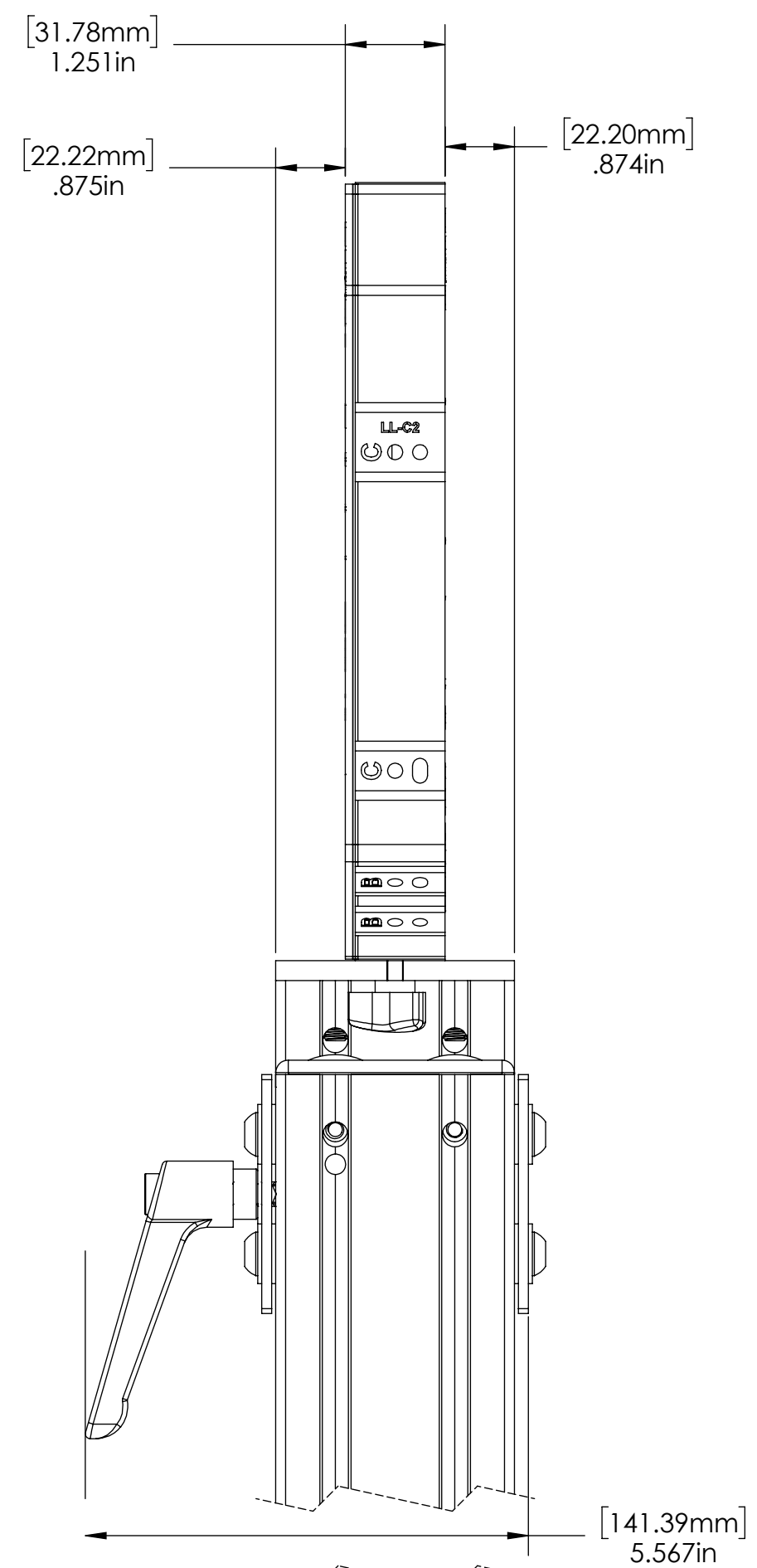
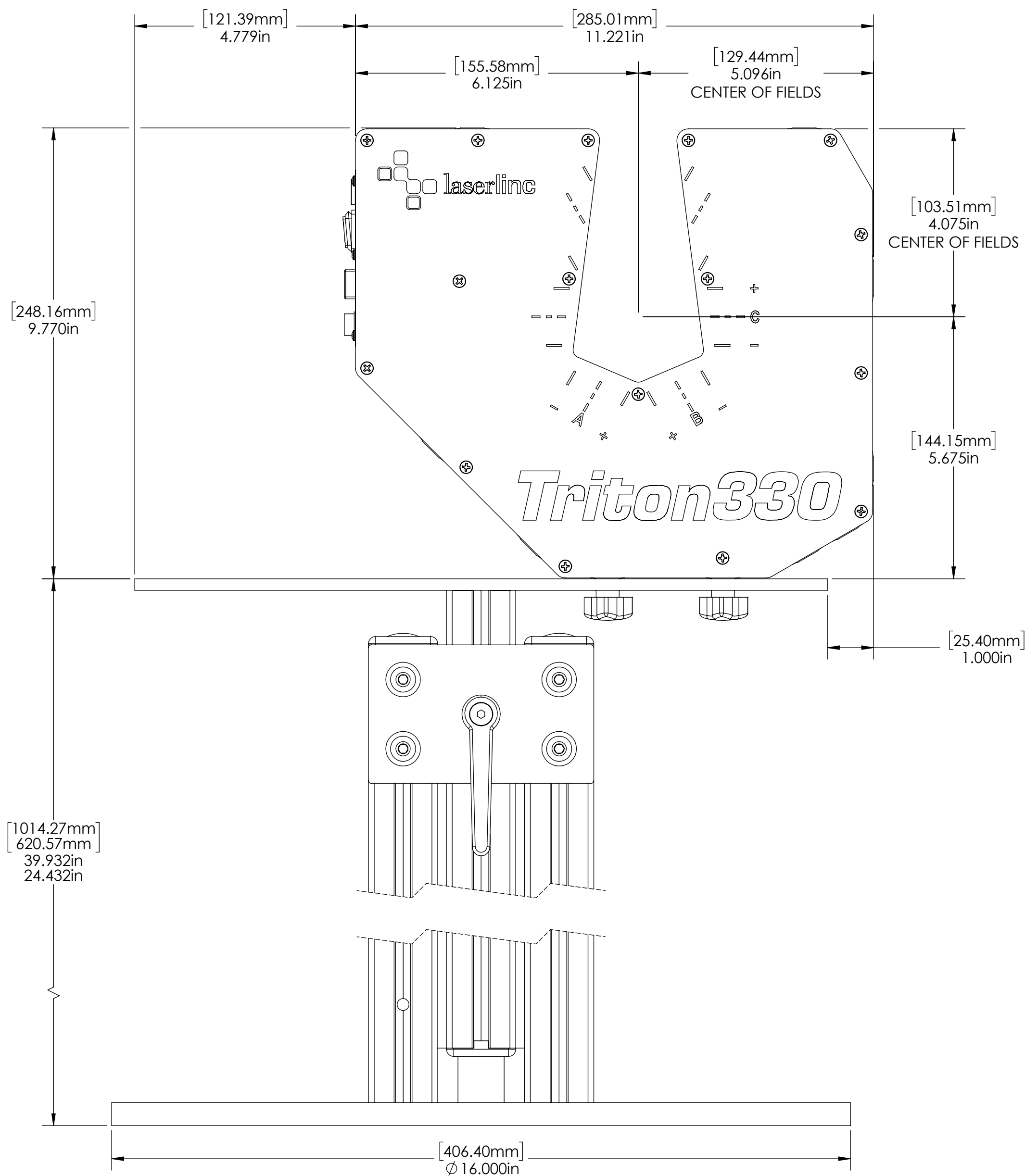
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHECK-IN	10/11/2019	EMM
	B	LOWER PORTION OF STAND IS NOW SUB-ASSEMBLY	3/23/2023	CJM

IMPACT RESISTANT STAND
PRISM MICROMETER

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DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING	DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM	11/23/2020				
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5				TITLE: IMPACT RESISTANT STAND, PRISM MICROMETER			
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		FINISH				B	0200-0002-28	B	
		DO NOT SCALE DRAWING				SCALE: 1:1		SHEET 1 OF 16	



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PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH		TITLE: Impact Resistant Stand, Prism Micrometer Impact Resistant Stand, Prism Micrometer		SIZE C		DWG. NO. 0200-0002-28		REV B	
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DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING	DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES: $\pm .25^\circ$ TWO PLACE DECIMAL: ± 0.010 THREE PLACE DECIMAL: ± 0.005 FOUR PLACE DECIMAL: ± 0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM	11/23/2020		
			TITLE:		0200-0002-28		
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5					
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		FINISH				C 0200-0002-28	
		DO NOT SCALE DRAWING				REV B	
				SCALE: 1:2		SHEET 16 OF 16	