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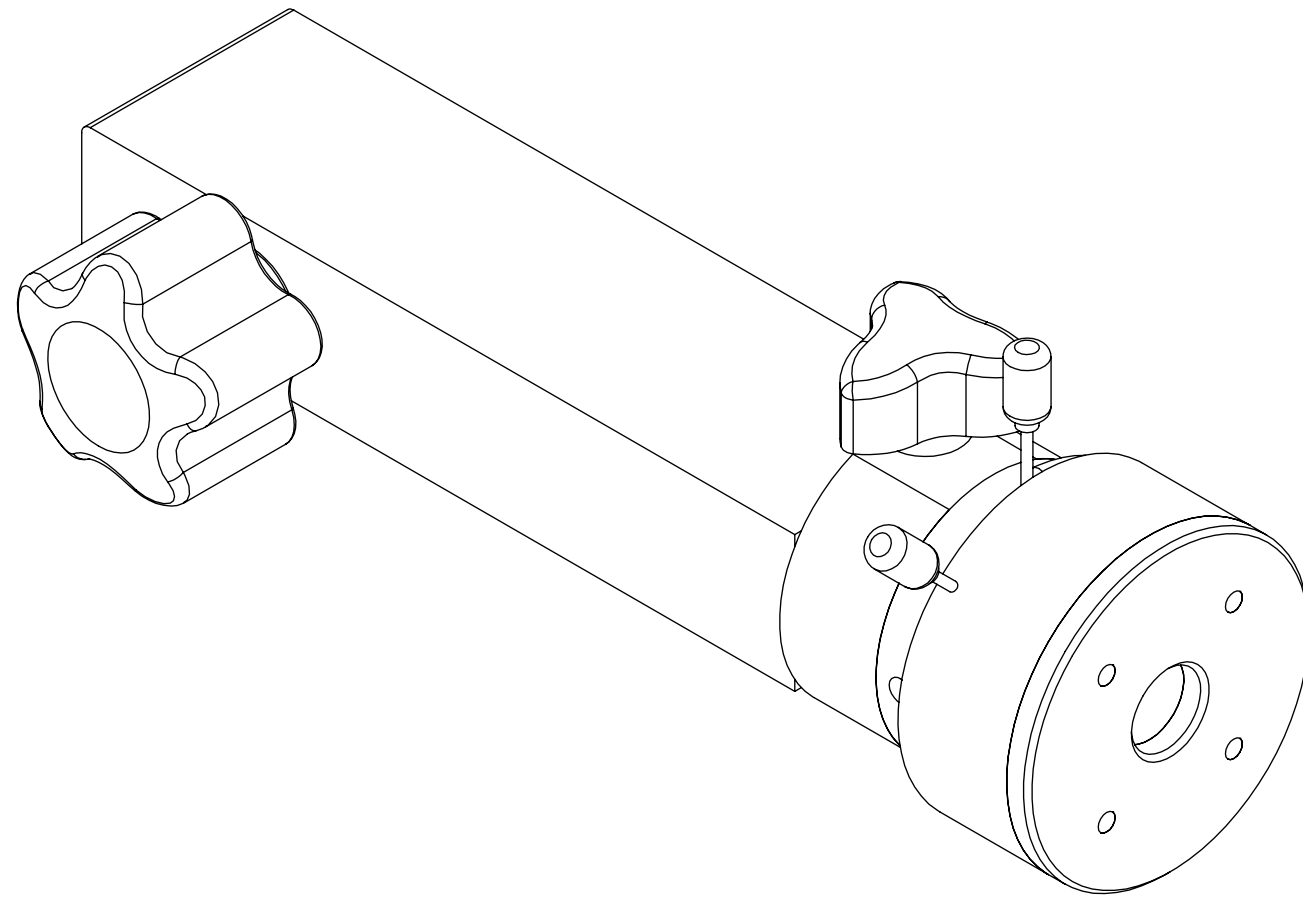
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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHECK-IN	6/26/2015	MAM
	B	CHANGED BLOCK 3 AND ADDED ITEM 7	12/29/2020	EMM
	C	CHANGED THE MOUNTING ADAPTOR TO ITEM 5. ADDED ITEMS 6 AND 7 FOR MOUNTING	9/17/2021	MAM



METRON UPPER SIDE 1-2IN ZERO CHUCK

INDEX

- (1) COVER PAGE
- (2) BOM TABLE
- (3) ASSEMBLY OVERALLS
- (4) OVERALLS

GENERAL FINISH NOTE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 LASERLINC, INC. PHONE: 937-318-2440 INFO@LASERLINC.COM WWW.LASERLINC.COM
DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING		DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS		DRAWN BY:	EMM	
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5				
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.		MATERIAL		63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH		TITLE: METRON-L UPPER ZERO CHUCK HOLDER, 1/2"
		FINISH		SIZE	DWG. NO.	REV
		DO NOT SCALE DRAWING		B	6004-1126-01	C
				SCALE: 1:1		SHEET 1 OF 4

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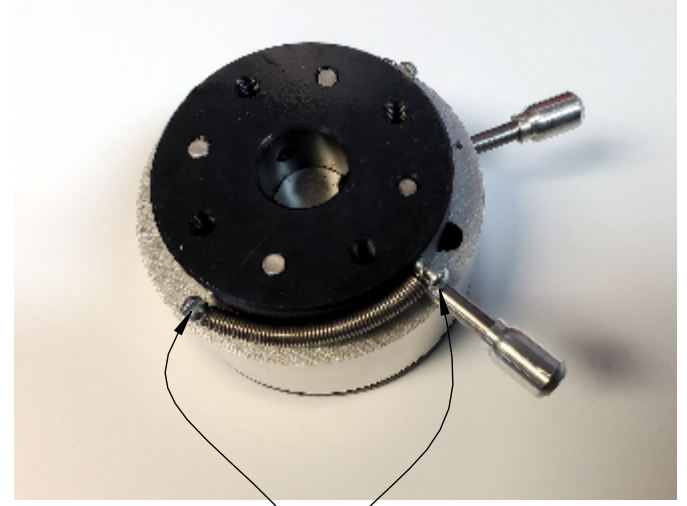
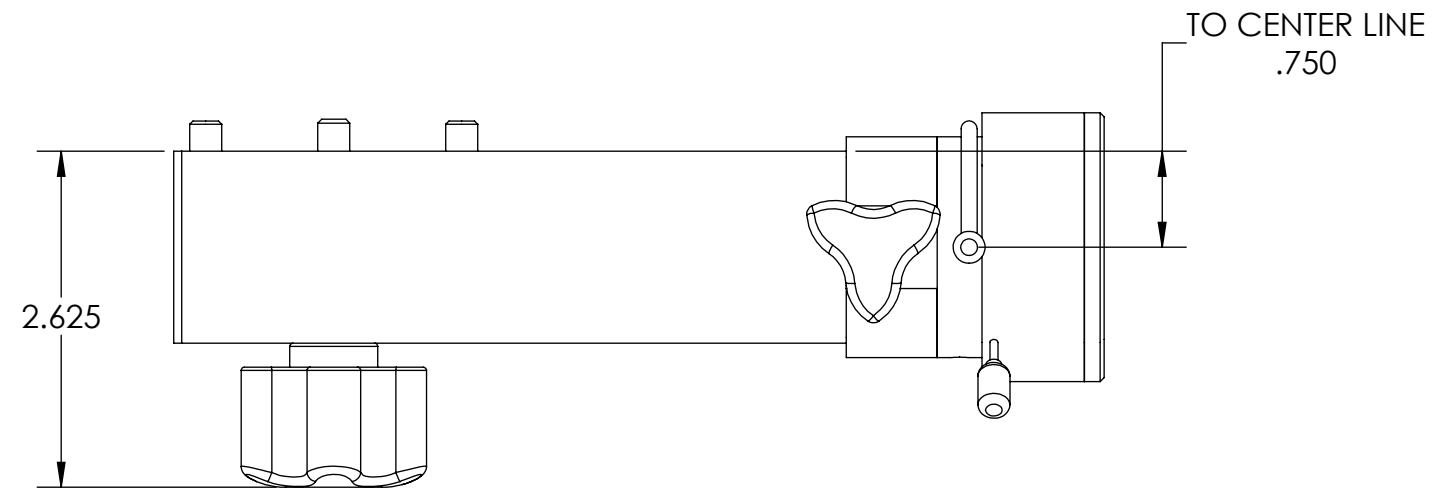
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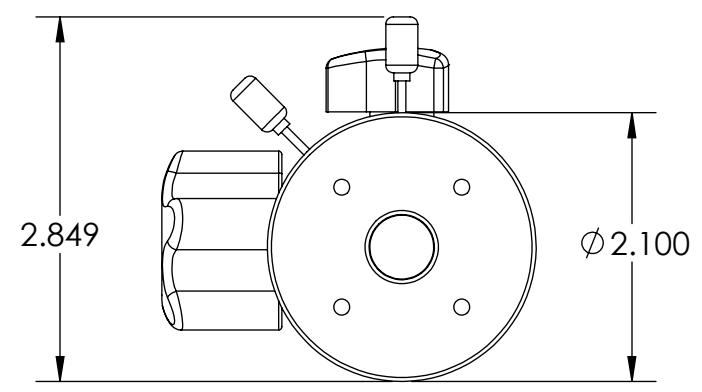
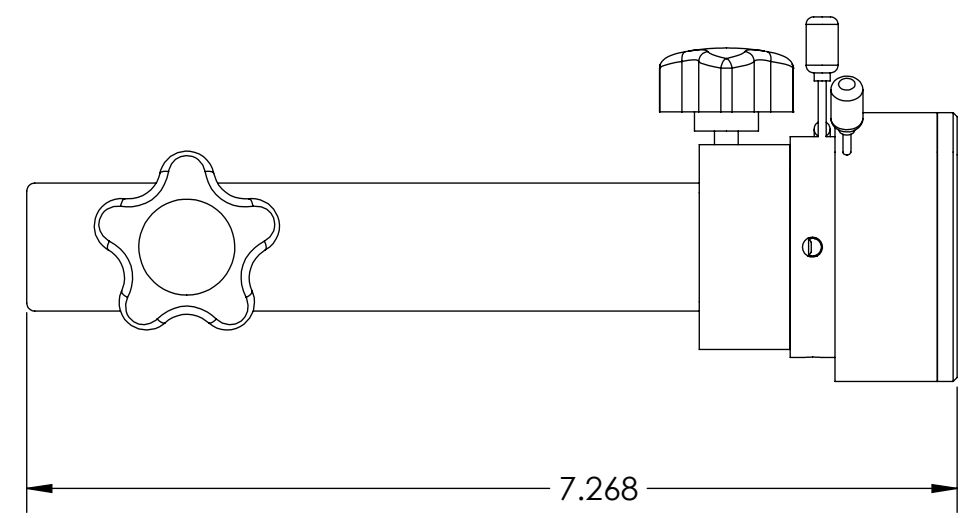
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REMOVE TWO SCREWS TO TAKE OFF ONE OF THE SPRINGS TO REDUCE TENSION



GENERAL FINISH NOTE DE-BURR AND BREAK ALL SHARP EDGES BEFORE FINISH AND/OR SHIPPING	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ±.25 TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005 UNMARKED FILLETS/CHAMFER .06 DE-BURR ALL PARTS	NAME EMM	DATE 4/13/2020		LASERLINC, INC. PHONE: 888-707-4892 INFO@LASERLINC.COM WWW.LASERLINC.COM	
	PROPRIETARY AND CONFIDENTIAL	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	DRAWN BY:			TITLE: 6004-1126-01
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LASERLINC, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LASERLINC, INC. IS PROHIBITED.	MATERIAL	63 RA SURFACE FINISH ALL FEATURES MUST MEET SPECIFICATION AFTER PLATING BEFORE POWDER-COAT IF PLATED OR POWDER-COATED SEE FINISH		SIZE B	DWG. NO. 6004-1126-01	REV C
	DO NOT SCALE DRAWING	SCALE: 2:3		SHEET 4 OF 4		

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