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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHECK-IN	10/11/2019	EMM
	B	LOWER PORTION OF STAND IS NOW SUB-ASSEMBLY	3/22/2023	CJM
	C	ADDED MOUNTING HARDWARE FOR THE PRISM MICROMETER	5/10/2024	MAM

LASER MICROMETER STAND

GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25 TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	DRAWN BY:	EMM	11/24/2020
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC IS PROHIBITED.		MATERIAL	63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH		
		FINISH			
		DO NOT SCALE DRAWING			
		LASERLINC, INC. PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM		TITLE: LASER MICROMETER STAND	
SIZE B		DWG. NO. 0200-0003-28		REV C	
		SCALE: 1:5		SHEET 1 OF 26	

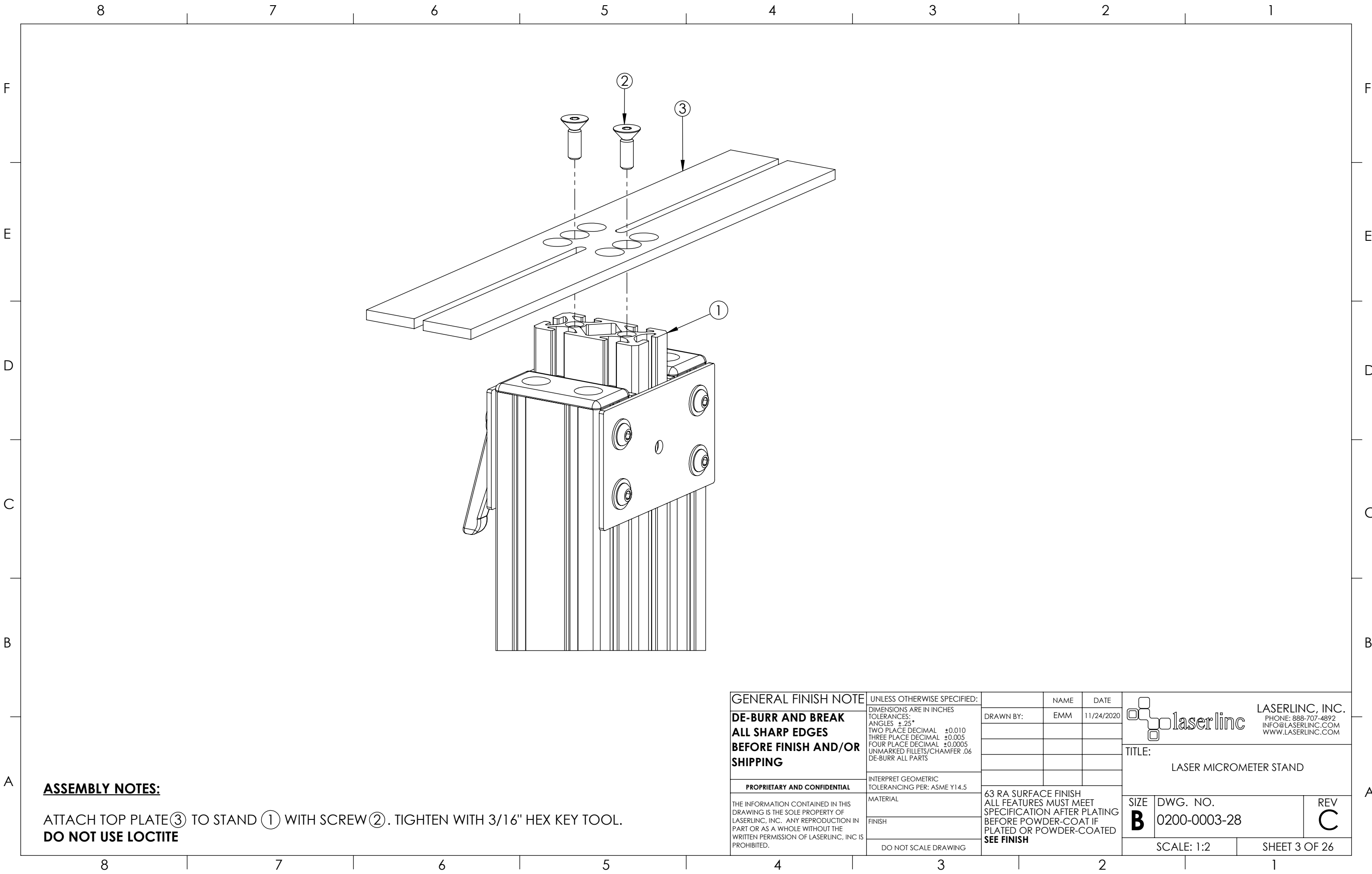
	8		7		6		5		4		3		2		1												
	ITEM NO.		NUMBER		DESCRIPTION											QTY.											
F	1		0200-1110-28		IMPACT RESISTANT STAND BASE ASSEMBLY											1											
	2		1121-2210-04		5/16-18 x 1.00L FH SHCS SS											2											
	3		0000-3234-05		MIRROR SCANNER STAND TOP FOR 1 1-2IN X 3IN ALUMINUM EXTRUSION											1											
	4		1000-2211-04		1-4 20 X .5IN KNOB 1.77INOD											2											
E	5		0200-3219-05		10-32 X 1/4OD X 1/4L NYLON STANDOFF											2											
	6		1000-2213-04		10-32 X .5IN KNOB 1.18INOD											2											
D																											
C																											
B																											
A																											
	8		7		6		5		4		3		2		1												

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				SIZE B		DWG. NO. 0200-0003-28	REV C
				SCALE: 1:4		SHEET 2 OF 26	

laserlinc


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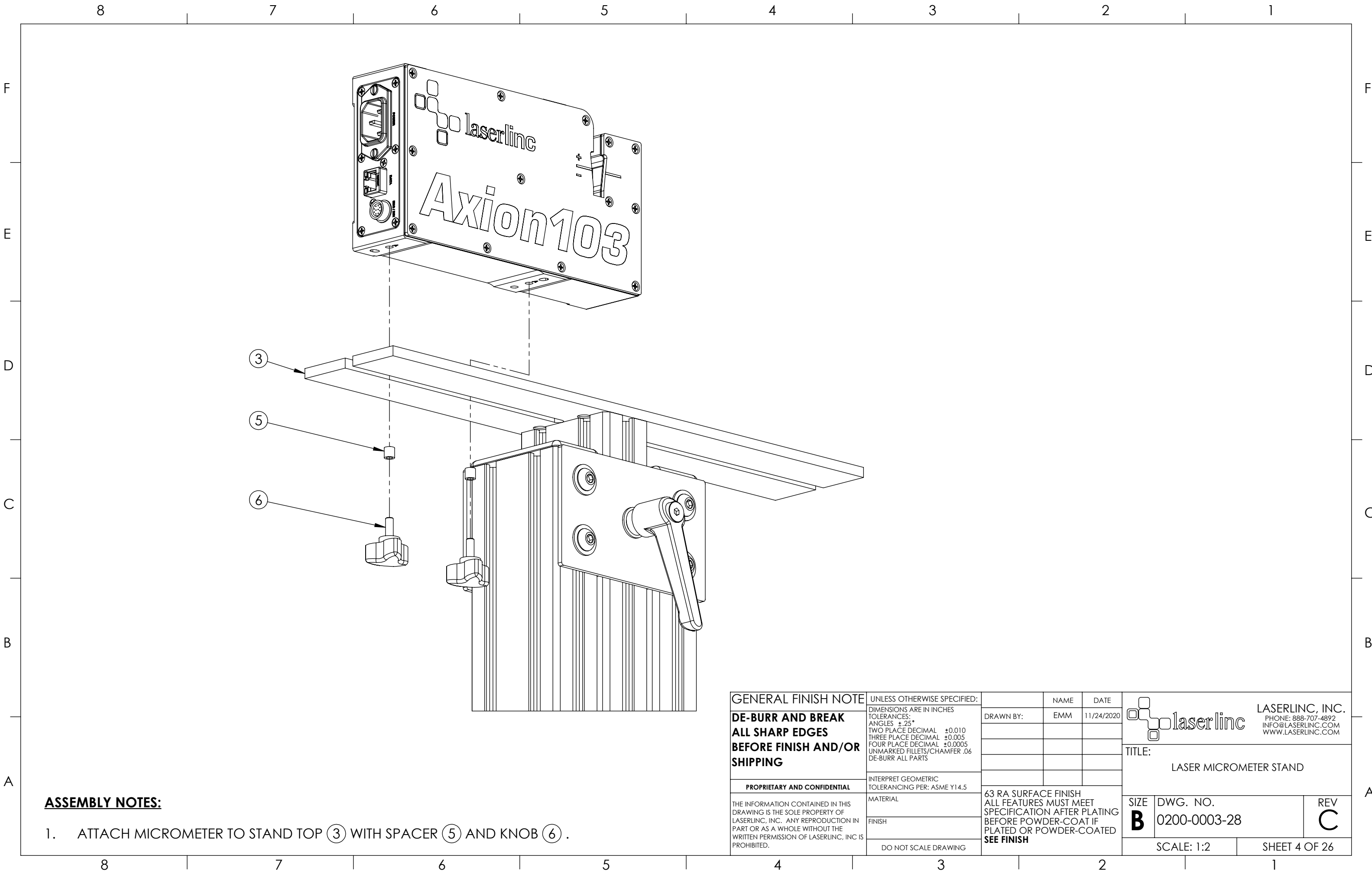
TITLE:
LASER MICROMETER STAND



ASSEMBLY NOTES:


ATTACH TOP PLATE③ TO STAND ① WITH SCREW ②. TIGHTEN WITH 3/16" HEX KEY TOOL.
DO NOT USE LOCTITE

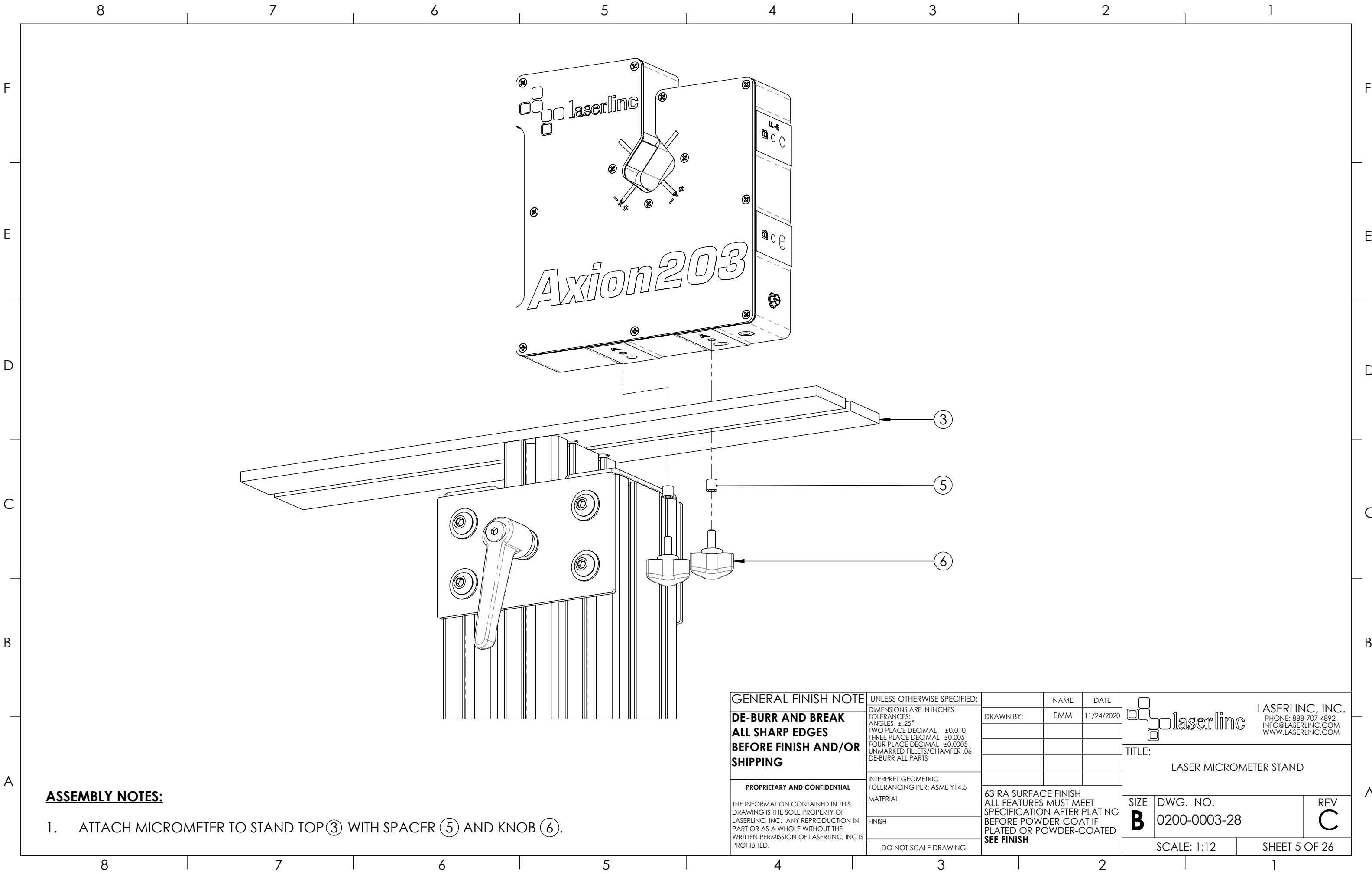
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	FINISH				SCALE: 1:2			
	DO NOT SCALE DRAWING				SHEET 3 OF 26			



ASSEMBLY NOTES:

1. ATTACH MICROMETER TO STAND TOP (3) WITH SPACER (5) AND KNOB (6) .

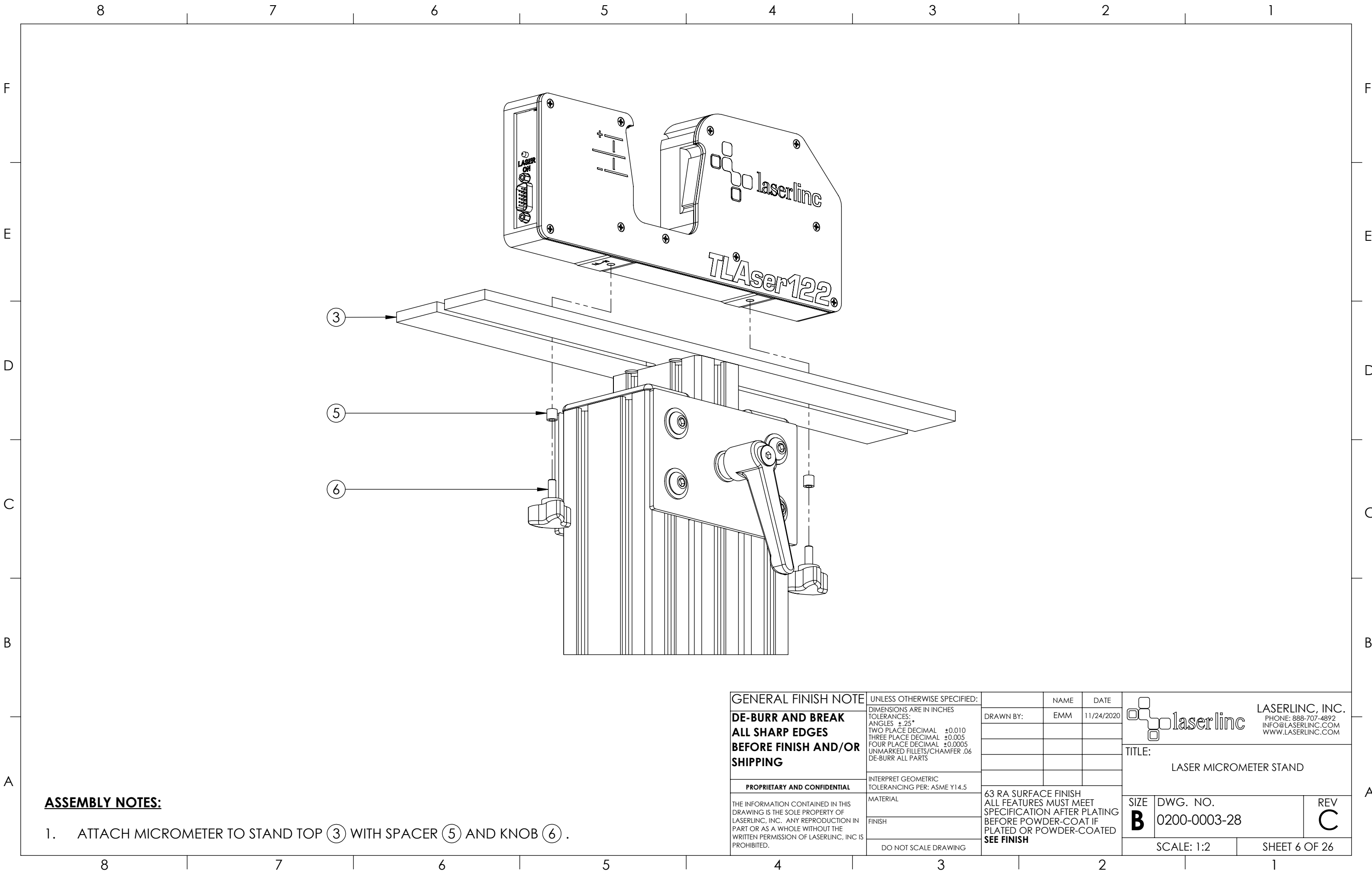
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	FINISH							
	DO NOT SCALE DRAWING							
				REV C SHEET 4 OF 26				



ASSEMBLY NOTES:


1. ATTACH MICROMETER TO STAND TOP ③ WITH SPACER ⑤ AND KNOB ⑥.

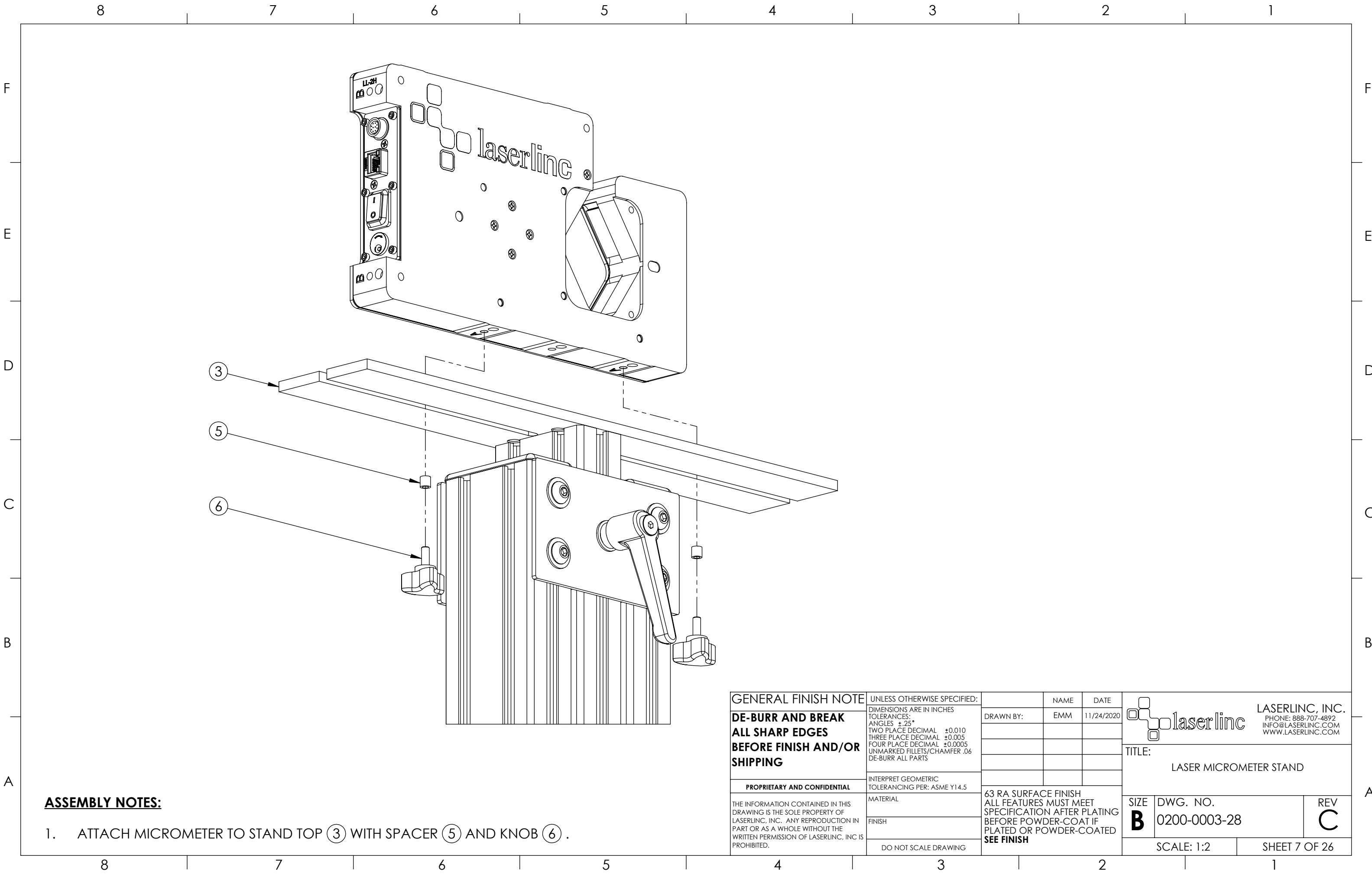
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			TITLE: LASER MICROMETER STAND		
SIZE B		DWG. NO. 0200-0003-28		REV C	
		SCALE: 1:12		SHEET 5 OF 26	



ASSEMBLY NOTES:


1. ATTACH MICROMETER TO STAND TOP ③ WITH SPACER ⑤ AND KNOB ⑥ .

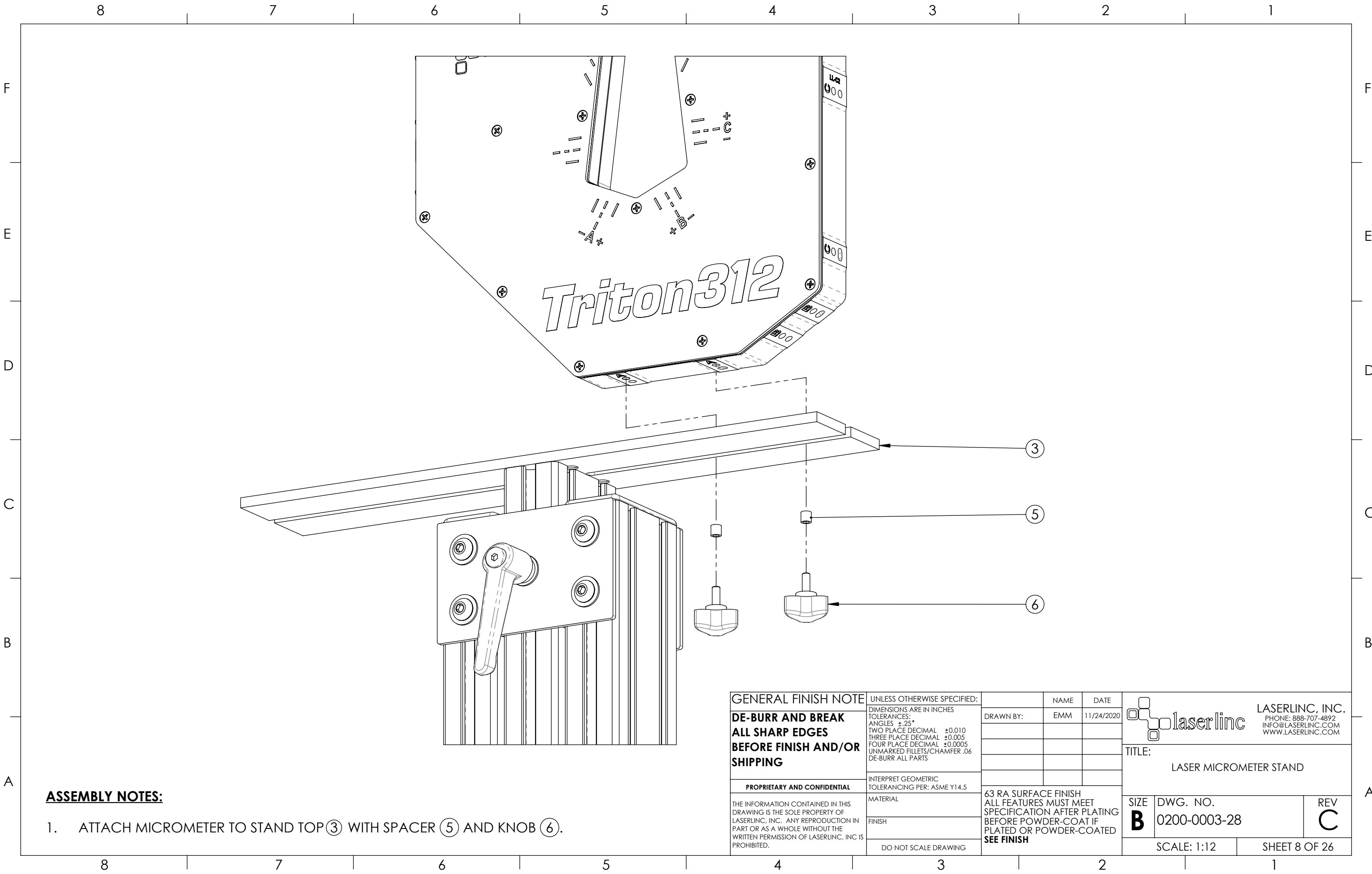
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			TITLE: LASER MICROMETER STAND		
			SIZE B	DWG. NO. 0200-0003-28	REV C
			SCALE: 1:2		SHEET 6 OF 26



ASSEMBLY NOTES:

1. ATTACH MICROMETER TO STAND TOP (3) WITH SPACER (5) AND KNOB (6) .

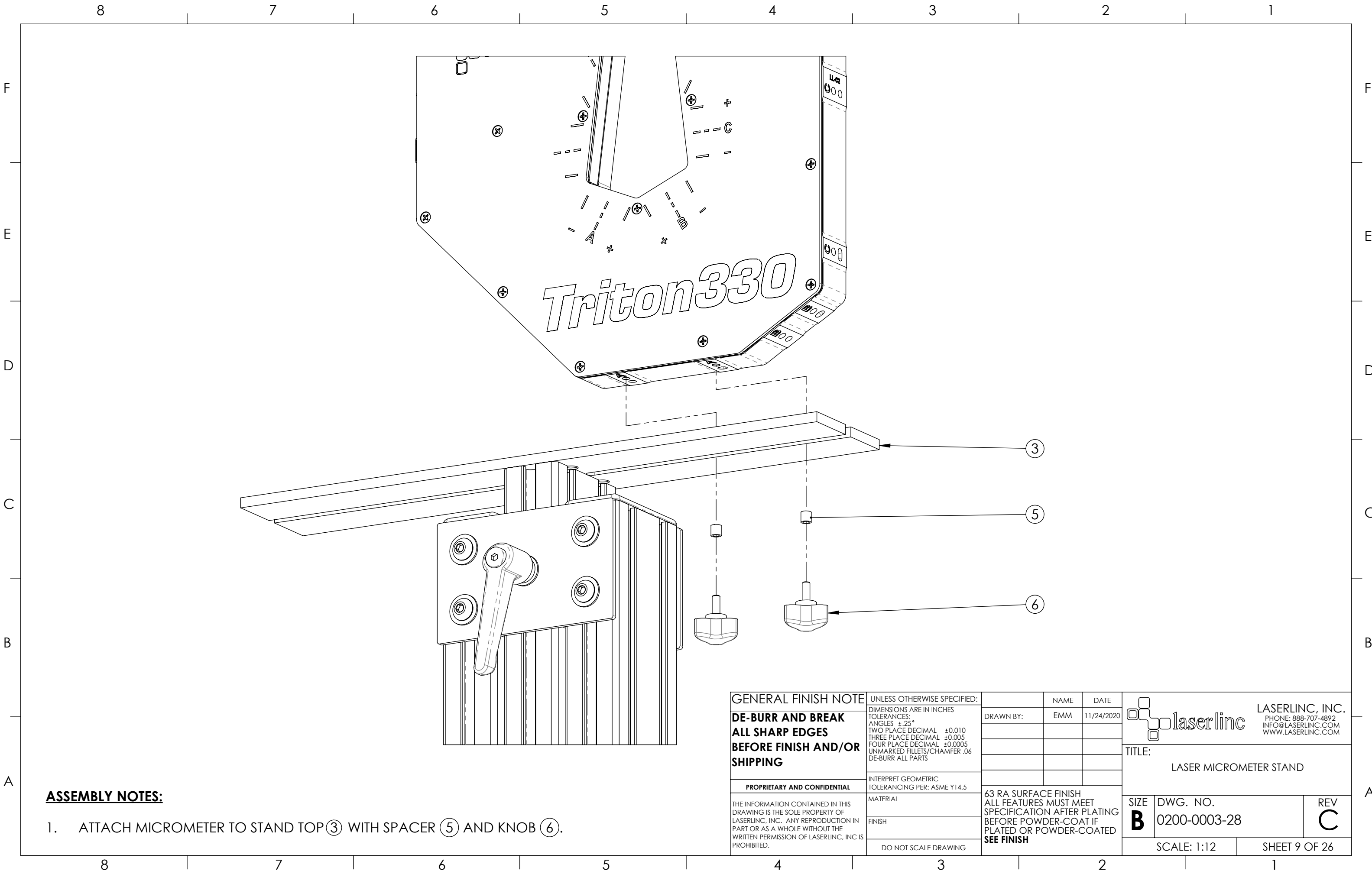
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							REV C SHEET 7 OF 26	



ASSEMBLY NOTES:


1. ATTACH MICROMETER TO STAND TOP ③ WITH SPACER ⑤ AND KNOB ⑥.

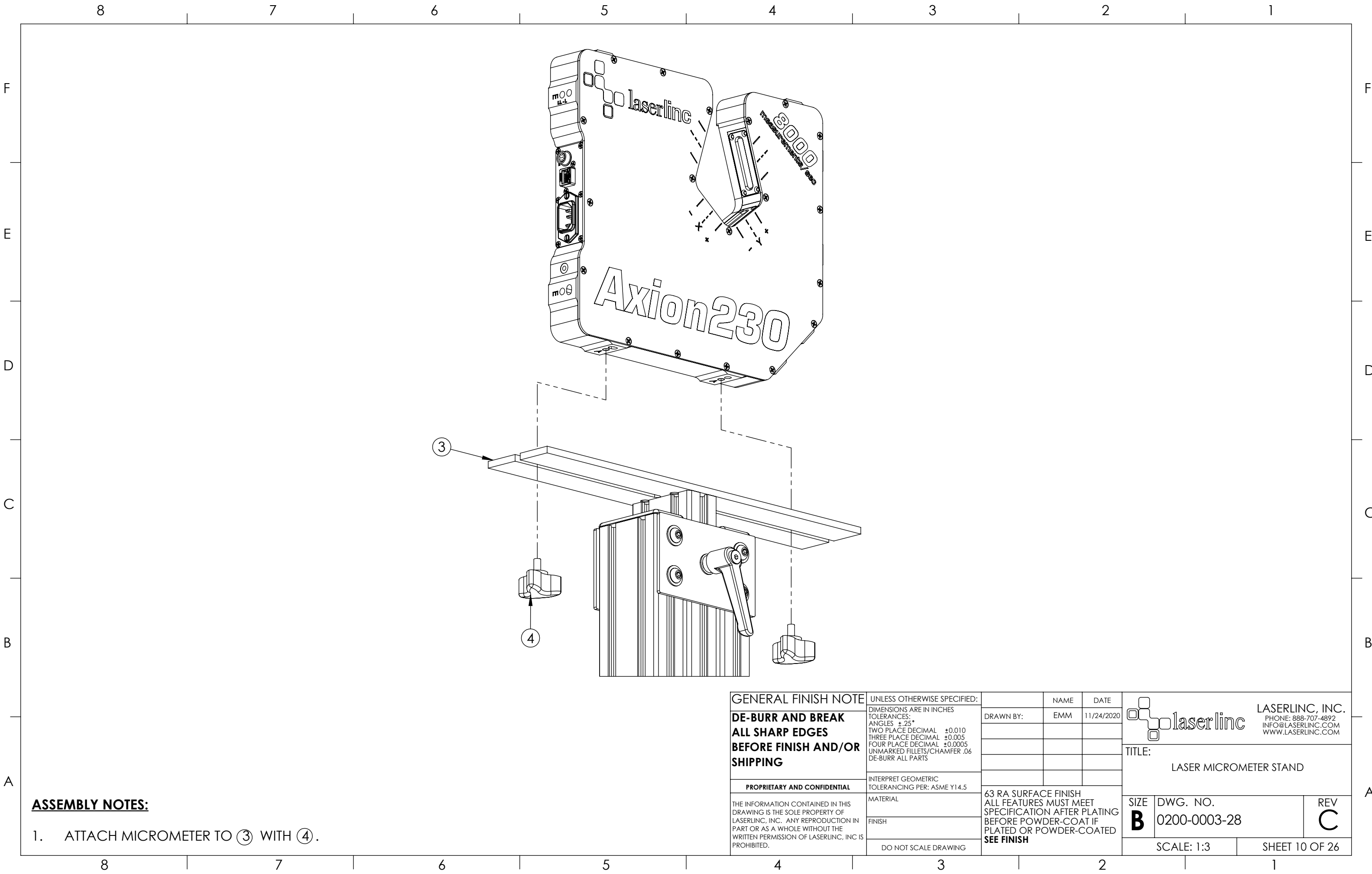
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SIZE B		DWG. NO. 0200-0003-28		REV C	
		SCALE: 1:12		SHEET 8 OF 26	



ASSEMBLY NOTES:


1. ATTACH MICROMETER TO STAND TOP ③ WITH SPACER ⑤ AND KNOB ⑥.

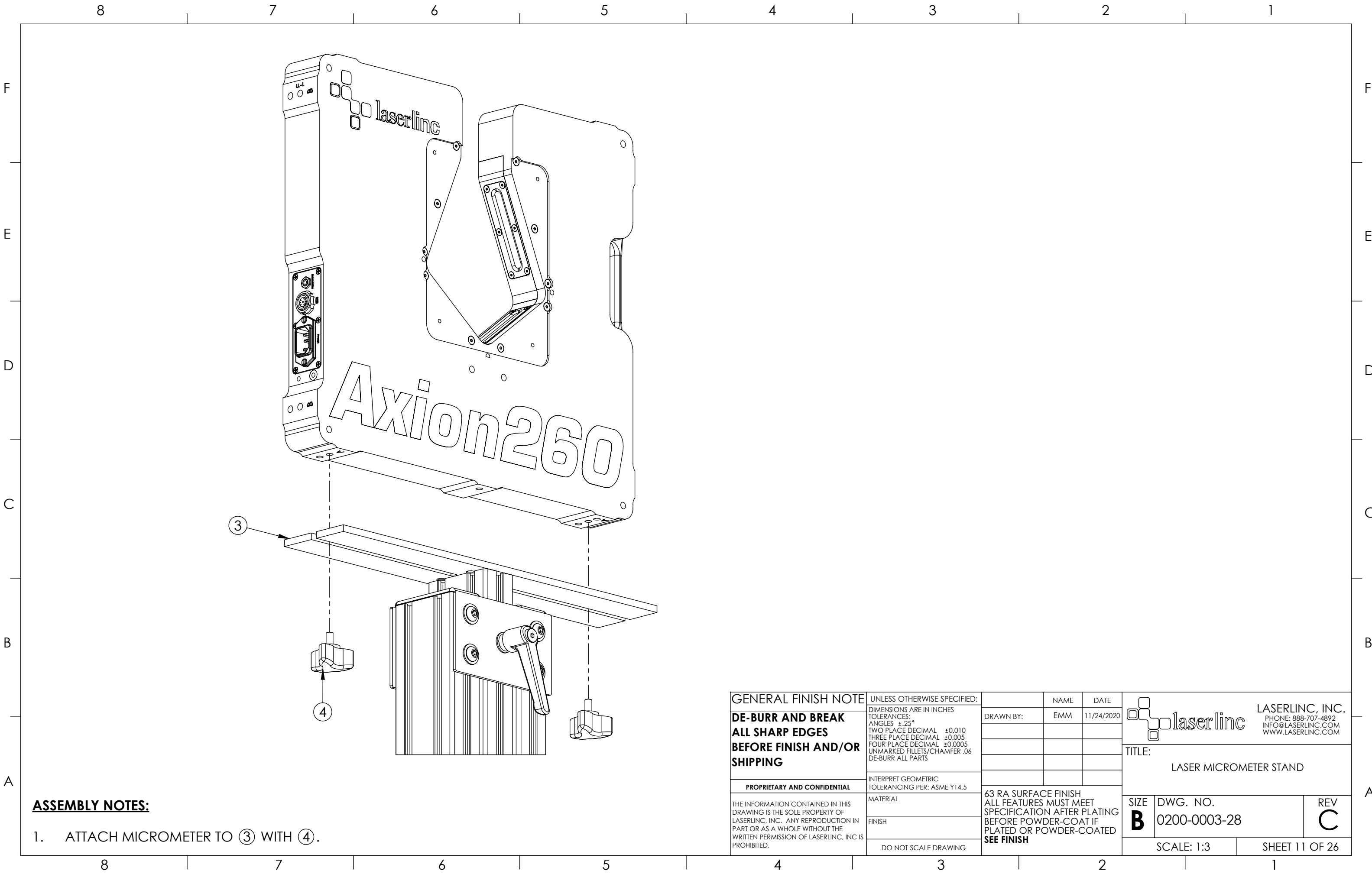
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						SCALE: 1:12		SHEET 9 OF 26



ASSEMBLY NOTES:


1. ATTACH MICROMETER TO ③ WITH ④.

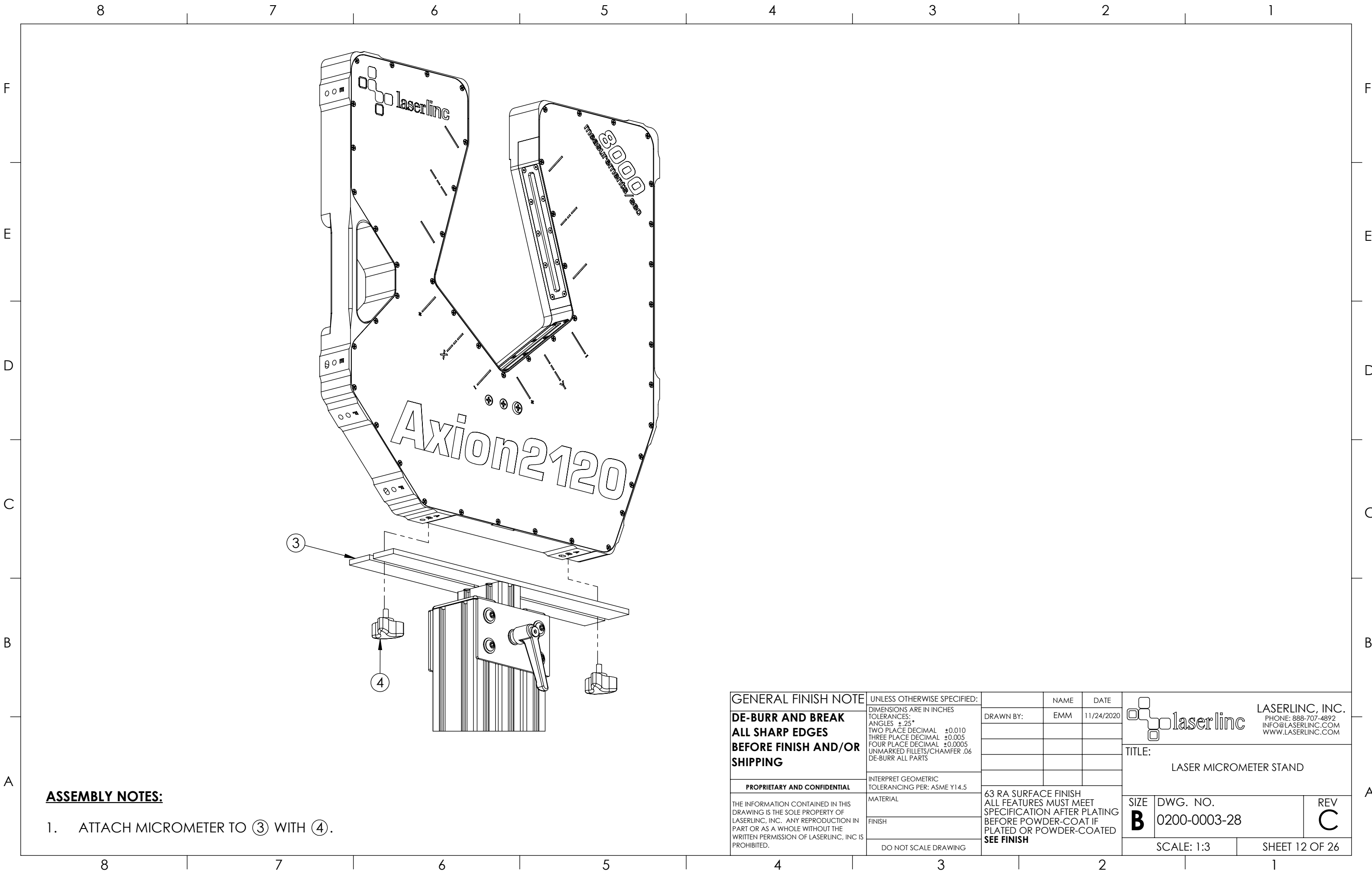
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		FINISH									
		DO NOT SCALE DRAWING						SCALE: 1:3		SHEET 10 OF 26	



ASSEMBLY NOTES:


1. ATTACH MICROMETER TO ③ WITH ④.

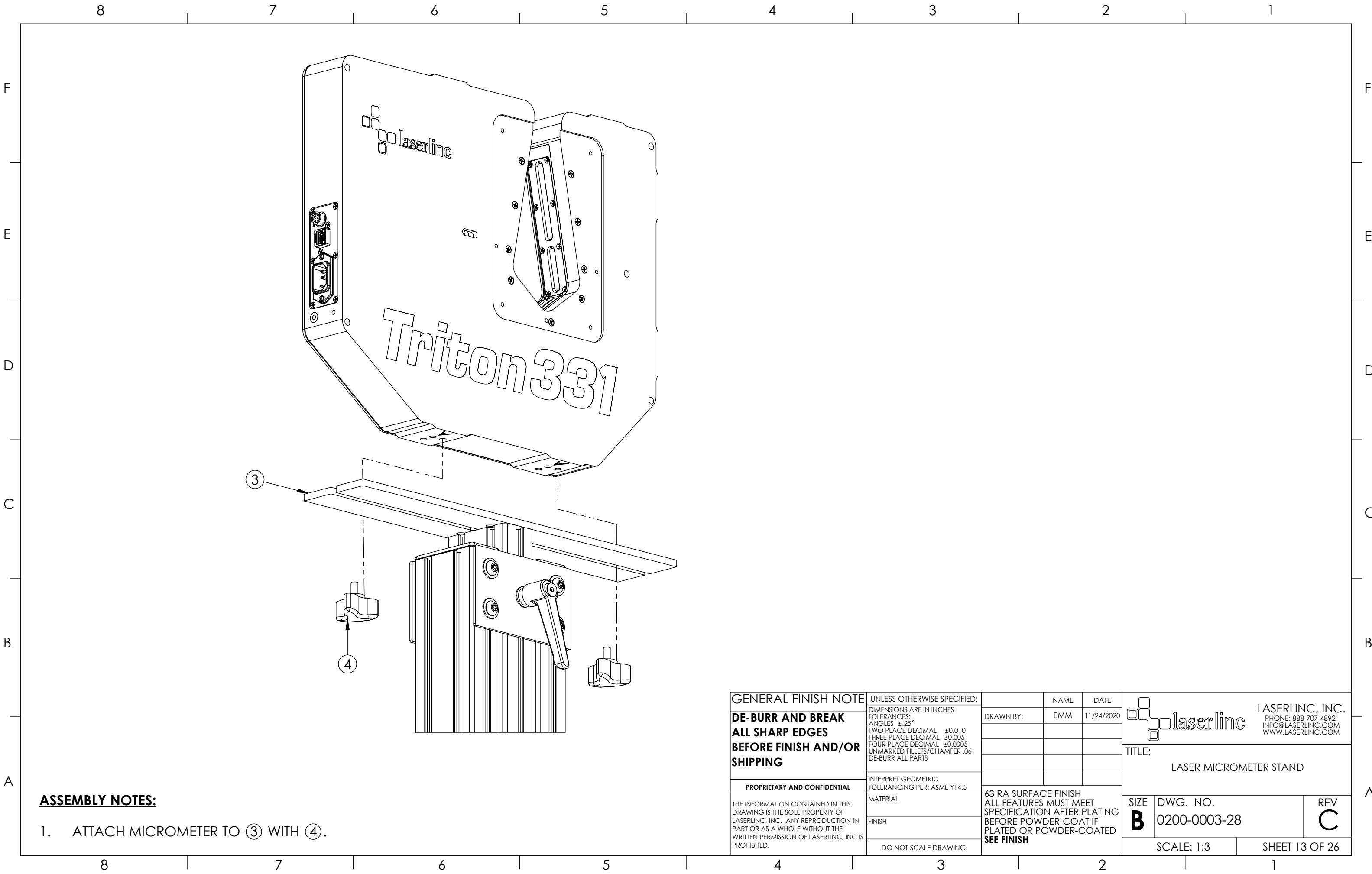
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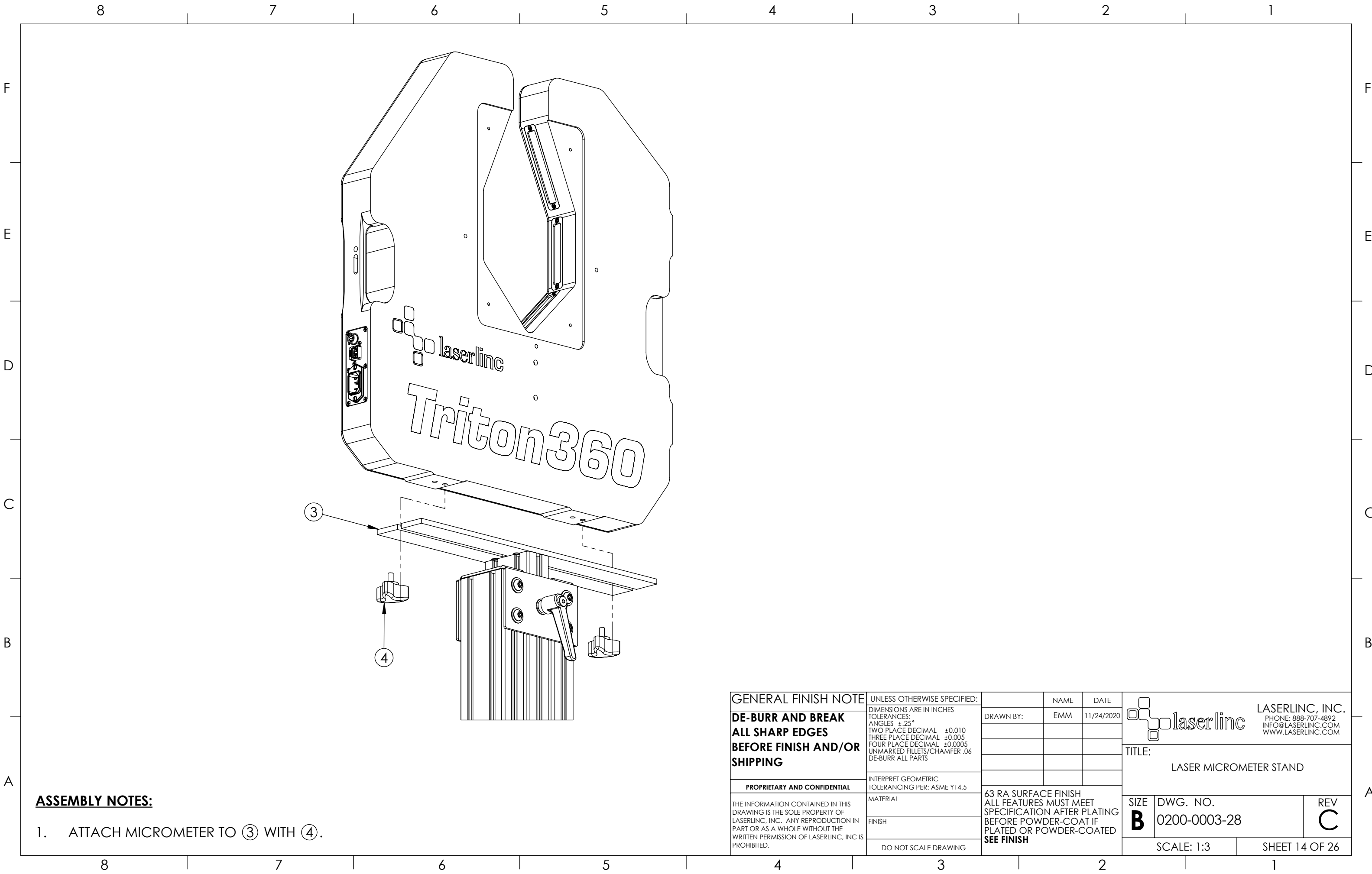
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					SCALE: 1:3		SHEET 12 OF 26	



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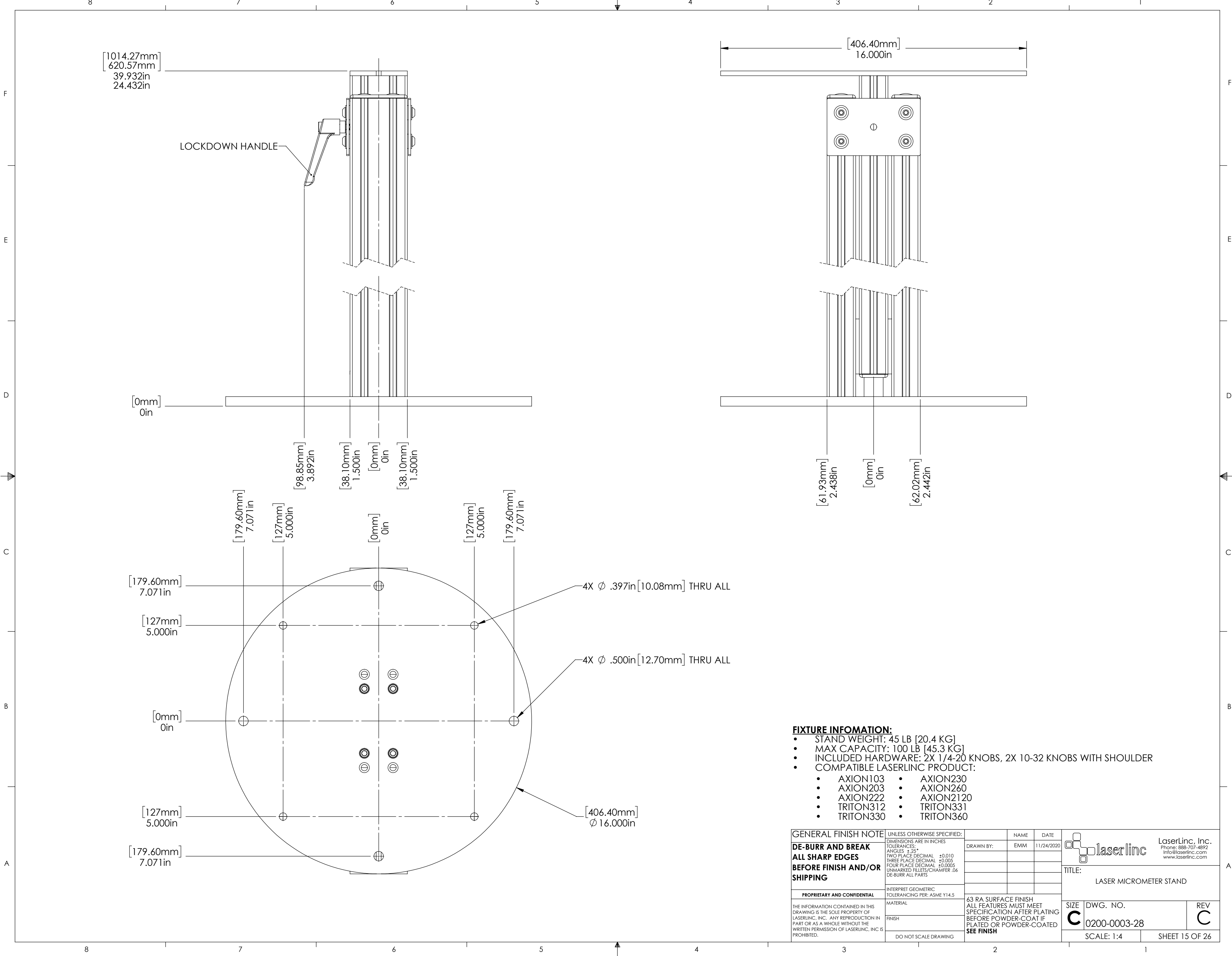
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						REV C SHEET 14 OF 26		



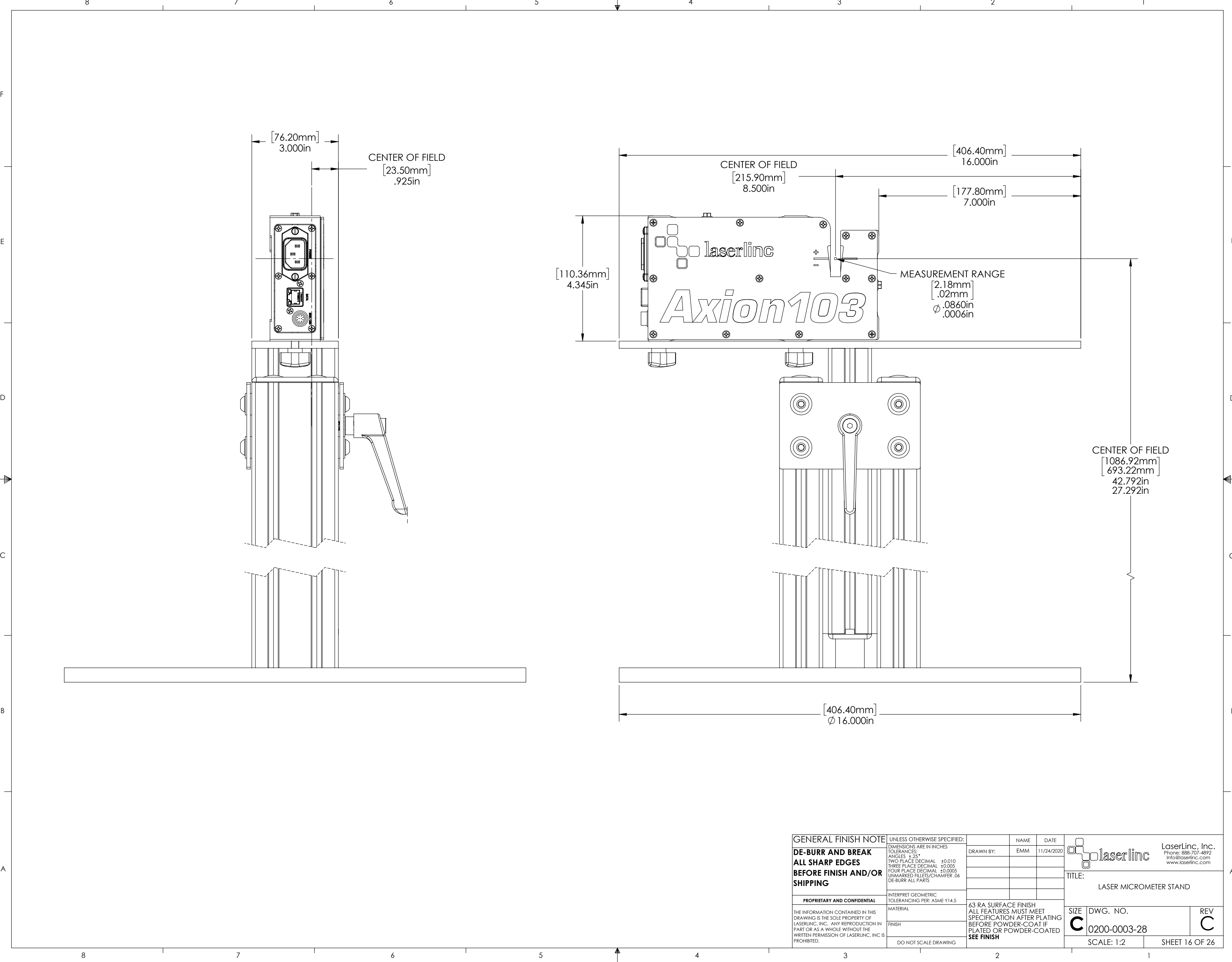
- FIXTURE INFORMATION:**
- STAND WEIGHT: 45 LB [20.4 KG]
 - MAX CAPACITY: 100 LB [45.3 KG]
 - INCLUDED HARDWARE: 2X 1/4-20 KNOBS, 2X 10-32 KNOBS WITH SHOULDER
 - COMPATIBLE LASERLINC PRODUCT:
 - AXION103
 - AXION203
 - AXION222
 - TRITON312
 - TRITON330
 - AXION230
 - AXION260
 - AXION2120
 - TRITON331
 - TRITON360

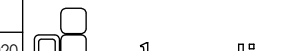
GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		DIMENSIONS ARE IN INCHES		DRAWN BY:	EMM
		TOLERANCES:			
		ANGLES ±25°			
		TWO PLACE DECIMAL ±0.010			
PROPRIETARY AND CONFIDENTIAL		THREE PLACE DECIMAL ±0.005			
		FOUR PLACE DECIMAL ±0.0005			
		UNMARKED FILETS/CHAMFER .06			
		DE-BURR ALL PARTS			
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		MATERIAL			
		FINISH			
		DO NOT SCALE DRAWING			
		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED			
		SEE FINISH			
		SIZE	DWG. NO.	REV	
		C	0200-0003-28	C	
		SCALE: 1:4		SHEET 15 OF 26	

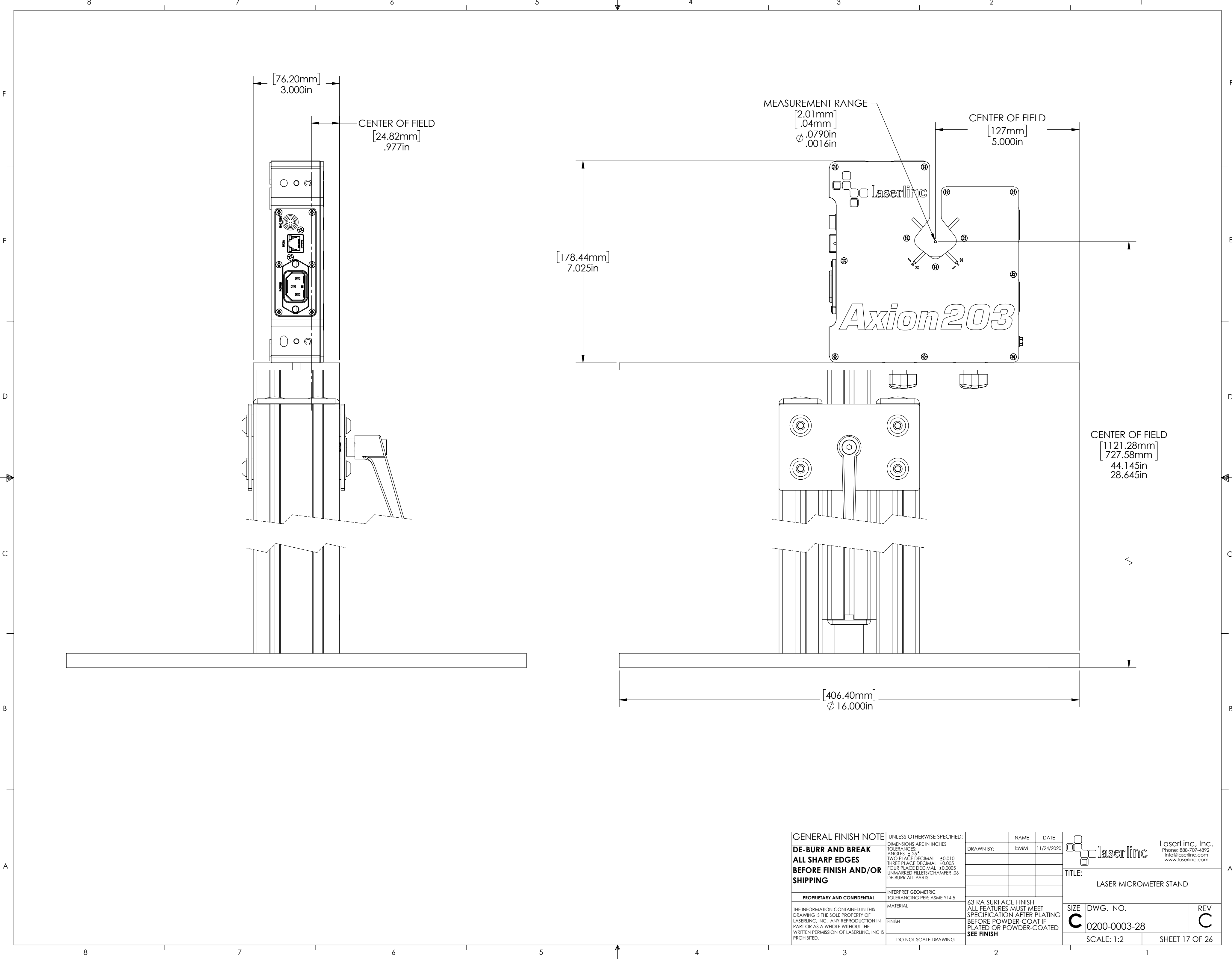


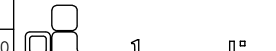
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www.laserlinc.com

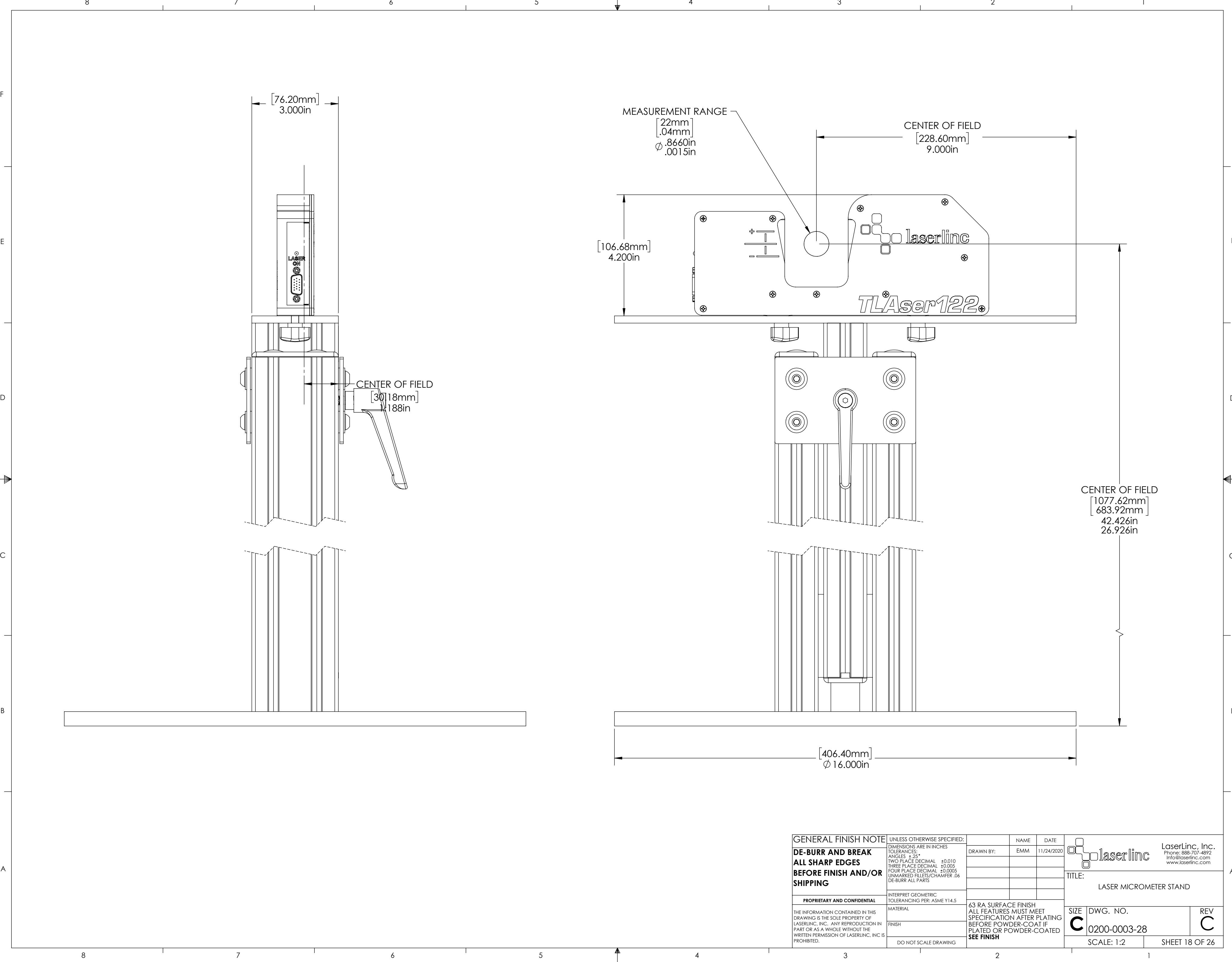
TITLE:
LASER MICROMETER STAND

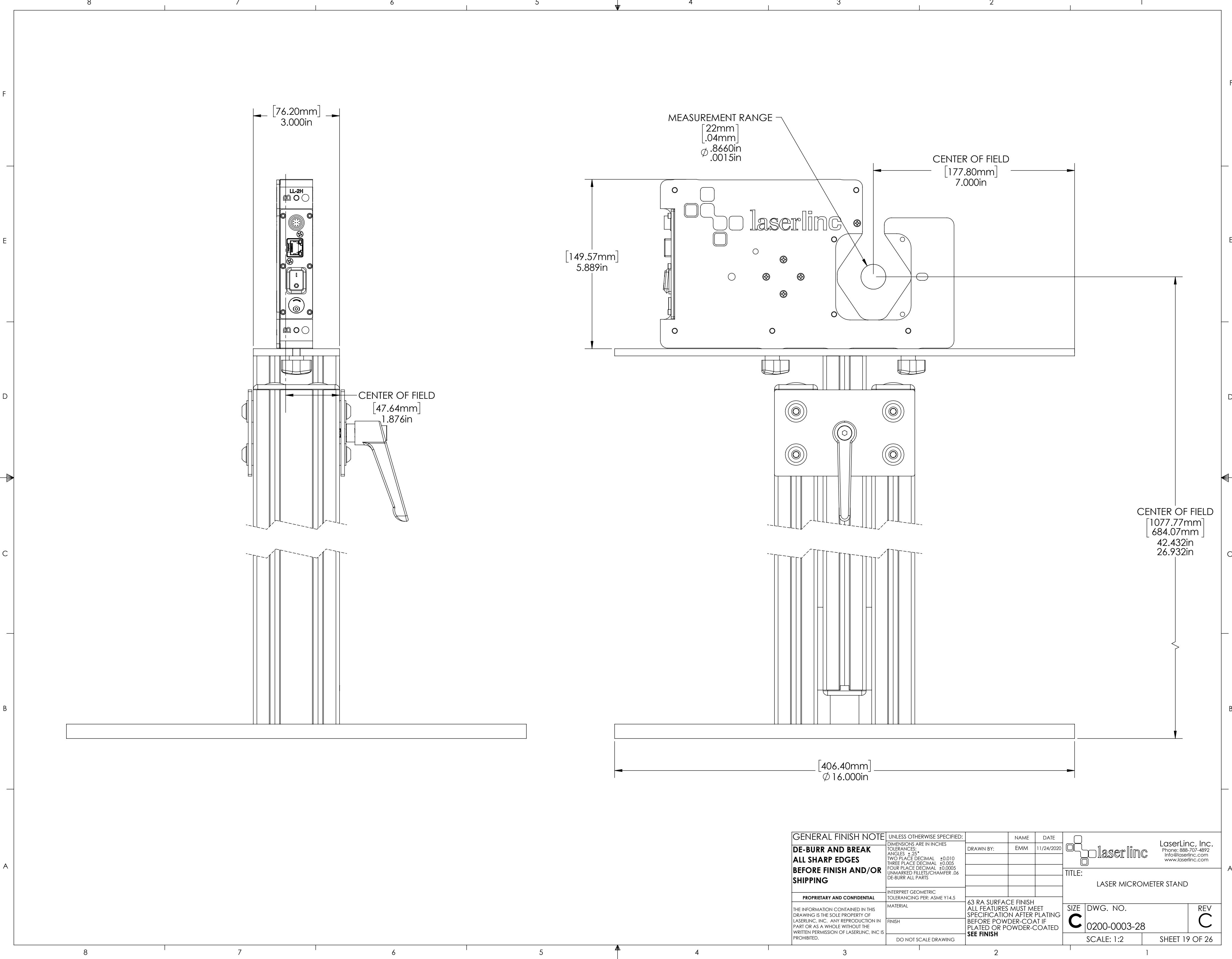


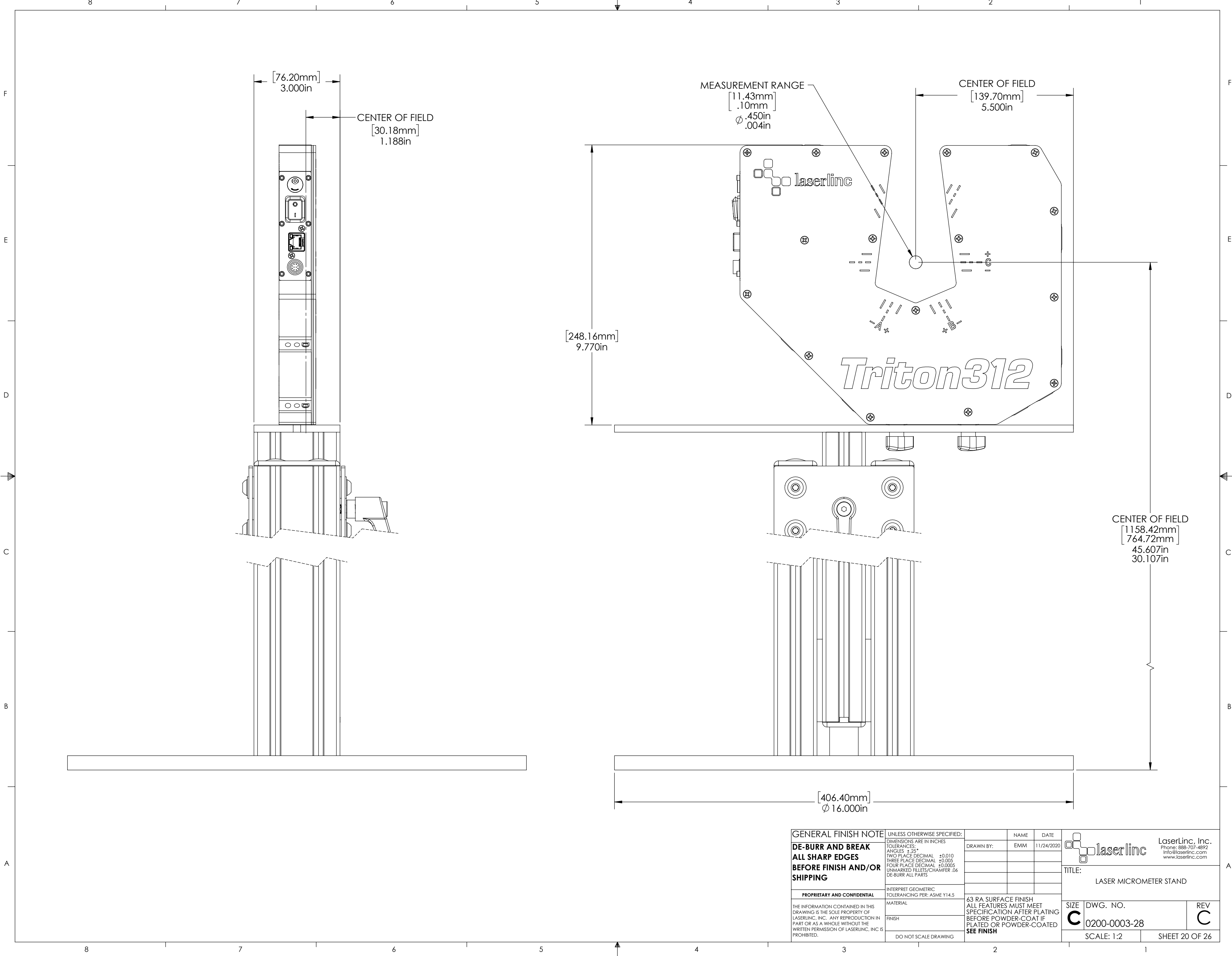
GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 <div>LaserLinc, Inc. Phone: 888-707-4892 Info@laserlinc.com www.laserlinc.com</div>			
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING	DIMENSIONS ARE IN INCHES		DRAWN BY:	EMM	11/24/2020				
	TOLERANCES:								
	ANGLES $\pm 2^\circ$								
	TWO PLACE DECIMAL ± 0.010								
PROPRIETARY AND CONFIDENTIAL	THREE PLACE DECIMAL ± 0.005					TITLE: LASER MICROMETER STAND			
	FOUR PLACE DECIMAL ± 0.0005								
	UNMARKED FILETS/CHAMFER .06								
	DE-BURR ALL PARTS								
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		MATERIAL							
		FINISH							
		DO NOT SCALE DRAWING							
						SCALE: 1:2		SHEET 16 OF 26	

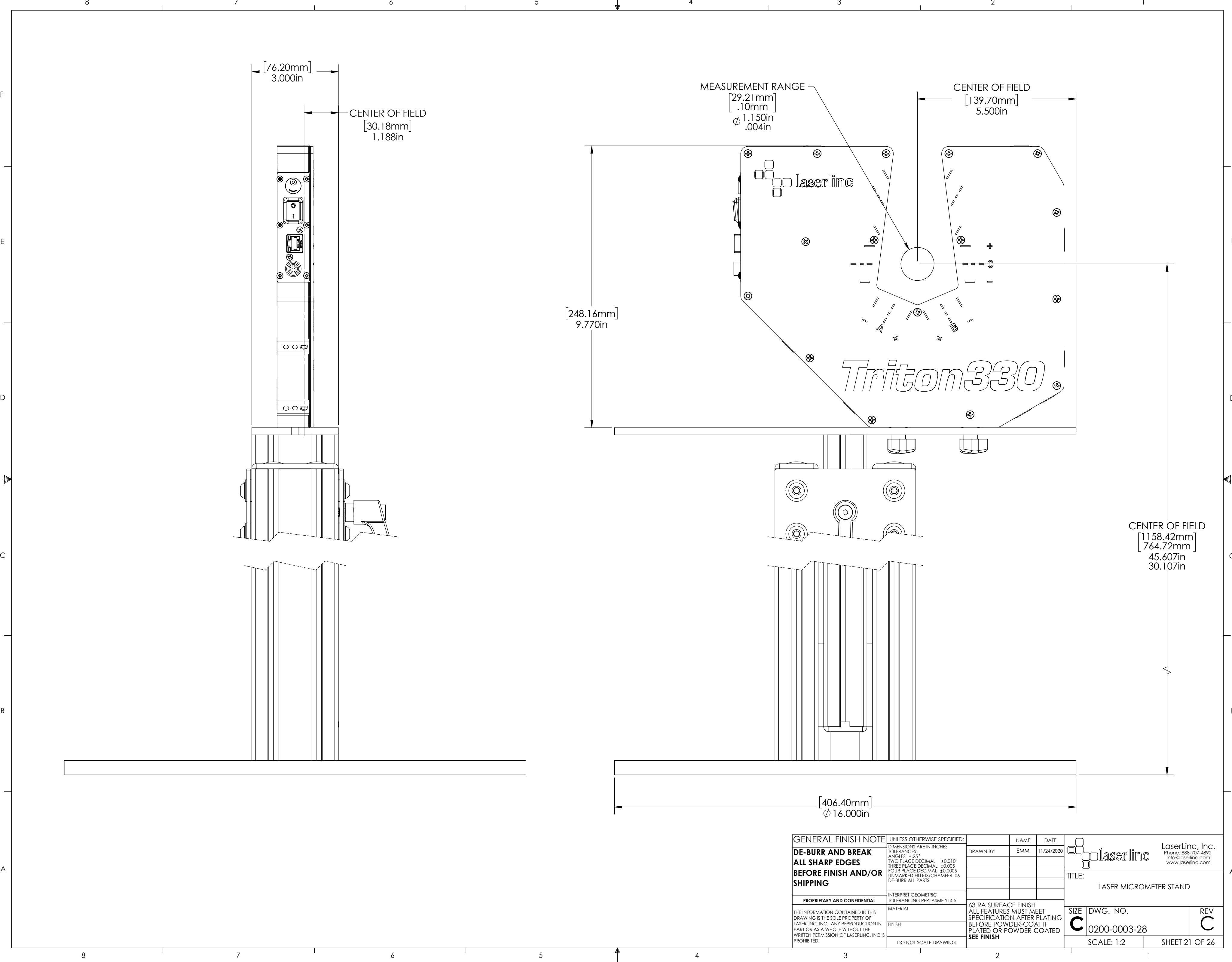


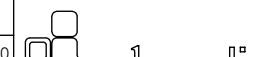
GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 <div>LaserLinc, Inc. Phone: 888-707-4892 Info@laserlinc.com www.laserlinc.com</div>			
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES: $\pm 25^\circ$ TWO PLACE DECIMAL ± 0.010 THREE PLACE DECIMAL ± 0.005 FOUR PLACE DECIMAL ± 0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:		EMM				11/24/2020	
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5						TITLE:			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH		SIZE C		DWG. NO. 0200-0003-28		REV C	
		FINISH									
		DO NOT SCALE DRAWING									
								LASER MICROMETER STAND			

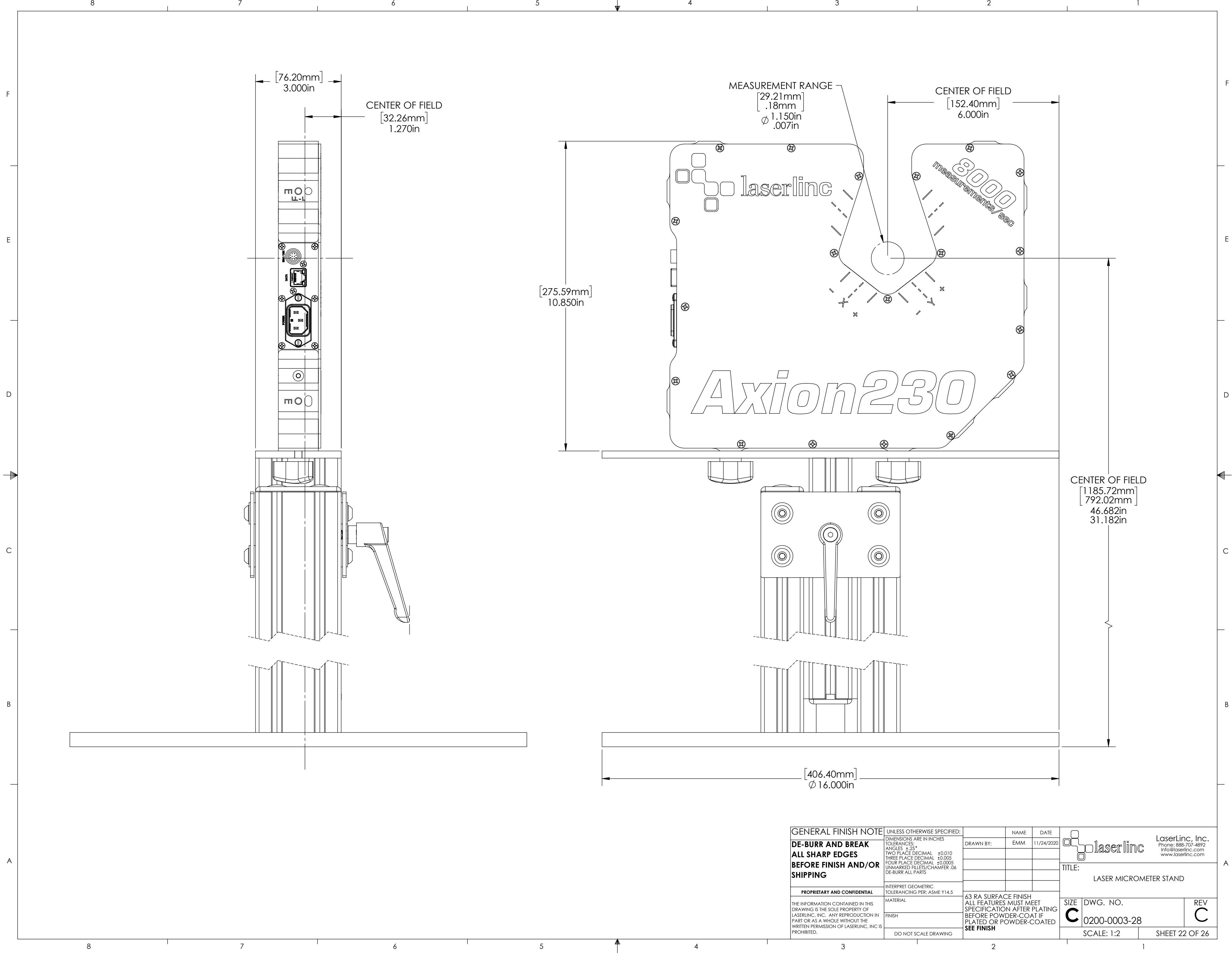


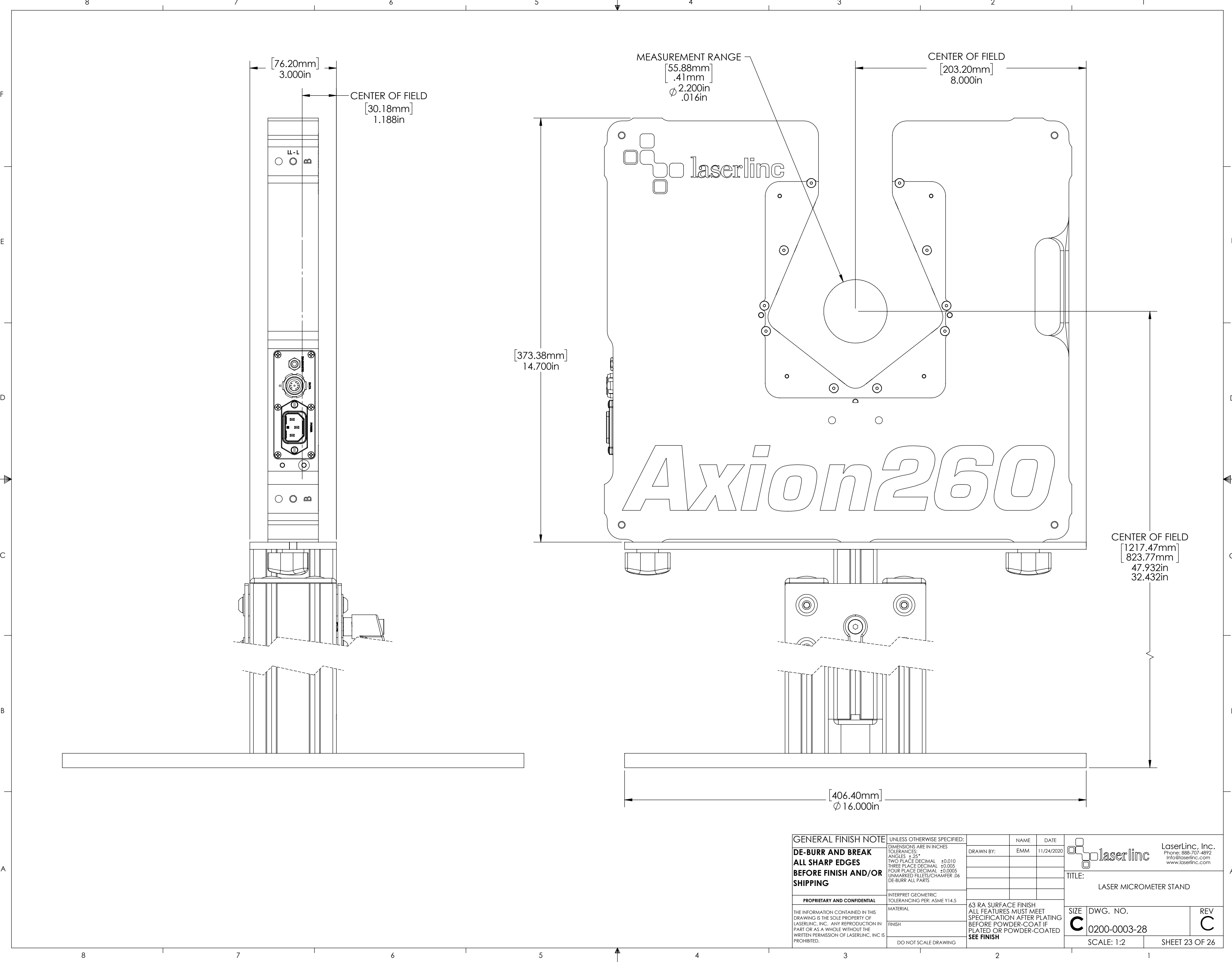






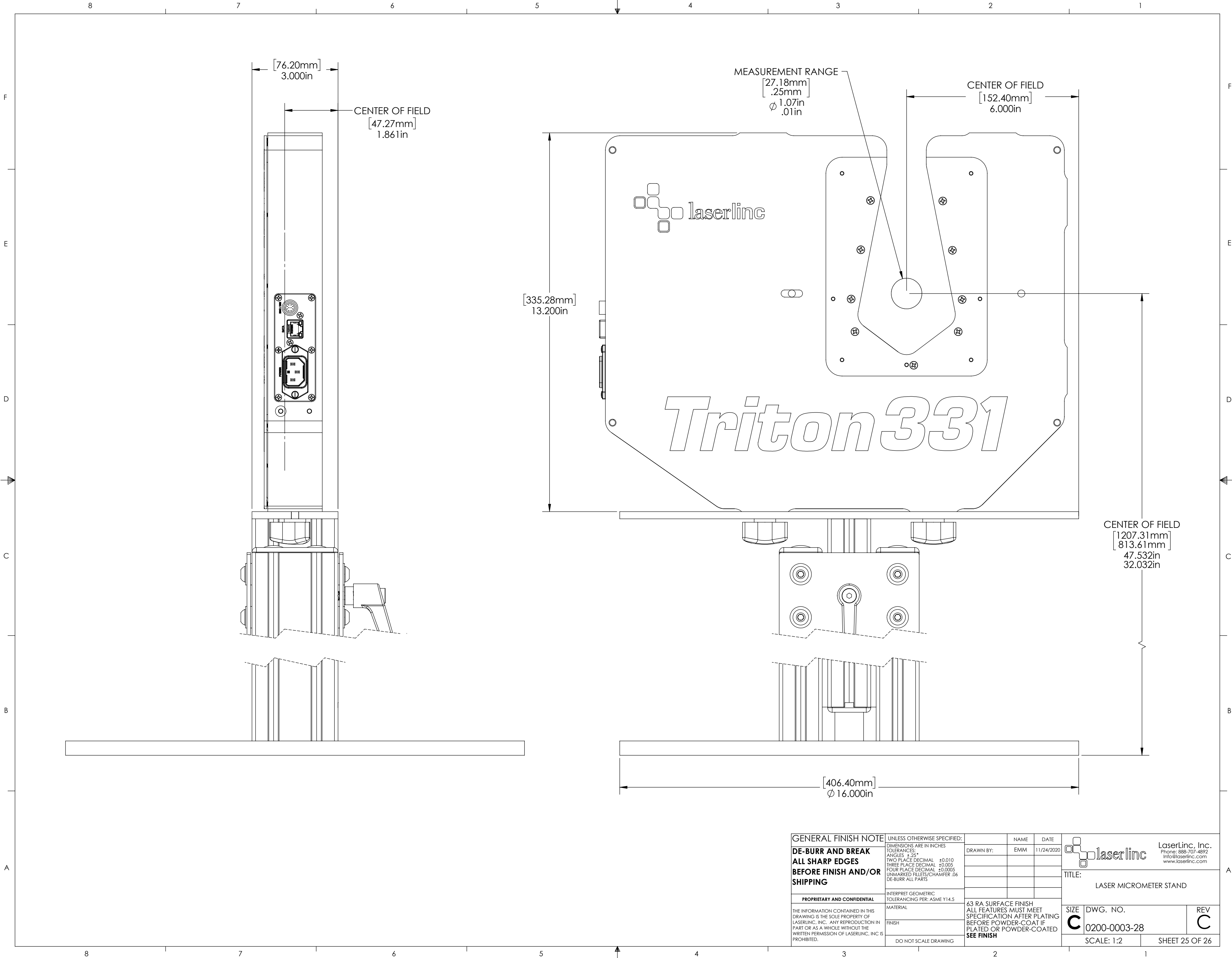
GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 <div>LaserLinc, Inc. Phone: 888-707-4892 Info@laserlinc.com www.laserlinc.com</div>			
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ± 2° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY: EMM		11/24/2020					
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5						TITLE: LASER MICROMETER STAND			
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		FINISH				C		0200-0003-28		C	
		DO NOT SCALE DRAWING						SCALE: 1:2		SHEET 21 OF 26	

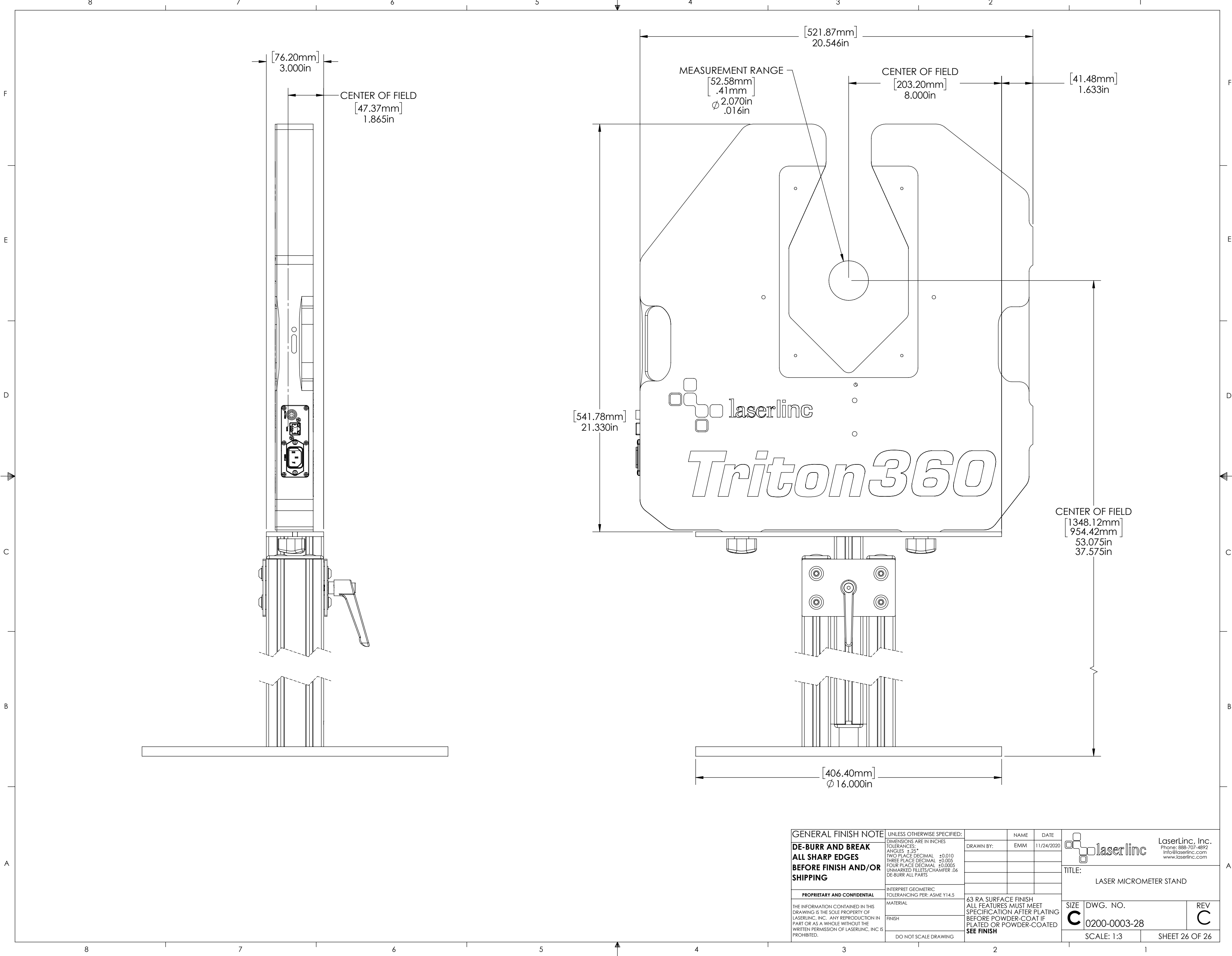


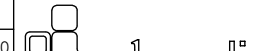


GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		DRAWN BY:	EMM 11/24/2020
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		TOLERANCES:			
		ANGLES ±25°			
		TWO PLACE DECIMAL ±0.010			
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PROPRIETARY AND CONFIDENTIAL		FOUR PLACE DECIMAL ±0.0005			
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		TITLE: LASER MICROMETER STAND			
		SIZE C	DWG. NO. 0200-0003-28	REV C	
		SCALE: 1:2		SHEET 23 OF 26	

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		TOLERANCES:						
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INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH		TITLE: LASER MICROMETER STAND				
MATERIAL				SIZE C	DWG. NO. 0200-0003-28	REV C		
FINISH								
DO NOT SCALE DRAWING				SCALE: 1:3				
				SHEET 26 OF 26				